

| 68048 | 31 😓 680481 Terminal name: term | | -1 LEADMAKER MECH POST FEED | | | | | /home/am | p18246 | | |
|------------------------------------------------------------|--------------------------------------------------------|------------------------|---------------------------------------------------------------------|----------------------------------------------|------------------|-------------------------------------|-------------------------|--------------|-------------------------------------|----------------------------------------------|------------------------|
| NING MACHINE GUARD | GUARD 286595 | | CRIMPING DATA | | -2 BENCH MODEL K | | | LK | MECH PRE FEED | | |
| (REF) (REF) | | PAD CR | IMP HEIGHT WIRE | SIZE | -3 | BENCH | | | MECH PRE FEED | | |
| | | | 02 [1.35 ±0.05mm] 16 | <u>6 </u> | REF | REF RE | | B | | NUT, HEX (1/2-20) | $\frac{70}{3}$ |
| | | В | NOT USE | ED | | REF RE | | B | 240628-1 240626-1 | | 59 (O 1 58 1 |
| | | C | NOT USE | ED | REF | REF RE | F – | B | 240633-1 | BUSHING | 57) |
| 79 | | | NOT USE | ED | | REF RE | | | 455680-1 | | |
| | | | SIZE TYPE RAN | | | REF RE | | B | 240629-1 240632-2 | | 55 D 1 54 1 |
| 1 GUARD G TERMINATOR GUARD | | | [2.03mm] F 16 | | REF | REF RE | F – | B | | | 53 |
| (102) | WIRE STRIP LENGTH TERM A | INSUL .140 | [3.56mm] F .079- APPL INSTRUCTION SET UP GAG | 118 Gellayout | | REF RE | | B | | | 52 i 51 ! |
| | | ONE .481 | | 1 L1939 | | REF RE | | A | | , , | 50 I |
| | | | | 129 | | REF RE | | C | 454220-1 | | 59 |
| | | | | 128 | REF | REF RE | | D | 454485-1 | HOUSING | 58 57 |
| | 2 2 2 - C | 2-354779-1 | PIN, WIRE DISC (.3095)A | 126 | 1 | 1 1 | | В | 690542-2 | PAWL, FEED 5 | 56 ¹ |
| | 1 1 1 - A | 986950-1 | WASHER, FLAT PRECISION | 125 | | REF RE | | B | | | 55 |
| \sim | 1 1 1 - A 1 1 1 | 217238-1 4088040 | GENERAL INSTRUCTION PACKAGE SF APPL INST 408-8040 | 123 | | REF RE | | B | <u>691499-1</u> 690541-1 | | 54 — ¦ 53 i |
| /2 | | | | 122 | REF | REF RE | F – | A | 455679-1 | LEVER, TERMINAL FEED ARM 5 | 52 |
| | REF REF REF – A | 1-21030-1 | PIN, DOWEL (Ø. 187×.50) LEVER | 121 | 1 | 1 1 | - | A | 811242-2 690753-1 | BUMPER, HOLDDOWN 5 Spacer, tonker 5 | $\frac{1}{50}$ |
| | REF REF REF – A | 1-21030-6 | PIN, DOWEL (Ø. 187×1.25) HOUSING | 119 | 1 | | | B | 690602-6 | | 19 |
| | REF REF REF - A | 21045-3 | RING, RET "C" (Ø. 187) FD FING PIN | 118 | _ | 1 - | | B | 690602-5 | | 18 |
| $\begin{pmatrix} 2 \end{pmatrix} \qquad \uparrow \uparrow$ | 1 1 - A REF REF REF - A | 21024-5 21024-5 | WASHER, LOCK (#10) ADJ BLOCK WASHER,LOCK (#10) ADJ PLATE | 116 | - 1 | - 1 1 1 1 | | B | <u>690501-4</u> 459456-1 | | 17 16 |
| | REF REF REF - A | 21024-5 | WASHER,LOCK(#10)FEED GDE ROD | 115 | 1 | | | A | 690191-1 | PLUG, NYLON | 15 I |
| | 2222-A REF REF REF - A | 21024-2 5-21028-1 | WASHER,LOCK (#4) FRONT STP GUIDE PIN,SLT SPR (Ø.125×.50) ADJ ROD | 114 | 1 | 1 1 | | C A | 455673-1 690125-1 | RAM 44 WASHER, LAMINATED 44 | 14 13 C |
| | | | - 11, JET JET (#.123X.307ADJ KUU | 112 | 1 | | | A | 690125-1 | WASHER, LAMINATED 2 WASHER, RAM 2 | 12 |
| | 4 4 4 - A | 21024-4 | WASHER, LOCK (#8) STRIPPER | 111 | 1 | 1 1 | | A | | BOLT, CRIMPER(5/16×1.00) | 41 10 |
| | REF REF REF - A | 21899-4 | WASHER,FLAT(Ø5/16)SCREW ADJ | 109 | | | - | A | <u>23241-6</u> 690170-1 | r | 10 i 39 ! |
| | 1 1 1 - A | 21018-5 | NUT, HEX (NO.6) HOLDDOWN | 108 | 1 | 1 1 | | C | | | 38 |
| | REF REF REF – A | 21018-5 | NUT,HEX(6-32)FEED ADJ | 107 | 1 | 1 1 | | | 354777-1 | | 37 |
| (69) | | | | 105 | 1 | | | B | 22480-5 690212-1 | | 36 ' 35 ' |
| | 1 1 – – A | 992031-1 | PIN, CLEVIS | 104 | 1 | 1 1 | | В | 690786-3 | SUPPORT, TERMINAL | 34 |
| (82) REF | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$ | 21009-2 21017-2 | SCR,SKT SET(1/4-20×.25 LW)RAM SCR,DRIVE(#2×.19)ID PLATE | 103 | REF | REF RE | F _ | D | 455675-1 | | 33 32 (] |
| | REF REF REF - A | 6-23715-5 | SCR,PAN HD(6-32×1.50)FEED ADJ | 101 | | | | | | | 31 |
| (| 1 1 1 - B | 461264-1 3-21002-0 | PLATE, IDENTIFICATION SCR,BHC(10-32×.88)DRAG | 100 | REF | REF RE | F – | B | 455689-1 318042-1 | · · · · | 30 29 |
| | <u> </u> | 22733-8 | SCR, BHC (8-32×.38 LW) ANVIL | 98 | 1 | | | C | 1-455888-8 | | 29 i 28 i |
| (70) | REF REF REF – A | 2-21002-9 | SCR, BHC (10-32x.75) CAP | 97 | 2 | 2 2 | | A | 1-22284-0 | SPRING, DRAG 2 | 27 |
| | REFREFREFAREFREFREFA | 2-22733-8 2-21002-7 | SCR,BHC(1/4-20×.62)HOUSING SCR,BHC(10-32×.50)SG ADJ BLOCK | | 1 | 1 1 | | B | <u>690546-1</u> 240792-1 | | 26 i 25 ¦ |
| | 6 6 6 - A | 2-21002-2 | SCR, BHC (8-32×.50) TERM H DWN | 94 | 1 | 1 1 | | D | 8-690504-9 | | 24 |
| FENCE SET-UP DIM | | | | 93 | 1 | 1 1 | | A | 690438-1 | | <u>23</u> i |
| (9) <u>\</u> | 1 1 1 - A | 1-21002-7 | SCR,BHC(6-32x.38)CAM | 92 | REF | REF RE | F – | B A | <u>690472-2</u> 4-22284-9 | | 2 <u>2</u> 21 B |
| | | | | 90 | 1 | 1 – | | A | 679218-1 | STRIPPER WIRE STOP ASSY 2 | 20 |
| | 1 1 <u>– – A</u> | 7-21000-9 | SCR, SHC (4-40×.19) STRIPPER | 88 | 1 | 1 – | | B | 458949-1 | | |
| | | | | 87 | | | | | | | 17 |
| | 1 1 1 - A | 2-22603-0 | SCR, HEX HD (8-32x.31) FEED FINGER | | 1 | 1 1 | | В | 318563-1 | GUARD, CHIP, FRONT | 16 1 |
| | 2 2 2 - A 3 3 3 - A | 1-21000-3 2-21000-7 | SCR, SHC (4-40×.25) FSTGUIDESCR, SHC (8-32×.50) STRIPPER | 85 | | | | | | | 14 |
| | REF REF REF – A | 3-21000-7 | SCR, SHC(10-32x.75) FEED ROD GD | 83 | | | | | | | 13 |
| | REF REF REF A 1 1 1 - A | 3-21000-6 3-21000-4 | SCR, SHC (10-32×.62) FD ADJ BLK SCR, SHC (10-32×.38) SG ADJ BL | 82 81 | 1 | 1 1 | - | A B | <u>5-22280-0</u> 690461-1 | SPRING, SHEAR | |
| | REF REF REF - A | 3-21000-4 | SCR, SHC (10-32x.38) SCR ADJ BL SCR, SHC (10-32x.38) PIVOT BLK | | 1 | | | С | | HOLDER, SHEAR (FRONT) | |
| | - REF B | 455749-1 | GUARD, WINDOW | 79 | 1 | 1 1 | | C | 1-454276-9 | SHEAR, FLOAT (FRONT) | 9 |
| $\overline{3}$ | REF – – B | 679532-1 | INSERT, GUARD | 78 <u>/1</u> 77 | | | - | C | 662186-8 | ANVIL | <u>δ</u> 7 |
| | | | | 76 | | | | | | | 6 |
| PARTS. | | 690603-1 | SPRING, ASSIST | 75 74 | 1 | | | CB | 1-455889-4 1-238011-0 | DEPRESSOR, SHEAR (FRONT) | 5 |
| | 1 1 1 - A 1 1 1 - A | 23030-1 | SPRING, ASSIST SCR,SHC(6-32x.25 SL)INS DISC | | 1 | | - | C | 7-456134-7 | SPACER, BLOCK CRIMPER CRIMPER, INSULATION | 3 |
| PLACE WHEN OPERATING | REF REF REF - A | 458109-1 | WASHER, SPECIAL | 72 | 1 | 1 1 | - | C | 1-455888-8 | SPACER, CRIMPER | 2 |
| ENCH MACHINE. | REFREFREF-A-3-2-1U/MDWG SIZ | 690517-1 - Part No | DESCRIPTION | 71 ITEM | 1 | 1 1 | 1 1 1 2 14 | C DWG | | | 1 TEM 1 |
| SING NO. 20 MACHINE OIL. | | | | NO | | -2 - | | DWG SIZE | | | 10 1 |
| REF SPECIFIED (EXCEPT | QTY REQD PER ASSY | | PARTS LIST | | - | Y REQD PER | | MATL | HT TR | PARTS LIST FIN | |
| RE USED ON ITEM 46. | | | | | DO NO | ISIONS IN DT SCALE PR | RINT. | | | _ FIN | |
| | | | | | | ANCES UNLE Wise spec : dec +- | ESS Ified: | DR L.COLL | 26JUN97 APP 26JUN97 INS J. HIRNE | | |
| | | | | | | 3 PLC DEC +- CHK 26JUN97 | | | | Harrisburg, PA 17105-360 | |
| | | | | | ANGLE | S ± - Texture: | $\overline{\checkmark}$ | NAME C | IDE FEED HDI | M APPLICATOR MINI APP | |
| | | | P F LTR REVISION REG | | | 'E BURRS, E 'EDGES R.(| - | SCALE — | D Dwg No | 680481 SHEET REV 1 of 1 A | |
| 5 | \bigcirc | 4 | 3 | | CAGE | 0005 | | | AND ASSEMBL | | |
| | | | | | | | | | | | I |

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