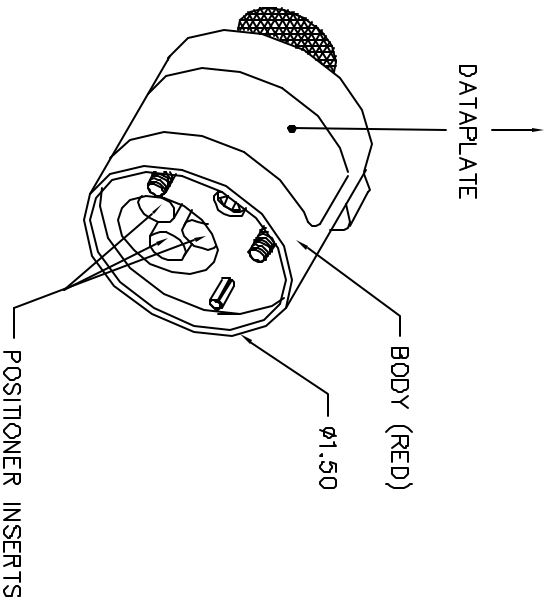


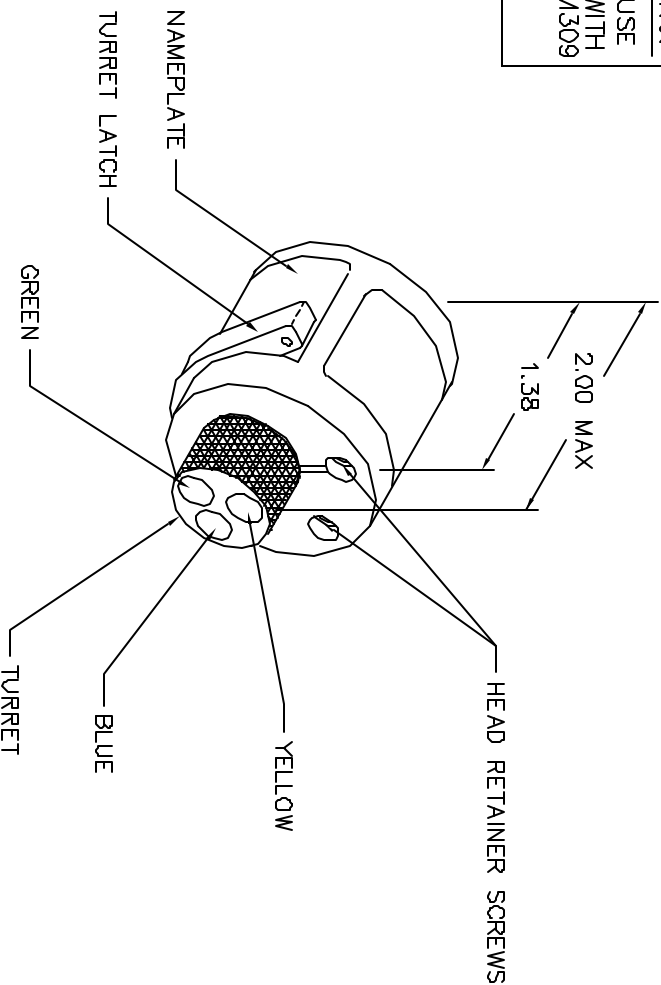
| REVISIONS | | | | |
|-------------|-------------|-----------------------------|---------|------------|
| REV. NUMBER | EQD. NUMBER | DESCRIPTION | BY DATE | APP'D DATE |
| 2 | | REDESIGNED FOR ICP CONTACTS | 12-2-99 | 12-2-99 |

| ICP CONTACTS | COLOR | 10 | 12 | 14 | 16 | 18 | 20 | WIRE |
|-------------------|--------|----|----|----|----|----|----|---------------|
| SXC-88 & PXC-89 | BLUE | | | | 4 | | 2 | SEL. NO. |
| SXC-114 & PXC-115 | YELLOW | | | | | | 1 | USE WITH M309 |
| SXC-90 & PXC-91 | | | 6 | 5 | | | | |
| SXC-81 & PXC-82 | | | | 6 | 5 | | | |
| SXC-85 & PXC-86 | GREEN | | | | 4 | | 3 | |
| SXC-139 & PXC-140 | | | 8 | | | | | |



| POSITIONER COLOR | HOLE DIMS.* | ADDITIONAL FEATURES |
|------------------|------------------------------|-------------------------------------|
| BLUE | $\phi .067$ $\nabla .740$ | $\sqcup \phi .161$ $\nabla .595$ |
| YELLOW | $\phi .067$ $\nabla .740$ | $\sqcup \phi .169$ $\nabla .595$ |
| GREEN | $\phi .125$ $\nabla .522$ | $\sqcup \phi .191$ $\nabla .365$ |

*HOLE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.



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| ITEM | PART NO. | QTY. | DESCRIPTION/REMARKS |
|--------|----------|------|---------------------|
| DRN | DATE | | |
| CHK'D | DATE | | |
| APPR'D | DATE | | |
| APPR'D | DATE | | |

NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DIM PART NUMBER. INDICATED ACTUAL DIM PART NUMBER WITHOUT THE "ENV" SUFFIX.

WHERE USED: M309

TITLE: ENVELOPE DRAWING
TURRET HEAD

DANIELS MANUFACTURING CORP.
DAWSON, FLORIDA
CHG# 17851

CD P/N: SH480-ENV
DIM. NO.: SH480-ENV

SHEET 1 OF 1
REV. 2

DO NOT SCALE DRAWING

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