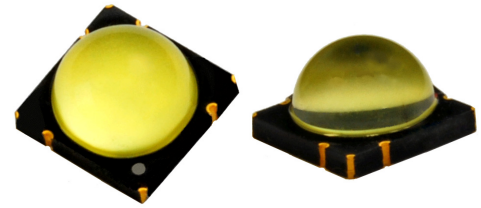


High Luminous Efficacy  
Warm White LED Emitter  
**LZ4-00WW10**



## Key Features

- High Luminous Efficacy 10W Warm White LED
- Ultra-small foot print – 7.0mm x 7.0mm x 4.3mm
- Surface mount ceramic package with integrated glass lens
- Very low Thermal Resistance (1.8°C/W)
- Individually addressable die
- Electrically neutral thermal path
- Very high Luminous Flux density
- Color Rendering Index CRI 85, R9 30
- New industry standard for Lumen Maintenance (>90% at 100,000 Hours)
- JEDEC Level 1 for Moisture Sensitivity Level
- Autoclave complaint (JEDEC JESD22-A102-C)
- Lead (Pb) free and RoHS compliant
- Reflow solderable (up to 6 cycles)
- Emitter available on [Standard](#) or [Serially](#) connected MCPCB (optional)

## Typical Applications

- General Lighting
- Museum Lighting
- Retail & Display Lighting
- Hospitality Lighting
- Accent & Task Lighting
- Architectural Detail Lighting

## Description

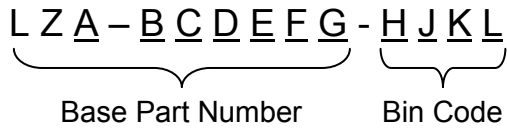
The LZ4-00WW10 Warm White LED emitter provides 10W power in an extremely small package. With a 7.0mm x 7.0mm x 4.3mm ultra-small footprint, this package provides exceptional luminous flux density. LedEngin's patent-pending thermally insulated phosphor layers provide spatial color uniformity across the radiation pattern and a consistent CCT, CRI 85 and R9 30 over time and temperature. LedEngin's LZ4-00WW10 LED offers ultimate design flexibility with individually addressable die. The high quality materials used in the package are chosen to optimize light output and minimize stresses which results in monumental reliability and lumen maintenance. The robust product design thrives in outdoor applications with high ambient temperatures and high humidity.

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## Product Nomenclature

The LZ Series part number designation is defined as follows:



Where:

- A – designates the number of LED die in the package (“4” for 10W)
- B – designates the package level (“0” for Emitter)
- C – designates the radiation pattern (“0” for Lambertian)
- D and E – designate the color (“WW” for Warm White: 2600 K < CCT < 3800 K)
- F and G – designate the Power (“10” for 10W typical rating)
- H – designates the Luminous Flux bin (See Table 1)
- J and K – designate the CCT bin groups (see Figure 1 and Table 3)
- L – designates the  $V_F$  bin (See Table 2)

## Luminous Flux Bins

Table 1:

Bin Code	Minimum Luminous Flux ( $\Phi_V$ ) @ $I_F = 700\text{mA}$ <sup>[1,2]</sup> (lm)	Maximum Luminous Flux ( $\Phi_V$ ) @ $I_F = 700\text{mA}$ <sup>[1,2]</sup> (lm)	Typical Luminous Flux ( $\Phi_V$ ) @ $I_F = 1000\text{mA}$ <sup>[2]</sup> (lm)	Typical Luminous Flux ( $\Phi_V$ ) @ $I_F = 1500\text{mA}$ <sup>[2]</sup> (lm)
S	356	445	470	560
T	445	556	560	670
U	556	695	700	840

Notes for Table 1:

1. Luminous flux performance guaranteed within published operating conditions. LedEngin maintains a tolerance of  $\pm 10\%$  on flux measurements.
2. Future products will have even higher levels of luminous flux performance. Contact LedEngin Sales for updated information.

## Forward Voltage Bins

Table 2:

Bin Code	Minimum Forward Voltage ( $V_F$ ) @ $I_F = 700\text{mA}$ <sup>[1,2]</sup> (V)	Maximum Forward Voltage ( $V_F$ ) @ $I_F = 700\text{mA}$ <sup>[1,2]</sup> (V)
F	12.80	13.76
G	13.76	14.72
H	14.72	15.68
J	15.68	16.64

Notes for Table 2:

1. Forward Voltage is binned with all four LED dice connected in series.
2. LedEngin maintains a tolerance of  $\pm 0.16\text{V}$  for forward voltage measurements for the four LEDs.

## Warm White Chromaticity Groups

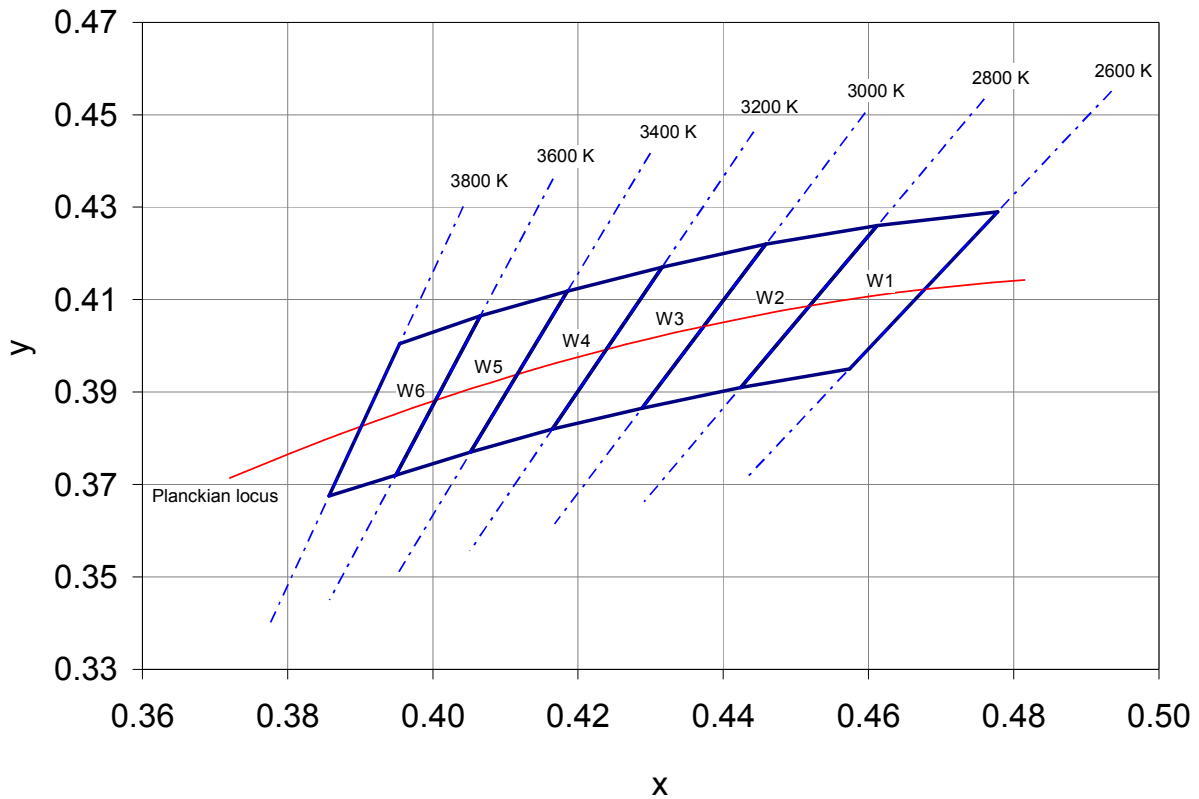


Figure 1: Standard Chromaticity Groups plotted on excerpt from the CIE 1931 (2°) x-y Chromaticity Diagram. Coordinates are listed below in Table 3.

## Warm White Chromaticity Coordinates

Table 3:

Bin Code	x	y	Typical CCT (K)		Bin Code	x	y	Typical CCT (K)
W1	0.4574	0.3950	2700		W4	0.4165	0.3820	3300
	0.4778	0.4290				0.4315	0.4170	
	0.4612	0.4260				0.4185	0.4118	
	0.4424	0.3910				0.4052	0.3770	
W2	0.4424	0.3910	2900		W5	0.4052	0.3770	3500
	0.4612	0.4260				0.4185	0.4118	
	0.4459	0.4220				0.4066	0.4065	
	0.4288	0.3865				0.3949	0.3720	
W3	0.4288	0.3865	3100		W6	0.3949	0.3720	3700
	0.4459	0.4220				0.4066	0.4065	
	0.4315	0.4170				0.3954	0.4005	
	0.4165	0.3820				0.3857	0.3675	

## IPC/JEDEC Moisture Sensitivity Level

Table 4 - IPC/JEDEC J-STD-20D.1 MSL Classification:

Level	Soak Requirements					
	Floor Life		Standard		Accelerated	
	Time	Conditions	Time (hrs)	Conditions	Time (hrs)	Conditions
1	Unlimited	≤ 30°C/ 85% RH	168 +5/-0	85°C/ 85% RH	n/a	n/a

Notes for Table 4:

- The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.

## Average Lumen Maintenance Projections

Lumen maintenance generally describes the ability of a lamp to retain its output over time. The useful lifetime for solid state lighting devices (Power LEDs) is also defined as Lumen Maintenance, with the percentage of the original light output remaining at a defined time period.

Based on long-term WHTOL testing, LedEngin projects that the LZ Series will deliver, on average, 90% Lumen Maintenance at 100,000 hours of operation at a forward current of 700 mA per die. This projection is based on constant current operation with junction temperature maintained at or below 125°C.

## Typical Radiation Pattern

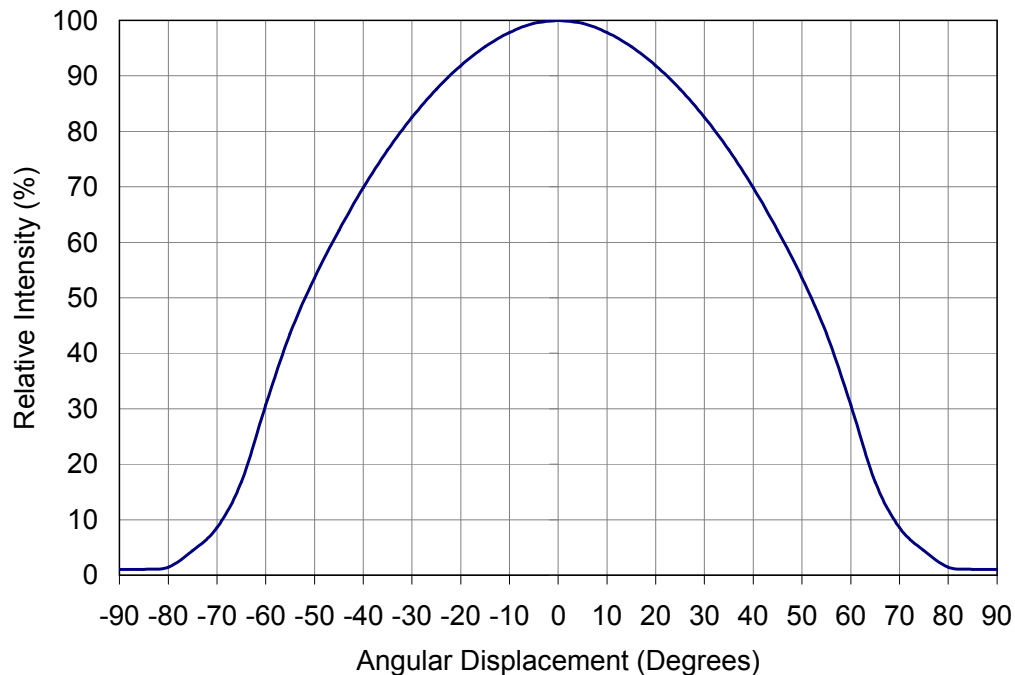


Figure 2: Typical representative spatial radiation pattern.

## Absolute Maximum Ratings

Table 5:

Parameter	Symbol	Value	Unit
DC Forward Current <sup>[1]</sup>	$I_F$	1500	mA
Peak Pulsed Forward Current <sup>[2]</sup>	$I_{FP}$	2000	mA
Reverse Voltage	$V_R$	See Note 3	V
Storage Temperature	$T_{stg}$	-40 ~ +150	°C
Junction Temperature	$T_J$	150	°C
Soldering Temperature <sup>[4]</sup>	$T_{sol}$	260	°C
Allowable Reflow Cycles		6	
Autoclave Conditions <sup>[5]</sup>		121°C at 2 ATM, 100% RH for 168 hours	
ESD Sensitivity <sup>[6]</sup>		> 8,000 V HBM Class 3B JESD22-A114-D	

Notes for Table 5:

- Maximum DC forward current (per die) is determined by the overall thermal resistance and ambient temperature. Follow the curves in Figure 10 for current derating.
- Pulse forward current conditions: Pulse Width  $\leq$  10msec and Duty cycle  $\leq$  10%.
- LEDs are not designed to be reverse biased.
- Solder conditions per JEDEC 020D. See Reflow Soldering Profile Figure 5.
- Autoclave Conditions per JEDEC JESD22-A102-C.
- LedEngin recommends taking reasonable precautions towards possible ESD damages and handling the LZ4-00WW10 in an electrostatic protected area (EPA). An EPA may be adequately protected by ESD controls as outlined in ANSI/ESD S6.1.

## Optical Characteristics @ $T_C = 25^\circ\text{C}$

Table 6:

Parameter	Symbol	Typical	Unit
Luminous Flux (@ $I_F = 700\text{mA}$ ) <sup>[1]</sup>	$\Phi_V$	440	lm
Luminous Flux (@ $I_F = 1000\text{mA}$ ) <sup>[1]</sup>	$\Phi_V$	550	lm
Luminous Flux (@ $I_F = 1500\text{mA}$ ) <sup>[1]</sup>	$\Phi_V$	685	lm
Luminous Efficacy (@ $I_F = 350\text{mA}$ )		65	lm/W
Correlated Color Temperature	CCT	3100	K
Chromaticity Coordinates	x,y	0.430, 0.402	
Color Rendering Index (CRI / R9)	$R_a / R_9$	85 / 30	
Viewing Angle <sup>[2]</sup>	$2\theta_{1/2}$	105	Degrees
Total Included Angle <sup>[3]</sup>	$\theta_{0.9V}$	135	Degrees

Notes for Table 6:

- Luminous flux typical value is for all four LED dice operating concurrently at rated current.
- Viewing Angle is the off axis angle from emitter centerline where the luminous intensity is  $\frac{1}{2}$  of the peak value.
- Total Included Angle is the total angle that includes 90% of the total luminous flux.

## Electrical Characteristics @ $T_C = 25^\circ\text{C}$

Table 7:

Parameter	Symbol	Typical	Unit
Forward Voltage (@ $I_F = 700\text{mA}$ ) <sup>[1]</sup>	$V_F$	14.0	V
Forward Voltage (@ $I_F = 1000\text{mA}$ ) <sup>[1]</sup>	$V_F$	14.6	V
Temperature Coefficient of Forward Voltage <sup>[1]</sup>	$\Delta V_F / \Delta T_J$	-11.9	mV/°C
Thermal Resistance (Junction to Case)	$R\theta_{J-C}$	1.8	°C/W

Notes for Table 7:

- Forward Voltage typical value is for all four LED dice connected in series.

## Mechanical Dimensions (mm)

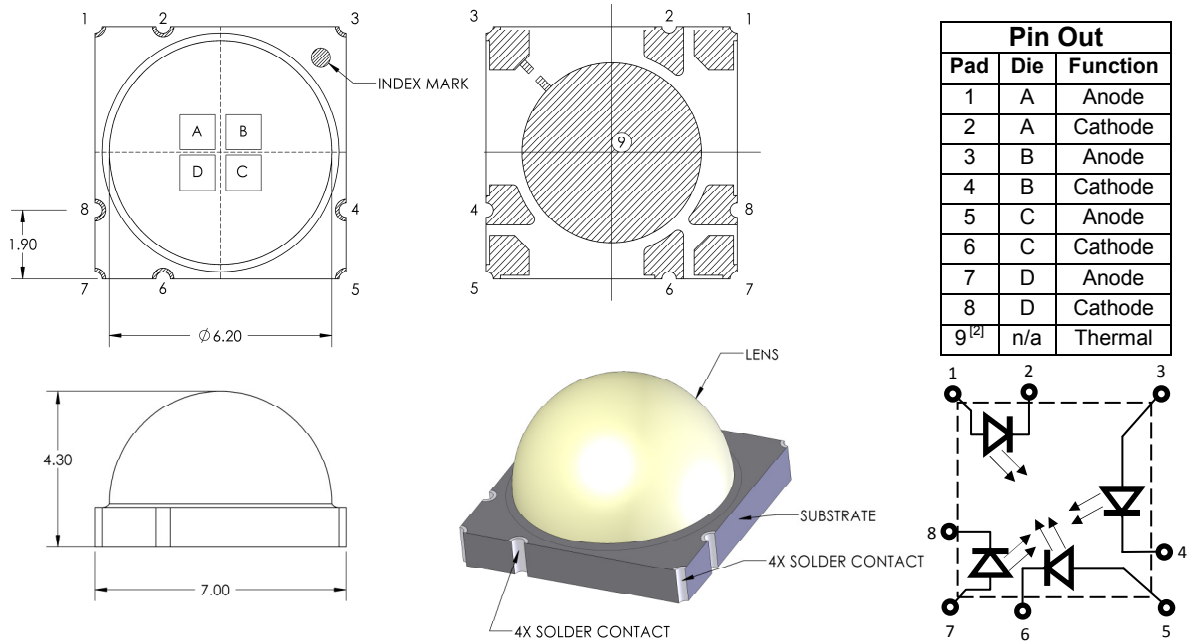


Figure 1: Package outline drawing.

Notes for Figure 1:

1. Unless otherwise noted, the tolerance =  $\pm 0.20$  mm.
2. Thermal contact, Pad 9, is electrically neutral.

## Recommended Solder Pad Layout (mm)

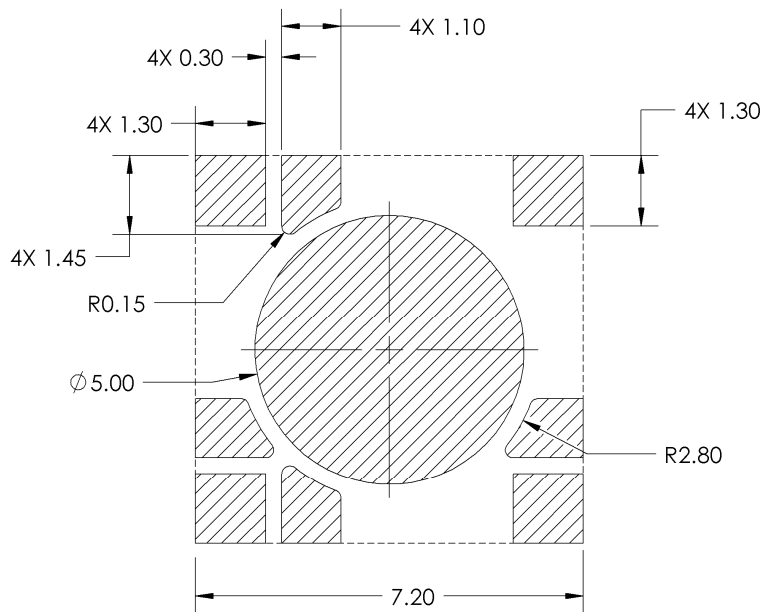


Figure 2: Recommended solder mask opening (hatched area) for anode, cathode, and thermal pad.

Note for Figure 2:

1. Unless otherwise noted, the tolerance =  $\pm 0.20$  mm.

## Reflow Soldering Profile

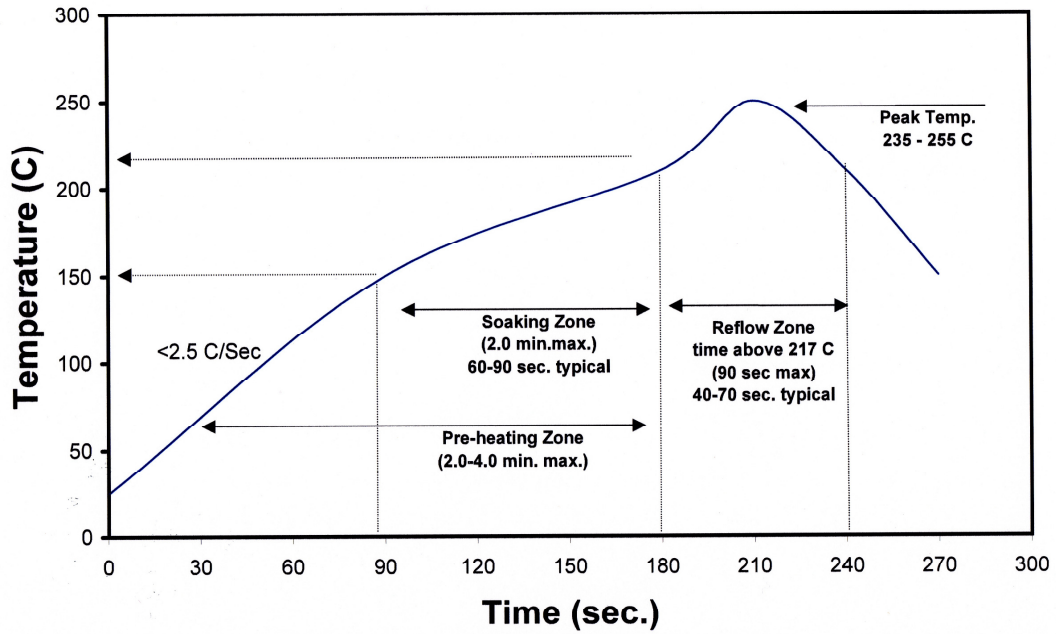


Figure 5: Reflow soldering profile for lead free soldering.

## Typical Relative Spectral Power Distribution

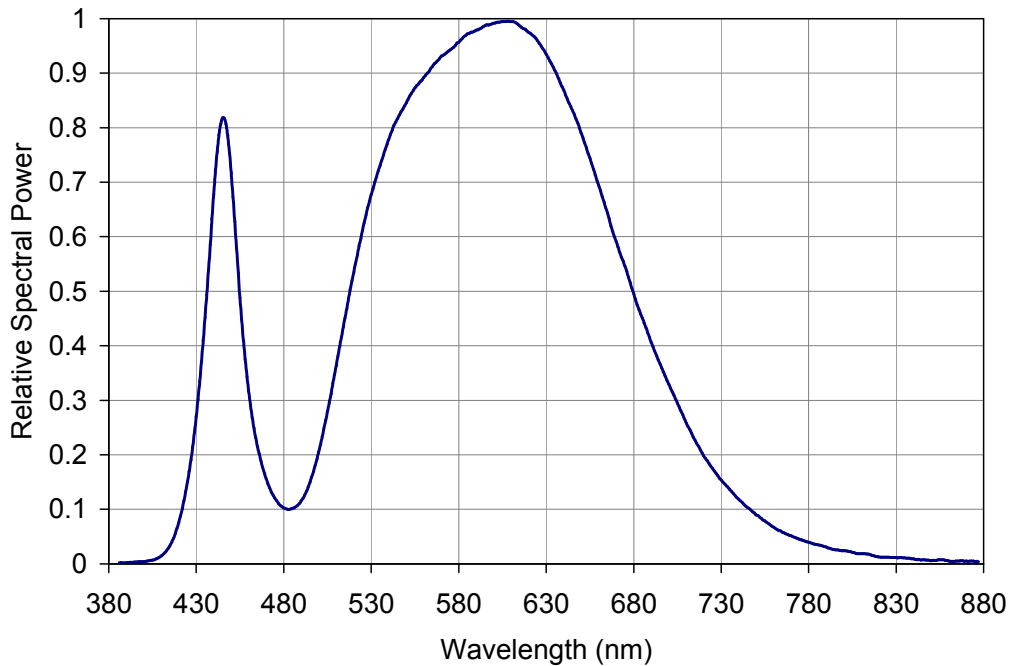


Figure 6: Typical relative spectral power vs. wavelength @  $T_c = 25^\circ\text{C}$ .



## Typical Relative Light Output

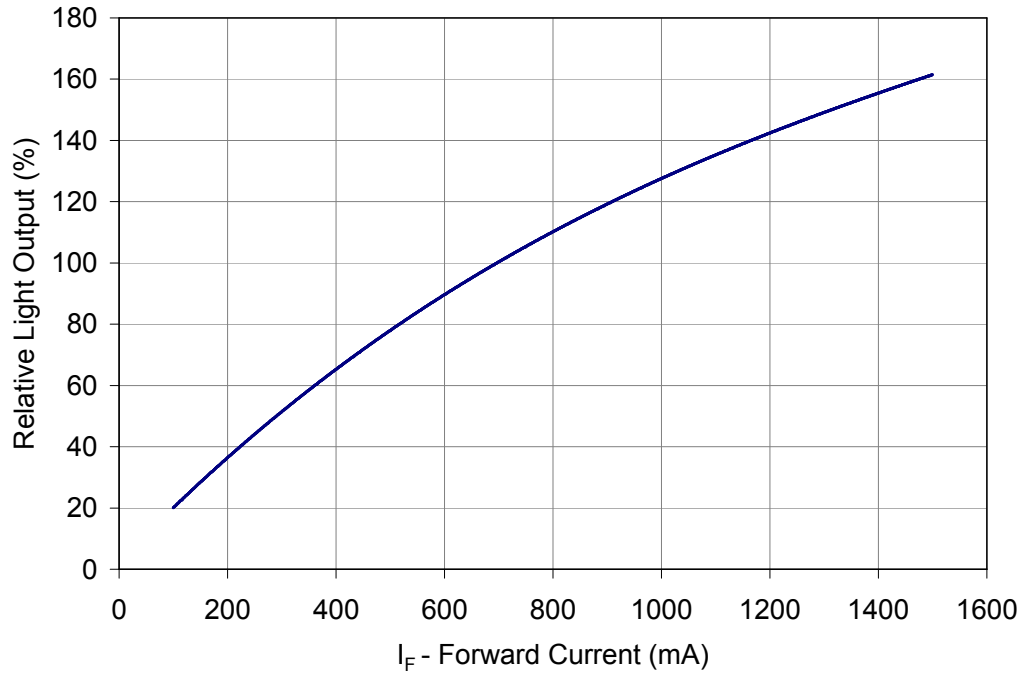


Figure 7: Typical relative light output vs. forward current @ T<sub>C</sub> = 25°C.

## Typical Relative Light Output over Temperature

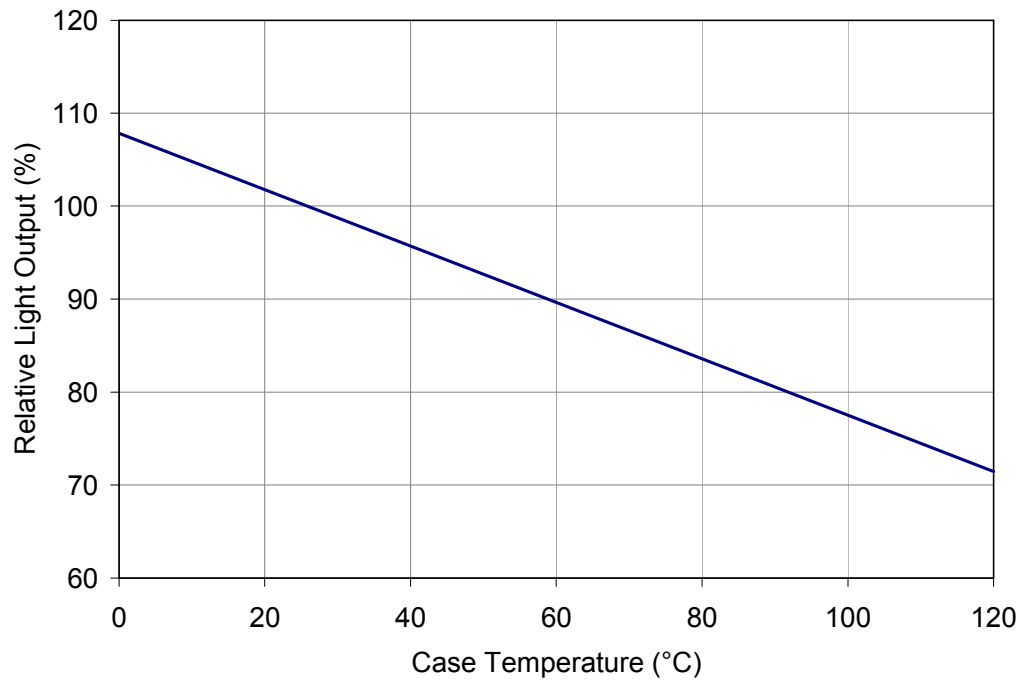


Figure 8: Typical relative light output vs. case temperature.

## Typical Forward Current Characteristics

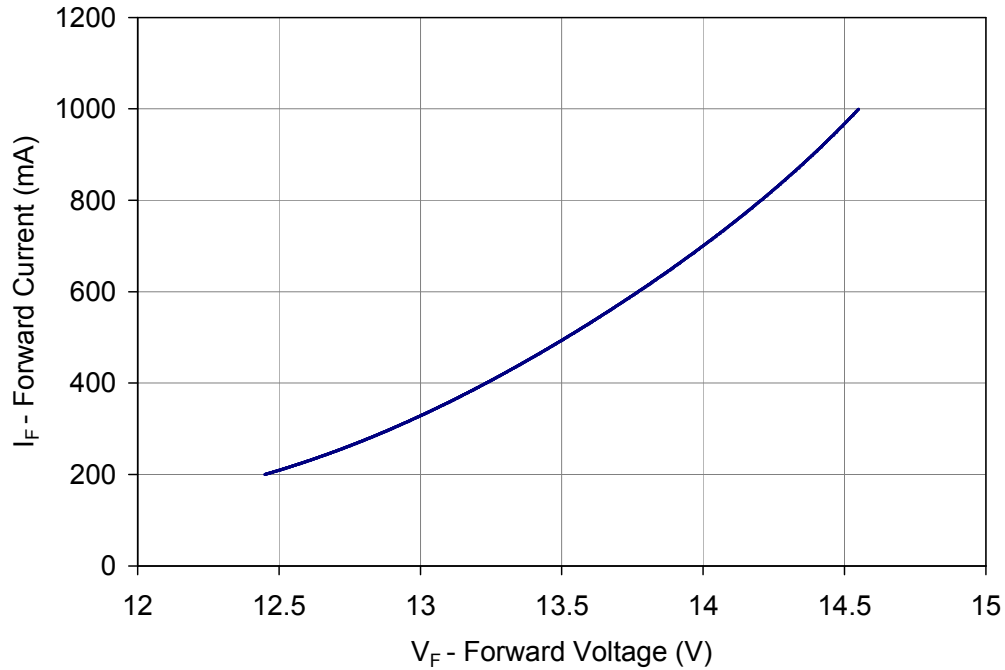


Figure 9: Typical forward current vs. forward voltage @  $T_C = 25^\circ\text{C}$ .

Note for Figure 9:

1. Forward Voltage curve assumes that all four LED dice are connected in series.

## Current Derating

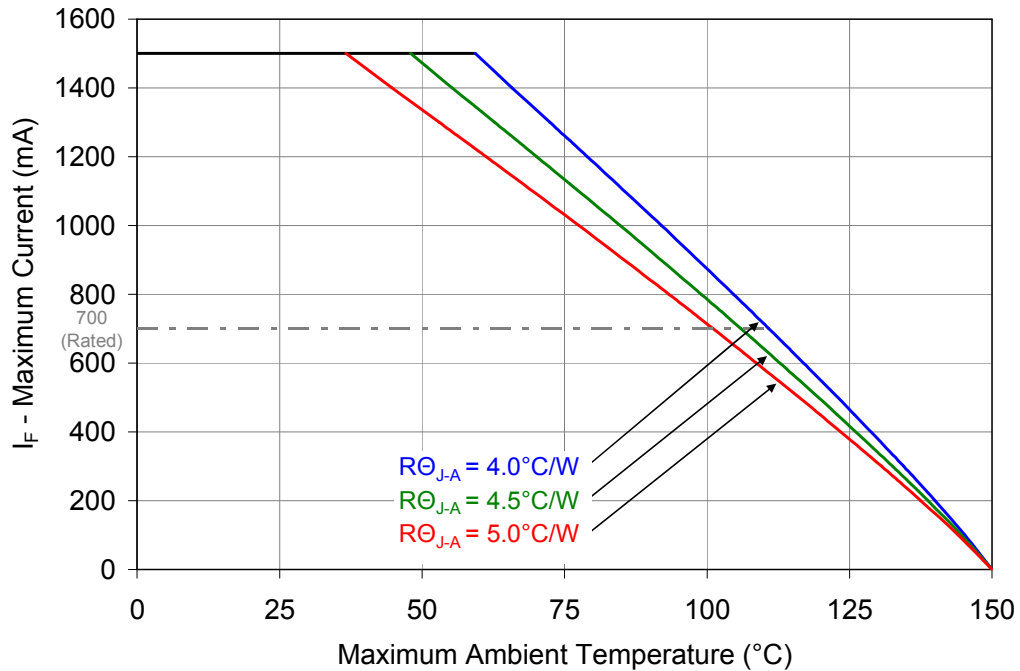


Figure 10: Maximum forward current vs. ambient temperature based on  $T_{J(\text{MAX})} = 150^\circ\text{C}$ .

Notes for Figure 10:

1. Maximum current assumes that all four LED dice are operating concurrently at the same current.
2.  $R\theta_{J-C}$  [Junction to Case Thermal Resistance] for the LZ4-00CW10 is typically  $1.8^\circ\text{C/W}$ .
3.  $R\theta_{J-A}$  [Junction to Ambient Thermal Resistance] =  $R\theta_{J-C}$  +  $R\theta_{C-A}$  [Case to Ambient Thermal Resistance].

## Emitter Tape and Reel Specifications (mm)

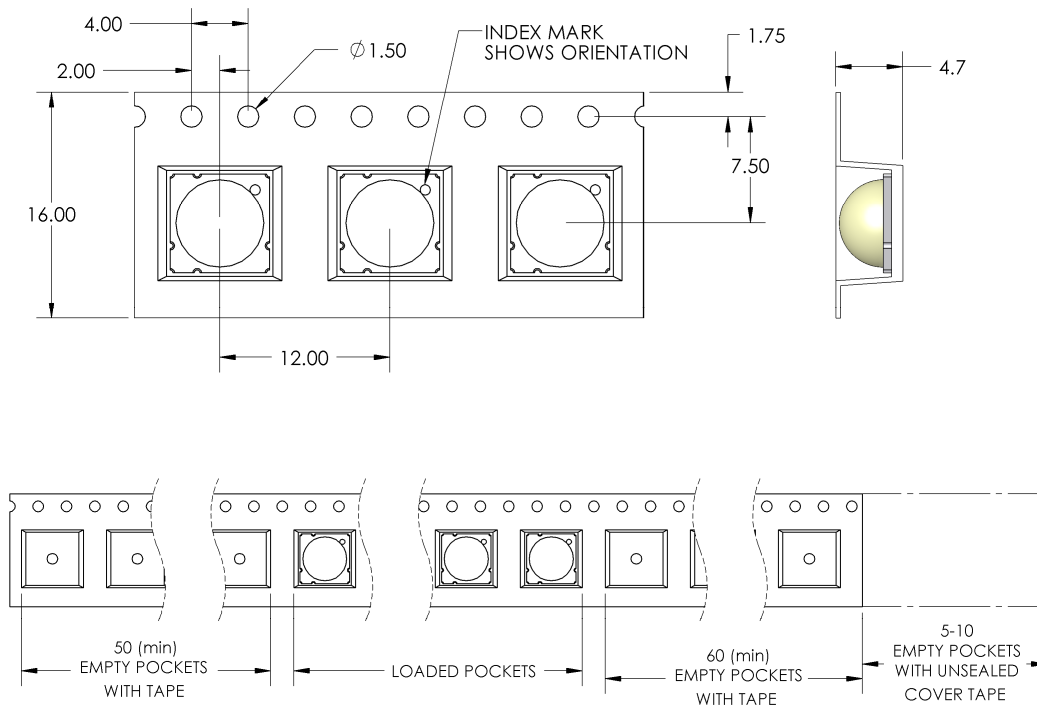


Figure 11: Emitter carrier tape specifications (mm).

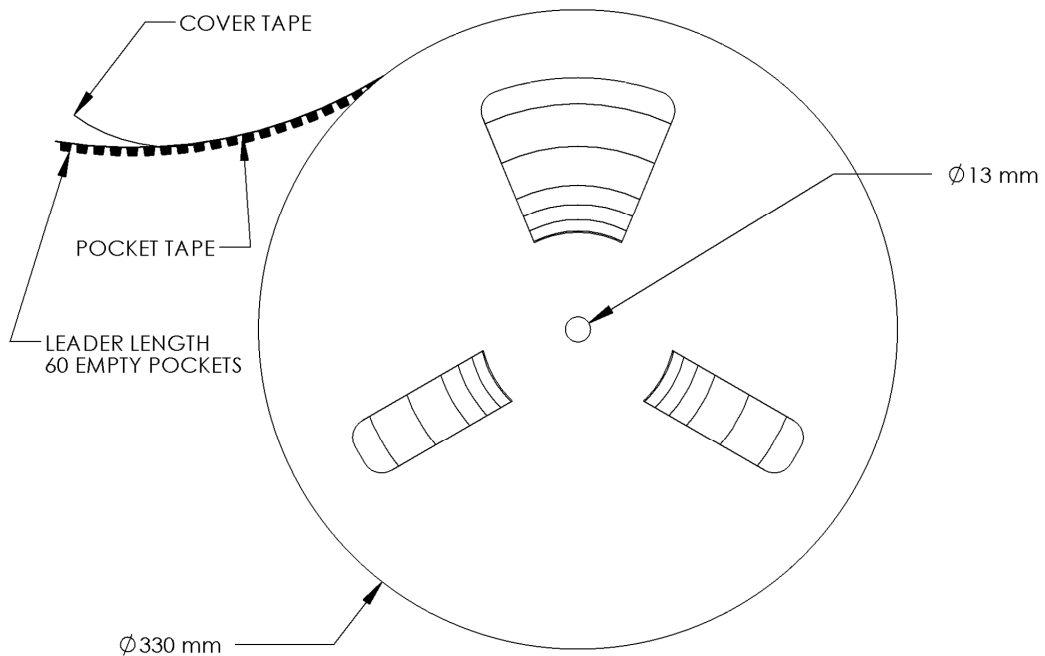


Figure 12: Emitter Reel specifications (mm).

## Company Information

LedEngin, Inc. is a Silicon Valley based solid-state lighting company specializing in the development and manufacturing of unprecedented high-power LED emitters, modules and replacement lamps. LedEngin's packaging technologies lead the industry with products that feature lowest thermal resistance, highest flux density and consummate reliability, enabling compact and efficient solid state lighting solutions.

LedEngin's LED emitters range from 3W to 40W with ultra-compact footprints and are available in single color products including Cool White, Neutral White, Warm White, Red, Green, Blue, Amber, Deep Red, Far Red, Dental Blue and UV as well as multi-color products with RGB, RGBA and RGBW options. LedEngin's brightest White LEDs are capable of emitting 2,000 lumens.

LedEngin's robust emitters are at the core of its unique line of modules and replacement lamps producing unmatched beam quality resulting in true Lux on Target™ for a wide variety of spot and narrow flood directional lighting applications.

LedEngin is committed to providing products that conserve natural resources and reduce greenhouse emissions.

LedEngin reserves the right to make changes to improve performance without notice.

Please contact [Sales@ledengin.com](mailto:Sales@ledengin.com) or (408) 492-0620 for more information.

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