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IS DISCL( TO OTHER AND YOU VCORF ONFIDENTIAL IS MADE BY FROM AMP IN 1ATION 12 DISCLOSL THORIZATI

## 680505 680505 $\bigtriangledown$ TERMINAL NAME: SWITCH CONTACT /7 CRIMPING DATA 286616 PAD LTR CRIMP HEIGHT WIRE SIZE A .070 ±.002 [1.78 ±0.05mm] 16 NOT USED В NOT USED С NOT USED D CRIMP SIZE TYPE RANGE WIRE .090 [2.29mm] 16 F .130 [3.30mm] .079-.130 INSUL F APPL INSTRUCTION SET UP GAGE LAYOUT WIRE STRIP LENGTH TERM APPL SPEC FEED 458638-1 L1970 408-8039 .188-.203 NONE 1.110 129 128 127 PIN, WIRE DISC (.2950)A 126 9-354778-1 2 С 2 | -986950-1 WASHER, FLAT PRECISION 125 1 | 1 - | A 217238-1 GENERAL INSTRUCTION PACKAGE 124 - | A 1 | 1 EF APPL INST 408-8039 4088039 123 1 | 1 \_ \_ 122 121 120 119

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21		1	1	-	В	461264-1	PLATE, IDENTIFICATION	98
								97
þ								96
		2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
		4	4	-	A	2-21002-9	SCR, BHC (10-32×.75) CAP	94
		1	1	-	A	22733-8	SCR, BHC (8-32×.38 LW) ANVIL	93
		4	4	-	Α	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
		3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
								90
								89
								88
		2	2	-	A	3-21000-0	SCR,SHC(8-32x.75)SLUG BLADE	87
		4	4	-	A	2-21000-6	SCR,SHC(8-32x.38)STRIP GUIDE	86
								85
								84
								83
								82
								81
		2	2	-	A	3-21002-1	SCR,BHC(10-32x1.00)SHEAR PL	80
	<u> </u>	1	-	-	Α	455750-7	GUARD ASSY	79
	∕₅∖₃∖	-	REF	-	А	679532-1	INSERT, GUARD	78
								77
								76
								75
		1	1	-	A	690603-1	SPRING, ASSIST	74
		1	1	_	Α	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
								72
NG								71
		-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEN NO
NE OIL.								
	QTY	/ REQD	PER A	SSY			PARTS LIST	
CEPT								
2.								

21024-5

21024-4

21018-4

21022-2

2-21006-6

21009-2

21017-2

AREVISEDCE9/97PFLTRREVISION RECORDAPPDATE

113

112 111

109

108

107

106

104 103

102

99

WASHER,LOCK(#10)AIR ASSY

NUT, HEX (4–40) DRAG

WASHER, LOCK (NO. 8) SHEAR BL 110

NUT, HEX SL (8-32) DRAG STUD 105

SCR,SKT SET(1/4-20x.25 )RAM 101

SCR, DRIVE (#2x.19) ID PLATE | 100

SCR,SKT SET(4-40x.62)DRAG

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							/auto/data/asg/medusa/	'appl/f	tb
	-1		EADMA NCH M			AIR FEED			С О
ŀ	-2				_	AIR FEED		<u> </u>	050
	A	1	_	_	С	692655-5	AIR FEED VALVE ASSY	70 69	80
		1 REF	1	-	A	461690-1 24042-2	SPACER, AIR FEED VALVE, SHUT OFF	68 67	
	4	REF	_	_	C A	692655-6	AIR FEED VALVE ASSY	66	P
	4	1	1	-	B	460277-2 4-21000-3	AIR FEED ASSY (2 INCH) SCR,SHC (10-32x2.00)AIR ASSY	65 64	D
		_	1	_	Α	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63	
		-	1 12.00	– IN	A	23238-1 27319-4	QUICK DISCONNECT TUBING, POLY-FLO Ø.25	62 61	
								60	-
		1	1	-	C D	454220-1 453736-1	CAP, RAM HOUSING	59 58	-
								57	-
								56 55	-
		1	1		B	460680-1	FEED FINGER ASSY	54 53	
	<u>/4</u> \					480880-1	I LED I INGER AJJI	52	
								51 50	-
								49	-
			1		A A	22374-7 22304-1	VALVE, QUICK EXHAUST NIPPLE,HEX 1/8 NPT	48 47	
								46	-
		1	1	-	A C	690191-1 455674-1	PLUG, NYLON Ram	45 44	
		1	1	_	A	690125-1	WASHER, LAMINATED	43	С
		1	1	-	A A	690124-1 7-21002-9	WASHER, RAM BOLT, CRIMPER(5/16-24×1.00)	42	-
		1	1	_	A	23241-6	BALL, STEEL	40	-
		1	1	_	A C	690170-1 690142-1	SPRING, COMPRESSION DISC, INSULATION	39 38	
		1	1	_	D	354777-1 22480-5	WIRE DISC, PLASTIC WASHER, SPRING	37 36	-
		1	1	-	B	690212-1	POST, RAM	35	
								34 33	-
								32	♦
								31 30	-
								29	-
		1	1	-	B	2-690451-4 240639-4	SPACER, STRIPPER STRIPPER	28 27	-
		1	1	_	D	455676-1	PLATE, BASE	26	
		2	2	-	A B	22354-8 1-455678-4	DRAG, STUD PLATE, STRIP GUIDE	25 24	
		2	2		A	4 22201 1		23 22	
			2	-	A	4-22281-1	SPRING, DRAG	22	В
		1	1	_	A B	462925-1 2-458030-4	DRAG, STOCK GUIDE, STRIP (REAR)	20 19	-
		1	1	_	C	2-458031-4	GUIDE, STRIP (FRONT)	18	-
								<u>17</u> 16	-
			4			4 0 4 0 0 4 1 5		15	
		1	1	-	C C	4-240641-5 683661-2	SPACER, SLUG BLADE PLATE, BEND	14 13	
	Δ	1	1	_	C B	2-240645-4	SPACER, SHEAR PLATE	12	
	<u>/1</u>	2	1	-	C	1-240644-4 240645-5	PLATE, REAR SHEAR Spacer, shear plate	11 10	<u> </u>
	$\frac{1}{\sqrt{1}}$	1	1	-	B	1-240644-1 5-461295-7	PLATE, FRONT SHEAR ANVIL	9 8	-
	$\frac{1}{1}$	1	1	_	B	4-240651-1	BLADE, SLUG	7	
		1	1		С	2-240641-9	SPACER, SLUG BLADE	6	
	^	1	1	_	В	2-238009-5	SPACER, BLOCK CRIMPER	4	
	<u>_1</u>	1	1	_	C B	<u>1-456134-9</u> 455888-7	CRIMPER, INSULATION SPACER, CRIMPER	3	-
Г	/1	1	1	_	С	1-456406-5	CRIMPER, WIRE	1	
┝		-2	-1	U/M	DWG SIZE	PART NO REVISION OF EACH AS	DESCRIPTION SSY NO (WHEN BLANK, USE DWG REVIS)	I TEM NO I ON)	A
			PER AS		MATL		PARTS LIST		
	D0 N0	T SCAL	IN INC E PRIN	т.		–   <sup>HT IR</sup>			
	OTHERI 2 PLC	WISE S DEC ±			DR P.MATH		AMP Incorporated	3609	
	4 PLC	DEC ± DEC ±			СНК 0 С NAME Г	4AUG97   REL - . ERISMAN   -	Harrisburg, PA 17105-:		
		TEXTUR	E:	J AK	SCALE	INU FEEU HUM	APPLICATUR MINI A	PPL ev	
	SHARP	EDGES	R.015	MAX	-		680505 1 of 1	A	J
					2		1		

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