

68048	31 😓 680481 Terminal name: term		-1 LEADMAKER MECH POST FEED					/home/am	p18246		
NING MACHINE GUARD	GUARD 286595		CRIMPING DATA		-2 BENCH MODEL K			LK	MECH PRE FEED		
(REF) (REF)		PAD CR	IMP HEIGHT WIRE	SIZE	-3	BENCH			MECH PRE FEED		
			02 [1.35 ±0.05mm] 16	<u>6 </u>	REF	REF RE		B		NUT, HEX (1/2-20)	$\frac{70}{3}$
		В	NOT USE	ED		REF RE		B	240628-1 240626-1		59 (O 1 58 1
		C	NOT USE	ED	REF	REF RE	F –	B	240633-1	BUSHING	57)
79			NOT USE	ED		REF RE			455680-1		
			SIZE TYPE RAN			REF RE		B	240629-1 240632-2		55 D 1 54 1
1 GUARD G TERMINATOR GUARD			[2.03mm] F 16		REF	REF RE	F –	B			53
(102)	WIRE STRIP LENGTH TERM A	INSUL .140	[3.56mm] F .079- APPL INSTRUCTION SET UP GAG	118 Gellayout		REF RE		B			52 i 51 !
		ONE .481		1 L1939		REF RE		A		, ,	50 I
				129		REF RE		C	454220-1		59
				128	REF	REF RE		D	454485-1	HOUSING	58 57
	2 2 2 - C	2-354779-1	PIN, WIRE DISC (.3095)A	126	1	1 1		В	690542-2	PAWL, FEED 5	56 ¹
	1 1 1 - A	986950-1	WASHER, FLAT PRECISION	125		REF RE		B			55
\sim	1 1 1 - A 1 1 1	217238-1 4088040	GENERAL INSTRUCTION PACKAGE SF APPL INST 408-8040	123		REF RE		B	<u>691499-1</u> 690541-1		54 — ¦ 53 i
/2				122	REF	REF RE	F –	A	455679-1	LEVER, TERMINAL FEED ARM 5	52
	REF REF REF – A	1-21030-1	PIN, DOWEL (Ø. 187×.50) LEVER	121	1	1 1	-	A	811242-2 690753-1	BUMPER, HOLDDOWN 5 Spacer, tonker 5	$\frac{1}{50}$
	REF REF REF – A	1-21030-6	PIN, DOWEL (Ø. 187×1.25) HOUSING	119	1			B	690602-6		19
	REF REF REF - A	21045-3	RING, RET "C" (Ø. 187) FD FING PIN	118	_	1 -		B	690602-5		18
$\begin{pmatrix} 2 \end{pmatrix} \qquad \uparrow \uparrow$	1 1 - A REF REF REF - A	21024-5 21024-5	WASHER, LOCK (#10) ADJ BLOCK WASHER,LOCK (#10) ADJ PLATE	116	- 1	- 1 1 1 1		B	<u>690501-4</u> 459456-1		17 16
	REF REF REF - A	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115	1			A	690191-1	PLUG, NYLON	15 I
	2222-A REF REF REF - A	21024-2 5-21028-1	WASHER,LOCK (#4) FRONT STP GUIDE PIN,SLT SPR (Ø.125×.50) ADJ ROD	114	1	1 1		C A	455673-1 690125-1	RAM 44 WASHER, LAMINATED 44	14 13 C
			- 11, JET JET (#.123X.307ADJ KUU	112	1			A	690125-1	WASHER, LAMINATED 2 WASHER, RAM 2	12
	4 4 4 - A	21024-4	WASHER, LOCK (#8) STRIPPER	111	1	1 1		A		BOLT, CRIMPER(5/16×1.00)	41 10
	REF REF REF - A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	109			-	A	<u>23241-6</u> 690170-1	r 	10 i 39 !
	1 1 1 - A	21018-5	NUT, HEX (NO.6) HOLDDOWN	108	1	1 1		C			38
	REF REF REF – A	21018-5	NUT,HEX(6-32)FEED ADJ	107	1	1 1			354777-1		37
(69)				105	1			B	22480-5 690212-1		36 ' 35 '
	1 1 – – A	992031-1	PIN, CLEVIS	104	1	1 1		В	690786-3	SUPPORT, TERMINAL	34
(82) REF	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	21009-2 21017-2	SCR,SKT SET(1/4-20×.25 LW)RAM SCR,DRIVE(#2×.19)ID PLATE	103	REF	REF RE	F _	D	455675-1		33 32 (]
	REF REF REF - A	6-23715-5	SCR,PAN HD(6-32×1.50)FEED ADJ	101							31
(1 1 1 - B	461264-1 3-21002-0	PLATE, IDENTIFICATION SCR,BHC(10-32×.88)DRAG	100	REF	REF RE	F –	B	455689-1 318042-1	· · · ·	30 29
	<u> </u>	22733-8	SCR, BHC (8-32×.38 LW) ANVIL	98	1			C	1-455888-8		29 i 28 i
(70)	REF REF REF – A	2-21002-9	SCR, BHC (10-32x.75) CAP	97	2	2 2		A	1-22284-0	SPRING, DRAG 2	27
	REFREFREFAREFREFREFA	2-22733-8 2-21002-7	SCR,BHC(1/4-20×.62)HOUSING SCR,BHC(10-32×.50)SG ADJ BLOCK		1	1 1		B	<u>690546-1</u> 240792-1		26 i 25 ¦
	6 6 6 - A	2-21002-2	SCR, BHC (8-32×.50) TERM H DWN	94	1	1 1		D	8-690504-9		24
FENCE SET-UP DIM				93	1	1 1		A	690438-1		<u>23</u> i
(9) <u>\</u>	1 1 1 - A	1-21002-7	SCR,BHC(6-32x.38)CAM	92	REF	REF RE	F –	B A	<u>690472-2</u> 4-22284-9		2 <u>2</u> 21 B
				90	1	1 –		A	679218-1	STRIPPER WIRE STOP ASSY 2	20
	1 1 <u>– – A</u>	7-21000-9	SCR, SHC (4-40×.19) STRIPPER	88	1	1 –		B	458949-1		
				87							17
	1 1 1 - A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER		1	1 1		В	318563-1	GUARD, CHIP, FRONT	16 1
	2 2 2 - A 3 3 3 - A	1-21000-3 2-21000-7	SCR, SHC (4-40×.25) FSTGUIDESCR, SHC (8-32×.50) STRIPPER	85							14
	REF REF REF – A	3-21000-7	SCR, SHC(10-32x.75) FEED ROD GD	83							13
	REF REF REF A 1 1 1 - A	3-21000-6 3-21000-4	SCR, SHC (10-32×.62) FD ADJ BLK SCR, SHC (10-32×.38) SG ADJ BL	82 81	1	1 1	-	A B	<u>5-22280-0</u> 690461-1	SPRING, SHEAR	
	REF REF REF - A	3-21000-4	SCR, SHC (10-32x.38) SCR ADJ BL SCR, SHC (10-32x.38) PIVOT BLK		1			С		HOLDER, SHEAR (FRONT)	
	- REF B	455749-1	GUARD, WINDOW	79	1	1 1		C	1-454276-9	SHEAR, FLOAT (FRONT)	9
$\overline{3}$	REF – – B	679532-1	INSERT, GUARD	78 <u>/1</u> 77			-	C	662186-8	ANVIL	<u>δ</u> 7
				76							6
PARTS.		690603-1	SPRING, ASSIST	75 74	1			CB	1-455889-4 1-238011-0	DEPRESSOR, SHEAR (FRONT)	5
	1 1 1 - A 1 1 1 - A	23030-1	SPRING, ASSIST SCR,SHC(6-32x.25 SL)INS DISC		1		-	C	7-456134-7	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	3
PLACE WHEN OPERATING	REF REF REF - A	458109-1	WASHER, SPECIAL	72	1	1 1	-	C	1-455888-8	SPACER, CRIMPER	2
ENCH MACHINE.	REFREFREF-A-3-2-1U/MDWG SIZ	690517-1 - Part No	DESCRIPTION	71 ITEM	1	1 1	1 1 1 2 14	C DWG			1 TEM 1
SING NO. 20 MACHINE OIL.				NO		-2 -		DWG SIZE			10 1
REF SPECIFIED (EXCEPT	QTY REQD PER ASSY		PARTS LIST		-	Y REQD PER		MATL	HT TR	PARTS LIST FIN	
RE USED ON ITEM 46.					DO NO	ISIONS IN DT SCALE PR	RINT.			_ FIN	
						ANCES UNLE Wise spec : dec +-	ESS Ified:	DR L.COLL	26JUN97 APP 26JUN97 INS J. HIRNE		
						3 PLC DEC +- CHK 26JUN97				Harrisburg, PA 17105-360	
					ANGLE	S ± - Texture:	$\overline{\checkmark}$	NAME C	IDE FEED HDI	M APPLICATOR MINI APP	
			P F LTR REVISION REG			'E BURRS, E 'EDGES R.(-	SCALE —	D Dwg No	680481 SHEET REV 1 of 1 A	
5	\bigcirc	4	3		CAGE	0005			AND ASSEMBL		
											I

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