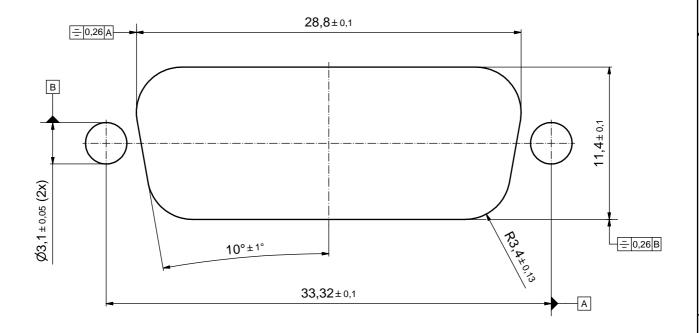


Solder Instruction

- 1. Cable should be prepared for soldering. The cable/wires must be pretinned.
- 2. Insert cable/wire into solder cup.
- 3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
- 4. Apply some solder to the solder tip of the soldering iron.
- 5. Put tip to wire in solder cup.
- 6. After 1 second bring in solder.7. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
- 8. Remove soldering iron.
- 9. Wait until solder gets rigid again.
- 10. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



	F	GmbH	HAND					tol	erance		scale: 5:1
	NO THOU		DRAWING BY HA								material: SEE SHEET 1
	~ . i	CONEC								dim. in mm	
	# 술 논	9							date		title:
	E COF AND PART							drawn	18.09.2015	Heinrich	RECOMMENDED PANEL CUT-OUT
	VOT B WAY, THIRD	OPYRIGHT						appd.	23.09.2015	Fischer	D-SUB FEMALE HD 26pos. SOLDER CUP
THIS DRAWING MAY IN REPRODUCED IN ANY V BE PASSED ON TO A TH WRITTEN PERMISSION OWNERSHIP AND COPY	N A E	8	TER CAD					norm			with closed 4-40 UNC thread
	G M/ IN A MISS	Š.						d-old			dwg no: DIN-
	4	ΑF					_	45 8.		15K1A1675	
	DRA ODU ASSE TEN	ERSF	DO NOT	а	Original			CON		sh: 2	
	THIS REPR BE P/	OWN		rev.	description	date	name	•	771		part no: SEE SHEET 1

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

CONEC: 15-007863