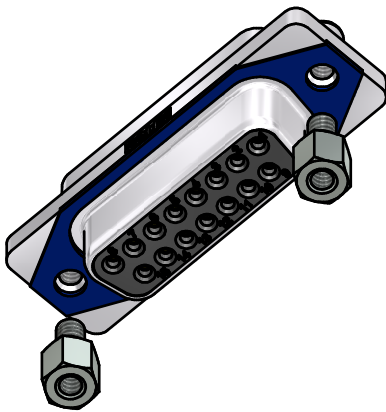
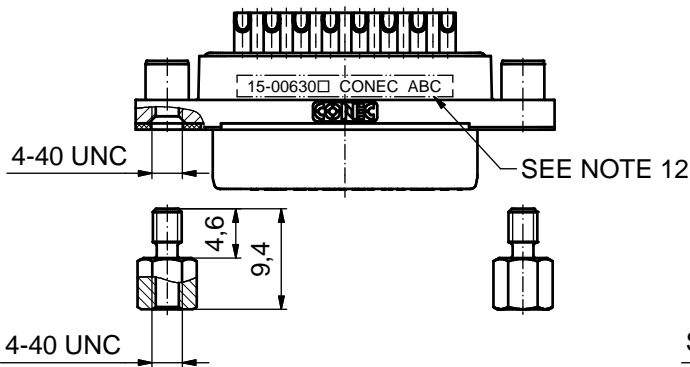
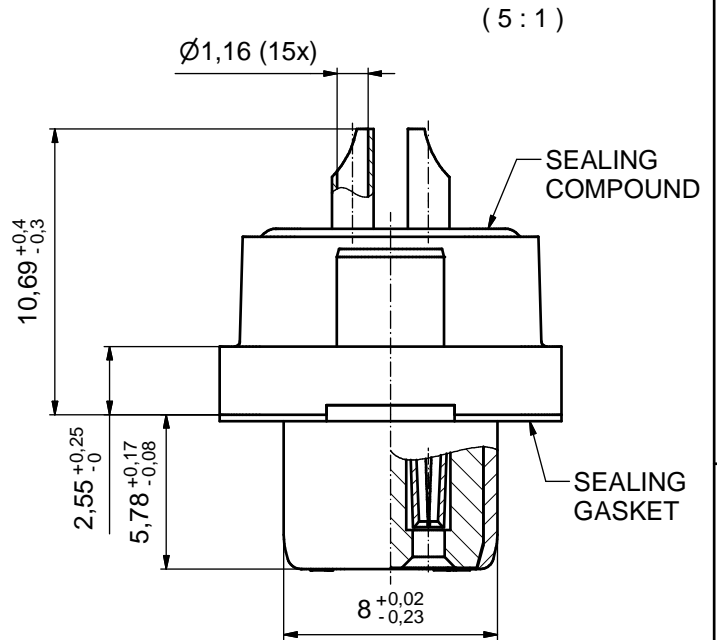
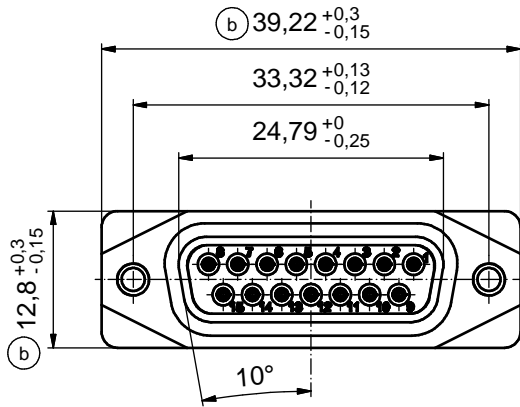
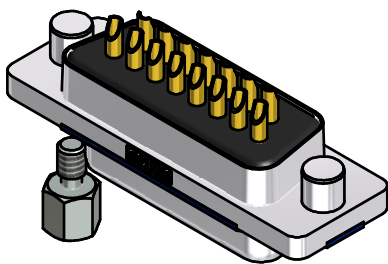


AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.



NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER SOLDERING
4. METALSHIELD: ZINC DIE CAST; min. 50µm NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0; BLACK
6. SEALING GASKET: SILICONE; BLUE
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. CONTACTS: COPPER ALLOY; PLATING (SEE PART-NO.):
 PLEASE ADD 1 for 30µm HARD GOLD over min. 50µm NICKEL
 PLEASE ADD 3 for GOLD FLASH over NICKEL
 SOLDER CUP ACCEPTS CABLE AWG 20
9. HEXLOCKING SCREWS: STAINLESS STEEL
10. RECOMMENDED PANEL CUT-OUT ON SHEET 2
11. RECOMMENDED TORQUE FOR MOUNTING SCREW
 35Ncm (3.1 in.LB) / max. 67Ncm (6 in.LB)
12. CONNECTOR IS PART MARKED: 15-00630 CONEC ABC (see note 8)



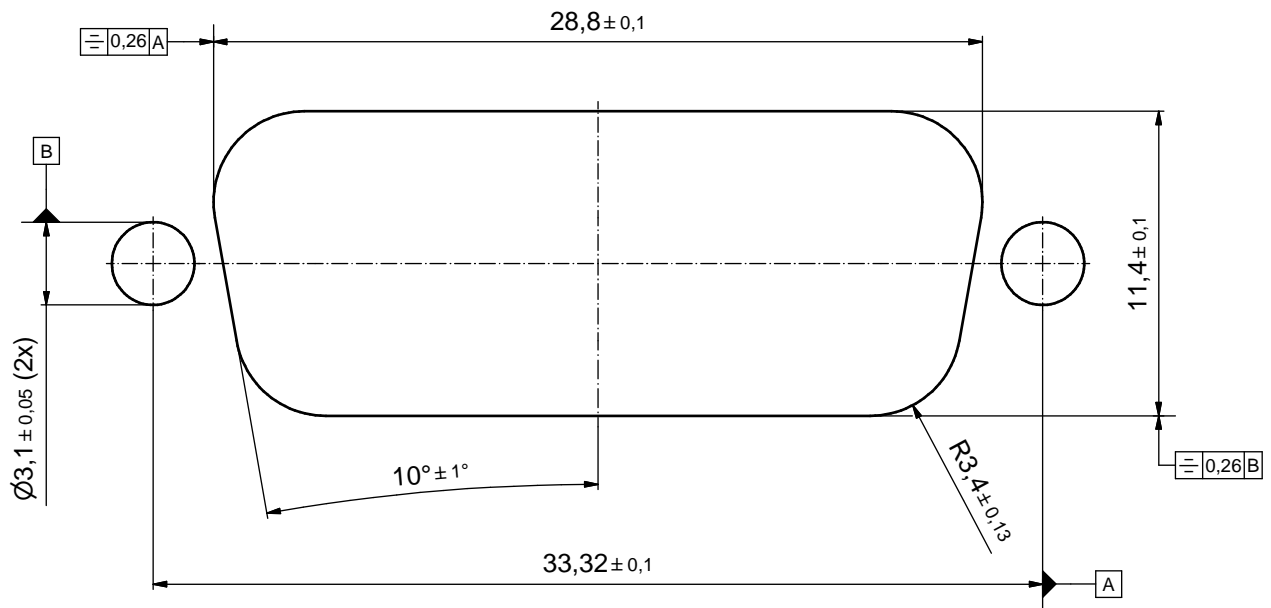
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				date			material: SEE NOTES	
				drawn	29.09.14	Lehmenkühler		title: D-SUB FEMALE 15pos. SOLDER CUP with closed 4-40 UNC thread
				appd.	26.01.15	Fischer		
				norm				
1 x c	Ä5827	24.09.15	Unkrüer	d-old			dwg no:	DIN-A3
2 x b	Ä5817	15.09.15	M.H.			15K1A1537		sh: 1
a	Original					part no: 15-00630 (see note 8)		
rev.	description	date	name	CONEC				

Ⓒ Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
4. Apply some solder to the solder tip of the soldering iron.
5. Put tip to wire in solder cup.
6. After 1 second bring in solder.
7. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
8. Remove soldering iron.
9. Wait until solder gets rigid again.
10. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



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				dim. in mm		material: SEE SHEET 1
				date	name	title:
				drawn 29.09.14	Lehmenkühler	RECOMMENDED PANEL CUT-OUT
				appd. 26.01.15	Fischer	D-SUB FEMALE 15pos. SOLDER CUP
			norm		with closed 4-40 UNC thread	
			d-old		dwg no:	DIN-A3
1 x c	Ä5827	24.09.15	Unkrüer		15K1A1537	sh: 2
a	Original					
rev.	description	date	name		part no: SEE SHEET 1	

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