



### **General Description**

The MAX3663 is a complete, +3.3V laser driver with automatic power-control (APC) circuitry for SDH/SONET applications up to 622Mbps. It accepts differential PECL inputs, provides bias and modulation currents, and operates over a -40°C to +85°C temperature range.

An APC feedback loop is incorporated to maintain a constant average optical power over temperature and lifetime. The wide modulation current range from 5mA to 75mA and bias current of 1mA to 80mA are easy to program, making this product ideal for use in various SDH/SONET applications. Two pins are provided to monitor the current levels in the laser: BIASMON with current proportional to laser bias current, and MODMON with current proportional to laser modulation.

The MAX3663 also provides enable control and a failuremonitor output to indicate when the APC loop is unable to maintain the average optical power. The MAX3663 is available in a compact 4mm x 4mm 24-pin thin QFN package.

### **Applications**

622Mbps SDH/SONET Access Nodes

Laser Driver Transmitters

Section Regenerators

FTTH/FTTC Applications

#### **Features**

- **♦** +3.3V or +5.0V Single-Supply Operation
- ♦ 40mA Supply Current at +3.3V
- ♦ Programmable Bias Current from 1mA to 80mA
- **♦ Programmable Modulation Current from** 5mA to 75mA
- ♦ Bias Current and Modulation Current Monitors
- ♦ 200ps Rise/Fall Time
- **♦** Automatic Average Power Control with Failure Monitor
- **♦ Complies with ANSI, ITU, and Bellcore SONET/SDH Specifications**
- ♦ Enable Control

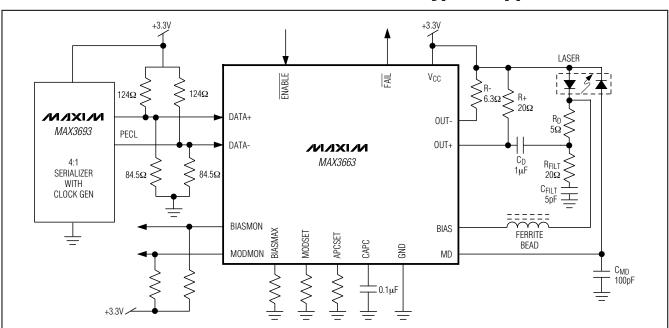
### **Ordering Information**

PART	TEMP RANGE	PIN-PACKAGE
MAX3663ETG	-40°C to +85°C	24 Thin QFN (4mm x 4mm)
MAX3663ETG+	-40°C to +85°C	24 Thin QFN (4mm x 4mm)

<sup>+</sup>Denotes lead-free package.

Pin Configuration appears at end of data sheet.

## **Typical Application Circuit**



/U/IXI/U

Maxim Integrated Products 1

#### **ABSOLUTE MAXIMUM RATINGS**

Supply Voltage, V <sub>CC</sub> 0.5V to +7.0V	Voltage at BIAS+1.0V to (V <sub>CC</sub> + 0.5V)
Current into BIAS20mA to +150mA	Continuous Power Dissipation (T <sub>A</sub> = +85°C)
Current into OUT+, OUT20mA to +100mA	24-Lead Thin QFN
Current into MD5mA to +5mA	(derate 20.8mW/°C above +85°C)1354mW
Voltage at DATA+, DATA-, ENABLE,	Operating Junction Temperature Range55°C to +150°C
$\overline{\text{FAIL}}$ , BIASMON, MODMON0.5V to (V <sub>CC</sub> + 0.5V)	Processing Temperature (Die)+400°C
Voltage at OUT+, OUT+1.5V to (V <sub>CC</sub> + 1.5V)	Storage Temperature Range65°C to +165°C
Voltage at MODSET, APCSET, BIASMAX,	Lead Temperature (soldering, 10s)+300°C
CAPC -0.5V to +3.0V	

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### DC ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +3.14 \text{V to } +5.5 \text{V}, T_A = -40 ^{\circ} \text{C} \text{ to } +85 ^{\circ} \text{C}, \text{ unless otherwise noted.}$  Typical values are at  $V_{CC} = +3.3 \text{V}, T_A = +25 ^{\circ} \text{C}.)$ 

PARAMETER	SYMBOL	CONDITIONS			TYP	MAX	UNITS
Supply Current		(Note 1)			40	60	mA
Bias Current Range	IBIAS	V <sub>BIAS</sub> = V <sub>CC</sub> - 1.6V	1		80	mA	
Bias Off Current		ENABLE = high (Note	2)			100	μΑ
Bias Current Stability		APC open loop	I <sub>BIAS</sub> = 80mA		255		nnm/0C
Dias Current Stability		Arc openioop	I <sub>BIAS</sub> = 1mA		815		ppm/°C
Bias Current Absolute Accuracy		APC open loop, 3mA s	≤ IBIAS ≤ 80mA	-15		+15	%
Differential Input Voltage	V <sub>ID</sub>	Figure 1		200		1600	mV <sub>P-P</sub>
Common-Mode Input Voltage	VICM	PECL compatible (Table 2)		V <sub>CC</sub> -	V <sub>CC</sub> -	V <sub>CC</sub> -	V
				1.49	1.32	V <sub>ID</sub> /4	
DATA+, DATA- Input Current	I <sub>IN</sub>			-1		+10	μΑ
Monitor Diode Current Stability		(Note 3)	I <sub>MD</sub> = 1mA	-480	-50	+480	ppm/°C
World Blode Garrent Stability		(14010-0)	I <sub>MD</sub> = 18μA (Note 4)		35		ррии о
Monitor Diode Current				-15		+15	%
Absolute Accuracy							·
DC Monitor Diode Current	I <sub>MD</sub>			18		1000	μΑ
BIASMON to IBIAS Gain	ABIAS	IBIAS/IBIASMON			38		mA/mA
MODMON to IMOD Gain	AMOD	IMOD/IMODMON			29		mA/mA
Monitor Diode Input Voltage (MD Pin)	V <sub>MD</sub>				0.8		V
TTL Input High Voltage	VIH			2			V
TTL Input Low Voltage	V <sub>I</sub> L					0.8	V
TTL Output High Voltage (FAIL)	V <sub>OH</sub>	Sourcing 50µA		2.4	V <sub>CC</sub> - 0.3	V <sub>C</sub> C	V
TTL Output Low Voltage (FAIL)	V <sub>OL</sub>	Sinking 100µA		0.1		0.44	V

#### **AC ELECTRICAL CHARACTERISTICS**

 $(V_{CC} = +3.14 \text{V to } +5.5 \text{V}$ , load as shown in Figure 2,  $T_A = -40 ^{\circ}\text{C}$  to  $+85 ^{\circ}\text{C}$ , unless otherwise noted. Typical values are at  $V_{CC} = +3.3 \text{V}$ ,  $T_A = +25 ^{\circ}\text{C}$ .) (Note 6)

PARAMETER	SYMBOL	CONDITIONS			TYP	MAX	UNITS
Modulation Current Range	IMOD	(Note 6)	5		75	mA	
Modulation Off-Current		ENABLE = high (Note 2)			200	μΑ	
Modulation Current Stability		$I_{MOD} = 75 \text{mA}$		-620	-165	+620	ppm/°C
Wiodulation Guiterit Stability		I <sub>MOD</sub> = 5mA (Note 4)			205		ррпі, С
Modulation Current Absolute Accuracy				-15		+15	%
Output Rise/Fall Time	to te	20% to 80%,	I <sub>MOD</sub> = 5mA		100	200	ne
Output Hise/Fail Fillie	t <sub>R,</sub> t <sub>F</sub>	$R_L = 10\Omega   120\Omega  $ load	$I_{MOD} = 75 mA$		230	375	- ps
Jitter Generation (Peak-to-Peak)		(Note 7)	·			100	ps
Pulse-Width Distortion		(Notes 8, 9)	$I_{MOD} = 5mA$		70	155	- ps
(Peak-to-Peak)		(110163 0, 3)	$I_{MOD} = 75 mA$		10	135	рз
Enable/Startup Delay		Open loop			250		ns
Maximum Consecutive Identical Digits at 622Mbps	CID			80			Bits

- Note 1: Tested with R<sub>MODSET</sub> = 5.11kΩ (I<sub>MOD</sub> ≈ 38mA), R<sub>BIASMAX</sub> = 4.56kΩ (I<sub>BIAS</sub> ≈ 52mA), excluding I<sub>BIAS</sub> and I<sub>MOD</sub>.
- Note 2: Both the bias and modulation currents are disabled if any of the current set pins are shorted to ground.
- **Note 3:** Guaranteed by design and characterization. This assumes that the laser to monitor diode transfer function does not change with temperature.
- **Note 4:** See the *Typical Operating Characteristics* for worst-case distributions.
- Note 5: AC characteristics are guaranteed by design and characterization.
- Note 6: Total I<sub>MOD</sub> out of OUT+. See the *Design Procedure* section for information regarding current delivered to the laser.
- Note 7: Input signal is a 622Mbps, 2<sup>13</sup> 1 PRBS with eighty inserted 0s.
- Note 8: Input signal is a 622Mbps, 11110000 pattern.
- Note 9: PWD = (wider pulse narrower pulse) / 2.

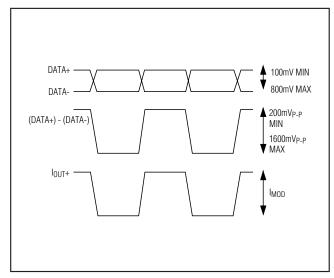


Figure 1. Required Input Signal and Output Polarity

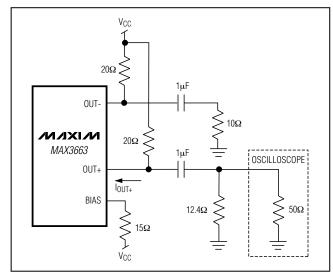
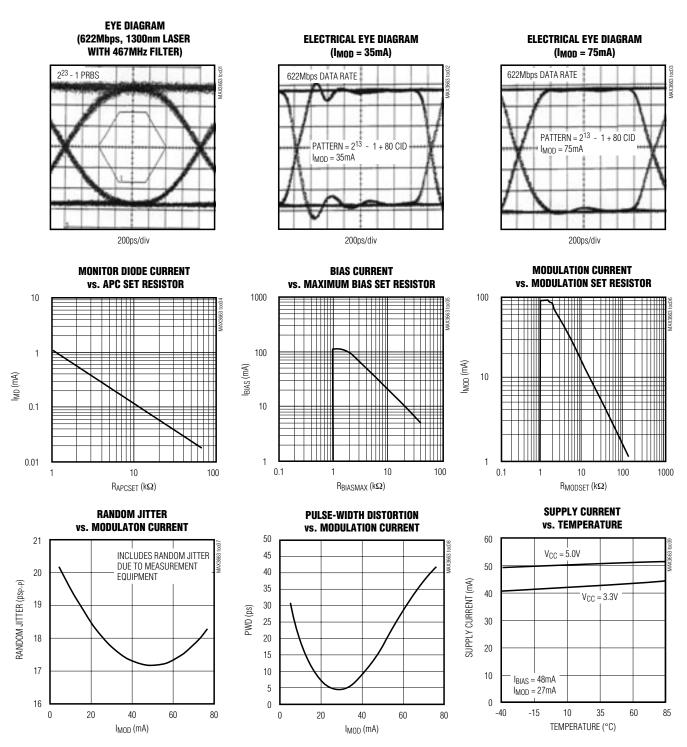


Figure 2. Output Termination for Characterization



## **Typical Operating Characteristics**

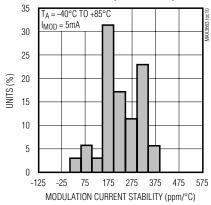
 $(V_{CC} = +3.3V, T_A = +25^{\circ}C, unless otherwise noted.)$ 



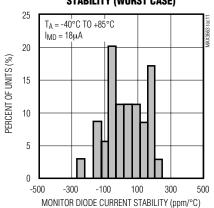
## **Typical Operating Characteristics (continued)**

( $V_{CC} = +3.3V$ ,  $T_A = +25$ °C, unless otherwise noted.)

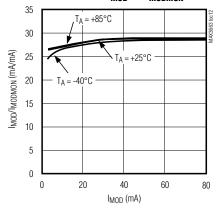
## DISTRIBUTION OF MODULATION CURRENT STABILITY (WORST CASE)



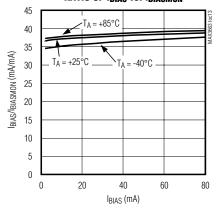
## DISTRIBUTION OF MONITOR DIODE CURRENT STABILITY (WORST CASE)



#### RATIO OF IMOD vs. IMODMON



#### RATIO OF IBIAS VS. IBIASMON



## **Pin Description**

PIN	NAME	FUNCTION
1, 13, 16, 19	Vcc	Positive Supply Voltage
2	DATA+	Positive PECL Data Input
3	DATA-	Negative PECL Data Input
4, 8, 11, 17, 22	GND	Ground
5	BIASMON	Sink Current Source. Proportional to the laser bias current.
6	MODMON	Sink Current Source. Proportional to the laser modulation current.
7	ENABLE	TTL/CMOS Enable Input. Low for normal operation, high to disable laser bias and modulation currents. Internally pulled low.
9	FAIL	TTL Output. Indicates APC failure when low. Internally pulled high through a $6k\Omega$ resistor.
10	N.C.	No Connection. Leave unconnected.
12	BIAS	Laser Bias Current Output. Isolate from laser with a ferrite bead.
14	OUT+	Positive Modulation Current Output. I <sub>MOD</sub> flows into this pad when the input signal is high. Connect this pad to AC-coupling network.
15	OUT-	Negative Modulation Current Output. I <sub>MOD</sub> flows into this pad when the input signal is low. Connect this pad to $V_{CC}$ through a 6.3 $\Omega$ resistor.
18	MD	Monitor Photodiode Connection. Connect this pad to the monitor photodiode anode. A capacitor to ground is required to filter high-speed AC monitor photocurrent.
20	CAPC	APC Compensation Capacitor. A 0.1µF capacitor connected from this pad to ground controls the dominant pole of the APC feedback loop.
21	APCSET	APC Set Resistor. A resistor connected from this pad to ground sets the desired average optical power. The resulting current is equal to the desired DC monitor diode current. Connect a $100k\Omega$ resistor from this pad to ground if APC is not used.
23	MODSET	Modulation Set Resistor. A resistor from this pad to ground sets the laser modulation current.
24	BIASMAX	Maximum Bias Set Resistor. A resistor from this pad to ground sets the maximum laser bias current. The APC function can subtract from this maximum value but cannot add to it. This resistor controls the bias-current level when the APC loop is not used.
EP	Exposed Paddle	The exposed paddle must be soldered to ground.

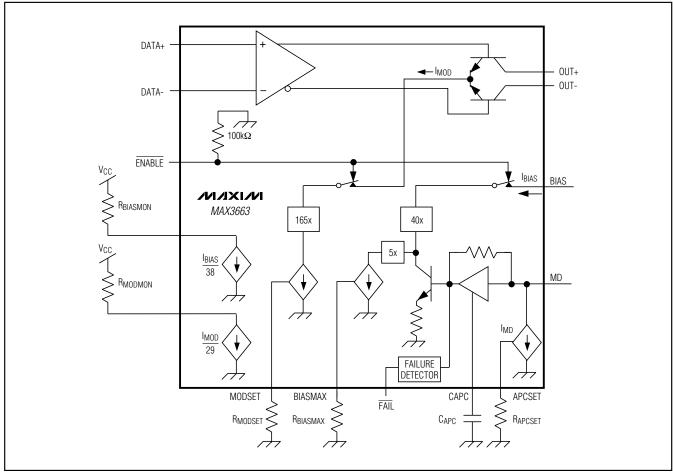


Figure 3. Functional Diagram

### \_Detailed Description

The MAX3663 laser driver consists of three main parts: a high-speed modulation driver, a laser-biasing block with automatic power control (APC), and bias current and modulation current monitors. The circuit is optimized for low-voltage (+3.3V) operation.

The output stage is composed of a high-speed differential pair and a programmable modulation current source. Since the modulation output drives a maximum current of 75mA into the laser with a 230ps edge speed, large transient voltage spikes can be generated due to the parasitic inductance. These transients and the laser forward voltage leave insufficient headroom for the proper operation of the laser driver if the modulation output is DC-coupled to the laser diode. To solve this problem, the MAX3663's modulation output is designed to be

AC-coupled to the cathode of a laser diode. A simplified functional diagram is shown in Figure 3.

The MAX3663's modulation output is optimized for driving a  $20\Omega||10\Omega$  load; the minimum required voltage at OUT+ is 2.0V. Modulation current swings of 75mA are possible. To interface with the laser diode, a damping resistor (Rp) is required for impedance matching. An RC shunt network can be used to compensate for the laser-diode parasitic inductance, thereby improving the optical output aberrations and duty-cycle distortion.

At a 622Mbps data rate, any capacitive load at the cathode of a laser diode degrades the optical output performance. Since the BIAS output is directly connected to the laser cathode, minimize the parasitic capacitance associated with this pin by using an inductor to isolate the BIAS pin from the laser diode.

#### **Automatic Power Control**

To maintain constant average optical power, the MAX3663 incorporates an APC loop to compensate for the changes in laser threshold current over temperature and lifetime. A back-facet photodiode mounted in the laser package is used to convert the optical power into a photocurrent. The APC loop adjusts the laser bias current so the monitor current is matched to a reference current set by RAPCSET. The time constant of the APC loop is determined by an external capacitor (CAPC). To eliminate the pattern-dependent jitter associated with the APC loop-time constant and to guarantee loop stability, the recommended value for CAPC is 0.1µF.

When the APC loop is functioning, the maximum allowable bias current is set by an external resistor, RBIASMAX. An APC failure flag (FAIL) is set low when the bias current can no longer be adjusted to achieve the desired average optical power.

APC closed-loop operation requires the user to set three currents with external resistors connected between ground and BIASMAX, MODSET, and APCSET. Detailed guidelines for these resistor settings are described in the *Design Procedure* section.

#### **Bias and Modulation Monitors**

The MAX3663 includes pins to monitor the output levels of bias and modulation current. BIASMON and MODMON sink current proportional to laser bias current and modulation current, respectively. By monitoring the current through RMODMON and RBIASMON, it is possible to monitor the levels of bias and modulation current in the laser (Figure 3).

#### **Open-Loop Operation**

If necessary, the MAX3663 is fully operational without APC. In this case, the laser current is directly set by two external resistors connected from ground to BIASMAX and MODSET. Connect a  $100k\Omega$  resistor from APCSET to ground and leave MD open for open-loop operation.

**Table 1. Optical Power Definition** 

PARAMETER	SYMBOL	RELATION
Average Power	Pavg	$P_{AVG} = (P_0 + P_1) / 2$
Extinction Ratio	r <sub>e</sub>	$r_e = P_1 / P_0$
Optical Power High	P <sub>1</sub>	$P_1 = 2P_{AVG} \times r_e / (r_e + 1)$
Optical Power Low	P <sub>0</sub>	$P_0 = 2P_{AVG} / (r_e + 1)$
Optical Amplitude	P <sub>P-P</sub>	$P_{P-P} = 2P_{AVG} (r_e - 1) / (r_e + 1)$
Laser Slope Efficiency	η	η = Pp-p / IMODL
Laser Modulation Current	I <sub>MOD</sub>	I <sub>MODL</sub> = P <sub>P-P</sub> / η

#### **Enable Control**

The MAX3663 incorporates a laser driver enable function. When ENABLE is high, both the bias and modulation currents are off. The typical laser enable time is 250ns.

#### **APC Failure Monitor**

The MAX3663 provides an APC failure monitor (TTL/CMOS) to indicate an APC loop tracking failure. FAIL is set low when the APC loop can no longer adjust the bias current to maintain the desired monitor current. This output is internally pulled up to VCC through a  $6k\Omega$  resistor.

#### **Short-Circuit Protection**

The MAX3663 provides short-circuit protection for the modulation, bias, and monitor current sources. If either BIASMAX, MODSET, or APCSET is shorted to ground, the bias and modulation outputs turn off.

### Design Procedure

When designing a laser transmitter, the optical output is usually expressed in terms of average power and extinction ratio. Table 1 gives the relationships that are helpful in converting between the optical average power and the modulation current. These relationships are valid if the average duty cycle of the optical waveform is 50%.

#### **Programming the Modulation Current**

In addition to being a function of RMODSET, the modulation current delivered to the laser (IMODL) also depends on the values of the series damping resistor (RD), the shunt compensation resistance (RFILT), and the laser diode's resistance (see the *Typical Operating Circuit*).

The modulation current (assuming CFILT<<CD) into the laser diode can be represented by the following:

$$I_{MODL} = I_{MOD} \left[ \frac{20\Omega}{20\Omega + (R_D + r_{LASER})} \right]$$

Assuming RD =  $5\Omega$  and rLASER =  $5\Omega$ , this equation is simplified to:

$$I_{MODL} = I_{MOD}(0.67)$$

For  $R_D=5.0\Omega$  and a laser resistance of approximately  $5\Omega,$  see the Modulation Current vs. Modulation Set Resistor graph in the *Typical Operating Characteristics* and select the value of  $R_{\mbox{\scriptsize MODSET}}$  that corresponds to the required current at +25°C.

#### **Programming the Bias Current**

When using the MAX3663 in open-loop operation, the bias current is determined by the R<sub>BIASMAX</sub> resistor. To select this resistor, determine the required bias current at +25°C. See the Bias Current vs. Maximum Bias Set

Resistor graph in the *Typical Operating Characteristics* and select the value of RBIASMAX that corresponds to the required current at +25°C.

When using the MAX3663 in closed-loop operation, the RBIASMAX resistor sets the maximum bias current available to the laser diode over temperature and life. The APC loop can subtract from this maximum value but cannot add to it. See the Bias Current vs. Maximum Bias Set Resistor graph in the *Typical Operating Characteristics* and select the value of RBIASMAX that corresponds to the end-of-life bias current at +85°C.

#### **Programming the APC Loop**

When the MAX3663's APC feature is used, program the average optical power by adjusting the APCSET resistor. To select this resistor, determine the desired monitor current to be maintained over temperature and life. See the Monitor Diode Current vs. APC Set Resistor graph in the *Typical Operating Characteristics* and select the value of RAPCSET that corresponds to the required current.

#### Interfacing with the Laser Diode

To minimize optical output aberrations due to the laser parasitic inductance, an RC shunt network can be used (see the *Typical Operating Circuit*). If R<sub>L</sub> represents the laser diode resistance, the recommended total resistance for R<sub>D</sub> + R<sub>L</sub> is 10 $\Omega$ . Starting values for coaxial lasers are R<sub>FILT</sub> = 20 $\Omega$  and C<sub>FILT</sub> = 5pF. R<sub>FILT</sub> and C<sub>FILT</sub> should be experimentally adjusted to optimize the output waveform. A bypass capacitor should also be placed as close to the laser anode as possible for best performance.

#### Pattern-Dependent Jitter (PDJ)

When transmitting NRZ data with long strings of consecutive identical digits (CIDs), LF droop can contribute to PDJ. To minimize this PDJ, two external components must be properly chosen: capacitor CAPC, which dominates the APC loop time constant, and AC-coupling capacitor CD.

To filter out noise effects and guarantee loop stability, the recommended value for CAPC is 0.1µF. This results

in an APC loop bandwidth of 20kHz. Consequently, the PDJ associated with an APC loop time constant can be ignored.

The time constant associated with the DC-blocking capacitor on I<sub>MOD</sub> effects PDJ. It is important that this time constant produce minimum droop for long consecutive bit streams.

Referring to Figure 4, the droop resulting from long time periods without transitions can be represented by the following equation:

$$(100\% - DROOP) = e^{\frac{-t}{\tau}}$$

AC-coupling of I<sub>MOD</sub> results in a discharge level for  $\tau$  that is equal to P<sub>AVG</sub>. An overall droop of 6% relative to P<sub>P-P</sub> equates to a 12% droop relative to P<sub>AVG</sub>. To ensure a droop of less than 12% (6% relative to P<sub>P-P</sub>), this equation can be solved for  $\tau$  as follows:

$$\tau = \frac{-t}{\ln(1 - 0.12)} = 7.8t$$

If t<sub>1</sub> equals 80 consecutive unit intervals without a transition, the time constant associated with the DC blocking capacitor needs to be longer than:

$$\tau_{AC} \ge R_{AC}C_D = 7.8 (80 \text{ bits}) (1.6 \text{ns/bit}) = 1.0 \mu \text{s}$$

 $R_{FILT}$  can be ignored for  $C_{FILT}$ << $C_{D}$ ; therefore, the estimated value of  $R_{AC}$  is:

$$RAC = 20\Omega \mid \mid (RD + rLASER)$$

Assuming RD =  $5\Omega$ , and rI ASER =  $5\Omega$ :

$$R_{AC} = 6.7\Omega$$

with  $C_D = 1\mu F$ ,  $\tau_{AC} = 6.7\mu s$ .

#### **Input Termination Requirement**

The MAX3663 data inputs are PECL compatible (Table 2). However, it is not necessary to drive the MAX3663 with a standard PECL signal. As long as the specified common-mode voltage and differential voltage swings are met, the MAX3663 will operate properly.

Table 2. PECL-Compatible Input Voltage Range

PECL-COMPATIBLE INPUTS	SYMBOL	VICM = 1	V <sub>CC</sub> - 1.0	VICM = V	<sub>CC</sub> - 1.32V	VICM = 1	V <sub>CC</sub> - 1.4	UNITS
(DATA+, DATA-)		MIN	MAX	MIN	MAX	MIN	MAX	
Input High Voltage	VH	V <sub>C</sub> C - 0.95	V <sub>C</sub> C - 0.60	V <sub>CC</sub> - 1.27	V <sub>CC</sub> - 0.92	V <sub>CC</sub> - 1.35	V <sub>CC</sub> - 1.00	V
Input Low Voltage	VL	V <sub>CC</sub> - 1.40	V <sub>CC</sub> - 1.05	V <sub>CC</sub> - 1.72	V <sub>CC</sub> - 1.37	V <sub>CC</sub> - 1.80	V <sub>CC</sub> - 1.45	V

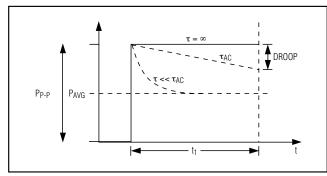


Figure 4. Droop

#### **Calculate Power Consumption**

The total power dissipation of the MAX3663 can be estimated by the following:

$$P = V_{CC} \times I_{CC} + (V_{CC} - V_f) \times I_{BIAS}$$
$$+ I_{MOD} (V_{CC} - 20\Omega \times I_{MOD} / 2)$$

where IBIAS is the maximum bias current set by RBIASMAX, IMOD is the modulation current, and  $V_f$  is the typical laser forward voltage.

## \_ Applications Information

The following is an example of how to set up the MAX3663.

#### Select Laser

A communication-grade laser should be selected for 622Mbps applications. Assume the laser output average power is  $P_{AVG}=0dBm$ , the minimum extinction ratio is  $r_{e}=6.6$  (8.2dB), the operating temperature is -40°C to +85°C, and the laser diode has the following characteristics:

Wavelength:  $\lambda = 1.3 \mu m$ 

Threshold Current:  $I_{TH} = 22mA \text{ at } +25^{\circ}C$ 

Threshold Temperature

#### **Determine RAPCSET**

The desired monitor diode current is estimated by  $I_{MD} = P_{AVG} \times P_{MON} = 200 \mu A$ . The Monitor Diode Current vs. APC Set Resistor graph in the *Typical Operating Characteristics* shows that  $R_{APCSET}$  should be  $6k\Omega$ .

#### **Determine RMODSET**

To achieve a minimum extinction ratio ( $r_e$ ) of 6.6dB over temperature and lifetime, calculate the required extinction ratio at +25°C. Assuming  $r_e$  = 20, the peak-to-peak optical power PP-P = 1.81mW, according to Table 1. The required modulation current is 1.81(mW) / 0.05(mW/mA) = 36.2mA. The Modulation Current vs. Modulation Set Resistor graph (see *Typical Operating Characteristics*) shows that RMODSET should be  $5k\Omega$ .

#### **Determine RBIASMAX**

Calculate the maximum threshold current (I<sub>TH</sub>(MAX)) at TA = +85°C and end of life. Assuming I<sub>TH</sub>(MAX) = 50mA, the maximum bias current should be:

$$IBIAS = ITH(MAX) + IMOD / 2$$

In this example,  $I_{BIAS} = 68.1 mA$ . The Bias Current vs. Maximum Bias Set Resistor graph in the *Typical Operating Characteristics* shows that  $R_{BIASMAX}$  should be  $3k\Omega$ .

#### **Determine RBIASMON**

To avoid saturating the current mirror of BIASMON, the voltage at this pin should not drop below (V<sub>CC</sub> - 1.6V). The resulting condition is:

$$R_{BIASMON} \le 1.6V \left( \frac{A_{BIAS}}{I_{BIASMAX}} \right)$$

where IBIASMAX is the maximum current expected for the application.

#### **Determine RMODMON**

To avoid saturating the current mirror of MODMON, the voltage at this pin should not drop below (VCC - 1V). The resulting condition is:

$$R_{MODMON} \le 1V \left( \frac{A_{MOD}}{I_{MOD}} \right)$$

#### **Modulation Currents Exceeding 50mA**

To drive modulation currents greater than 50mA at 3.3V, external pullup inductors (Figure 5) should be used to DC-bias the modulation output at VCC. Such a configuration isolates the laser forward voltage from the output circuitry and allows the output at OUT+ to swing above and below the supply voltage VCC.

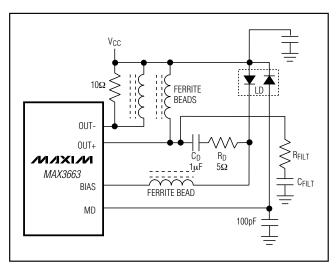


Figure 5. Output Termination for Maximum Modulation Current

At +5V power supply, the headroom voltage for the MAX3663 is significantly improved. In this case, it is possible to achieve a modulation current of more than 50mA (using resistor pullups as shown in the *Typical Operating Circuit*). The MAX3663 can also be DC-coupled to a laser diode when operating at +5V supply; the voltage at OUT+ should be  $\ge 2.0V$  for proper operation.

#### Wire Bonding Die

For high-current density and reliable operation, the MAX3663 uses gold metalization. Make connections to the die with gold wire only, using ball-bonding techniques. Wedge bonding is not recommended. Die-pad size is 4 mils ( $100\mu m$ ) square, and die thickness is 12 mils ( $300\mu m$ ).

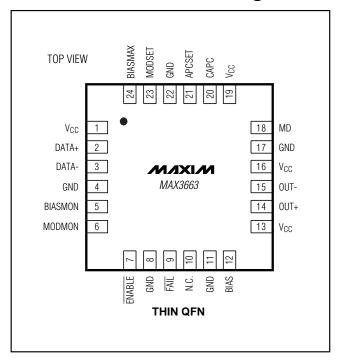
#### **Layout Considerations**

To minimize inductance, keep the connections between the MAX3663 output pins and LD as close as possible. Optimize the laser diode performance by placing a bypass capacitor as close as possible to the laser anode. Use good high-frequency layout techniques and multilayer boards with uninterrupted ground planes to minimize EMI and crosstalk.

#### **Laser Safety and IEC 825**

Using the MAX3663 laser driver alone does not ensure that a transmitter design is compliant with IEC 825. The entire transmitter circuit and component selections must be considered. Customers must determine the level of fault tolerance required by their application, recognizing that Maxim products are not designed or authorized for use as components in systems intended for surgical implant into the body, for applications intended to support or sustain life, or for any other application where the failure of a Maxim product could create a situation where personal injury or death may occur.

### Pin Configuration



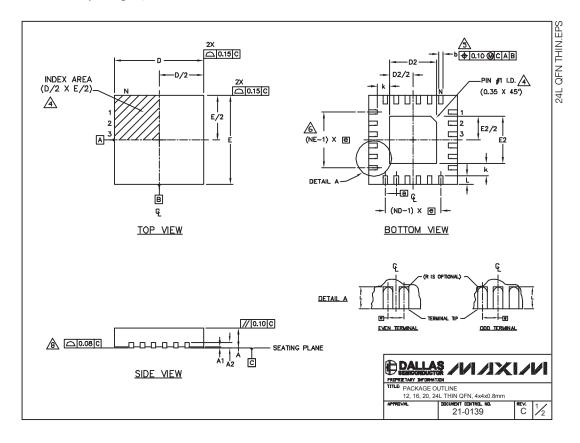
## Chip Information

TRANSISTOR COUNT: 1525

SUBSTRATE CONNECTED TO GND

### Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to <a href="https://www.maxim-ic.com/packages">www.maxim-ic.com/packages</a>.)



### Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to <a href="https://www.maxim-ic.com/packages">www.maxim-ic.com/packages</a>.)

	COMMON DIMENSIONS											
PKG	12	≥L 4×	:4	16L 4×4			20L 4×4			24L 4×4		
REF.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.
Α	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80
A1	0.0	0.02	0.05	0.0	0.02	0.05	0.0	20.0	0.05	0.0	0.02	0.05
A2	0.20 REF			0	0.20 REF 0.20 REF 0.20 REF			0.20 REF 0.20 RE			F	
b	0.25	0.30	0.35	0.25	0.30	0.35	0.20	0.25	0.30	0.18	0.23	0.30
D	3,90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10
Ε	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10	3.90	4.00	4.10
6	(	).80 BS	C.	0.65 BSC.		0.50 BSC.			0.50 BSC.			
k	0.25	-	-	0.25	-	-	0.25	-	-	0.25	-	-
L	0.45	0.55	0.65	0.45	0.55	0.65	0.45	0.55	0.65	0.30	0.40	0.50
N		12		16		20		20		24		
ND	3		4		5		6					
ΝE	3			4		5			6			
Jedec Var.		WGGB			WGGC		WGGD-1			WGGD-2		

EXPOSED PAD VARIATIONS									
PKG.		D2			DOWN BONDS				
CODES	MIN.	NDM.	MAX.	MIN.	NDM.	MAX.	ALLOVED		
T1244-2	1.95	2.10	2.25	1.95	2.10	2.25	N		
T1244-3	1.95	2.10	2.25	1.95	2.10	2,25	YES		
T1244-4	1.95	2.10	2.25	1.95	2.10	2.25	ND		
T1644-2	1.95	2.10	2.25	1.95	2.10	2,25	ND		
T1644-3	1.95	2.10	2.25	1.95	2.10	2.25	YES		
T1644-4	1.95	2.10	2.25	1.95	2.10	2,25	N		
T2044-1	1.95	2.10	2.25	1.95	2.10	2.25	ND		
T2044-2	1.95	2.10	2,25	1.95	2.10	2,25	YES		
T2044-3	1.95	2.10	2.25	1.95	2.10	2.25	ND		
T2444-1	2.45	2.60	2.63	2.45	2.60	2.63	ND		
T2444-2	1.95	2.10	2.25	1.95	2.10	2.25	YES		
T2444-3	2.45	2.60	2.63	2.45	2.60	2.63	YES		
T2444-4	2.45	2.60	2.63	2.45	2.60	2.63	ND		

#### NOTES:

- 1. DIMENSIONING & TOLERANCING CONFORM TO ASME Y14.5M-1994.
- 2. ALL DIMENSIONS ARE IN MILLIMETERS. ANGLES ARE IN DEGREES.
- 3. N IS THE TOTAL NUMBER OF TERMINALS.
- THE TERMINAL #1 IDENTIFIER AND TERMINAL NUMBERING CONVENTION SHALL CONFORM TO JESD 95-1 SPP-012. DETAILS OF TERMINAL #1 IDENTIFIER ARE OPTIONAL, BUT MUST BE LOCATED WITHIN THE ZONE INDICATED. THE TERMINAL #1 IDENTIFIER MAY BE EITHER A MOLD OR MARKED FEATURE.
- MEASURED BETWEEN 0.25 mm AND 0.30 mm FROM TERMINAL TIP.
- $\underline{\&}$  nd and ne refer to the number of terminals on each D and e side respectively.
- DEPOPULATION IS POSSIBLE IN A SYMMETRICAL FASHION.
- A COPLANARITY APPLIES TO THE EXPOSED HEAT SINK SLUG AS WELL AS THE TERMINALS.
- 9. DRAWING CONFORMS TO JEDEC MO220, EXCEPT FOR T2444-1, T2444-3 AND T2444-4.

DALLA: PROPRETARY INFORMATION	S/N/X		VI
PACKAGE OF 12, 16, 20, 24	UTLINE IL THIN QFN, 4x4x0.8mm		
APPROVAL	21-0139	REV.	2/2

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