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			, elearnicencom
PRODUCT NUMBER NOTE 12	PLATING	UNDERPLATING	
75481-YYY	70" [0.76] MIN A	50" [1 07] MINI NI	
75481-YYYLF	30μ" [0.76μ] MIN Au	50μ" [1.27μ] MIN Ni	
75482-YYY	UNASS		
75483-YYY	FO" [1 07] MINI A	50" [1 07] MINI NI	
75483-YYYLF	50μ" [1.27μ] MIN Au	50μ" [1.27μ] MIN Ni	
75484-YYY -	120µ" [3.05µ] MIN 93/7 S	nPb 50µ" [1.27µ] MIN Ni	NOTE 14 OBSOLETE
75484-YYYLF	100μ" [2.54μ] MIN Sn	50μ" [1.27μ] MIN Ni	NOTE 13
75485-YYY	70 " [0 70 ] MIN OVT	TH	
75485-YYYLF	30μ" [0.76μ] MIN GXT	™ 50µ" [1.27µ] MIN Ni	
75486-YYY	15" [O 79] MIN OVT	TM 50" [1 27] MINI NI:	
75486-YYYLF	15μ" [0.38μ] MIN GXT	™ 50μ" [1.27μ] MIN Ni	
75487-YYY	UNASS		

UNASSIGNED

50μ" [1.27μ] MIN Ni

15µ" [0.38µ] MIN Au

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NOTES:

- 1) PIN MATERIAL: PHOS BRONZE 3/4 HARD ASTM-B-159-66
- 2) BURNISH MARKS ON PIN PERMITTED, BURR .003/.08 MAX BULGE .0005 [0.013] TYP.
- 3. SEE PRODUCT SPECIFICATION BUS-12-064 FOR P.C. BOARD HOLE DIAMETER AND P.C. BOARD HOLE PLATING INFORMATION.
- 4. PIN TO FERRULE RETENTION 1 LB [0.45 KG] MIN TO 6 LBS [2.72 KG] MAX.
- (5) THE .041±.001 [1.04±.03] FEATURE SHALL BE CONCENTRIC TO THE WIRE DIAGONAL WITHIN .004 [0.10] TIR.
- 6 .002 [0.05] R MAX TYP 4X ON WIRE WRAP PORTION OF PIN.
- (7) CARRIER STRIP FOR CONVEYING PURPOSES ONLY.
- (8) DOUBLE ENDED PINS AS MARKED MUST MEET SPECS IN VIEWS B & C ON BOTH ENDS.
- 9. USE FIRST TWO DIGITS OF "H" DIMENSIONS FOR DASH NUMBER OF PUNCH FROM MACHINE FPI:

EXAMPLE:

P/N 75481-001 PUNCH P/N FROM EPL

"BD" = .062 [1.58] "H" = .283 [7.19]

BP161A-105396-028 BP151-133632-028 BP171-133632-028

- (1) SPECIAL STAR .044 ±.002 [1.12 ±.05] WIDE X .060 [1.52] LONG FOR DASH NUMBER [-048] ONLY.
- CENTER LINE OF TERMINAL MUST BE IN A TRUE POSITION WITHIN .016 [0.41] DIA WITH RESPECT TO THE HOLE AXIS AFTER INSERTION IN PC BOARD.
- (2) ADD AN LF SUFFIX TO PART NUMBER FOR PRODUCT THAT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-022-008.
- 13) THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS.
- (14) 75484-YYY IS NOT ROHS COMPLIANT.

mat'l. code						surface / tolerance					proie	rojection product family											
						ASME Y14.5 ASME Y14.5						PIN PRODUCTS											
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AL						angle	۳	.XX±.01/.X±.3				INC	CH/N	ИΜ	BERGPIN <sup>®</sup> .200"[5.08]cc								
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form: A4mmXLc

75488-YYY

75489-YYY

75489-YYYLF

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	PRODUCT NUMBER  NOTE 12	CONTAC DIM A	DIM A	TERM.	AREA DIM B	OVERALL DIM L	LENGTH DIM L	ו ועווט	H FOR 8 BOARD		H FOR 66 BOARD		H FOR 8 BOARD							
		ENGLISH		ENGLISH				ENGLISH		ENGLISH		<del>'</del>		NOTES						
	7548X-001	0.278	7.06	0.042	1.07	0.390	9.91	0.283	7.19	0.268	6.81	0.253	6.43	_						
	7548X-002	0.308	7.82	0.042	1.07	0.420	10.67	0.313	7.95	0.298	7.57	0.283	7.19	_						
	7548X-003	0.285	7.24	0.075	1.91	0.430	10.92	0.290	7.37	0.275	6.99	0.260	6.60	_						
	7548X-004	0.315	8.00	0.055	1.40	0.440	11.18	0.320	8.13	0.305	7.75	0.290	7.37	_						
	7548X-005	0.315	8.00	0.075	1.91	0.460	11.68	0.320	8.13	0.305	7.75	0.290	7.37	_						
	7548X-006	0.368	9.35	0.042	1.07	0.480	12.19	0.373	9.47	0.358	9.09	0.343	8.71	_						
	7548X-007	0.375	9.53	0.055	1.40	0.500	12.70	0.380	9.65	0.365	9.27	0.350	8.89	_						
	7548X-008	0.315	8.00	0.125	3.18	0.510	12.95	0.320	8.13	0.305	7.75	0.290	-	NOTE 8						
	7548X-009	0.405	10.29	0.042	1.07	0.517	13.13	0.410	10.41	0.395	10.03	0.380	9.65	_						
	7548X-010	0.315	8.00	0.155	3.94	0.540	13.72	0.320	8.13	0.305	7.75	0.290		NOTE 8						
	7548X-011	0.428	10.87	0.042	1.07	0.540	13.72	0.433	11.00	0.418	10.62	0.403	10.24	_						
	7548X-012	0.475	12.07	0.055	1.40	0.600	15.24	0.480	12.19	0.465	11.81	0.450	11.43	_						
	7548X-013	0.405	10.29	0.135	3.43	0.610	15.49	0.410	10.41	0.395	10.03	0.380		NOTE 8						
	7548X-014	0.508	12.90	0.042	1.07	0.620	15.75	0.513	13.03	0.498	12.65	0.483	12.27	_						
	7548X-015	0.698	17.73	0.042	1.07	0.810	20.57	0.703	17.86	0.688	17.48	0.673	17.09	_						
,	7548X-016	0.760	19.30	0.040	1.02	0.870	22.10	0.763	19.38	0.748	19.00	0.733	18.62	_						Α
А	7548X-017	0.315	8.00	0.255	6.48	0.640	16.26	0.320	8.13	0.305	7.75	0.290	_	NOTE 8						
	7548X-018	0.405	10.29	0.055	1.40	0.530	13.46	0.410	10.41	0.395	10.03	0.380	9.65	_					ſ	
	7548X-019	0.443	11.25	0.315	8.00	0.828	21.03	0.448	11.38	0.433	11.00	0.418	10.62	NOTE 8						
	7548X-020	0.631	16.03	0.315	8.00	1.016	25.81	0.636	16.15	0.621	15.77	0.606		NOTE 8						
	7548X-021	0.315	8.00	0.179	4.55	0.564	14.33	0.320	8.13	0.305	7.75	0.290		NOTE 8						
	7548X-022	0.625	15.88	0.245	6.22	0.940	23.88	0.630	16.00	0.615	15.62	0.600		NOTE 8						
	7548X-023	0.230	5.84	0.045	1.14	0.345	8.76	0.235	5.97	0.220	5.59	0.205	5.21	_						
	7548X-024	0.575	14.61	0.045	1.14	0.690	17.53	0.580	14.73	0.565	14.35	0.550	13.97	_						
	7548X-025					NED														
	7548X-026	0.625	15.88	0.355	9.02	1.050	26.67	0.630	16.00	0.615	15.62	0.600	15.24	NOTE 8						
	7548X-027			UNA	SSIG	NED														
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FC Copyright FCI. 3 | 2 FClconnect.com CONTACT AREA TERM. AREA PRODUCT NUMBER OVERALL LENGTH DIM H FOR DIM H FOR DIM H FOR DIM .062/1.58 BOARD .093/2.36 BOARD NOTE12 DIM A DIM A DIM B DIM B DIM L .125/3.18 BOARD ENGLISH METRIC ENGLISH METRIC ENGLISH METRIC ENGLISH METRIC ENGLISH METRIC ENGLISH METRIC NOTES 7548X-028 UNA SI GNED 7548X-029 0.755 0.337 8.56 1.162 29.51 0.760 19.30 0.745 0.730 18.54 NOTE 8 19.18 18.92 17.78 7548X-030 0.490 12.45 0.140 3.56 0.700 0.495 12.57 0.480 12.19 0.465 11.81 NOTE 8 14.99 20.32 0.595 15.11 0.580 14.73 0.565 14.35 7548X-031 0.590 0.140 3.56 0.800 NOTE 8 7548X-032 0.298 7.57 0.052 1.32 0.420 10.67 0.303 7.70 0.288 7.32 0.273 6.93 7548X - 0.330.398 10.11 0.042 1.07 0.510 12.95 0.403 10.24 0.388 9.86 0.373 9.47 \_ 7548X-034 0.468 11.89 0.042 1.07 0.580 14.73 0.473 12.01 0.458 11.63 0.443 11.25 7548X-035 11.89 0.502 12.75 26.42 0.473 12.01 0.458 11.63 0.443 11.25 0.468 1.040 NOTE 8 7548X-036 0.305 7.75 0.315 8.00 17.53 0.313 7.95 0.298 7.57 0.283 7.19 0.690 NOTE 8 7548X-037 0.448 11.38 0.042 1.07 0.560 14.22 0.453 11.51 0.438 11.13 0.423 10.74 0.233 5.54 7548X-038 0.228 5.79 0.042 1.07 0.340 8.64 5.92 0.218 0.203 5.16 7548X-039 15.95 0.042 1.07 0.740 16.08 15.70 15.32 0.628 18.80 0.633 0.618 0.603 \_ 7548X-040 0.288 7.32 0.042 1.07 0.400 10.16 0.293 7.44 0.278 7.06 0.263 6.68 \_ 7548X-041 0.308 7.82 0.142 3.61 0.520 13.21 0.313 7.95 0.298 7.57 0.283 7.19 NOTE 8 7548X-042 0.285 7.24 0.287 7.29 0.642 16.31 0.290 7.37 0.275 6.99 0.260 6.60 NOTE 8 7548X-043 0.308 7.82 0.212 5.38 0.590 14.99 0.313 7.95 0.298 7.57 0.283 7.19 NOTE 8 13.26 0.527 13.39 7548X-044 0.522 0.103 2.62 0.695 17.65 0.512 13.00 0.497 12.62 7548X-045 0.522 13.26 0.538 13.67 1.130 28.70 0.527 13.39 0.512 13.00 0.497 12.62 NOTE 8 7548X-046 0.595 15.11 0.353 8.97 25.86 0.600 15.24 0.585 0.570 14.48 NOTE 8 1.018 14.86 7548X-047 0.042 0.437 11.10 8.38 0.315 7.62 0.325 8.26 1.07 0.330 8.00 0.300 7548X-048 0.310 7.87 0.030 0.76 0.400 10.16 0.305 7.75 0.290 7.37 0.275 6.99 NOTE 10 7.87 0.315 7548X-049 0.310 0.470 11.94 0.850 21.59 8.00 0.300 7.62 0.285 7.24 7548X-050 0.390 9.91 0.018 0.46 0.478 12.14 0.395 10.03 0.380 9.65 0.365 9.27 7548X-051 0.018 0.388 9.56 25.71 0.290 7.37 0.275 0.300 7.62 0.46 0.305 6.99 7548X-052 0.309 7.85 0.026 0.405 10.29 0.314 7.98 0.299 7.59 0.284 0.66 7.21 mat'l. code surface tolerance projection product family PIN PRODUCTS SEE NOTE 1 ASME Y14.5 ✓ ASME Y14.5 ecn no dr date tolerances unless otherwise specified .XX±.01/.X±.3 BERGPIN® .200"[5.08]cc INCH/MM .XXX±.005/.XX±.13 .041"[1.04] DIA. STAR .XXXX±.0020/.XXX±.051 scale 1:1 sheet 4 of 4 size S. ROYER 1996-05-19 FCI L. FYE 1996-05-15 75481 FYE 1996-05-19 CUSTOMER Drawing appd 1996-05-15 type FYF sheet revision index 3 form: A4mmXLc 1 2

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