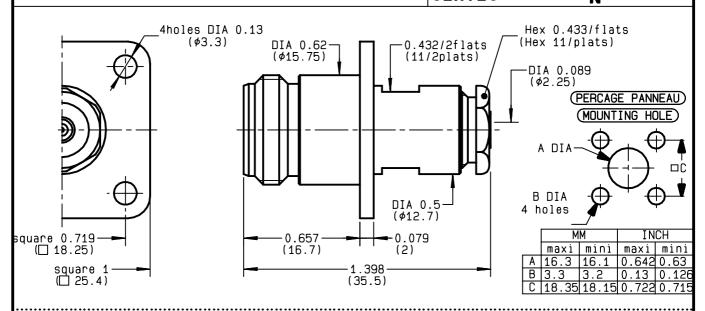
STRAIGHT SQUARE FLANGE JACK CLAMP TYPE - CABLE .085 - PACK. 50

R161.276.200 SERIES



: CABLES : KS 1 NOMINAL IMPEDANCE 50 RG 405 **0-11** GHz FREQUENCY RANGE -55/+105 °C TEMPERATURE RATING V.S.W.R 1.15 +x F(GHz)Maxi 0.048 √F(GHz) dB Maxi RF INSERTION LOSS 335 Veff Maxi **VOLTAGE RATING** DIELECTRIC WITHSTANDING VOLTAGE 1000 Veff Mini OTHERS CHARACTERISTICS 5000 INSULATION RESISTANCE MΩMini Atm.cm³/s NA HERMETIC SEAL CABLE RETENTION **130** N Mini LEAKAGE (pressurized only) NA CENTER CONTACT RETENTION NA N Mini Axial force - mating end 500 MECHANICAL DURABILITY Cycles NA N Mini Axial force - opposite end WEIGHT 39.5 cm.N Mini Torque SPECIFICATION RECOMMENDED TORQUES NA Mating cm.N Panel nut NA cm.N 450 cm.N Clamp nut

CONNECTOR PART	S MATERIALS	FINISH	(all values are given) in micrometers
BODY	BRASS	BBR 2	
OUTER CONTACT	BRASS	BBR 2	
CENTER CONTACT	BERYLLIUM COPPER	GOLD 0.5 OVER NICKEL 2	
INSULATOR	PTFE	! -	
GASKET		<u> </u>	
OTHERS PIECES	BRASS	BBR 2	

ISSUE 9810D00 CREATION DATE | FILE PART-NUMBER 28/12/1993

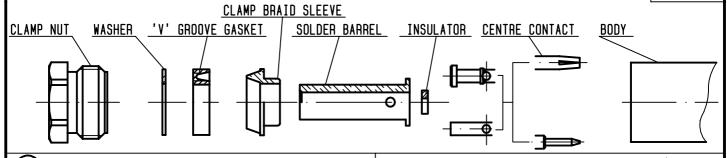
93-1204-001





R161.276.200

ISSUE **9810D00** SERIES



1

To take the tool kit : R $282\ 125\ 010$. Strip the dielectric of the cable .

Stripping tool cable: R 282 051.

Trim cable centre conductor .

Trimmer: R 282 063.
Clean the cable.

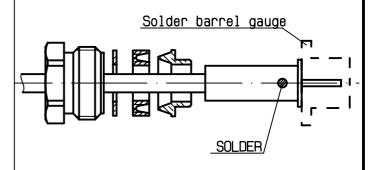
	- "-

Stripping	а	b	С	d	е
inch	0	0.125	0	0	0
mm		3.17			

2

Slide the clamp nut , the washer , the 'V'groove gasket , the clamp braid sleeve and the solder barrel onto the cable .

Position solder barrel flush against solder barrel gauge and solder to the cable or align with outer the conductor (b) . Solder barrel gauge : R 282 744 300 .



3

Once cooled , remove the solder barrel gauge .

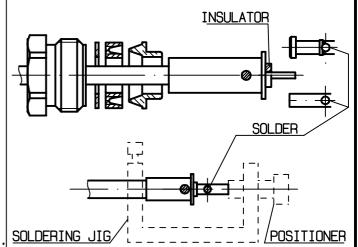
Cut the dielectric flush to clamp braid sleeve .

Slide the insulator onto the cable inner conductor \cdot

Slide the centre contact onto the cable inner conductor against insulator .

Fit the cable assembly onto the soldering jig R 282 740 030 and the positioner R 282 744 260 .

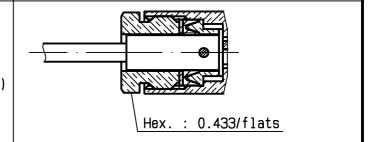
Tighten cable and solder the centre contact



4

Screw sub-assembly into the connector body .

(recommended coupling torque 22.12 in.lb)



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