



RIGHT ANGLE PLUG CRIMP TYPE CABLE 6/50 D

PAGE **1/4** PART NUMBER R123W176000 ISSUE **15-05-15C** SERIES WQMA 24.65 18.75 13.5 ဖ Ö 6.5 Ref. Plan 15.45 Ø10.5 Scale: 1 All dimensions are in mm.

COMPONENTS	MATERIALS	PLATING (μm)
Body	BRASS	BBR
Center contact	BRASS	NPGR
Outer contact	BRONZE	BBR
Insulator	PTFE	
Gasket	SILICONE	
Others parts	BRASS	BBR
-	-	-
-	-	-



Technical Data Sheet

RIGHT ANGLE PLUG CRIMP TYPE CABLE 6/50 D

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PACKAGING

100	Contact us	Contact us	
Standard	Unit	Other	

ELECTRICAL CHARACTERISTICS

50 Impedance Frequency GHz 0-6 **VSWR** 1.02 0.0200 x F(GHz) Maxi Insertion loss 0.05 √F(GHz) dB Maxi RF leakage ***80 - F(GHz)) dB Maxi - (Voltage rating Veff Maxi 335 Dielectric withstanding voltage 1000 Veff mini Insulation resistance 5000 $M\Omega$ mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force - Mating End 18 N mini Axial force - Opposite end 27 N mini Torque NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm Clamp nut NA N.cm A/F clamp nut 0.0000 mm

Mating life 100 Cycles mini 8.7500 g

Weight

Operating temperature -40/+105 °C Hermetic seal NA Atm.cm3/s Panel leakage NA

ENVIRONMENTAL

SPECIFICATION

CABLE ASSEMBLY

Stripping	а	b	С	d	е	f
mm	3.3	6.7	15	0	11.7	0

Assembly instruction:

Recommended cable(s)

ECO 230

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the

Cable retention

- pull off 220 N mini - torque NA N.cm

TOOLING

Part Number	Description	Hexagon	
R282223000	CRIMPING TOOL	6,48	
R282235013	CRIMPING DIES	6,48	
R282293000	CRIMPING TOOL M22520/5-01		
R282761000	ASSEMBLY FIXTURE FOR	WQMA END CAP	

OTHER CHARACTERISTICS

*Interface ingress protection: IP68 (IEC60529) mated condition **Intermod.:-120dBc at 1.8GHz (2 x 20W) ***RF leakage(interface):3<F<6GHz:>70dB

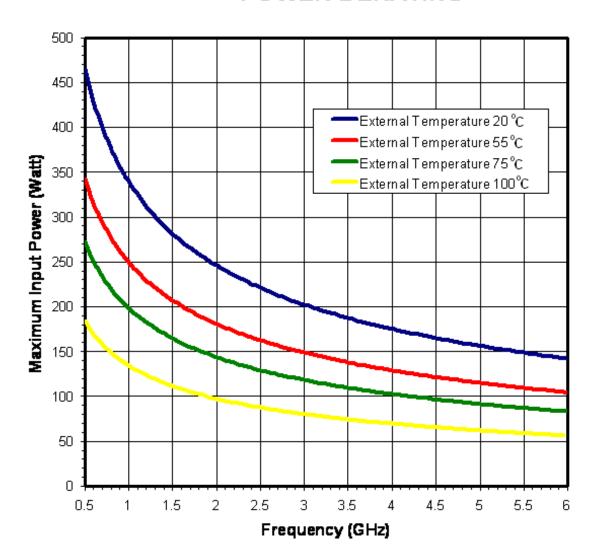




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POWER DERATING





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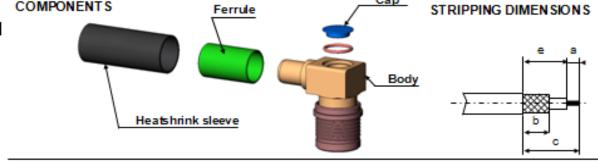
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COMPONENTS

Ferrule

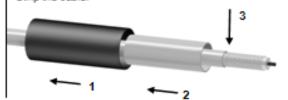
STRIPPING DIMENSIONS

E 8



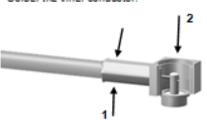
1

Slide the heatshrink sleeve onto the cable. Slide the ferrule onto the cable. Strip the cable.



4

Crmp the terrule with crmping tool (see connector TDS). Solder the inner conductor.



2

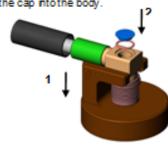
Fan the braid.



5

Mount the connector witch crimping cable into the mounting tool.

Place the gasket and the cap into the body.



3

Push the connector body under the braid. Slide the ferrule over the braid.

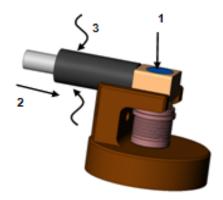


6

Press on the cap flush or slightly below the surface of the body assembly.

Slide the heatshrink sleeve over the ferrule and over the back of the body. Use if possible a pistol warm air. (Recommended temperature: 250 at 300°C)

Uniform heating on all the surface of the heatshrink sleeve.



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