

RAJ2800034H12HPF

Intelligent Power Device for automotive application

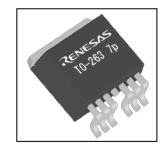
R07DS1396EJ0100 Rev.1.00 Aug 1, 2017

1. Overview

1.1 Description

Family:

RAJ280003 is 2.5mohm single channel Intelligent Power Devices (IPD) embedded in TO263-7 package. It is N-channel high-side switches with charge pump, diagnostic feedback with proportional load current sense and embedded protection function. Family includes up to 4 devices depending on on-state resistance, input interface combination between current driven and voltage driven.



Scalability:

Variety of on-state resistance combined with standardized package on pin-out give user high flexibility for unit design depending on target load.

Robustness:

Because of advanced protection method, RAJ280003 achieves high robustness against long term and repetitive short circuit condition.

1.2 Features

- Built-in charge pump
- 3.3V compatible logic interface
- Low standby current
- Short circuit protection
 - Shutdown by over current detection
 - Power limitation protection by over load detection (Power limitation: current limitation with delta Tch control)
 - Shutdown by absolute channel over temperature detection
- Built-in diagnostic function
 - Proportional load current sensing
 - Defined fault signal in case of abnormal load condition
- Reverse battery protection by self-turn ON
- Loss of ground protection
- Under voltage lock out
- Active clamp operation at inductive load switch off
- AEC Qualified
- RoHS compliant

1.3 Product summary

Parameter	Symbol	Values
Operating Voltage	VCC	4.5V ~ 28V
Under voltage shutdown	V _{CC(Uv)}	Max. 4.5V
On-state resistance at 25°C	Ron	Max. 3mohm, Typ. 2.5mohm
Inductive load switch-off energy dissipation single pulse	EAS	700mJ
Inductive load switch-off energy dissipation repetitive pulse	EAR	360mJ
Minimum Over current detection current	IL(SC)	120A

1.4 Application

- All types of resistive, inductive and capacitive loads, especially for high current loads.
- Power management application such as Power distribution switches, Heaters, glow plugs, etc

NOTE: The information contained in this document is the one that was obtained when the document was issued, and may be subject to change.

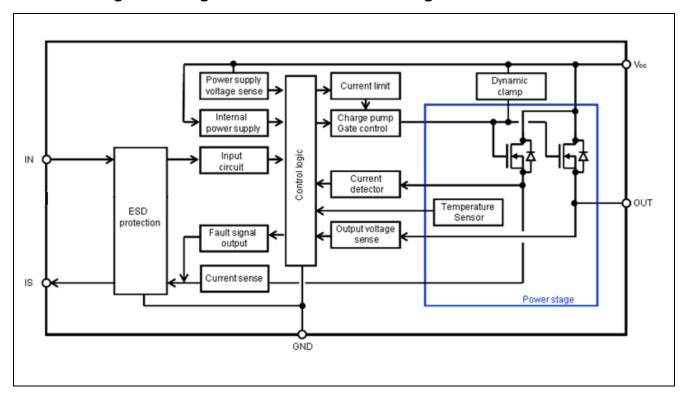
2. Ordering Information

Part No.	Lead plating	Packing	Package
RAJ2800034H12HPF	Pure Matte Sn	Tape 800 pcs/reel	TO263-7

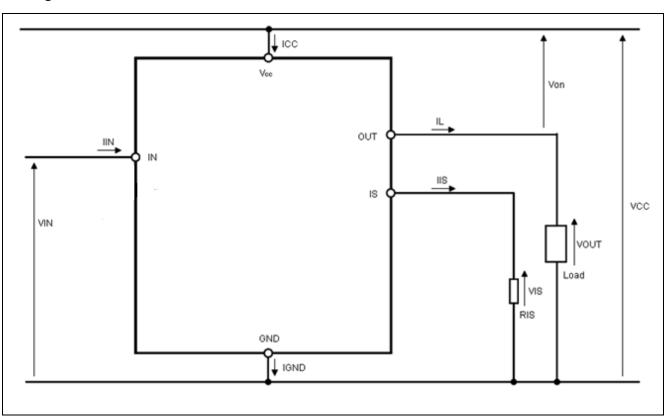
3. Specification

3.1 Block Diagram

3.1.1 Nch High-side Single Channel Device Block Diagram



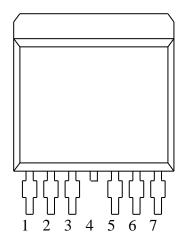
Voltage and Current Definition



3.2 Pin Configuration

3.2.1 TO263-7 Pin Configuration

Pin No.	Terminal Name
1	GND
2	IN
3	IS
4, Tab	VCC
5	OUT
6	OUT
7	OUT



Pin function

Terminal Name	Pin function	Recommended connection				
GND	Ground connection	Connected to GND through a 100 Ohm resistor				
IN	Input signal for channel activation	Connected to MCU port through a 2k-50K serial				
	Active high	resistor				
IS	Current sense and Diagnosis output signal	Connected to GND through a 1K-6K resistor 1)				
OUT	Protected high-side power output	Connected to load with 50-100nf capacitor in				
		parallel				
VCC	Positive power supply for logic supply as well as	Connected to battery voltage with 100nf				
	output power supply	capacitor in parallel				

¹⁾ A resistor is necessary to satisfy standby current characteristics

3.3 Absolute Maximum Ratings

Stress values that exceed those listed here may cause permanent damage to the device. Exposure to absolute maximum rating condition for extended periods may affect device reliability.

Integrated protection functions are designed to prevent IC destruction under fault condition described in the data sheet. Fault conditions are considered as out of normal operation. Protection function shall not be intended to be used for continuous repetitive operation.

Ta=25degreeC, unless other specified

Parameter	Symbol	Rating	Unit	Test Condition		
Vcc Voltage	V_{CC}	28	V			
Vcc Voltage at reverse	-V _{CC}	-16	V	At nom	ninal load current, t<2min,	
battery condition				RIN=2	kohm, RIS=1kohm, RGND=	:100ohm
Vcc voltage under Load	V _{load dump}	42	V		nm, RL=Nominal load, RIS=	
Dump condition				RIN=2	kohm, RGND=100ohm, td=	400ms,
Load Current	IL	Self limited	Α			
Total power dissipation	P_{D}	3.10	W		degreeC,	
for whole device (DC)					on 50mmx50mmx1.5mm er	ooxy PCB FR4
					cm2 of 70 um copper area	
Voltage at IN pin	V_{IN}	-2 ~ 16	V		N=2kohm	
		-16			erse battery condition, t<2mir	٦,
				RIN=2	kohm	
IN pin current	I _{IN}	10	mA	DC		
Voltage at IS pin	VIS	-2 ~ VCC	V	DC		
				RIS=1I	kohm	
		-16	V	1	erse battery condition, t<2mir	٦,
					ominal load, RIS=1kohm	
IS Reverse current at	IIS(Rev)	-30	mA	At reverse battery condition, t<2min,		٦,
reverse battery condition				RL= Nominal load		
Channel Temperature	Tch	-40 to +150	degreeC			
Storage Temperature	Tstg	-55 to +150	degreeC			
ESD susceptibility	V _{ESD}	2000	V	HBM	AEC-Q100-002 std.	All pin
					R=1.5kohm, C=100pF	
		4000			IEC61000-4-2 std.	
					R=330ohm, C=150pF,	VCC, OUT
					100nF at VCC and OUT	
		200	V	MM	AEC-Q100-003 std.	
					R=0ohm, C=200pF	
Inductive load switch-off	EAS	700	mJ	VCC=13.5V, Tch,start<150degreeC, RL=Nom		eC, RL=Nominal
energy dissipation single				load, Refer to 3.6.7		
pulse						
Inductive load switch-off	EAR	360	mJ		I3.5V, Tch,start=85degree	C, RL=Nominal
energy dissipation				load, R	Refer to 3.6.7	
repetitive pulse						

3.4 Thermal Characteristics

Parameter	Symbol	Min	Тур	Max	Unit	Test Condition
Thermal characteristics	Rth(ch-a)		21		degree C/W	According to JEDEC JESD51-2, -5, -7 on FR4 2s2p board
	Rth(ch-c)		0.32		degree C/W	

3.5 Electrical Characteristics

Operation function

Tch=-40 to 150degreeC, Vcc=7 to 18V, unless other wise specified

Parameter	Symbol	Min	Тур	Max	Unit	Test Condition	<u> </u>
Operating Voltage	V _{CC}	4.5	71	28	V		lominal load, Refer to
Operating current	I _{GND}		2.5	5	mA	VIN=4.5V	
Output Leakage current	I _{L(off)}			0.5	μA	Tch=25℃	VCC=13.5V, VIN=0V, VIS=0V,
				13		Tch=-40~125℃	VOUT=0V, VGND=0V
Standby current	I _{CC(off)}			0.5	μA	Tch=25°C	VCC=13.5V, VIN=0V, VIS=0V,
				1.5		Tch=-40~85°C	VOUT=0V, VGND=0V
On-state resistance	Ron		2.5	3	mohm	Tch=25°C	IL= Nominal current,
				5.6		Tch=150°C	Refer to 3.6.7, VIN>2.5V
Low level IN pin voltage	V_{IL}			0.8	V		
High level IN pin voltage	V _{IH}	2.5			V		
Low level IN pin current	I _{IL}	2		30	μA	VIN=0.8V	
High level IN pin current	I _{IH}	2		30	μΑ	VIN=2.5V	
Clamping IN pin voltage 1)	V_{ZIN}	5	6		V		
Operating current at cranking	IGND(cr)		0.4		mA	VCC=3.2V, RGND= Pulse duration=24r Refer to 3.6.7	=100ohm, ms, IL= Nominal current,
Cranking mode voltage	V _{CC(cr)}			4.5	V		
On-state resistance at cranking	Ron(cr)			12	mohm	1	=100ohm, Tch=25℃, ns, IL= Nominal current,
Operating Voltage range for cranking	V _{CC(Uv,c} r)	3.2				RGND=100ohm, To Pulse duration=24 Refer to 3.6.7	ch=25°C, ms, IL=Nominal current
Under voltage shutdown	V _{CC(Uv)}			4.5	V		
Under voltage restart	V _{CC(Cpr)}			4.5	V		
Turn on time	ton		500	1000	μs	VCC=13.5V, RL=N	ominal load,
Turn on delay time	td(on)		150	300	μs	Refer to 3.6.7	
Turn off time	toff		350	900	μs		
Turn off delay time	td(off)		200	500	μs		
Slew rate on	dV/dton		0.05	0.1	V/µs		
Slew rate off	-dV/dtoff		0.1	0.2	V/µs		
Turn on energy loss 1)	Eon		18		mJ	VCC=13.5V,Tch=2	5℃, RL=Nominal load,
Turn off energy loss 1)	Eoff		10		mJ	Refer to 3.6.7	
Driving capability 1)	Dr(capa)	92			mohm	Tch=25°C, VCC=8~	
		118				Tch=105°C, VCC=8	3~16V

¹⁾ not subjected production test, guaranteed by design

Protection function

Tch=-40 to 150degreeC, Vcc=7 to 18V, unless other wise specified

Parameter	Symbol	Min	Тур	Max	Unit	Test Condition	า
Over current detection current	IL(SC)	120	180		Α	VCC=13.5V, \	Von=5V, Tch=25℃
Current limitation under power limitation toggling	IL(CL)		60		A	VCC=13.5V	
Sense current output trigger threshold	Von(CL1)		1.0		V	VCC=13.5V	
Current limitation trigger threshold during on-state	Von(CL2)		0.3		V	VCC=13.5V	
Turn-on check delay after input signal positive slope	td(CL)		1.6		ms	VCC=13.5V	
Absolute thermal shutdown temperature	aTth	150			$^{\circ}$ C		
Power limitation thermal shutdown temperature	dTth		40		$^{\circ}$ C		
Power limitation restart temperature	dTth, restart		19		$^{\circ}$ C		
Output clamp at inductive load switch off	Von,clam p	30		40	V	VCC=13.5V, I	L=40mA, Tch=25°C
Output current while GND disconnection	IL(GND)			1	mA	IIN=0A, IGND	=0A, IIS=0A
On-state resistance at	Ron(rev)			3.8	mohm	Tch=25°C	VCC=-13.5V,
reverse battery condition				7.0		Tch=150°C	IL= Nominal current, refer to 3.6.7,
Gnd current at reverse battery condition	IGND(rev)		-2		mA	VCC=-16V, Tch=25 ℃	

Diagnosis function

Tch=-40 to 150degreeC, Vcc=7 to 18V, VIN=4.5V, unless otherwise specified

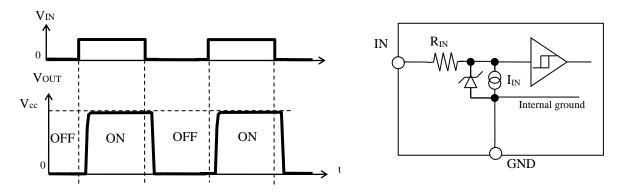
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Parameter	Symbol	Min	Тур	Max	Unit	Test Condition
Current sense ratio	KILIS	21000	40000	64000		IL= 13.5 A
		24000	40000	60000		IL= 27 A
Current sense drift depend on temperature	dKILIS	-20		20	%	VCC=13.5V, Tch,start=25°C, IL =27A, Refer to 3.6.7
Sense current offset current	lis,offset			50	μA	IL=0A, Tch =25deg
Sense voltage under fault condition	Vis,fault	4.5	5.6	7.0	V	RIS=1kohm
Load current to output sense current	IL,min	2.5			Α	VCC=13.5V, Tch=25degreeC, IIS>1uA
Sense current settling time after input signal positive slope	tsis(on)		500	1100	μs	VCC=13.5V, VIN=0V to 4.5V, IL/IIS=KILIS, RL=Nominal load, Refer to 3.6.7
Sense current settling time after input signal negative slope 1)	tsis(off)			10	μs	VIN=4.5V to 0V
Sense current settling time during on-state 1)	tsis(LC)			50	μs	RL= 2 * Nominal load to Nominal load, Refer to 3.6.7
Fault signal delay after over current detection 1)	tdsc(fault)			10	μs	VIN=0V to 4.5V, IL=IL(SC)
Fault signal delay after power limitation valid 1)	tdpl(fault)			10	μs	Von>Von(CL1)
Fault signal delay after power limitation invalid 1)	tdpl(off)			30	μs	Von <von(cl1)< td=""></von(cl1)<>
Fault signal delay after absolute thermal shutdown 1)	tdot(fault)			10	μs	VIS→VIS,fault
Fault signal delay after input negative slope 1)	tdoff(fault)			10	μs	VIN=4.5V to 0V

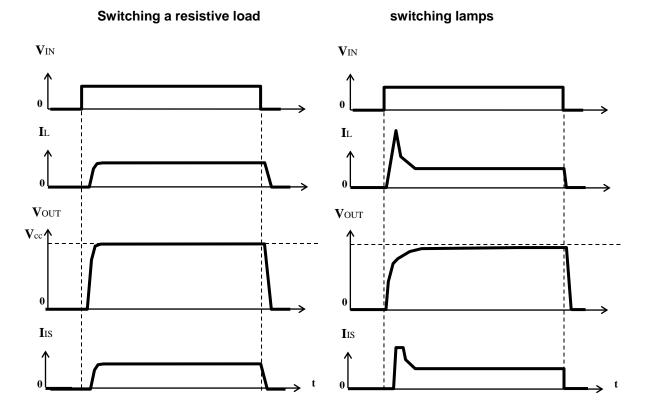
¹⁾ not subjected production test, guaranteed by design

3.6 Feature Description

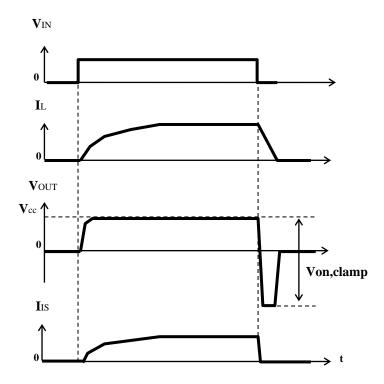
3.6.1 Driving Circuit

The high-side output is turned on, if the input pin is over VIH. The high-side output is turned off, if the input pin is open or the input pin is below VIL. Threshold is designed between VIH min and VIL max with hysteresis. IN terminal is pulled down with constant current source.





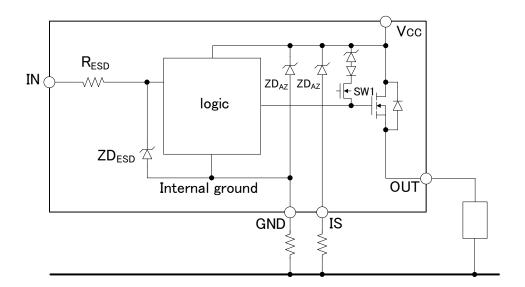
Switching an inductive load



The dynamic clamp circuit works only when the inductive load is switched off. When the inductive load is switched off, the voltage of OUT falls below 0V. The gate voltage of SW1 is then nearly equal to GND. Next, the voltage at the source of SW1 (= gate of output MOS) falls below the GND voltage.

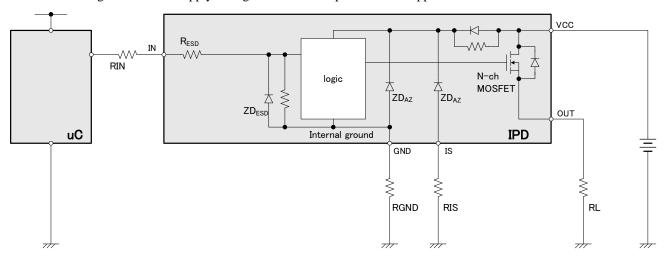
SW1 is turned on, and the clamp diode is connected to the gate of the output MOS, activating the dynamic clamp circuit.

When the over-voltage is applied to VCC, the gate voltage and source voltage of SW1 are both nearly equal to GND. SW1 is not turned on, the clamp diode is not connected to the gate of the output MOS, and the dynamic clamp circuit is not activated.



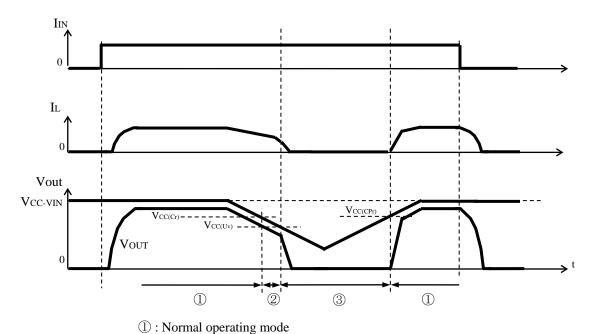
3.6.2 Device behavior at over voltage condition

In case of supply voltage greater than Vload dump, logic part is clamped by ZD_{AZ} (35V min). And current through of logic part is limited by external ground resistor. In addition, the power transistor switches off in order to protect the load from over voltage. Permanent supply voltage than V_{load} dump must not be applied to VCC.



3.6.3 Device behavior at low voltage condition

If the voltage supply $(V_{CC} - V_{IN})$ goes down under $V_{CC}(Uv)$, the device outputs shuts down. If voltage supply $(V_{CC} - V_{IN})$ increase over $V_{CC}(Cpr)$, the device outputs turns back on automatically. The device keeps off state after under voltage shutdown. The IS output is cleared during off-state.



1 0

② : Cranking mode

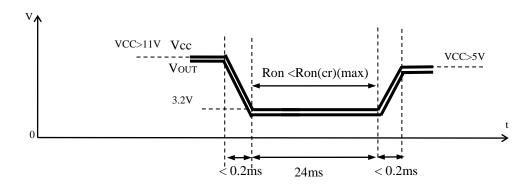
③ : Under voltage mode

Availability of each function in each mode

 \bigcirc : Enable, \times : Disable

	Function	1)	2	3	Note
Normal operation	Turn on	0	×	X	
Normal operation	Turn off	0	0		
Normal operation	Keep on-state	0	(*1)	X	(*1)Ron is defined as Ron(Cr).
Normal operation	KILIS function	0	×	X	In case of Von < Von(CL1)
Diagnosis	Von(CL1), td(CL)	0	×	×	Refer to 3.6.5
Protection	IL(SC)	0	×	X	Refer to 3.6.5
Protection	Von(CL2)	0	×	X	Refer to 3.6.5
Protection	aTch	0	0		Refer to 3.6.5
Protection	dTch	0	×	X	Refer to 3.6.5
Protection	Von(CL1)	×	0	0	Refer to 3.6.5

Definition of on-state resistance at cranking



3.6.4 Loss of Ground protection

In case of complete loss of the device ground connection, but connected load ground, the device securely changes to off if VIN was initially greater than VIH state or keeps off state if VIN was initially lower than VIL state.

In case of device loss of ground, IN terminal will/could/ might be at VCC voltage?

3.6.5 Short circuit protection

Turn-on in an over load condition including short circuit condition

The device shuts down automatically when condition (a) or (c) is detected. The sense pin output Vis, fault. Shutdown is latched until the next reset via input pin. The device shuts down automatically when condition (b) is detected. The device restarts automatically in power limitation mode. The sense pin output Vis, fault when (d) is detected.

- (a) IL > IL(SC)
- (b) deltaTch > dTth
- (c) Tch > aTth
- (d) Von > Von(CL1) after td(CL)

Over load condition including short circuit condition during on-state

The device runs automatically into power limitation mode when condition (e) is detected once after Von < Von(CL2). The device shuts down automatically when condition (f) is detected. The device restarts automatically in power limitation mode. The sense pin output Vis,fault during power limitation mode. The device shuts down automatically when condition (g) or (h) is detected. The sense pin output Vis,fault. Shutdown is latched until the next reset via input pin.

- (e) Von > Von(CL2)
- (f) deltaTch > dTth
- (g) Tch > aTth
- (h) IL > IL(SC)

Power limitation control

Current limitation control with IL(CL) when auto restart from deltaTch protection.

During toggling mode due to Delta Tch protection, if Von>Von(CL1) or if the current is limited to IL(CL), the sense pin output Vis, fault. If Von<Von(CL2) and if the short current is not high enough to reach IL(CL) during toggling mode with delta Tch protection, then the sense pin outputs sense current at on-state and Vis,fault at off state.

delta Tch

Junction temperature differences between thermal sensors of power area.

3.6.6 Diagnostic signal

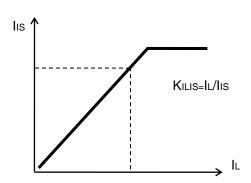
Truth table

	Input	Output	Diagnostic output
Normal Operation	Н	VCC	IIS = IL/KILIS
Normal Operation	L	L 1)	$L^{2)}$
Shutdown by over	Н	L 1)	Vis,fault ³⁾
current detection	L	L 1)	$L^{2)}$
		VOUT 6)	IIS = IL/KILIS in case of Von <von(cl1)< td=""></von(cl1)<>
Power limitation	Н	VO01	Vis,fault 4) in case of Von>Von(CL1)
		L 1)	Vis,fault 4)
	L	L 1)	$L^{2)}$
Shutdown by over absolute channel	Н	L 1)	Vis,fault 5)
temperature detection	L	L 1)	$L^{2)}$
Short circuit to	Н	VCC	<iis< td=""></iis<>
VCC	L	VOUT 7)	$L^{2)}$

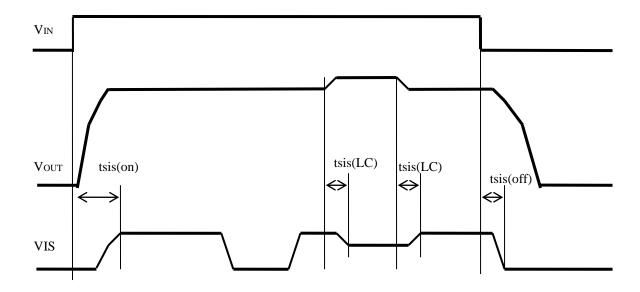
- 1) In case of OUT terminal is connected to GND via load.
- 2) In case of IS terminal is connected to GND via resister.
- 3) IS terminal keeps Vis, fault as long as input signal activate after the over current detection.
- 4) IS terminal keeps Vis,fault during power limitation if Von>Von(CL1).
- 5) IS terminal keeps Vis,fault as long as input signal activate after over absolute channel temperature detection.
- 6) VOUT depends on the short circuit condition
- 7) VOUT depends on the ratio of VCC-OUT-GND resistive component.

Current sense output

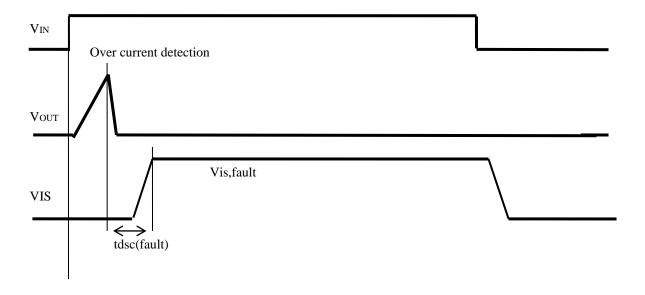
The device output analog feedback current proportional to output current from IS pin. In the case of much higher current than nominal load current, current sense output is saturated.



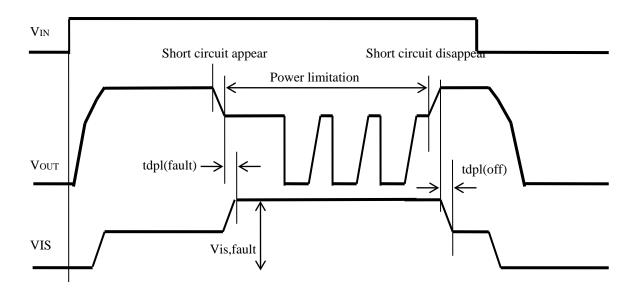
Sense voltage setting time



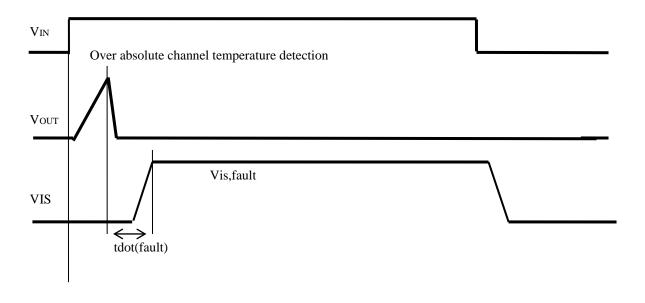
Fault signal delay time at over current detection



Fault signal delay time at power limitation



Fault signal delay time at over absolute channel temperature detection

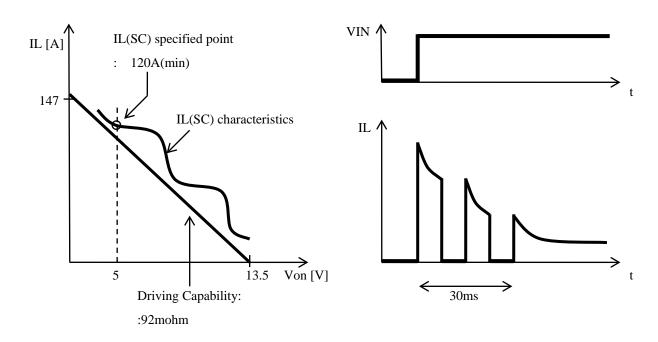


3.6.7 Nominal load and nominal current

Parameter	Values	Condition
Nominal load	0.6ohm	Tj ≦150°C
Nominal current	27A	$Tj \leq 150^{\circ}C$

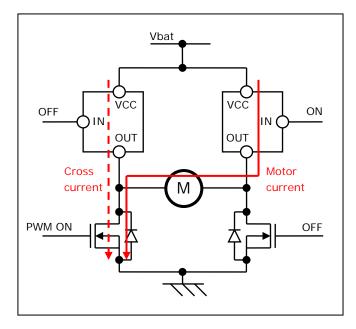
3.6.8 Driving Capability

Driving Capability is specified as load impedance. Over current detection characteristics is designed above Driving Capability characteristics. If estimated load impedance which comes from peak inrush current is lower than Driving Capability characteristics, this means, the device does not detect inrush current as over current and does not shutdown the output. Depend on the conditions, Power Limitation function may work during inrush current. If estimated load impedance which comes from peak inrush current is lower than Driving Capability characteristics, Power limitation disappear within 30ms. This parameter does not mean that the device can drive the resistive load up to Driving Capability characteristics.



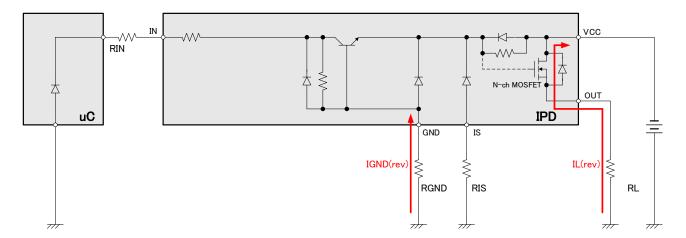
3.6.9 Cross current protection in case of H-bridge high side usage

In case of using High side driver in H-bridge circuit, High side driver protects High side driver itself and also low side driver from high power dissipation by cross current when low side driver switching on.



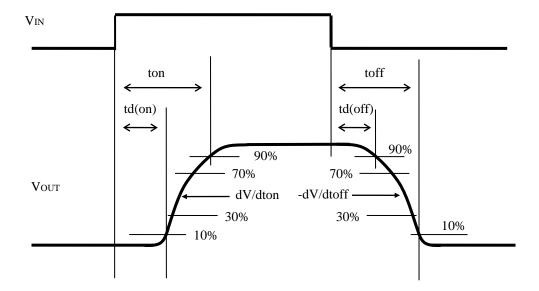
3.6.10 Reverse Battery Protection by turn on the output

In case of a reverse battery is applied to the device, the N-ch MOSFET will turn on only if reverse current flow from GND pin. The reverse current through the N-ch MOSFET has to be limited by the connected load. IGND(rev) is limited internally approx. 2mA even without external RGND. Reverse current flow from IN, IS should be limited by external component such as recommendation value in Pin function, refer 3.2 Pin configuration.



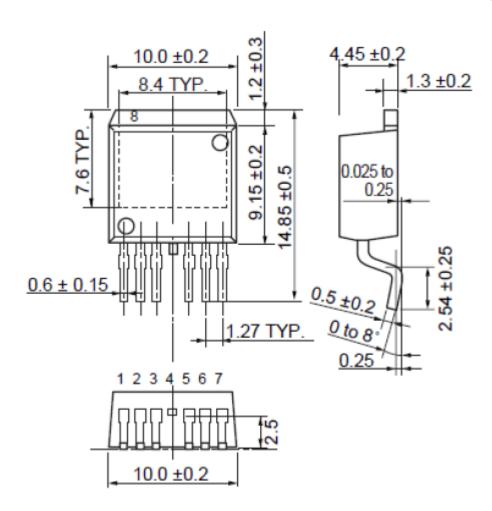
3.6.11 Measurement condition

Switching waveform of OUT terminal

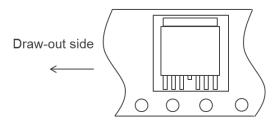


3.7 Package drawing

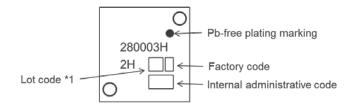
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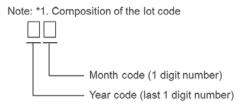


3.8 Taping information

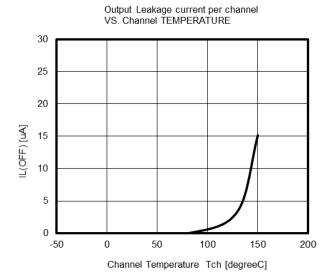


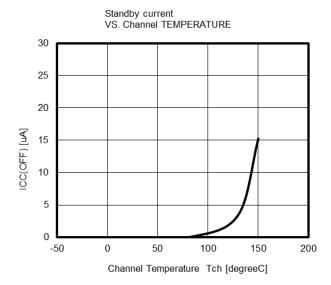
3.9 Marking information

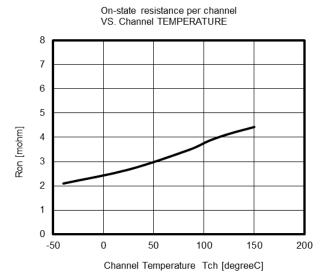


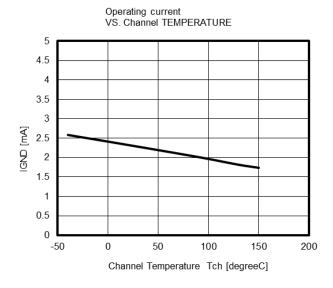


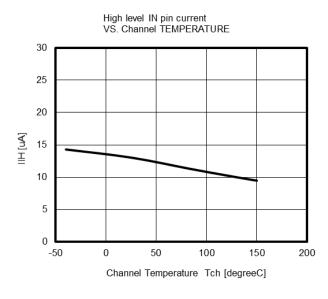
4 Typical characteristics

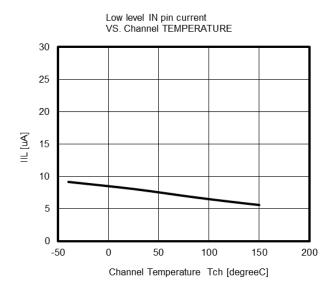


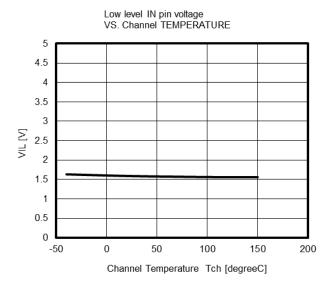


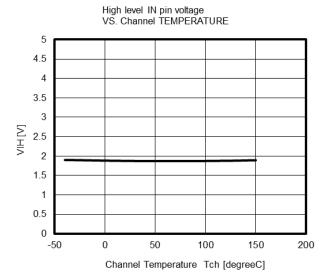


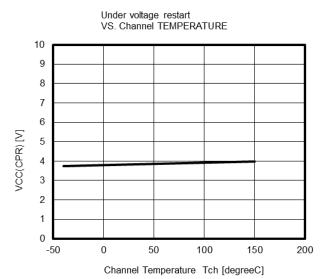


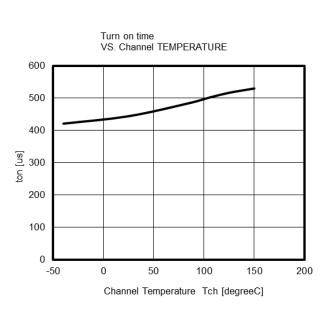


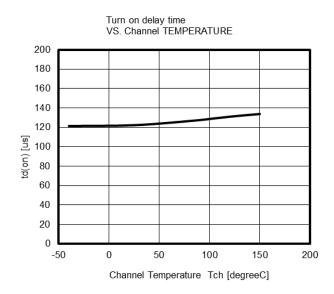


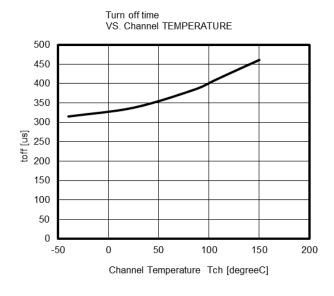


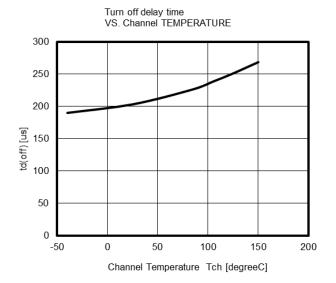


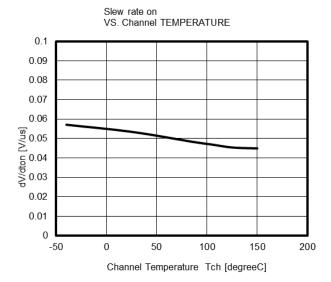


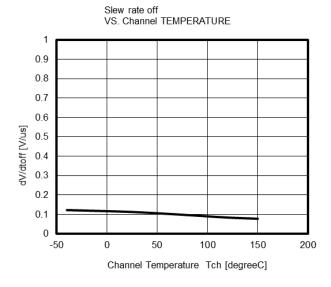


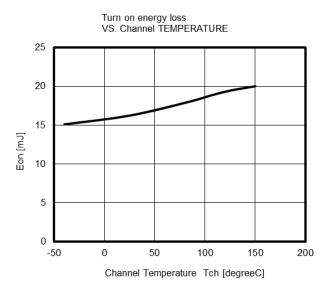


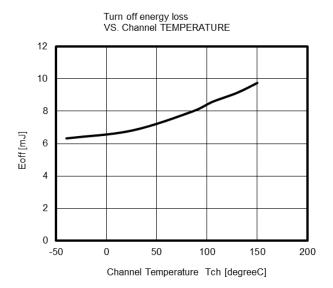


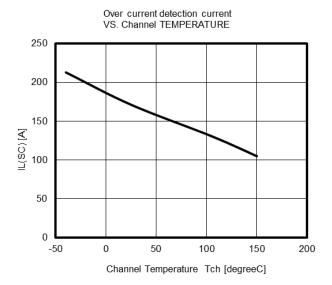


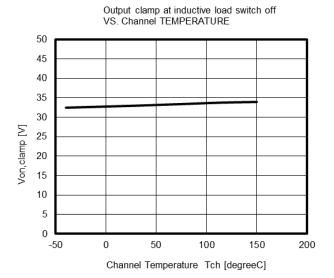


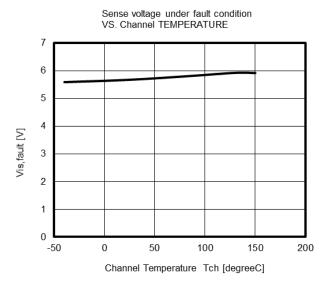






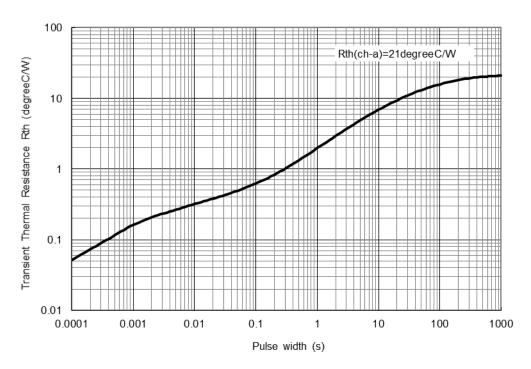




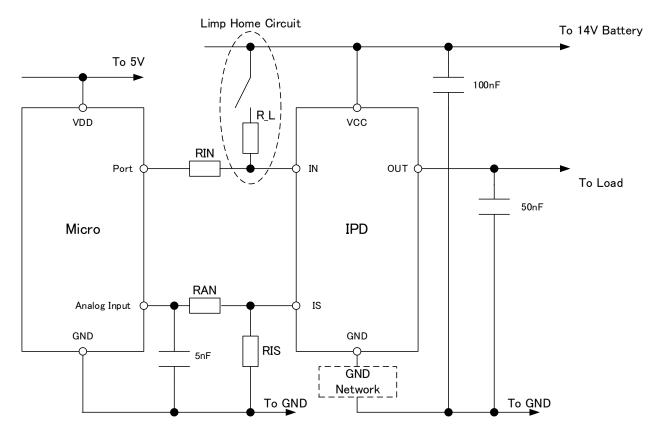


5 Thermal characteristics

TRANSIENT THERMAL RESISTANCE vs. PULSE WIDTH



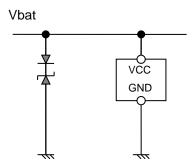
6 Application example in principle



RIN, RAN values are in range of 2k to 50kohm depending microcontroller while R_L value is typically 4kohm. If necessary to raise HBM tolerated dose, adding resister between OUT terminal and Ground is effective. Resister's value is typically 100kohm

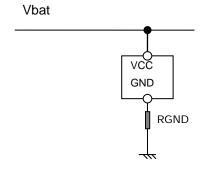
GND Network recommendation

In case of $V_{loaddump} < 35V$



No external component is required.

In case of $35V < V_loaddump < 42V$



External resistor is recommended in order to limit the current through ZD_{AZ} at load dump condition. 100ohm is recommended as RGND.

Revision	History
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RAJ2800034H12HPF Datasheet

Rev.			Description	
	Date	Page	Summary	
1.00	Aug. 1, 2017	1-27	1st issue	

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