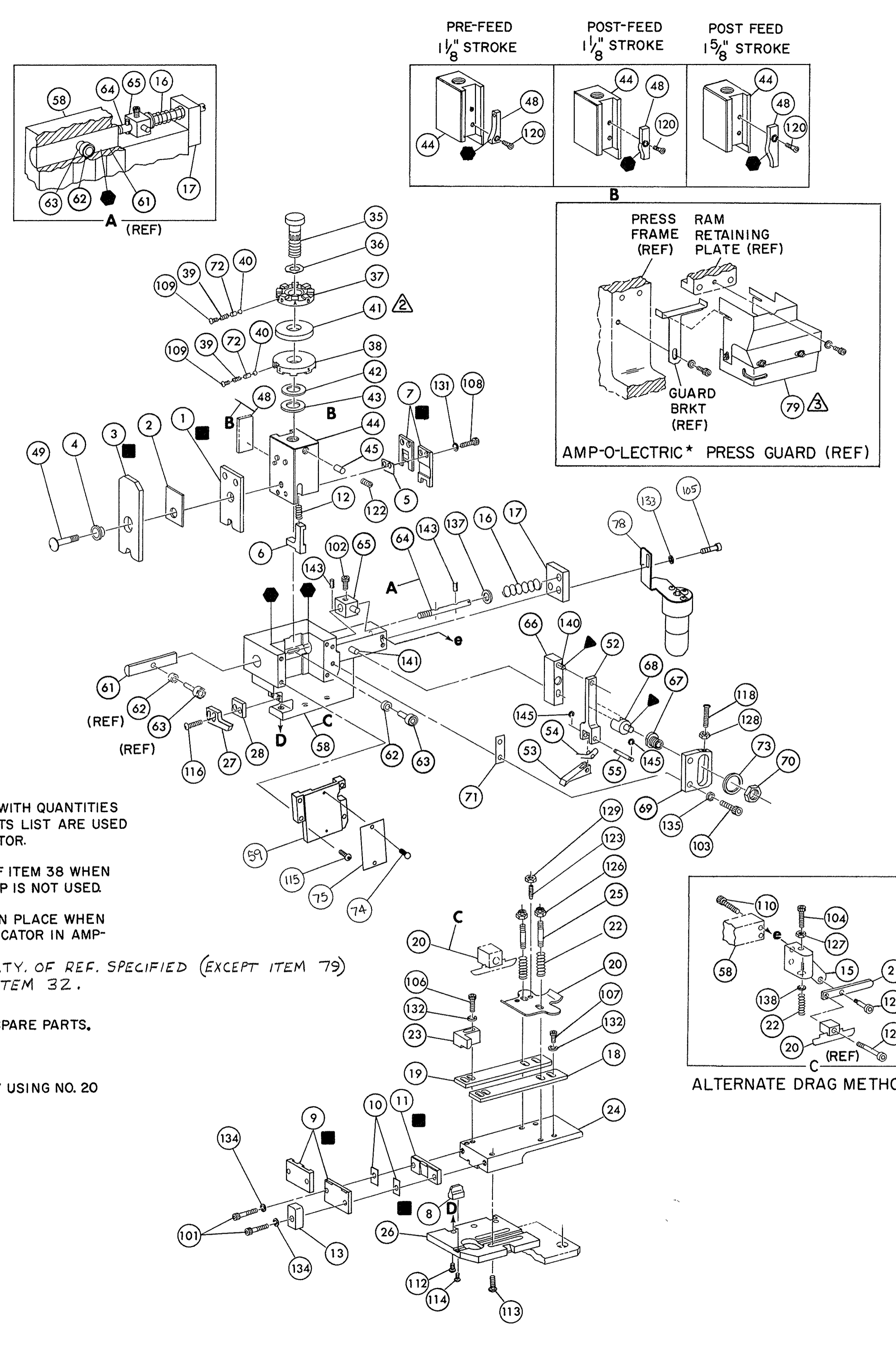
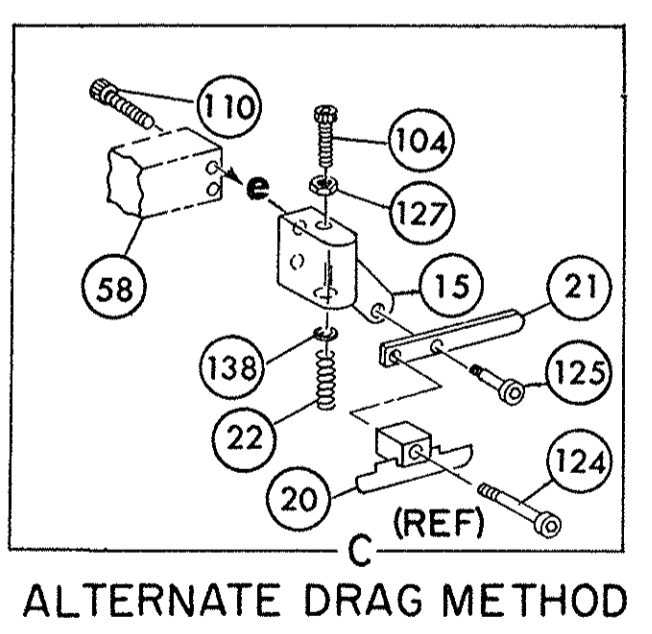


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF		21018-4	NUT, HEX MACH (4-40) DRAG	130
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF		2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
REF		7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107
REF		7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		45574-5-1	GUARD	79
REF		465184-9	LUBRICATOR ASSY	78
REF		852931-2	OIL, LUBRICATING	77
REF		454406-1	SPACER, LUB BRACKET	76
REF		461264-1	PLATE, ID	75
REF		21017-2	SCR, DRIVE (#2 X .19) ID PLATE	74
REF		458109-1	WASHER, FLAT (SPECIAL)	73
REF		690603-1	SPRING, ASSIST	72
REF		690517-1	SPACER	71
REF		22594-8	NUT, HEX	70
REF		240628-1	PLATE, ADJ	69
REF		240626-1	SHAFT, PIVOT	68
REF		240633-1	BUSHING	67
REF		455680-1	LEVER, INTERMEDIATE	66
REF		240629-1	BLOCK, PIVOT	65
REF		240632-2	SCREW, ADJ	64
REF		240659-3	PIN, CAM ROLLER	63
REF		240658-1	CAM, ROLLER	62
REF		454398-1	ROD, FEED	60
REF		454220-1	CAP, RAM	59
REF		453736-1	HOUSING	57
REF		240624-1	PIN, FEED FINGER	56
REF		691499-1	SPRING, FEED FINGER	55
REF		240635-1	FINGER, FEED	54
REF		240634-1	LEVER, TERMINAL	53
REF		7-21002-9	BOLT, CRIMPER	52
REF		690501-3	CAM, POST-FEED 1/8 STROKE	51
REF		690191-1	PLUG, NYLON	50
REF		455674-1	RAM	49
REF		690125-1	WASHER, LAMINATED	48
REF		690124-1	WASHER, RAM	47
REF		23241-6	SPACER, DISC	46
REF		690170-1	BALL, STEEL	45
REF		690142-1	SPRING, COMPRESSION	44
REF		3-690141-9	DISC, INSULATION	43
REF		22480-5	DISC, WIRE	42
REF		690212-1	WASHER, SPRING	41
REF		690212-1	POST, RAM	40
REF		458980-1	APPLICATOR, BASIC (SUB ASSY)	39
REF		3-690451-2	SPACER, STRIPPER	38
REF		240639-1	STRIPPER	37
REF		455676-1	PLATE, BASE	36
REF		22354-8	DRAG, STUD	35
REF		455678-1	PLATE, STRIP GUIDE	34
REF		4-22281-1	PLATE, STRIP HOLD	33
REF		240636-1	SPRING, DRAG	32
REF		240636-1	LEVER, DRAG	31
REF		454177-1	DRAG, STOCK	30
REF		458030-1	GUIDE, STRIP (REAR)	29
REF		458031-1	GUIDE, STRIP (FRONT)	28
REF		454178-1	GUIDE, FEED ROD	27
REF		4-22284-9	SPRING, FEED RETURN	26
REF			ADAPTER, DRAG	25
REF			SPACER, HOLD DOWN	24
REF			SPRING, HOLD DOWN	23
REF			PLATE, REAR SHEAR	22
REF			SPACER, SHEAR PLATE	21
REF			PLATE, FRONT SHEAR	20
REF			ANVIL	19
REF			BLADE, SLUG	18
REF			HOLD DOWN, TERMINAL	17
REF			SPACER, SHEAR BLADE	16
REF			SPACER, TUBULAR	15
REF			CRIMPER, INSULATION	14
REF			SPACER, INSULATION	13
REF			CRIMPER, WIRE	12

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.082	14			350199
B	.078	(2) 18			
C	.075	16			
D	.070	18			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.120	F			
INSUL	.220	F	.855	A1 8039	
WIRE RANGE 18-14		INSULATION RANGE .120-.175		PRESS NO 565435-5	
REMARKS AMP-O-LECTRIC POST-FEED I.D. PLATE (REF): 461264-1					

QTY	PART NO	DESCRIPTION	ITEM NO
REMARKS		NO	REV
		TO APPLY TERMINAL	
		SPEC 114-2084	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

REVISION RECORD	APP DATE	REVISION RECORD	APP DATE	REVISION RECORD	APP DATE
SET UP PAGE 10-1 458638-1 2A DR 4-6-78 APP 4/1/79 CHK 2/1/79 REL 2/1/79 NAME A161988 REV TER EDW R-5503 2-10-84			LOC A D NO 466842-2 END FEED (RING)		

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