



SCREW-ON MALE RECEPTACLE SNAP TYPE - WITH CYLINDRICAL CONTACT

PAGE **1/4** ISSUE 10-11-16C SERIES SMP-MAX PART NUMBER R222M10030 M6x0.75-6g \emptyset 0.96 8/2 Flats 3.5 ī 7.1 Note: Pull the cap vertically 9.1 10.9 (with cap) PANEL CUT OUT Scale1:1 M6x0.75 All dimensions are in mm.

COMPONENTS	MATERIALS	PLATING (μm)	
Body	BRASS	NPGR	
Center contact	BRASS	NPGR	
Outer contact			
Insulator	PTFE		
Gasket			
Others parts	PTFE/LCP/PEEK		
-	-	-	
-	-	-	



Technical Data Sheet

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PACKAGING

100 Contact us	Contact us	
Standard Unit	Other	

ELECTRICAL CHARACTERISTICS

 $\begin{array}{cccc} \text{Impedance} & & \textbf{50} & \Omega \\ \text{Frequency} & & \textbf{0-10} & \text{GHz} \end{array}$

VSWR (max.) / Return Loss (max.)

DC - 4 GHz 4 - 6 GHz 1.07 / -30dB 1.12 / -25dB

MECHANICAL CHARACTERISTICS

5000

 $M\Omega$ mini

Center contact retention

Insulation resistance

 Axial force - Mating End
 7
 N mini

 Axial force - Opposite end
 7
 N mini

 Torque
 NA
 N.cm mini

 Pull-in-range
 0.0000
 mm

Recommended torque

Mating NA N.cm Panel nut 100 N.cm

Mating life 100 Cycles mini Weight 2.0880 g

ENVIRONMENTAL

Operating temperature -55/+165 °C
Hermetic seal NA Atm.cm3/s
Panel leakage NA

SPECIFICATION 827169a..

OTHER CHARACTERISTICS

Assembly instruction: **NA**

Others

*Coaxial Transmission Line Only



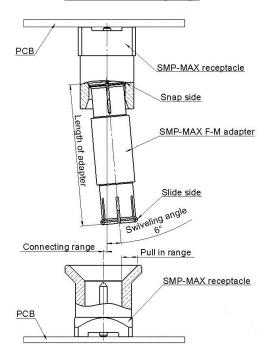


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GENERAL DATA OF SMP-MAX SERIE

SMP-MAX connecting range

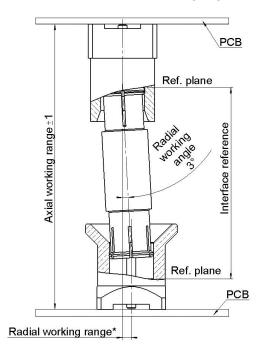


The connecting range represents the maximum misalignment during connection.

The swiveling angle is the maximum possible angle of the adapter in a snap receptacle.

A blind assembly is guaranteed if radial misalignment is smaller than connecting range. Otherwise a manual lead-in is necessary.

SMP-MAX radial and axial working range



Electrical performance is achieved when radial and axial misalignments are within their working ranges.

Radial working range = (length of the adapter) x Sinus(radial working angle).

Typical RF performances for a set: slide receptacle + adapter + snap receptacle (receptacles soldered on boards):

	Misalignment	DC - 3 GHz	3 - 6 GHz
	Radial 0°, Axial 0mm	<1.15/-23.9 dB	<1.25/-19.10 dB
V.S.W.R / Return loss	Radial 0°, Axial +/-1mm	<1.20/-20.8 dB	<1.35/-16.5 dB
	Radial 3°, Axial 0mm	<1.15/-23.1 dB	<1.25/-19.1 dB
	Radial 3°, Axial +/-1mm	<1.20/-20.8 dB	<1.35/-16.5 dB
	Misalignment	DC - 3 GHz	3 - 6 GHz
	Radial 0°, Axial 0mm	<0.10 dB	<0.15 dB
Insertion loss	Radial 0°, Axial +/-1mm	<0.12 dB	<0.25 dB
	Radial 3°, Axial 0mm	<0.10 dB	<0.15 dB
	Radial 3°, Axial +/-1mm	<0.12 dB	<0.25 dB
handling power	>300W@2.7GHz at 25°C; >200W@2.7GHz at 85°C		





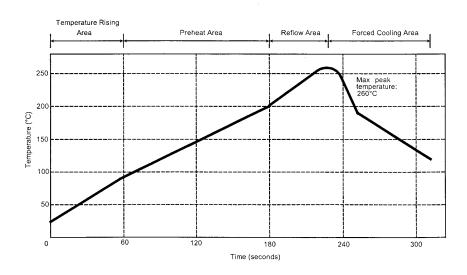
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SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. This process of soldering has been tested with convection oven .Below please find, the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged.
- 5. Verification of solder joints and position of the component by visual inspection

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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