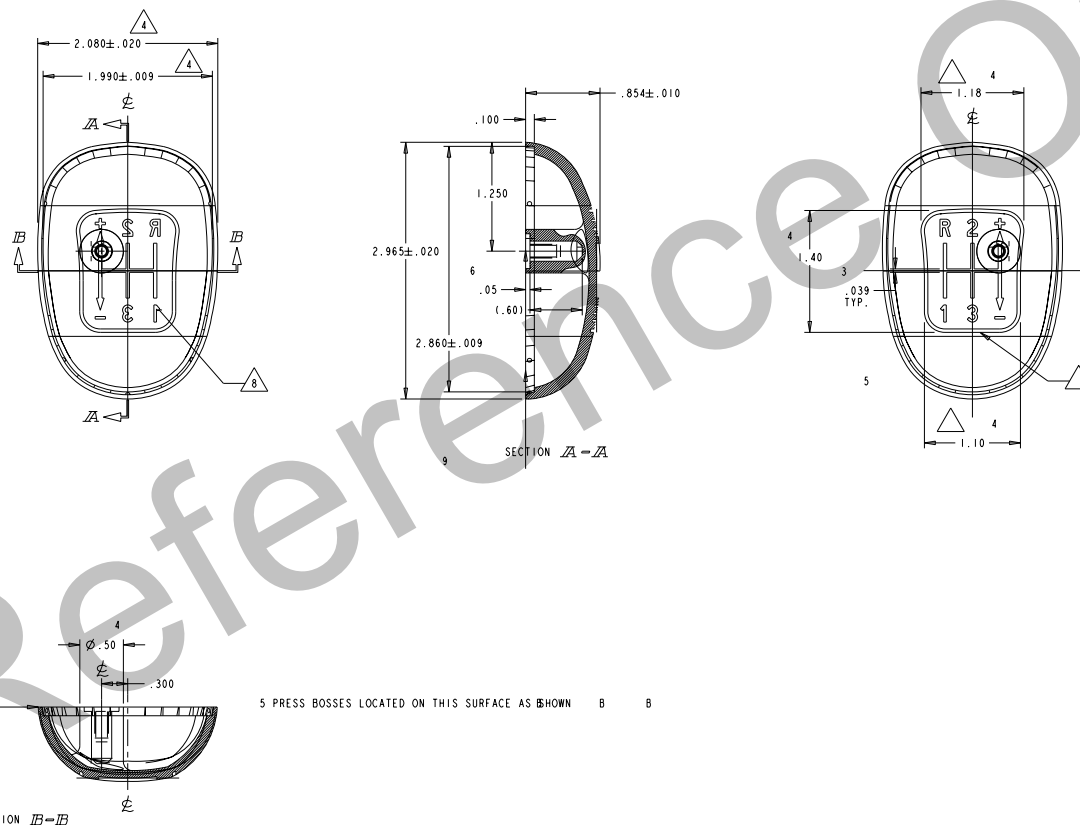


401175			
LET	OCN #	DATE	APR
A	933701	20 SEP 93	DB
B	941902	18 MAY 94	DB
C	944501	05 DEC 94	DB

NOTES:

- STANDARD WALL THICKNESS .125±.015 UNLESS OTHERWISE SPECIFIED
- GENERAL SURFACE TEXTURE: RAWAL MT-11010 (25.4 MICRONS)
SHIFT PATTERN AREA: SPI #5 (.81 TO .89 MICRONS)
- ALL FEATURE AND BLEND RADII UNSPECIFIED ON DRAWING
ARE PROVIDED BY 3D DATA BASE P/N TBD
- DIMENSIONS TO BE CENTERED ON ϕ WITHIN .010 TIR
- GEAR SHIFT PATTERN RECESSED .039 INTO PART
- M4 X 0.7 THREADED BUSHING INSERT (700294) MOLDED IN PART
- DEBURR AROUND ENTIRE OUTSIDE EDGE
- OTTO PART NUMBER LOCATED ON THIS SURFACE
- 5 PRESS BOSSES LOCATED ON THIS SURFACE AS SHOWN



5 PRESS BOSSES LOCATED ON THIS SURFACE AS SHOWN B B

6
1

PROCESS:
1. INJECTION MOLDING
2. POSTCURE 15 MIN.
AT 300°F

MATERIAL:
ZYTEL ST801BK-10

ITEM PART NO.
OTTO CONTROLS
DIVISION OF
OTTO ENGINEERING INC.
CARPENTERSVILLE, ILLINOIS USA

QTY. PART NAME
DESCRIPTION
U2, GEAR KNOB TOP

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE AS LISTED.
SURFACES 64 MICROINCH
MUST BE FREE FROM BURRS
AND SHARP EDGES.

TOLERANCES
±.01
±.005
ANGLES .01°
SURFACES 64 MICROINCH
DO NOT SCALE DRAWING.

THE INFORMATION CONTAINED HEREIN IS
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INC. AND CONSTITUTES PROPRIETARY
INFORMATION. RIGHT TO MANUFACTURE
GRANTED BY WRITTEN AUTHORIZATION ONLY.

DRWN. DB SIZE FSCM NO DRAWING NO. REV.
CHKD. ES C 21649 401175 C
APPD. BG
DATE 31 AUG 93 PROJECT 10000000 SCALE 1:1 SHEET 1 OF 1

Mouser Electronics

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OTTO:

OMLD-401175