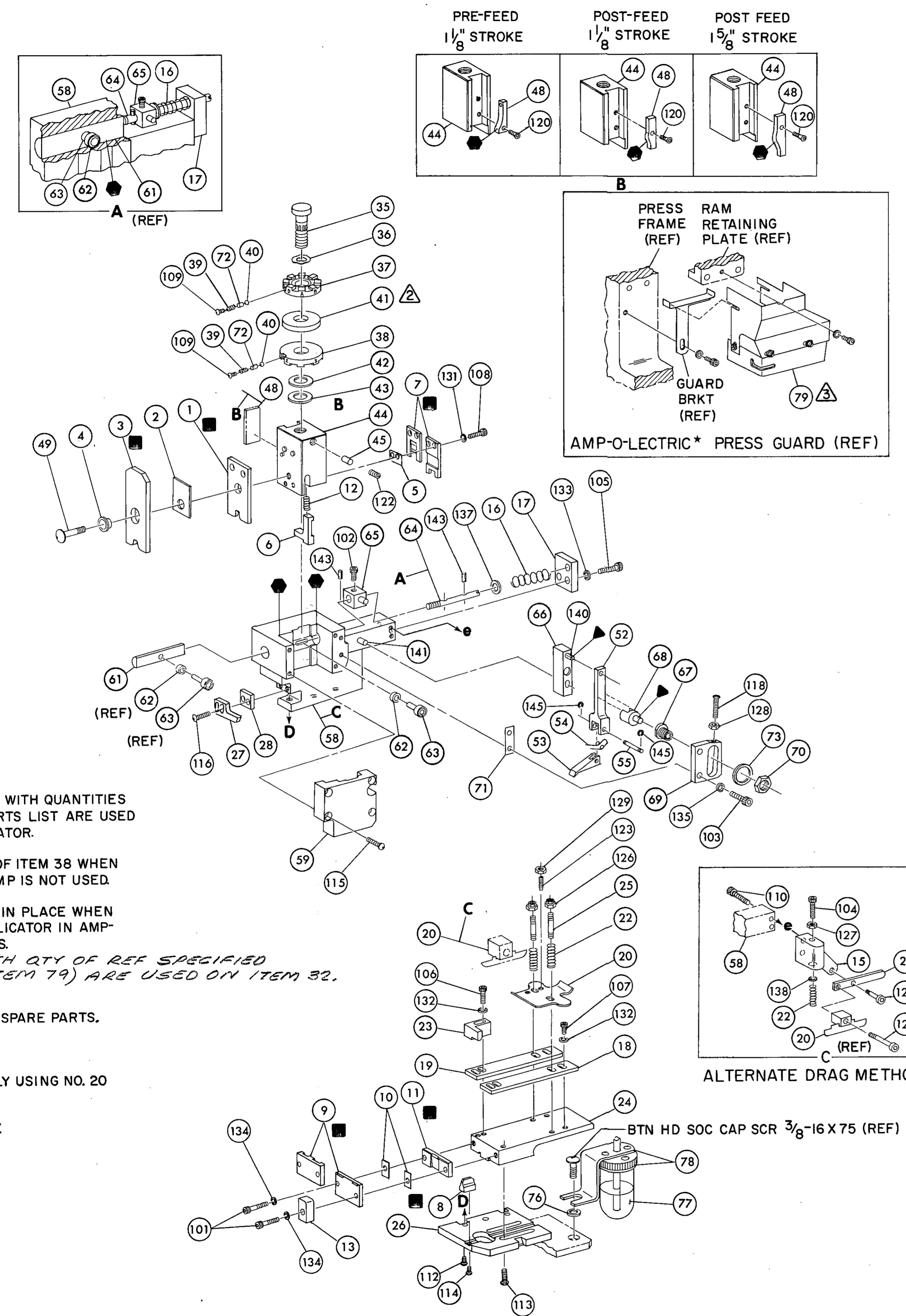


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DIST 60



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - A. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

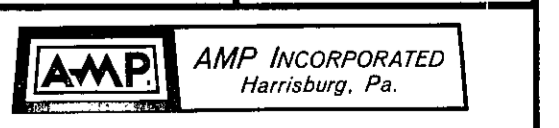
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REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF 454220-1 CAP, RAM 59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF 453736-1 HOUSING 58
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF 240624-1 PIN, FEED FINGER 55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF 691499-1 SPRING, FEED FINGER 54
REF	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF 240635-1 FINGER, FEED 53
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137	REF 240634-1 LEVER, TERMINAL 52
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1 7-21002-9 BOLT, CRIMPER 49
REF	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1 690602-5 CAM, PRE FEED 1 1/8 STROKE 48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133	
REF	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132	
REF	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1 690191-1 PLUG, NYLON 45
REF	21018-4	NUT, HEX MACH (4-40) DRAG	130	1 455674-1 RAM 44
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1 690125-1 WASHER, LAMINATED 43
REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127	1 690124-1 WASHER, RAM 42
REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2 23241-6 SPACER, DISC 41
REF	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2 690170-1 BALL, STEEL 40
REF	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1 690142-3 SPRING, COMPRESSION 39
REF	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1 4-690141-9 DISC, INSULATION 38
REF	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1 22480-5 DISC, WIRE 37
REF	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120	1 690212-1 WASHER, SPRING 36
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1 458980-1 POST, RAM 35
REF	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116	
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115	
REF	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1 3-690451-2 APPLICATOR, BASIC (SUB ASSY) 32
REF	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1 240639-1 SPACER, STRIPPER 28
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF 455676-1 STRIPPER 27
REF	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	2 455676-1 PLATE, BASE 26
REF	2-21000-1	SCR, SKT HD CAP (8-32 X .25) (LOC-WEL) CP DISC	109	2 22354-8 DRAG, STUD 25
REF	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108	2 455678-4 PLATE, STRIP GUIDE 24
REF	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107	1 240825-7 PLATE, STRIP HOLD 23
REF	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106	2 4-22281-1 SPRING, DRAG 22
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1 240636-1 LEVER, DRAG 21
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1 454177-1 DRAG, STOCK 20
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF 454178-1 GUIDE, STRIP (REAR) 19
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF 454209-1 GUIDE, STRIP (FRONT) 18
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101	REF 454178-1 GUIDE, FEED ROD 17
REF	455745-1	GUARD, WINDOW	79	REF 4-22284-9 SPRING, FEED RETURN 16
REF	465184-9	LUBRICATOR ASSY	78	1 22354-8 ADAPTER, DRAG 15
REF	455985-1	OIL, LUBRICATING	77	1 690481-3 SPACER, HOLD DOWN 14
REF	454406-1	SPACER, LUB BRACKET	76	1 23846-1 SPRING, HOLD DOWN 12
REF	458109-1	WASHER, FLAT (SPECIAL)	75	1 240833-4 PLATE, REAR SHEAR 11
REF	690603-1	SPRING, ASSIST	74	1 1-690496-9 SPACER, SHEAR PLATE 10
REF	690517-1	SPACER	73	1 5-240693-6 PLATE, FRONT SHEAR 9
REF	22594-8	NUT, HEX	72	1 1-690474-8 ANVIL 8
REF	240628-1	PLATE, ADJ	71	1 1-690474-8 BLADE, SLUG 7
REF	240626-1	SHAFT, PIVOT	70	1 4-240641-8 HOLD DOWN, TERMINAL 6
REF	240633-1	BUSHING	69	1 4-240641-8 SPACER, SHEAR BLADE 5
REF	455680-1	LEVER, INTERMEDIATE	68	1 238009-1 SPACER, TUBULAR 4
REF	240629-1	BLOCK, PIVOT	67	1 1-456135-4 CRIMPER, INSULATION 3
REF	240632-2	SCREW, ADJ	66	1 455888-5 SPACER, INSULATION 2
REF	240659-3	PIN, CAM ROLLER	65	1 1-456404-6 CRIMPER, WIRE 1
REF	240658-1	CAM, ROLLER	64	
REF	454398-1	ROD, FEED	63	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	66140	
A	.040	(1) 24, 22, OR 20			
B	NOT USED				
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.609	A18039	
INSUL	.090	0			
WIRE RANGE	24-20	INSULATION RANGE	.048-.071	PRESS NO 565435-5	
REMARKS AMP-O-LECTRIC PRE FEED					

APPL USED ON MACHINE PART NO	MACH SERIAL NO	NO	REV
CUSTOMER NAME	APPL SERIAL NO	TO APPLY TERMINAL	
ADDRESS	PURCHASE ORDER	DISTRIBUTION	
CITY	ENG APP	ORIGINAL	
		CUSTOMER COPY	
		FIELD ENG COPY	

REV	ECN	DATE	BY	APP	DATE	REV	ECN	DATE	BY	APP	DATE
F	A157688	10/11/88	WJ			F	A157688	10/11/88	WJ		
E	PER ECN R-5477	10/11/88	WJ			E	PER ECN R-5477	10/11/88	WJ		
D	PER ECN R-2910	02/24/87	WJ			D	PER ECN R-2910	02/24/87	WJ		
C	PER ECN R-2385	02/24/87	WJ			C	PER ECN R-2385	02/24/87	WJ		
B	PER ECN R-1627	02/24/87	WJ			B	PER ECN R-1627	02/24/87	WJ		
A	PER ECN R-772	02/24/87	WJ			A	PER ECN R-772	02/24/87	WJ		



LOC A D NO 466198-2 6
MINIATURE QUICK CHANGE APPLICATOR
END FEED (TAPER PIN)

Mouser Electronics

Authorized Distributor

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