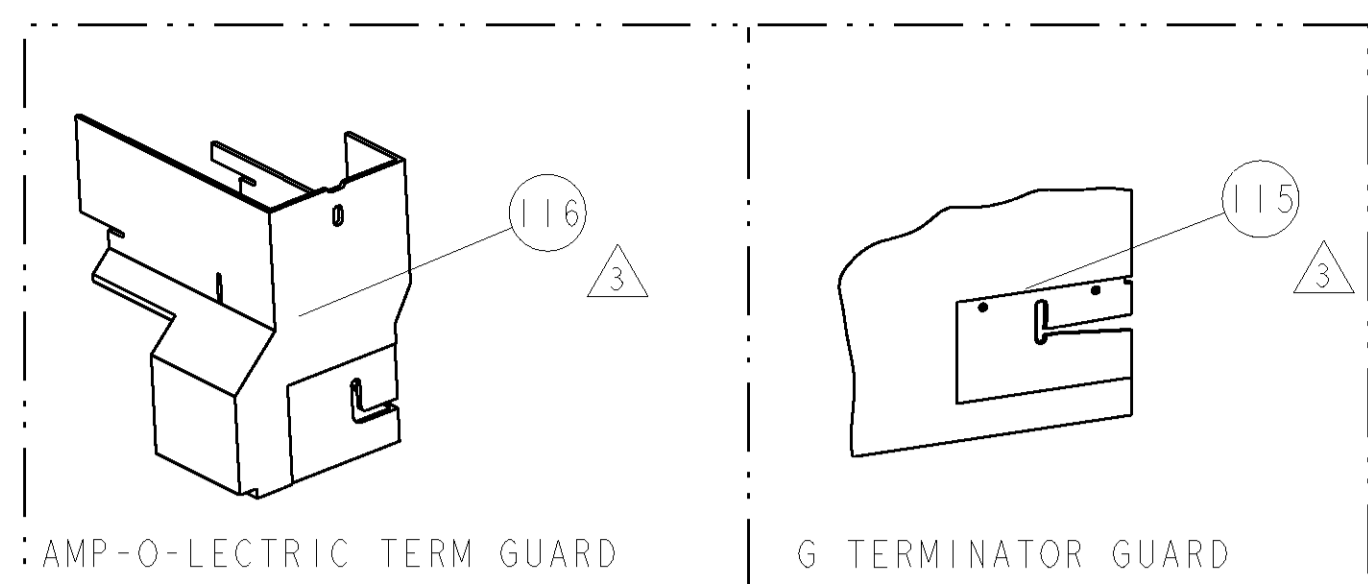


PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852455-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852455-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852455-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852455-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852455-7	A	-	-	-	SPARE PARTS

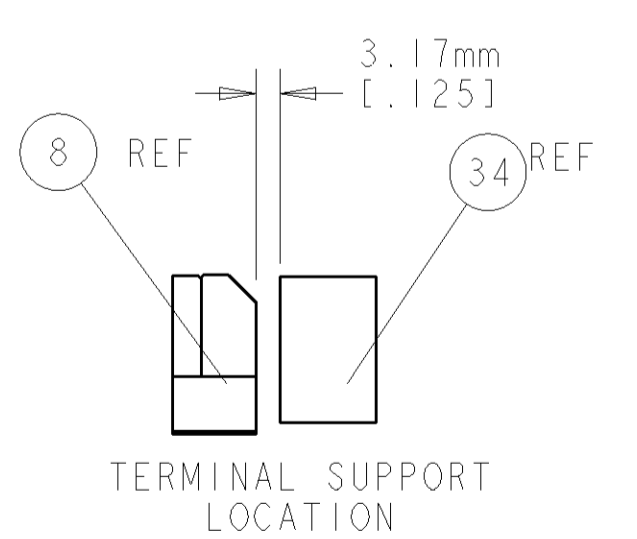
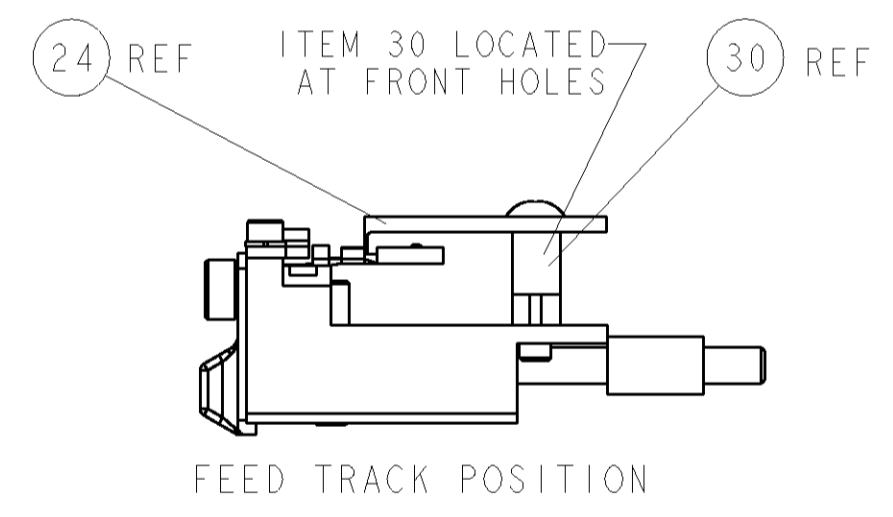
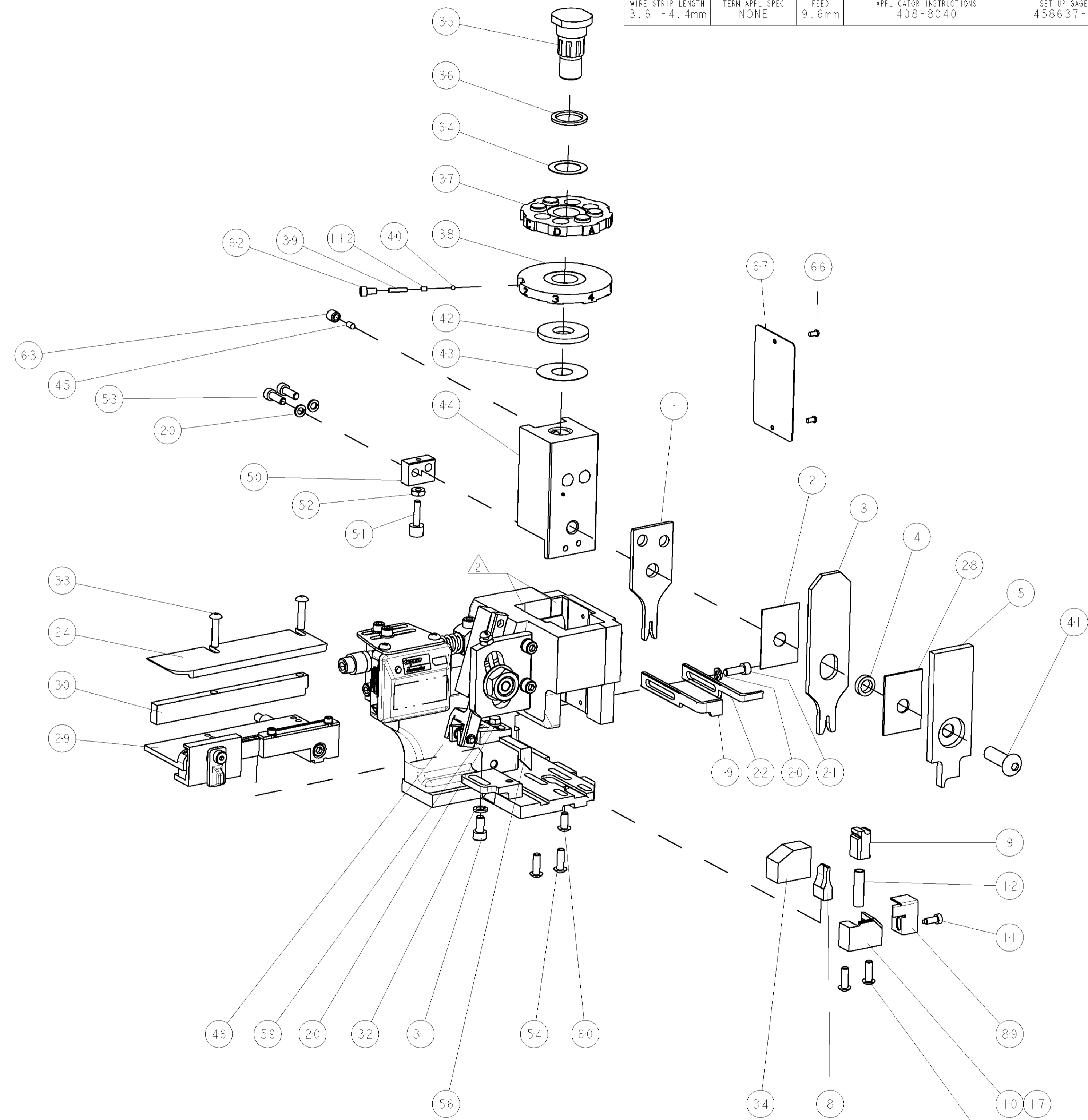
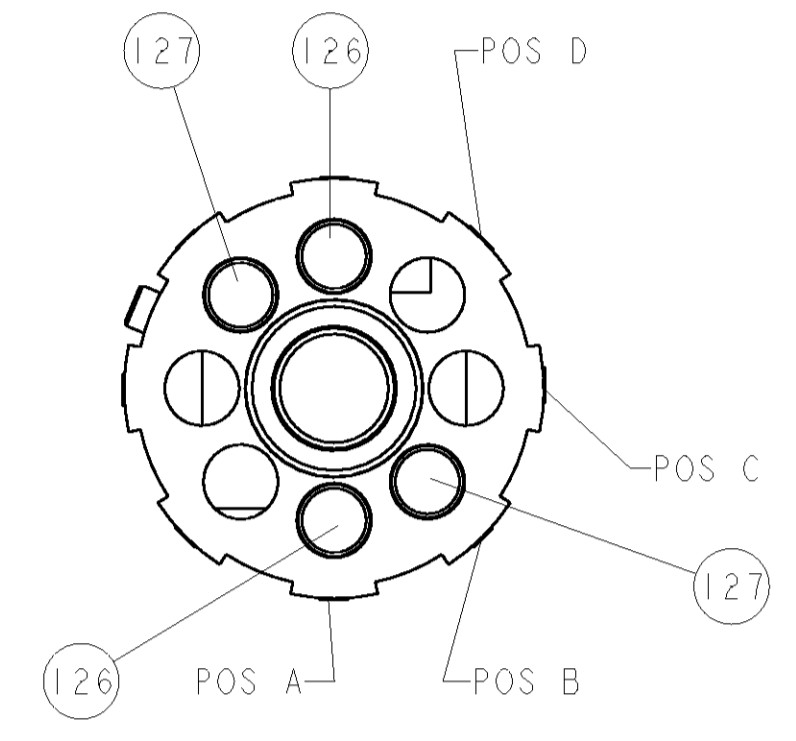


TERMINAL NAME: FEMALE, HX040 SERIES

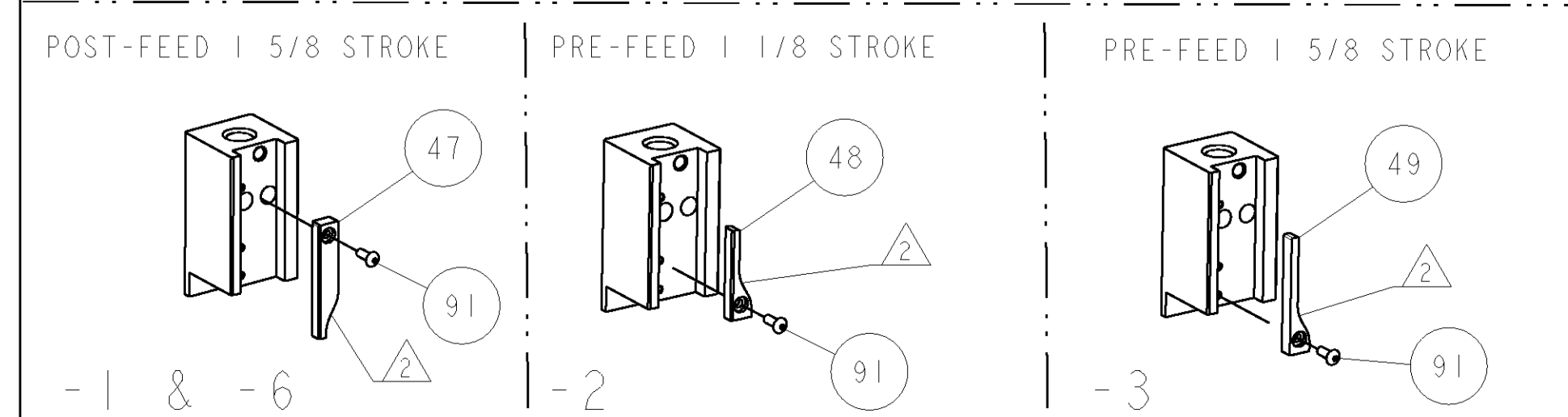
TYCO PN	SUMITOMO PN	SUMITOMO TERMINAL - TYCO CRIMP SPECS	
1949317	8100-3082		
		PAD LTR	CRIMP HEIGHT
		A	0.99±0.05mm [0.039±.002]
		B	0.89±0.05mm [0.035±.002]
		C	-
		D	-
		CRIMP	SIZE
		WIRE	1.40mm [0.055]
		INSUL	2.03mm [0.080]
		FEED	9.6mm
		WIRE STRIP LENGTH	3.6 - 4.4mm
		TERM APPL SPEC	NONE
		APPLICATOR INSTRUCTIONS	408-8040
		SET UP GAGE	458637-1

LOC	DIST	REV	DESCRIPTION	DATE	DWN	APVD
A	66		RELEASED	04APR2007	RK	GB

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	127
-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	3-662183-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	1-904741-5	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
-	1	1	1	1	-	1-456402-4	CRIMPER, WIRE PREMIUM	1



INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	NAME
0 PLC	±	T. BENCHOFF	T. BENCHOFF
1 PLC	±0.1		
2 PLC	±0.01		
3 PLC	±0.001		
4 PLC	±0.0001		
ANGLES	±0.0001		

DATE	BY	CHKD	APPD	REV	DESCRIPTION
22MAR2007	R. KNEPPER	G. BALLEY	T. BENCHOFF	1	REVISION
04APR2007				2	RELEASED

TYCO	DESCRIPTION	ITEM NO
1852455	SIDE FEED HDM APPLICATOR	1

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