



**NOTES:**

1. FOR USE WITH RG-55, 58, 141, 142 & 223/U CABLE GROUPS.

HEX SIZES (ACROSS FLATS)					DIE WIDTH	WEB WIDTH		
A	B	C	D		F	G	H	I
.100	.213	.253	—		.500	.093	—	.083

**UNLESS OTHERWISE SPECIFIED:**

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .004$   
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

**REVISIONS**

ISSUE	CHANGES
1.	CN 16043 A WEB THICK. REV. LI 13 JUL 76
2.	CN 27545 C SD 7 NOV 85

REF:

FINISH

SPEC.

MATL.

SPEC.

**CRIMP DIE**

DRAWN GINO DATE 11 AUG 75  
APPR. SD DATE 13 JUL 76

**KINGS ELECTRONICS**  
40 MARBLEDALE ROAD  
TUCKAHOE, N. Y. 10707

**KTH-2101**

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