

68044	6 🗸	680446									/home/amp14442/	newdesig	in
	TERMINA	AL NAME: TAB, .2				-1				MECH POST FEED			
INING MACHINE GUARD E (REF) (REF)		286569		CRIMPING DATA		-2		H MODE		MECH PRE FEED	_		446
$A \qquad \qquad$					SIZE 8	1	1	1 –		22594-8		70	80
			B		SED	1	1	1 -		240628-1	PLATE, ADJUSTMENT	69	
					SED	1		$\frac{1}{1}$ -	B B	240626-1 240633-1	SHAFT, PIVOT Bushing	68 67	$\sum$
79			D	NOT US	SED	1	1	1 –	A	455680-1	LEVER, INTERMEDIATE	66	
			CRIMP S	IZE TYPE RA	NGE	1	1	1 –		240629-1 240632-2	BLOCK, PIVOT SCREW, ADJ FEED ROD	65 64	DI
M GUARD G TERMINATOR GUARD				[3.30mm] F	18	1	1	1 –	B	240659-3	PIN, CAM ROLLER	63	1
(102)	WIRE STRIP	LENGTH TERM APP			104 Age Layout	1	1	1 -		240658-1	ROLLER, CAM	62	 
(100)		250 NON			-1 L1902	1	1	1 -		454398-2 454178-1	ROD, FEED GUIDE, FEED ROD	61 60	1
					129	1	1	1 -	~	454220-1	CAP, RAM	59	1
					128	]		1 –		454485-1	HOUSING	58 57	1
	2 2	2 – C	4-354778-3	PIN, WIRE DISC (.2710)A	126	1	1	1 –	D	3-694433-0	PAWL, FEED	56	1
	1 1	<u>1 – Α</u>	<u>986950-1</u> 217238-1	WASHER, FLAT PRECISION GENERAL INSTRUCTION PACKAG	125 E 124	1	1	1 –		<u>240624-1</u> 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54	 
	1 1		4088040	SF APPL INST 408-8040	123	1	1	1 –	A	690541-1	HOLDER, FEED FINGER	53	l
(/2)					122	1	1	1 -	В	455679-1	LEVER, TERMINAL FEED ARM	52	, 1 1
	1 1	1 – A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120							50	1
	1 1	1 – A	1-21030-6	PIN, DOWEL (Ø. 187×1.25) HOUSING		1				690602-6	CAM, PRE-FEED 1 5/8 ST	49	1
	2 2	<u>2 - A</u> 5 - A	21045-3 21024-5	RING,RET "C" (Ø.187)FD FING PI WASHER, LOCK (#10)ADJ BLOCK		-	   _	 1 -	B B	<u>690602-5</u> 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47	1
$\begin{pmatrix} 2 \\ 1 \end{pmatrix}$				,	116							46	 
	2 2	2 – A	21024-2	WASHER,LOCK(#4)FRONT STP GUID	<u> </u>	1	1	<u>1 –</u> 1 –		<u>690191-1</u> 455673-1	PLUG, NYLON Ram	45 44	1
	2 2	2 - A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD		1	1	1 -	A	690125-1	WASHER, LAMINATED	43	С
		4 – A	21024-4	WASHER,LOCK (#8) STRIPPER	112	1	1	1 –	,,	<u>690124-1</u> 7-21002-9	WASHER, RAM BOLT, CRIMPER(5/16×1.00)	42 41	1
	1 1	1 – A	21899-4	WASHER, FLAT (Ø5/16) SCREW AD		1	1	1 -	,,	23241-6	BALL, STEEL	41	 
	- 1	– – A	2-21002-6	SCR,BHC(10-32x.38)LUBE ASS		1	1	1 -	/ `	690170-1	SPRING, COMPRESSION	39	1
	1 1		21018-5	NUT,HEX(6-32)FEED ADJ	108	1	1	1 – 1 –	0	<u>690142-1</u> 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37	1
(69)			21010 0		106	1	1	1 -		22480-5	WASHER, SPRING	36	1
(117)					105	1	1	1 -	В	690212-1	POST, RAM	35 34	 
(82) REF	1 1	1 – A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		1	1	1 –	D	455675-6	PLATE, BASE	33	1
	2 2	2 – A	21017-2	SCR, DRIVE (#2x.19) ID PLAT								32	
		<u> </u>	<u>6-23715-5</u> 461264-1	SCR,PAN HD(6-32×1.50)FEED ADJ PLATE, IDENTIFICATION	101	1	1	1 –	В	455689-1	BLOCK, STRIP GUIDE ADJ	31 30	1
	2 2	2 – A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99	1	1	1 -	С	318042-1	STRIP GUIDE PLATE ASSY	29	1 1
	1 1 2 2	1 – A 2 – A	<u>22733-8</u> 2-21002-9	SCR, BHC (8-32×.38 LW) ANVI SCR, BHC (10-32×.75) CAP	L 98 97	1	1 2	<u>1 –</u> 2 –	C A	455888-3 1-22284-0	SPACER, FRONT SHEAR DEP SPRING, DRAG	28 27	1
	3 3	3 - A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING		1	1	1 -		690546-1	LEVER, DRAG RELEASE	26	1
	1 1 6 6	1 – A 6 – A	2-21002-7 2-21002-2	SCR, BHC (10-32×.50) SG ADJ BLOC SCR, BHC (8-32×.50) TERM H DWN	к 95 94	1	1	1 –		<u>240792-1</u> 6-690440-0	DRAG, TERMINAL GUIDE, STRIP (REAR)	25 24	1
FENCE SET-UP DIM			2 21002 2		93	1	1	1 –		690438-9	GUIDE, STRIP (FRONT)	24	1
	1 1		1 21002 7		92	1	1	1		4 22204 0		22	
			1-21002-7	SCR,BHC(6-32x.38)CAM	91 90			1 -	A	4-22284-9	SPRING, FEED RETURN	21	BI
					89	1	1		В	458230-1	STRIPPER	19	 
	2 2	2 – A	2-21000-6	SCR, SHC (8-32×.38) DEP-HOLD	88 87							18 17	1
	1 1	1 – A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	₹ 86	1	1	1 -	В	318563-1	GUARD, CHIP, FRONT	16	1
	2 2	2 – A 1 – A	<u>1-21000-3</u> 2-21000-7	SCR, SHC (4-40x.25) F ST GUIDE SCR, SHC (8-32x.50) STRIPPER	85 84	1	1	1 –	B	690462-1	HOLDER, SHEAR (REAR)	15 14	1
	2 2	2 - A	3-21000-7	SCR, SHC(10-32x.75) FEED ROD GD	83	1	1	1 -	-	690463-1	SHEAR, FLOAT (REAR)	13	I
	2 2 2 2	2 – A	3-21000-6 3-21000-4	SCR, SHC (10-32×.62) FEED ADJ BL	к 82 81	2 2	2	2 -		5-22280-0 690461-1	SPRING, SHEAR STOP, SHEAR	12	
		A	J=21000=4	SCR,SHC(10-32x.38)SG ADJ BL	80	<u>∠</u> 1	1	2 -		690459-1	HOLDER, SHEAR (FRONT)	10	[
	– REF	<u> </u>	455749-1	GUARD, WINDOW	79 78 1	1	1	1 -	0	454276-1	SHEAR, FLOAT (FRONT)	9	 
<u> </u>	REF -	C	679532-1 1-465184-0	INSERT, GUARD LUBRICATOR ASSY	78 <u>/1</u> 77			1 -		904199-1	ANVIL	ช 7	1
					76	1	1	1 -	/ ,	690468-1	DEPRESSOR, SHEAR (REAR)	6	
PARTS.		1 – A	690603-1	SPRING, ASSIST	75	1		<u>1</u> – 1 –		<u>1-455889-4</u> 1-238011-9	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER	5	
	1 1	1 – A	23030-1	SCR, SHC (6-32x.25 SL) INS DIS	73	1		1 -	C	461296-6	CRIMPER, INSULATION	3	I
PLACE WHEN OPERATING ENCH MACHINE.	1 1	1 – A	458109-1 690517-1	WASHER, SPECIAL Spacer	72 71 A	1	1	1 -	C C	2-455888-4 467681-4	SPACER, CRIMPER CRIMPER, WIRE	2	l
	-3 -2	-1 U/M DWG SIZE	PART NO	DESCRIPTION	ITEM NO	-3	-2 -	1	M DWG SIZE	PART NO	DESCRIPTION	I I TEM NO	
SING NO. 20 MACHINE OIL.										REVISION OF EACH #	ASSY NO (WHEN BLANK, USE DWG REVIS		A
GER ON OUTSIDE EDGE IDE PLATE.	QTY REQU	D PER ASSY		PARTS LIST			Y REQD PE SIONS IN		. MATL	ат тн	PARTS LIST		I
						TOLER	DO NOT SCALE PRINT.					l	
						OTHER 2 PLC	WISE SPE DEC ±.0	CIFIED:	DR C.ERIS CHK 2	21MAR97 APP 25MAR9' SMAN J.DODDS 5MAR97 REL -	AMP Incorporated Harrisburg, PA 17105-	3608	
							DEC ±-		С	.ERISMAN –		ΞF	
				A RELEASED	CE 6-97	SURF	TEXTURE:		SCALE		M APPLICAIUR MINI A	PPL ev	I I
				P F LTR REVISION R	ECORD APP DATE		E BURRS, EDGES R	.015 MA		- DWG NO	680446 1 of 1	А	1
5	مے <u></u>		4	3					2		1	<u> </u>	   

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·	Ρ	F	LTR	REVISION

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