Datasheet revision 1.3 www.chipquik.com

## Liquid Flux CQ4LF No-Clean in 170ml Spray Can

#### **Product Highlights**

A liquid flux that is non-flammable

No-Clean

Water-Based, leaves no residues

VOC Free, Halide Free, Rosin Free

Ideal for all rework, solder, and de-solder applications

**Excellent wetting** 

Easily cleaned with isopropyl alcohol (IPA)

Can be used with Leaded and Lead-Free applications

**RoHS 3 and REACH compliant** 



#### **Specifications**

Flux Type: No-Clean Liquid Flux (for Leaded and Lead-Free applications)

Flux Classification: ORL0
VOC Content: VOC Free
Acid Number: 38.0
Total Solids: 4.0%
Specific Gravity: 1.01

Packaging: 170ml Aerosol Spray Can (185g net weight)

Shelf Life: >24 months

#### **Storage and Handling**

Store at room temperature 20-25°C (68-77°F).

#### **Transportation**

This product requires ground shipping. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

#### **Cleaning**

This is a no-clean liquid flux, post-use cleaning is not required.

### **Test Results**

Test J-STD-004 or other requirements as stated	Test Requirement	Result
Copper Mirror	IPC-TM-650: 2.3.32	L: No breakthrough
Corrosion	IPC-TM-650: 2.6.15	L: No corrosion
Quantitative Halides	IPC-TM-650: 2.3.28.1	L: <0.05%
Electrochemical Migration	IPC-TM-650: 2.6.14.1	L: <1 decade drop (No-clean)
Surface Insulation Resistance 85°C, 85% RH @ 168 Hours	IPC-TM-650: 2.6.3.7	L: ≥100MΩ (No-clean)
REACH Compliance	Articles 33 and 67 of Regulation (EC) No 1907/2006	Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials

## **Conforms to the following Industry Standards:**

J-STD-004B, Amendment 1 (Solder Fluxes):

RoHS 3 Directive (EU) 2015/863:

Yes

# **Mouser Electronics**

**Authorized Distributor** 

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Chip Quik:

CQ4LF-AERO