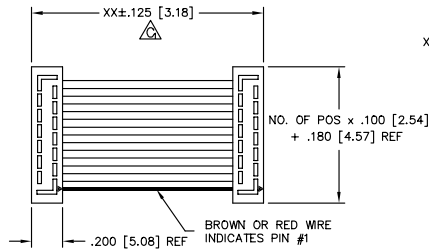
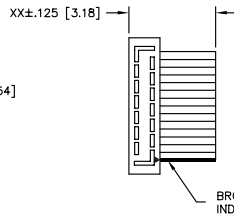


REV. R

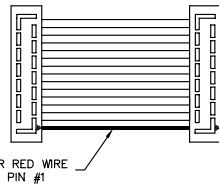
-D (DOUBLE END)
FIGURE 1



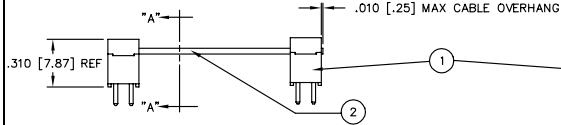
-S (SINGLE END)
SAME AS FIG. 1 UNLESS OTHERWISE SHOWN



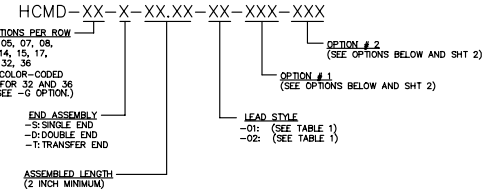
-T (TRANSFER END)
SEE NOTE 3
SAME AS FIG. 1 UNLESS OTHERWISE SHOWN



NOTE:
SUB-ASSEMBLY 1 OR 3 TO BE PRESSED TOGETHER WITH NO GAPS BETWEEN CABLE & BODIES.



DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE: .100 C.L. MOLD TO POS. DOUBLE ROW, MALE ASSEMBLY		DWG NO: HCMD-XX-Y-XX-XX-XX-XXX-XXX SHEET 1 OF 2	
ONE PLACE DECIMALS ± .1	TWO PLACE DECIMALS ± .01	THREE PLACE DECIMALS ± .005	FOUR PLACE DECIMALS ± .0020	ANGLES ± 1°					



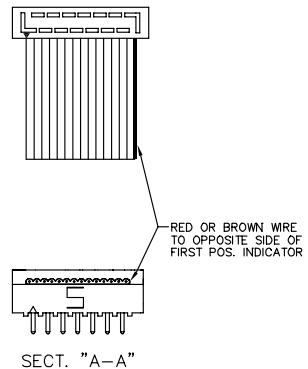
PLATING

-T = .000150 BRIGHT ACID TIN ON ENTIRE CONTACT. (USED ONLY WITH FEMALE STRIP OF A -T END OPTION)
-S = .00010 Au. ON TAIL AREA WITH THE BALANCE OF .000150 BRIGHT ACID TIN = USE HCMD-XX-XX-S. (NOT TO BE USED WITH FEMALE STRIP OF A -T END OPTION.)
(STANDARD PLATING IS .000150 BRIGHT ACID TIN OVER ENTIRE TERMINAL = USE HCMD-XX-XX-T. FOR A -T OPTION, STANDARD PLATING FOR THE FEMALE END IS .000150 BRIGHT ACID TIN, EXCEPT CONTACT AREA IS .00010 Au. = USE HCMD-XX-01-SK.)

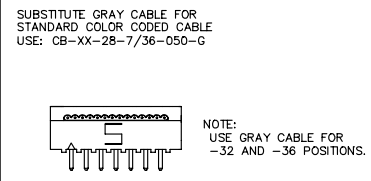
-N NOTCH POLARIZATION

AVAILABLE ONLY WITH TRANSFER END OPTION, ONLY THE SOCKET IS POLARIZED. USE HCMD-XX-01-N

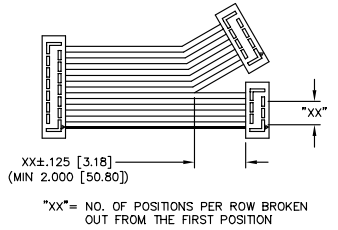
-RW REVERSE WIRING



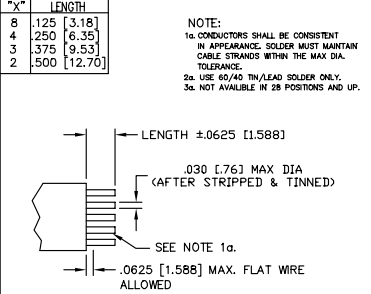
-G GRAY CABLE



-B"XX" BREAKOUT OPTION



-ST"X" STRIPPED & TINNED



-P"XX" POLARIZED MATING

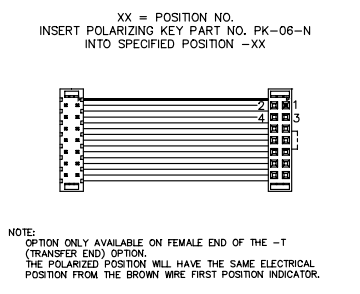


TABLE 1

LEAD STYLE	"A"	1	2	3 (-T END ONLY)
-01	.120 [3.05]	HCMD-XX-01-X	CB-XX-28-7/36-050-C	HCMD-XX-01-X
-02	.230 [5.84]	HCMD-XX-02-X	CB-XX-28-7/36-050-C	HCMD-XX-01-X

SPECIFY NO. OF POS. IN PART CALLOUT -XX

- NOTES:
- IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES B & C WILL BE HCMD-XX-01-X
 - IF OPTION IS SPECIFIED WITH -T END ASSEMBLY, SUB-ASSEMBLIES B & C WILL BE HCSS-XX-01-X
 - HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -T-N OPTION
 - REPRESENTS CRITICAL DIMENSIONS FOR STATISTICAL PROCESS CONTROL
 - ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 - ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.

Do not scale from this print

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PHONE (812) 944-5733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 8-3-90 HCMD-XX-Y-XXX-XX-XXX-XXX SHEET 1 OF 2

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