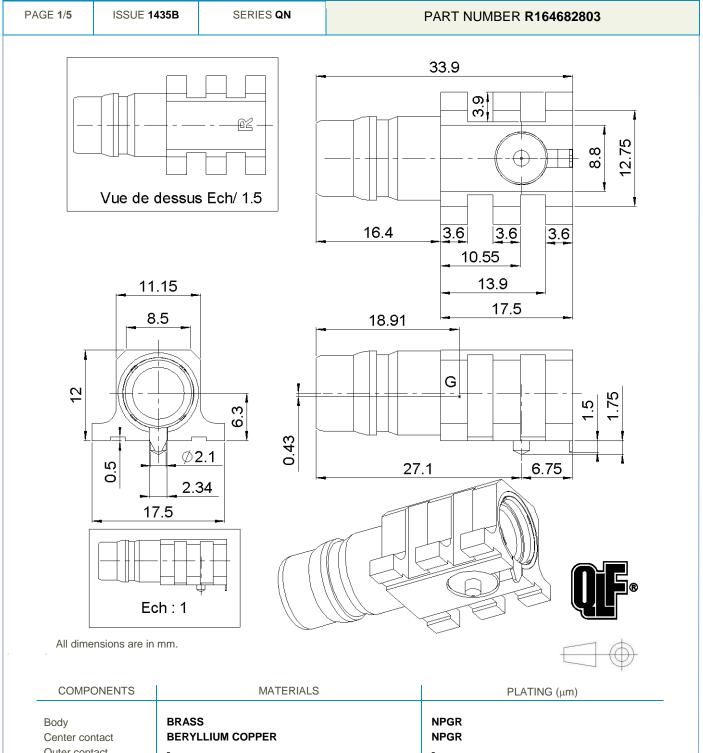
Radiall 狐

RIGHT ANGLE SMT RECEPTACLE REEL 100



oomor oomaat
Outer contact
Insulator
Gasket
Others parts
-

PTFE -BRASS

-

-

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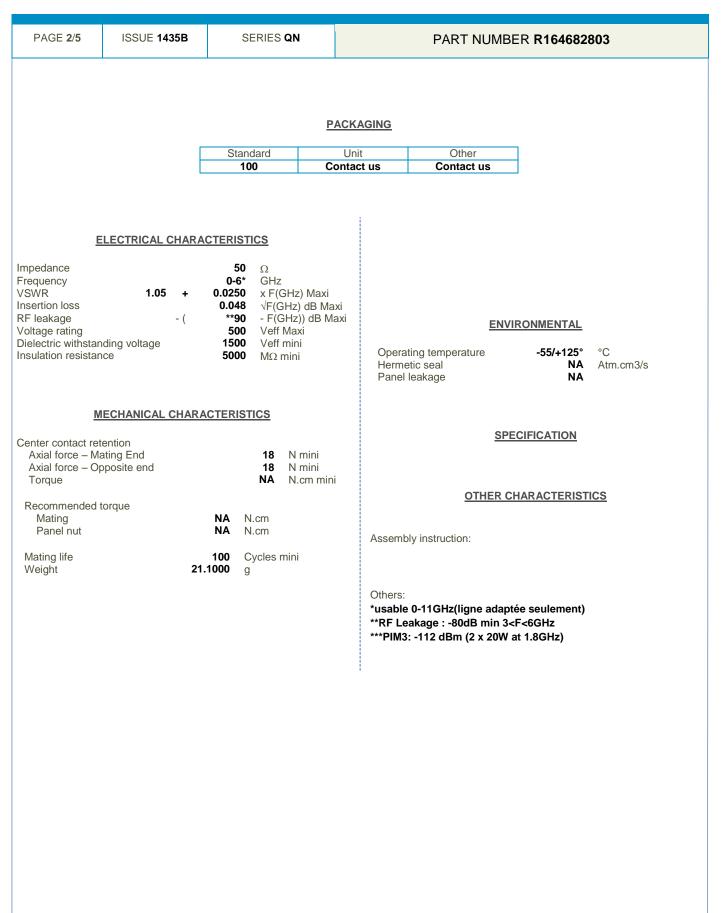
GOLD OVER COPPER

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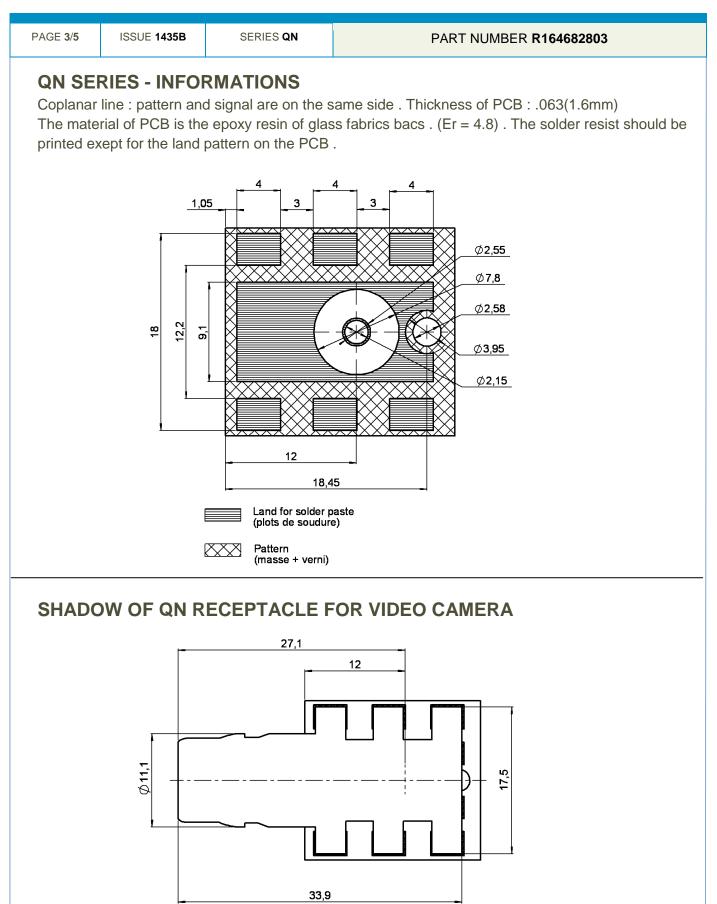
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RIGHT ANGLE SMT RECEPTACLE REEL 100



RIGHT ANGLE SMT RECEPTACLE REEL 100



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ISSUE 1435B

PART NUMBER R164682803

SOLDER PROCEDURE

1. Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application.

SERIES QN

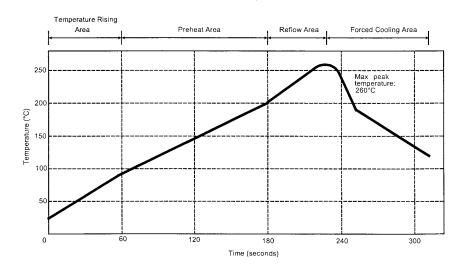
We recommend a low residue flux.

We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.

2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.

Video camera is prefered to check the positioning of the compnent. Adhesive agents are forbidden on the receptacle.

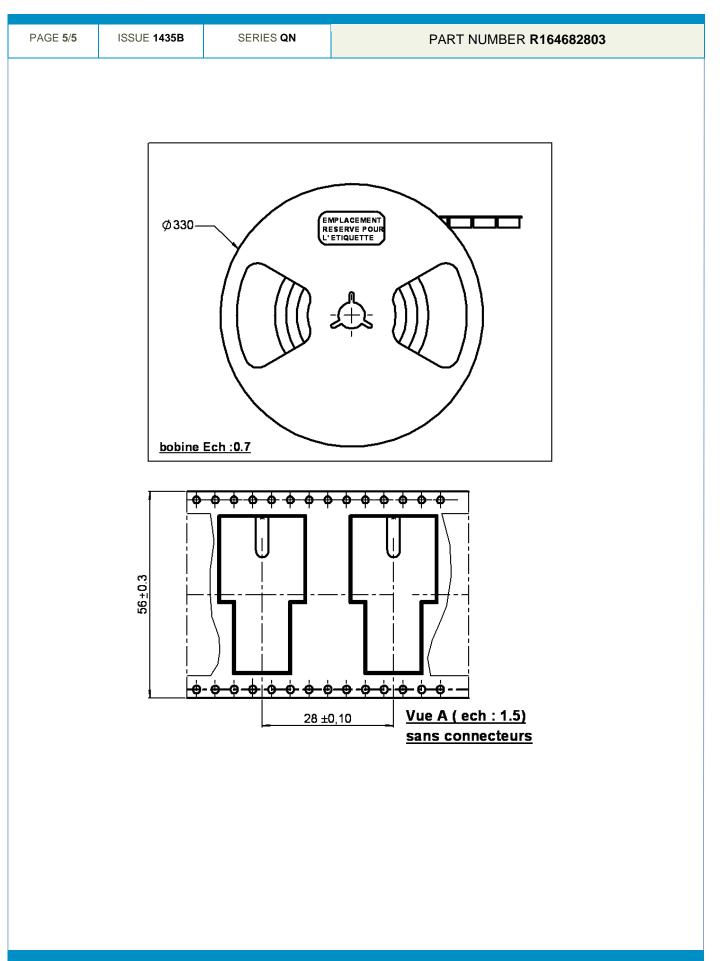
- 3. Soldering by infra-red reflow.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.



TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

RIGHT ANGLE SMT RECEPTACLE REEL 100



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