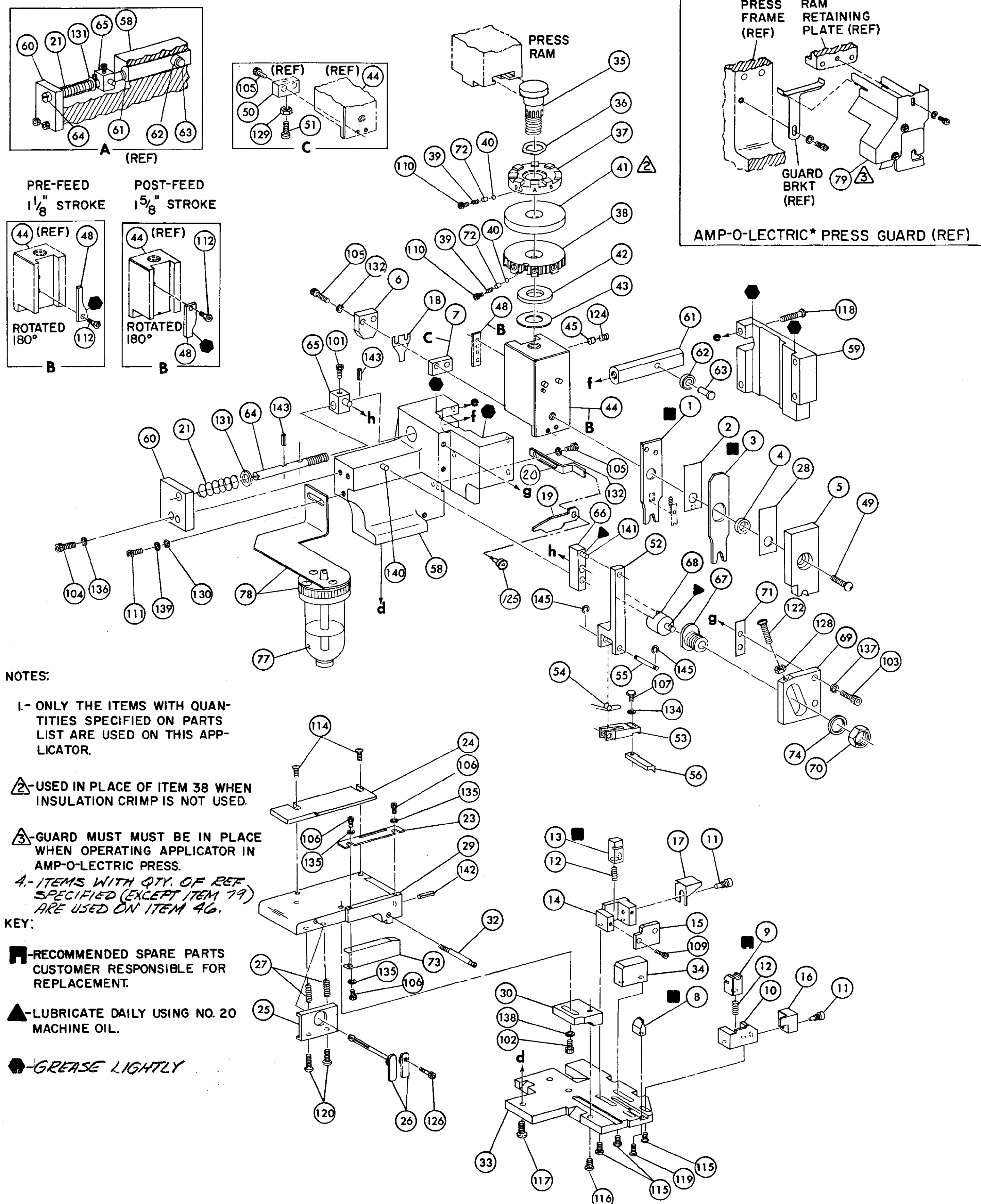


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4- ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	ITEM NO
REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140
—	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
—	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
3	21024-4	WASHER, LOCK (NO 8) STRIPPER	132
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131
—	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
—	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
1	456567-1	SCR, SHLD. (.187 DIA X .125) STRIPPER	125
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	114
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112
—	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110
—	—	SCR, SKT HD CAP (6-32 X .38) REAR SHEAR PLATE	109
—	—	SCR, SKT HD CAP (8-32 X .38) DEPRESSOR	108
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106
3	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101
REF.	455749-1	GUARD, WINDOW	79
—	1-465184-0	LUBRICATOR ASSY	78
—	—	OIL, LUBRICATING	77
1	21018-5	NUT, DEPRESSOR	75
REF.	458109-1	WASHER, SPECIAL	74
1	454877-3	PLATE, STRIP GUIDE COVER	73
1	690603-1	SPRING, ASSIST	72
REF.	690517-1	SPACER	71
—	22594-8	NUT, HEX	70
—	240628-1	PLATE, ADJUSTMENT	69
—	240626-1	SHAFT, PIVOT	68
—	240633-1	BUSHING	67
—	455680-1	LEVER, INTERMEDIATE	66
—	240629-1	BLOCK, PIVOT	65
—	240632-2	SCREW, ADJUSTMENT FEED ROD	64
—	240659-3	PIN, CAM ROLLER	63
—	240658-1	ROLLER, CAM	62
—	454398-2	ROD, FEED	61
REF.	454178-1	GUIDE, FEED ROD	60

REMARKS	NO	REV
—INACTIVE—		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61463	
A	.040	20			
B	.037	22			
C	.034	24			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	070	F	.300	A1 8040	
INSUL	—	—	—	—	
WIRE RANGE	INSULATION RANGE		PRESS NO		
24-20	—		565435-5		
REMARKS: PRE-FEED AMP-O-LECTRIC					

DIST 66

AMP 2983-3 (8-73)

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[466474-4](#)