

LTM4600HV

## 10A, 28V<sub>IN</sub> High Efficiency DC/DC µModule

- <sup>n</sup> **Complete Switch Mode Power Supply**
- Wide Input Voltage Range: 4.5V to 28V
- 10A DC, 12A Peak Output Current
- Parallel Two µModule<sup>™</sup> DC/DC Converters for 20A **Output Current**
- <sup>n</sup> **0.6V to 5V Output Voltage**
- <sup>n</sup> **1.5% Output Voltage Regulation**
- <sup>n</sup> **Ultrafast Transient Response**
- <sup>n</sup> **Current Mode Control**
- $-55^{\circ}$ C to 125<sup>°</sup>C Operating Temperature Range **(LTM4600HVMPV)**
- RoHS Compliant Package with Gold Pad Finish (e4)
- Up to 92% Efficiency
- Programmable Soft-Start
- Output Overvoltage Protection
- Optional Short-Circuit Shutdown Timer
- Small Footprint, Low Profile (15mm  $\times$  15mm  $\times$ 2.82mm) LGA Package

### Applications

- Telecom and Networking Equipment
- $\blacksquare$  Military and Avionics Systems
- Industrial Equipment
- Point of Load Regulation
- Servers

## Features Description

The [LTM®4600HV](http://www.linear.com/LTM4600HV) is a complete 10A, DC/DC step down power supply with up to 28V input operation. Included in the package are the switching controller, power FETs, inductor, and all support components. Operating over an input voltage range of 4.5V to 28V, the LTM4600HV supports an output voltage range of 0.6V to 5V, set by a single resistor. This high efficiency design delivers 10A continuous current (12A peak), needing no heat sinks or airflow to meet power specifications. Only bulk input and output capacitors are needed to finish the design.

The low profile package (2.82mm) enables utilization of unused space on the bottom of PC boards for high density point of load regulation. High switching frequency and an adaptive on-time current mode architecture enables a very fast transient response to line and load changes without sacrificing stability. Fault protection features include integrated overvoltage and short circuit protection with a defeatable shutdown timer. A built-in soft-start timer is adjustable with a small capacitor.

The LTM4600HV is packaged in a compact (15mm  $\times$ 15mm) and low profile (2.82mm) over-molded Land Grid Array (LGA) package suitable for automated assembly by standard surface mount equipment. The LTM4600HV is RoHS compliant.

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# Typical Application

**10A µModule Power Supply with 4.5V to 28V Input**



### Efficiency vs Load Current with  $24V_{IN}$  (FCB = 0)



4600hvfe

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### Absolute Maximum Ratings Pin Configuration







# ORDER INFORMATION



• Consult Marketing for parts specified with wider operating temperature ranges. \*Pad or ball finish code is per IPC/JEDEC J-STD-609.

• Terminal Finish Part Marking: [www.linear.com/leadfree](http://www.linear.com/leadfree)

• Recommended LGA and BGA PCB Assembly and Manufacturing Procedures: [www.linear.com/](http://www.linear.com/umodule/pcbassembly)umodule/pcbassembly

• LGA and BGA Package and Tray Drawings: [www.linear.com/packaging](http://www.linear.com/packaging)



### Electrical Characteristics

**The** l **denotes the specifications which apply over the full operating**  temperature range, otherwise specifications are at T<sub>A</sub> = 25°C, V<sub>IN</sub> = 12V. External C<sub>IN</sub> = 120µF, C<sub>OUT</sub> = 200µF/Ceramic per typical **application (front page) configuration.**





### **ELECTRICAL CHARACTERISTICS** The  $\bullet$  denotes the specifications which apply over the full operating

temperature range, otherwise specifications are at  $T_A = 25^\circ \text{C}$ ,  $V_{\text{IN}} = 12 \text{V}$ . External  $C_{\text{IN}} = 120 \mu \text{F}$ ,  $C_{\text{OUT}} = 200 \mu \text{F}$ /Ceramic per typical **application (front page) configuration.**



**Note 1:** Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. Exposure to any Absolute Maximum Rating condition for extended periods may affect device reliability and lifetime.

**Note 2:** The LTM4600HVE is guaranteed to meet performance specifications from 0°C to 85°C. Specifications over the –40°C to 85°C operating temperature range are assured by design, characterization and correlation with statistical process controls. The LTM4600HVI

is guaranteed over the –40°C to 85°C temperature range. The LTM46000HVMP is guaranteed and tested over the –55°C to 125°C temperature range.

**Note 3:** For output current derating at high temperature, please refer to Thermal Considerations and Output Current Derating discussion.

**Note 4:** Test assumes current derating versus temperature.

**Note 5:** Guaranteed by correlation.



# Typical Performance Characteristics **(See Figure 21 for all curves)**





### **Efficiency vs Load Current**



**Efficiency vs Load Current with Different FCB Settings 1.2V Transient Response 1.5V Transient Response**



#### **1.8V Transient Response 2.5V Transient Response 3.3V Transient Response**



1.8V AT 5A/µs LOAD STEP C<sub>OUT</sub> = 3 ∙ 22µF 6.3V CERAMICS<br>470µF 4V SANYO POSCAP  $C3 = 100pF$ 



1.2V AT 5A/µs LOAD STEP C<sub>OUT</sub> = 3 • 22µF 6.3V CERAMICS<br>470µF 4V SANYO POSCAP C3 = 100pF





C<sub>OUT</sub> = 3 ∙ 22µF 6.3V CERAMICS<br>470µF 4V SANYO POSCAP  $C3 = 100pF$ 



3.3V AT 5A/µs LOAD STEP C<sub>OUT</sub> = 3 • 22µF 6.3V CERAMICS<br>470µF 4V SANYO POSCAP  $C3 = 100pF$ 





### **TYPICAL PERFORMANCE CHARACTERISTICS** (See Figure 21 for all curves)



C<sub>OUT</sub> = 200µF<br>NO EXTERNAL SOFT-START CAPACITOR

#### **Start-Up,**  $I_{\text{OUT}} = 10A$ **(Resistive Load)**



 $V_{\text{OUT}} = 1.5V$ C<sub>OUT</sub> = 200µF<br>NO EXTERNAL SOFT-START CAPACITOR

#### **Short-Circuit Protection,**   $I_{\text{OUT}} = 0A$



 $V_{\text{OUT}}$  = 1.5V C<sub>OUT</sub> = 2× 200µF/X5R NO EXTERNAL SOFT-START CAPACITOR

### **Short-Circuit Protection, I**<sub>OUT</sub> = 10A **V**<sub>IN</sub> to V<sub>OUT</sub> Step-Down Ratio



20µs/DIV 4600HV G13

 $V_{IN} = 12V$  $V_{\text{OUT}}$  = 1.5V C<sub>OUT</sub> = 2× 200μF/X5R<br>NO EXTERNAL SOFT-START CAPACITOR





4600HV G14 SEE FREQUENCY ADJUSTMENT DISCUSSION FOR 12V<sub>IN</sub> TO 5V<sub>OUT</sub> AND 5V<sub>IN</sub> TO 3.3V<sub>OUT</sub> **CONVERSION** 

**12V Input Load Regulation vs Temperature**



4600hvfe



 $V_{IN} = 12V$  $\rm V_{\rm OUT}$  = 1.5V l $_{\rm{OUT}}$  = 10A 400μs/DIV 4600HV G16



### PIN FUNCTIONS (See Package Description for Pin Assignment)

**V<sub>IN</sub>** (Bank 1): Power Input Pins. Apply input voltage between these pins and GND pins. Recommend placing input decoupling capacitance directly between  $V_{IN}$  pins and GND pins.

**f<sub>ADJ</sub> (Pin A15):** A 110k resistor from V<sub>IN</sub> to this pin sets the one-shot timer current, thereby setting the switching frequency. The LTM4600HV switching frequency is typically 850kHz. An external resistor to ground can be selected to reduce the one-shot timer current, thus lower the switching frequency to accommodate a higher duty cycle step down requirement. See the applications section.

**SV<sub>IN</sub>** (Pin A17): Supply Pin for Internal PWM Controller. Leavethispinopenoraddadditionaldecouplingcapacitance.

**EXTV<sub>CC</sub> (Pin A19):** External 5V supply pin for controller. If left open or grounded, the internal 5V linear regulator will power the controller and MOSFET drivers. For high input voltage applications, connecting this pin to an external 5V will reduce the power loss in the power module. The  $EXTV_{CC}$  voltage should never be higher than  $V_{IN}$ .

**V<sub>OSET</sub> (Pin A21):** The Negative Input of The Error Amplifier. Internally, this pin is connected to  $V_{\Omega I}$  with a 100k precision resistor. Different output voltages can be programmed with additional resistors between the V $_{\text{OSFT}}$  and SGND pins.

**COMP (Pin B23):** Current Control Threshold and Error Amplifier Compensation Point. The current comparator threshold increases with this control voltage. The voltage ranges from 0V to 2.4V with 0.8V corresponding to zero sense voltage (zero current).

**SGND (Pin D23):** Signal Ground Pin. All small-signal components should connect to this ground, which in turn connects to PGND at one point.

**RUN/SS (Pin F23):** Run and Soft-Start Control. Forcing this pin below 0.8V will shut down the power supply. Inside the power module, there is a 1000pF capacitor which provides approximately 0.7ms soft-start time with 200µF output capacitance. Additional soft-start time can be achieved by adding additional capacitance between the RUN/SS and SGND pins. The internal short-circuit latchoff can be disabled by adding a resistor between this pin and the  $V_{IN}$  pin. This resistor must supply a minimum 5µA pull up current. The RUN/SS pin has an internal 6V Zener to ground.

**FCB (Pin G23):** Forced Continuous Input. Grounding this pin enables forced continuous mode operation regardless of load conditions. Tying this pin above 0.63V enables discontinuous conduction mode to achieve high efficiency operation at light loads. There is an internal 4.75K resistor between the FCB and SGND pins.

**PGOOD (Pin J23):** Output Voltage Power Good Indicator. When the output voltage is within 10% of the nominal voltage, the PGOOD is open drain output. Otherwise, this pin is pulled to ground.

**PGND (Bank 2):** Power ground pins for both input and output returns.

**V<sub>OUT</sub>** (Bank 3): Power Output Pins. Apply output load between these pins and GND pins. Recommend placing High Frequency output decoupling capacitance directly between these pins and GND pins.





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# Simplified Block Diagram





### **DECOUPLING REQUIREMENTS** TA = 25°C, V<sub>IN</sub> = 12V. Use Figure 1 configuration.





# **OPERATION**

### **µModule Description**

The LTM4600HV is a standalone non-isolated synchronous switching DC/DC power supply. It can deliver up to 10A of DC output current with only bulk external input and output capacitors. This module provides a precisely regulated output voltage programmable via one external resistor from  $0.6V_{\text{DC}}$  to  $5.0V_{\text{DC}}$ . The input voltage range is 4.5V to 28V. A simplified block diagram is shown in Figure 1 and the typical application schematic is shown in Figure 21.

The LTM4600HV contains an integrated LTC constant on-time current-mode regulator, ultra-low  $R_{DS(ON)}$  FETs with fast switching speed and integrated Schottky diode. The typical switching frequency is 850kHz at full load. With current mode control and internal feedback loop compensation, the LTM4600HV module has sufficient stability margins and good transient performance under a wide range of operating conditions and with a wide range of output capacitors, even all ceramic output capacitors (X5R or X7R for extended temperature range).

Current mode control provides cycle-by-cycle fast current limit. In addition, foldback current limiting is provided in an over-current condition while  $V_{\text{OSET}}$  drops. Also, the LTM4600HV has defeatable short circuit latch off. Internal overvoltage and undervoltage comparators pull the open-drain PGOOD output low if the output feedback voltage exits a  $\pm 10\%$  window around the regulation point. Furthermore, in an overvoltage condition, internal top FET

Q1 is turned off and bottom FET Q2 is turned on and held on until the overvoltage condition clears.

Pulling the RUN/SS pin low forces the controller into its shutdown state, turning off both Q1 and Q2. Releasing the pin allows an internal 1.2µA current source to charge up the soft-start capacitor. When this voltage reaches 1.5V, the controller turns on and begins switching.

At low load current the module works in continuous current mode by default to achieve minimum output voltage ripple. It can be programmed to operate in discontinuous current mode for improved light load efficiency when the FCB pin is pulled up above 0.8V and no higher than 6V. The FCB pin has a 4.75k resistor to ground, so a resistor to  $V_{IN}$  can set the voltage on the FCB pin.

When  $EXTV_{CC}$  pin is grounded or open, an integrated 5V linear regulator powers the controller and MOSFET gate drivers. If a minimum 4.7V external bias supply is applied on the  $EXTV_{CC}$  pin, the internal regulator is turned off, and an internal switch connects  $\text{EXTV}_{\text{CC}}$  to the gate driver voltage. This eliminates the linear regulator power loss with high input voltage, reducing the thermal stress on the controller. The maximum voltage on  $EXT_{CC}$  pin is 6V. The EXTV $_{\text{CC}}$  voltage should never be higher than the  $V_{IN}$  voltage. Also EXTV<sub>CC</sub> must be sequenced after V<sub>IN</sub>. Recommended for 24V operation to lower temperature in the µModule.





The typical LTM4600HV application circuit is shown in Figure 21. External component selection is primarily determined by the maximum load current and output voltage.

### **Output Voltage Programming and Margining**

The PWM controller of the LTM4600HV has an internal  $0.6V<sub>±</sub>1%$  reference voltage. As shown in the block diagram, a 100k/0.5% internal feedback resistor connects  $V_{\text{OUT}}$  and  $V_{\text{OSET}}$  pins. Adding a resistor  $R_{\text{SET}}$  from  $V_{\text{OSET}}$ pin to SGND pin programs the output voltage:

$$
V_0 = 0.6 V \bullet \frac{100 k + R_{SET}}{R_{SET}}
$$

Table 1 shows the standard values of 1%  $R_{\text{SET}}$  resistor for typical output voltages:

**Table 1.**



Voltage margining is the dynamic adjustment of the output voltage to its worst case operating range in production testing to stress the load circuitry, verify control/protection functionality of the board and improve the system reliability. Figure 2 shows how to implement margining function with the LTM4600HV. In addition to the feedback resistor  $R_{\text{SET}}$ , several external components are added. Turn off both transistor  $Q_{UP}$  and  $Q_{DOWN}$  to disable the margining. When  $Q_{\text{UP}}$  is on and  $Q_{\text{DOWN}}$  is off, the output voltage is margined up. The output voltage is margined





down when  $Q_{\text{DOWN}}$  is on and  $Q_{\text{UP}}$  is off. If the output voltage  $V<sub>0</sub>$  needs to be margined up/down by  $\pm M\%$ , the resistor values of  $R_{UP}$  and  $R_{DOWN}$  can be calculated from the following equations:

$$
\frac{(R_{SET}||R_{UP}) \cdot V_0 \cdot (1 + M\%)}{(R_{SET}||R_{UP}) + 100k\Omega} = 0.6V
$$

$$
\frac{R_{SET} \cdot V_0 \cdot (1 - M\%)}{R_{SET} + (100k\Omega||R_{DOWN})} = 0.6V
$$

### **Input Capacitors**

The LTM4600HV µModule should be connected to a low ac-impedance DC source. High frequency, low ESR input capacitors are required to be placed adjacent to the module. In Figure 21, the bulk input capacitor  $C_{1N}$  is selected for its ability to handle the large RMS current into the converter. For a buck converter, the switching duty-cycle can be estimated as:

$$
D = \frac{V_0}{V_{IN}}
$$

Without considering the inductor current ripple, the RMS current of the input capacitor can be estimated as:

$$
I_{\text{CIN(RMS)}} = \frac{I_{\text{O(MAX)}}}{\eta\%} \cdot \sqrt{D \cdot (1 - D)}
$$

In the above equation,  $\eta$ % is the estimated efficiency of the power module. C1 can be a switcher-rated electrolytic aluminum capacitor, OS-CON capacitor or high volume ceramic capacitors. Note the capacitor ripple current ratings are often based on only 2000 hours of life. This makes it advisable to properly derate the input capacitor, or choose a capacitor rated at a higher temperature than required. Always contact the capacitor manufacturer for derating requirements over temperature.

In Figure 21, the input capacitors are used as high frequency input decoupling capacitors. In a typical 10A output application, 1-2 pieces of very low ESR X5R or X7R (for extended temperature range), 10µF ceramic capacitors are recommended. This decoupling capacitor should be placed directly adjacent the module input pins



in the PCB layout to minimize the trace inductance and high frequency AC noise.

### **Output Capacitors**

The LTM4600HV is designed for low output voltage ripple. The bulk output capacitors  $C<sub>OMIT</sub>$  is chosen with low enough effective series resistance (ESR) to meet the output voltage ripple and transient requirements.  $C<sub>OUT</sub>$  can be low ESR tantalum capacitor, low ESR polymer capacitor or ceramic capacitor (X5R or X7R). The typical capacitance is 200µF if all ceramic output capacitors are used. The internally optimized loop compensation provides sufficient stability margin for all ceramic capacitors applications. Additional output filtering may be required by the system designer, if further reduction of output ripple or dynamic transient spike is required. Refer to Table 2 for an output capacitance matrix for each output voltage droop, peak to peak deviation and recovery time during a 5A/µs transient with a specific output capacitance.

### **Fault Conditions: Current Limit and Over current Foldback**

The LTM4600HV has a current mode controller, which inherently limits the cycle-by-cycle inductor current not only in steady state operation, but also in transient.

Tofurtherlimitcurrentintheeventofanoverloadcondition, the LTM4600HV provides foldback current limiting. If the output voltage falls by more than 50%, then the maximum output current is progressively lowered to about one sixth of its full current limit value.

### **V<sub>IN</sub>** to V<sub>OUT</sub> Step-Down Ratios

There are restrictions in the maximum  $V_{IN}$  to  $V_{OUT}$  step down ratio that can be achieved for a given input voltage. These constraints are shown in  $V_{IN}$  to  $V_{OIII}$  Step-Down Ratio in the Typical Performance Characteristics section. Note that additional thermal derating may apply. See the Thermal Considerations and Output Current Derating sections of this data sheet.

### **Soft-Start and Latchoff with the RUN/SS pin**

The RUN/SS pin provides a means to shut down the LTM4600HV as well as a timer for soft-start and overcurrent latchoff. Pulling the RUN/SS pin below 0.8V puts the LTM4600HV into a low quiescent current shutdown  $(I<sub>0</sub> \le 75 \mu A)$ . Releasing the pin allows an internal 1.2 $\mu A$ current source to charge up the timing capacitor  $C_{SS}$ . Inside LTM4600HV, there is an internal 1000pF capacitor from RUN/SS pin to ground. If RUN/SS pin has an external capacitor  $C_{SS,EXT}$  to ground, the delay before starting is about:

$$
t_{DELAY} = \frac{1.5V}{1.2\mu A} \cdot (C_{SS\_EXT} + 1000pF)
$$

When the voltage on RUN/SS pin reaches 1.5V, the LTM4600HV internal switches are operating with a clamping of the maximum output inductor current limited by the RUN/SS pin total soft-start capacitance. As the RUN/ SS pin voltage rises to 3V, the soft-start clamping of the inductor current is released.



### **Table 2. Output Voltage Response Versus Component Matrix \*(Refer to Figure 21)**

### **TYPICAL MEASURED VALUES**





\*X7R is recommended for extended temperature range.





After the controller has been started and given adequate time to charge up the output capacitor,  $C_{SS}$  is used as a short-circuit timer. After the RUN/SS pin charges above 4V, if the output voltage falls below 75% of its regulated value, then a short-circuit fault is assumed. A 1.8µA current then begins discharging  $C_{SS}$ . If the fault condition persists until the RUN/SS pin drops to 3.5V, then the controller turns off both power MOSFETs, shutting down the converter permanently. The RUN/SS pin must be actively pulled down to ground in order to restart operation.

The over-current protection timer requires the soft-start timing capacitor  $C_{SS}$  be made large enough to quarantee that the output is in regulation by the time  $C_{SS}$  has reached the 4V threshold. In general, this will depend upon the size of the output capacitance, output voltage and load current characteristic. A minimum external soft-start capacitor can be estimated from:

$$
C_{SS\_EXT} + 1000pF > \frac{C_{OUT} \cdot V_{OUT}}{10kV}
$$

Generally 0.1µF is more than sufficient.

Since the load current is already limited by the current mode control and current foldback circuitry during a short-circuit, over-current latchoff operation is NOT always needed or desired, especially the output has large amount of capacitance or the load draw huge current during start up. The latchoff feature can be overridden by a pull-up current greater than 5µA but less than 80µA to the RUN/ SS pin. The additional current prevents the discharge of  $C_{SS}$  during a fault and also shortens the soft-start period. Using a resistor from RUN/SS pin to  $V_{IN}$  is a simple solution to defeat latchoff. Any pull-up network must be able to maintain RUN/SS above 4V maximum latchoff threshold and overcome the 4µA maximum discharge current. With a pull-up resistor, the delay before starting is approximately:

$$
t_{\text{DELAY}} = -R_{\text{RUN/SS}} \cdot (C_{SS\_EXT} + 1000pF)
$$

$$
\cdot \ln \left(1 - \frac{1.5V}{V_{\text{IN}} + (1.2\mu A \cdot R_{\text{RUN/SS}})}\right)
$$

Figure 3 shows a conceptual drawing of  $V_{\text{RUN}}$  during startup and short-circuit.









### **Enable**

The RUN/SS pin can be driven from logic as shown in Figure 5. This function allows the LTM4600HV to be turned on or off remotely. The ON signal can also control the sequence of the output voltage.



**Figure 5. Enable Circuit with External Logic**

### **Output Voltage Tracking**

For the applications that require output voltage tracking, several LTM4600HV modules can be programmed by the power supply tracking controller such as the LTC2923. Figure 6 shows a typical schematic with LTC2923. Coincident, ratiometric and offset tracking for  $V<sub>0</sub>$  rising and falling can be implemented with different sets of resistor values. See the LTC2923 data sheet for more details.



**Figure 6. Output Voltage Tracking with the LTC2923 Controller**

### **EXTV<sub>CC</sub>** Connection

An internal low dropout regulator produces an internal 5V supply that powers the control circuitry and FET drivers. Therefore, if the system does not have a 5V power rail, the LTM4600HV can be directly powered by  $V_{IN}$ . The gate driver current through LDO is about 18mA. The internal LDO power dissipation can be calculated as:

 $P_{LDO$   $Loss = 18mA \cdot (V_{IN} - 5V)$ 

The LTM4600HV also provides an external gate driver voltage pin  $EXTV_{CC}$ . If there is a 5V rail in the system, it is recommended to connect  $\text{EXTV}_{\text{CC}}$  pin to the external 5V rail. Whenever the  $EXTV_{CC}$  pin is above 4.7V, the internal 5V LDO is shut off and an internal 50mA P-channel switch connects the  $EXTV_{CC}$  to internal 5V. Internal 5V is supplied from  $EXT_{CC}$  until this pin drops below 4.5V. Do not apply more than 6V to the  $EXTV_{CC}$  pin and ensure that  $EXTV_{CC}$  <  $V_{IN}$ . The following list summaries the possible connections for  $EXTV_{CC}$ :

1.  $EXTV_{CC}$  grounded. Internal 5V LDO is always powered from the internal 5V regulator.

2. EXTV $_{\text{CC}}$  connected to an external supply. Internal LDO is shut off. A high efficiency supply compatible with the MOSFET gate drive requirements (typically 5V) can improve overall efficiency. With this connection, it is always required that the  $EXTV_{CC}$  voltage can not be higher than  $V_{IN}$  pin voltage.

3. EXTV<sub>CC</sub> is recommended for  $V_{IN} > 20V$ 

### **Discontinuous Operation and FCB Pin**

The FCB pin determines whether the internal bottom MOSFET remains on when the current reverses. There is an internal 4.75k pull-down resistor connecting this pin to ground. The default light load operation mode is forced continuous (PWM) current mode. This mode provides minimum output voltage ripple.



In the application where the light load efficiency is important, tying the FCB pin above 0.6V threshold enables discontinuous operation where the bottom MOSFET turns off when inductor current reverses. Therefore, the conduction loss isminimized andlightload efficiency is improved. The penalty is that the controller may skip cycle and the output voltage ripple increases at light load.

### **Paralleling Operation with Load Sharing**

Two or more LTM4600HV modules can be paralleled to provide higher than 10A output current. Figure 7 shows the necessary interconnection between two paralleled modules. The OPTI-LOOP™ current mode control ensures good current sharing among modules to balance the thermal stress. The new feedback equation for two or more LTM4600HVs in parallel is:

$$
V_{\text{OUT}} = 0.6 \text{V} \cdot \frac{\frac{100 \text{k}}{\text{N}} + \text{R}_{\text{SET}}}{\text{R}_{\text{SET}}}
$$

where N is the number of LTM4600HVs in parallel.



**Figure 7. Parallel Two µModules with Load Sharing**

### **Thermal Considerations and Output Current Derating**

The power loss curves in Figures 8 and 15 can be used in coordination with the load current derating curves in Figures 9 to 14, and Figures 16 to 19 for calculating an approximate  $\theta_{JA}$  for the module with various heat sinking methods. Thermal models are derived from several temperature measurements at the bench, and thermal modeling analysis. Application Note 103 provides a detailed

explanation of the analysis for the thermal models, and the derating curves. Tables 3 and 4 provide a summary of the equivalent  $\theta_{JA}$  for the noted conditions. These equivalent  $\theta_{JA}$  parameters are correlated to the measure values, and improved with air-flow. The case temperature is maintained at 100°C or below for the derating curves. This allows for 4W maximum power dissipation in the total module with top and bottom heat sinking, and 2W power dissipation through the top of the module with an approximate  $\theta_{\text{JC}}$ between 6°C/W to 9°C/W. This equates to a total of 124°C at the junction of the device.

### **Safety Considerations**

The LTM4600HV modules do not provide isolation from  $V_{IN}$ to  $V_{\text{OUT}}$ . There is no internal fuse. If required, a slow blow fuse with a rating twice the maximum input current should be provided to protect each unit from catastrophic failure.

### **Layout Checklist/Example**

The high integration of the LTM4600HV makes the PCB board layout very simple and easy. However, to optimize its electrical and thermal performance, some layout considerations are still necessary.

- Use large PCB copper areas for high current path, including  $V_{\text{IN}}$ , PGND and  $V_{\text{OUT}}$ . It helps to minimize the PCB conduction loss and thermal stress
- Place high frequency ceramic input and output capacitors next to the  $V_{IN}$ , PGND and  $V_{OIII}$  pins to minimize high frequency noise
- Place a dedicated power ground layer underneath the unit
- To minimize the via conduction loss and reduce module thermal stress, use multiple vias for interconnection between top layer and other power layers
- Do not put vias directly on pad unless they are capped.
- Use a separated SGND ground copper area for components connected to signal pins. Connect the SGND to PGND underneath the unit

Figure 20 gives a goodexampleoftherecommendedlayout.





**vs Load Current**

50 55 70

400 LFM 200 LFM 0 LFM

MAXIMUM LOAD CURRENT (A)

MAXIMUM LOAD CURRENT (A)

10

9

8

7

6

5

 $-$ . . . . . .

4



AMBIENT TEMPERATURE (°C)

80 90 100

70





**Figure 13. No Heat Sink**



**Figure 16. No Heat Sink**





**Figure 15. 3.3V Power Loss Curves vs Load Current**

**Figure 11. No Heat Sink Figure 12. BGA Heat Sink** 4.0 5.0 4.5

60

400 LFM 200 LFM 0 LFM

 $50$ 

. . . . . .

3 4

POWER LOSS (W)

POWER LOSS (W)

MAXIMUM LOAD CURRENT (A)

MAXIMUM LOAD CURRENT (A)

 $V_{IN}$  = 12V  $V_{OUT} = 1.5V$ 



AMBIENT TEMPERATURE (°C)

60 65 75 80 85 90

4600hv F11

 $V_{\text{IN}} = 12V$  $V_{OUT} = 1.5V$ 











**Figure 17. BGA Heat Sink Figure 18. No Heat Sink Figure 19. BGA Heat Sink**

#### **Table 3. 1.5V Output**



### **Table 4. 3.3V Output**







**Figure 20. Recommended PCB Layout**

### **LTM4600HV Frequency Adjustment**

The LTM4600HV is designed to typically operate at 850kHz across most input and output conditions. The control architecture is constant on time valley mode current control. The  $f_{AD,J}$  pin is typically left open or decoupled with an optional 1000pF capacitor. The switching frequency has been optimized to maintain constant output ripple over the operating conditions. The equations for setting the operating frequency are set around a programmable constant on time. This on time is developed by a programmable current into an on board 10pF capacitor that establishes a ramp that is compared to a voltage threshold equal to the output voltage up to a 2.4V clamp. This  $I_{ON}$  current is equal to:  $I_{\text{ON}} = (V_{\text{IN}} - 0.7V)/110k$ , with the 110k onboard resistor from  $V_{IN}$  to f<sub>ADJ</sub>. The on time is equal to  $t_{ON} = (V_{OUT}/I_{ON})$ • 10pF and  $t_{OFF} = t_s - t_{ON}$ . The frequency is equal to: Freq. =  $DC/t_{ON}$ . The I<sub>ON</sub> current is proportional to V<sub>IN</sub>, and the regulator duty cycle is inversely proportional to  $V_{IN}$ , therefore the step-down regulator will remain relatively constant frequency as the duty cycle adjustment takes place with lowering  $V_{IN}$ . The on time is proportional to  $V_{OUI}$  up to a 2.4V clamp. This will hold frequency relatively constant with different output voltages up to 2.4V. The regulator switching period is comprised of the on time and off time as depicted in the following waveform. The on time is equal to  $t_{ON} = (V_{OUT}/I_{ON}) \cdot 10pF$  and  $t_{OFF} = t_s - t_{ON}$ . The frequency is equal to: Frequency =  $DC/t_{ON}$ ).



The LTM4600HV has a minimum  $(t_{ON})$  on time of 100 nanoseconds and a minimum ( $t_{\text{OFF}}$ ) off time of 400 nanoseconds. The 2.4V clamp on the ramp threshold as a function of  $V_{\text{OUT}}$  will cause the switching frequency to increase by the ratio of  $V_{\text{OUT}}/2.4V$  for 3.3V and 5V outputs. This is due to the fact the on time will not increase as  $V_{\text{OUT}}$ increases past 2.4V. Therefore, if the nominal switching frequency is 850kHz, then the switching frequency will increase to ~1.2MHz for 3.3V, and ~1.7MHz for 5V outputs due to Frequency =  $(DC/t<sub>ON</sub>)$  When the switching frequency increases to 1.2MHz, then the time period  $t_S$  is reduced to  $\sim$ 833 nanoseconds and at 1.7MHz the switching period reduces to ~588 nanoseconds. When higher duty cycle conversions like 5V to 3.3V and 12V to 5V need to be accommodated, then the switching frequency can be lowered to alleviate the violation of the 400ns minimum off time. Since the total switching period is  $t_S = t_{ON} + t_{OFF}$ ,  $t_{OFF}$  will be below the 400ns minimum off time. A resistor from the  $f_{AD,I}$  pin to ground can shunt current away from the on time generator, thus allowing for a longer on time and a lower switching frequency. 12V to 5V and 5V to 3.3V derivations are explained in the data sheet to lower switching frequency and accommodate these step-down conversions.

Equations for setting frequency for 12V to 5V:

 $I_{ON} = (V_{IN} - 0.7V)/110k$ ;  $I_{ON} = 103 \mu A$ 

frequency =  $(I_{ON}/[2.4V \cdot 10pF]) \cdot DC = 1.79MHz;$  $DC =$  duty cycle, duty cycle is  $(V_{OUT}/V_{IN})$ 

 $t_S = t_{ON} + t_{OFF}$ ,  $t_{ON} =$  on-time,  $t_{OFF} =$  off-time of the switching period;  $t<sub>S</sub> = 1/frequency$ 

 $t_{\text{OFF}}$  must be greater than 400ns, or  $t_{\text{S}} - t_{\text{ON}} > 400$ ns.

$$
t_{ON} = DC \cdot t_S
$$

1MHz frequency or 1µs period is chosen for 12V to 5V.



 $t_{ON} = 0.41 \cdot 1 \text{ }\circ \text{ }\circ 410 \text{ns}$ 

 $t_{\text{OFF}}$  = 1µs – 410ns  $\approx$  590ns

 $t_{ON}$  and  $t_{OFF}$  are above the minimums with adequate guard band.

Using the frequency =  $(I_{ON}/[2.4V \cdot 10pF]) \cdot DC$ , solve for  $I_{\text{ON}} = (1 \text{MHz} \cdot 2.4 \text{V} \cdot 10 \text{pF}) \cdot (1/0.41) \approx 58 \mu \text{A}$ .  $I_{\text{ON}}$  current calculated from 12V input was 103µA, so a resistor from  $f_{AD,J}$  to ground = (0.7V/15k) = 46µA. 103µA – 46µA =  $57\mu$ A, sets the adequate  $I_{ON}$  current for proper frequency range for the higher duty cycle conversion of 12V to 5V. Input voltage range is limited to 9V to 16V. Higher input voltages can be used without the 15 $k$  on  $f_{AD,I}$ . The inductor ripple current gets too high above 16V, and the 400ns minimum off-time is limited below 9V.

Equations for setting frequency for 5V to 3.3V:

 $I_{ON} = (V_{IN} - 0.7V)/110k$ ;  $I_{ON} = 39 \mu A$ 

frequency =  $(I_{ON}/[2.4V \cdot 10pF]) \cdot DC = 1.07MHz;$  $DC = duty cycle, duty cycle is (V_{OIII} / V_{IN})$ 

 $t_S = t_{ON} + t_{OFF}$ ,  $t_{ON} =$  on-time,  $t_{OFF} =$  off-time of the switching period;  $t<sub>S</sub> = 1$ /frequency

 $t_{\text{OFF}}$  must be greater than 400ns, or  $t_{\text{S}} - t_{\text{ON}} > 400$ ns.

 $t_{ON} = DC \cdot t_S$ 

~450kHz frequency or 2.22µs period is chosen for 5V to 3.3V. Frequency range is about 450kHz to 650kHz from 4.5V to 7V input.

 $t_{ON} = 0.66 \cdot 2.22 \mu s \approx 1.46 \mu s$ 

 $t_{\text{DEF}} = 2.22$ us – 1.46us  $\approx 760$ ns

 $t_{ON}$  and  $t_{OFF}$  are above the minimums with adequate guard band.

Using the frequency =  $(I_{ON}/[2.4V \cdot 10pF]) \cdot DC$ , solve for  $I_{\text{ON}} = (450 \text{kHz} \cdot 2.4 \text{V} \cdot 10 \text{pF}) \cdot (1/0.66) \approx 16 \text{µA}$ .  $I_{\text{ON}}$  current calculated from 5V input was  $39\mu$ A, so a resistor from  $f_{AD,I}$ to ground =  $(0.7V/30.1k) = 23\mu A$ .  $39\mu A - 23\mu A = 16\mu A$ , sets the adequate  $I_{ON}$  current for proper frequency range for the higher duty cycle conversion of 5V to 3.3V. Input voltage range is limited to 4.5V to 7V. Higher input voltages can be used without the 30.1k on  $f_{AD,J}$ . The inductor ripple current gets too high above 7V, and the 400ns minimum off-time is limited below 4.5V.









# Typical Applications









### Typical Applications



**Parallel Operation and Load Sharing**





### Package Description

**Please refer to http://www.linear.com/designtools/packaging/ for the most recent package drawings.**





4600hvfe

LINEAR

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### package description



#### **Pin Assignment Tables (Arranged by Pin Number)**





### package description

#### **Pin Assignment Tables (Arranged by Pin Number)**













### Revision History **(Revision history begins at Rev E)**







# Typical Application



**1.8V, 10A Regulator**

# Related Parts



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