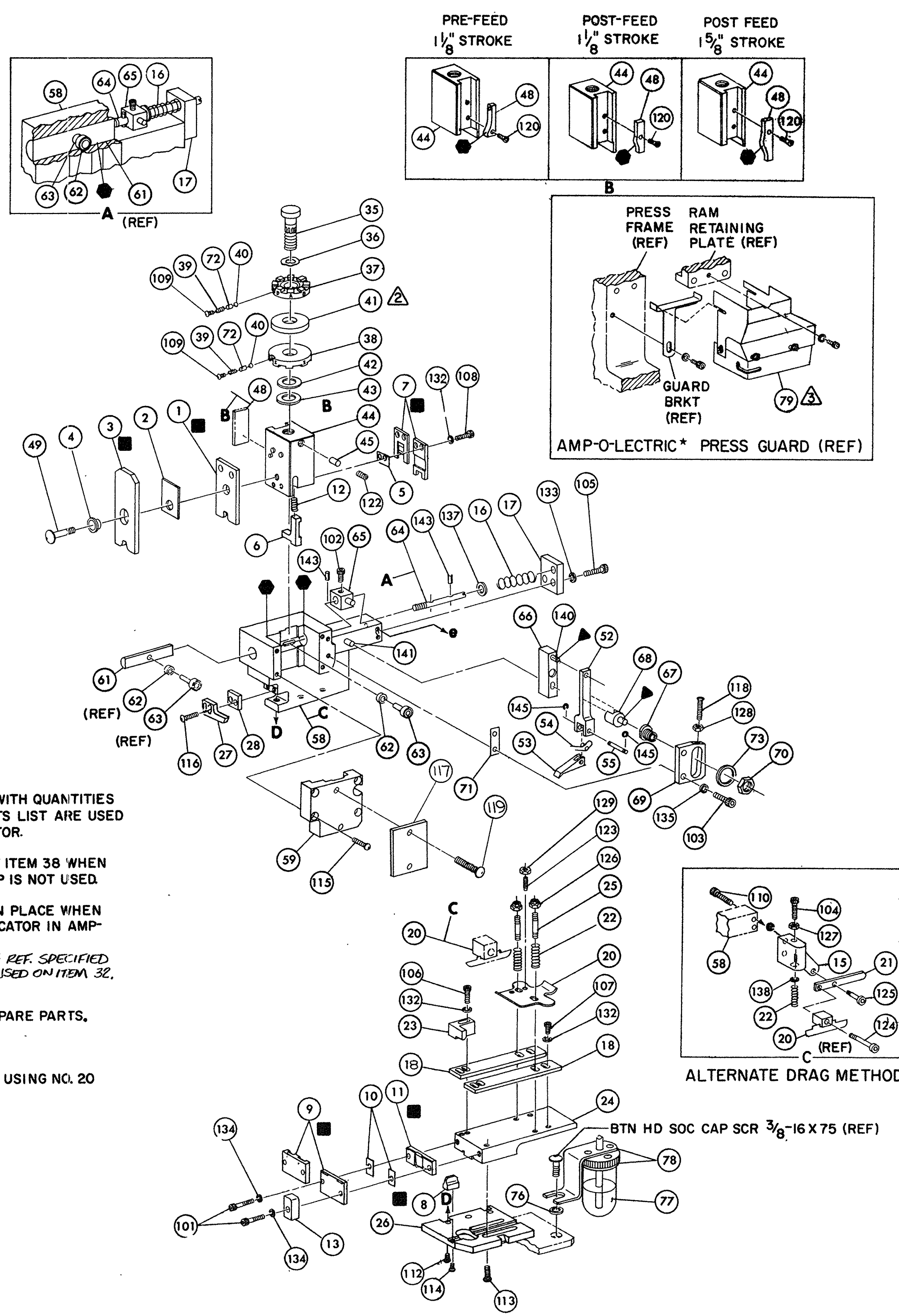


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142
REF	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	141
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	140
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	139
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	138
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	137
7	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE & BLADE	136
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	135
2	21018-4	NUT, HEX MACH (4-40) DRAG	134
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	133
REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	132
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	131
REF	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	130
REF	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	129
2	2-21006-6	SCR, SKT SET OVAL POINT (4-40 X .62) DRAG	128
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	127
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	126
2	21017-2	SCR, DRIVE #2 X .19	125
REF	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	124
1	461264-1	PLATE, IDENTIFICATION	123
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	122
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	121
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	119
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	118
REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	117
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	116
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	115
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	114
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	113
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	112
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	111
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	110
REF	3-21000-4	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	109
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	108
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR-PLATE	107
REF	455745-1	GUARD, WINDOW	106
REF	465184-9	LUBRICATOR ASSY	105
REF	455985-1	OIL, LUBRICATING	104
REF	454406-1	SPACER, LUB BRACKET	103
REF	458109-1	WASHER, FLAT (SPECIAL)	102
2	690603-1	SPRING, ASSIST	101
REF	690517-1	SPACER	79
REF	22594-8	NUT, HEX	78
REF	240628-1	PLATE, ADJ	77
REF	240626-1	SHAFT, PIVOT	76
REF	240633-1	BUSHING	75
REF	455680-1	LEVER, INTERMEDIATE	74
REF	240629-1	BLOCK, PIVOT	73
REF	240632-2	SCREW, ADJ	72
REF	240659-3	PIN, CAM ROLLER	71
REF	240658-1	CAM, ROLLER	70
REF	454398-1	ROD, FEED	69
REF	458109-1	WASHER, FLAT (SPECIAL)	68
REF	690603-1	SPRING, ASSIST	67
REF	690517-1	SPACER	66
REF	22594-8	NUT, HEX	65
REF	240628-1	PLATE, ADJ	64
REF	240626-1	SHAFT, PIVOT	63
REF	240633-1	BUSHING	62
REF	455680-1	LEVER, INTERMEDIATE	61
REF	240629-1	BLOCK, PIVOT	60
REF	240632-2	SCREW, ADJ	59
REF	240659-3	PIN, CAM ROLLER	58
REF	240658-1	CAM, ROLLER	57
REF	454398-1	ROD, FEED	56
REF	458109-1	WASHER, FLAT (SPECIAL)	55
REF	690603-1	SPRING, ASSIST	54
REF	690517-1	SPACER	53
REF	22594-8	NUT, HEX	52
REF	240628-1	PLATE, ADJ	51
REF	240626-1	SHAFT, PIVOT	50
REF	240633-1	BUSHING	49
REF	455680-1	LEVER, INTERMEDIATE	48
REF	240629-1	BLOCK, PIVOT	47
REF	240632-2	SCREW, ADJ	46
REF	240659-3	PIN, CAM ROLLER	45
REF	240658-1	CAM, ROLLER	44
REF	454398-1	ROD, FEED	43
REF	458109-1	WASHER, FLAT (SPECIAL)	42
REF	690603-1	SPRING, ASSIST	41
REF	690517-1	SPACER	40
REF	22594-8	NUT, HEX	39
REF	240628-1	PLATE, ADJ	38
REF	240626-1	SHAFT, PIVOT	37
REF	240633-1	BUSHING	36
REF	455680-1	LEVER, INTERMEDIATE	35
REF	240629-1	BLOCK, PIVOT	34
REF	240632-2	SCREW, ADJ	33
REF	240659-3	PIN, CAM ROLLER	32
REF	240658-1	CAM, ROLLER	31
REF	454398-1	ROD, FEED	30
REF	458109-1	WASHER, FLAT (SPECIAL)	29
REF	690603-1	SPRING, ASSIST	28
REF	690517-1	SPACER	27
REF	22594-8	NUT, HEX	26
REF	240628-1	PLATE, ADJ	25
REF	240626-1	SHAFT, PIVOT	24
REF	240633-1	BUSHING	23
REF	455680-1	LEVER, INTERMEDIATE	22
REF	240629-1	BLOCK, PIVOT	21
REF	240632-2	SCREW, ADJ	20
REF	240659-3	PIN, CAM ROLLER	19
REF	240658-1	CAM, ROLLER	18
REF	454398-1	ROD, FEED	17
REF	458109-1	WASHER, FLAT (SPECIAL)	16
REF	690603-1	SPRING, ASSIST	15
REF	690517-1	SPACER	14
REF	22594-8	NUT, HEX	13
REF	240628-1	PLATE, ADJ	12
REF	240626-1	SHAFT, PIVOT	11
REF	240633-1	BUSHING	10
REF	455680-1	LEVER, INTERMEDIATE	9
REF	240629-1	BLOCK, PIVOT	8
REF	240632-2	SCREW, ADJ	7
REF	240659-3	PIN, CAM ROLLER	6
REF	240658-1	CAM, ROLLER	5
REF	454398-1	ROD, FEED	4
REF	458109-1	WASHER, FLAT (SPECIAL)	3
REF	690603-1	SPRING, ASSIST	2
REF	690517-1	SPACER	1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH		
A	.099	10 *			41499
B	.084	12			41450
C		NOT USED			41679
D	.073	14			42437
					61095
					61384
					63265
					63412
					63435
					1742399

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	TO APPLY TERMINAL SPEC 114-2036	
CUSTOMER NAME	MACH SERIAL NO	DISTRIBUTION
ADDRESS	APPL SERIAL NO	ORIGINAL
CITY	PURCHASE ORDER	CUSTOMER COPY
	ENG APP	FIELD ENG COPY

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