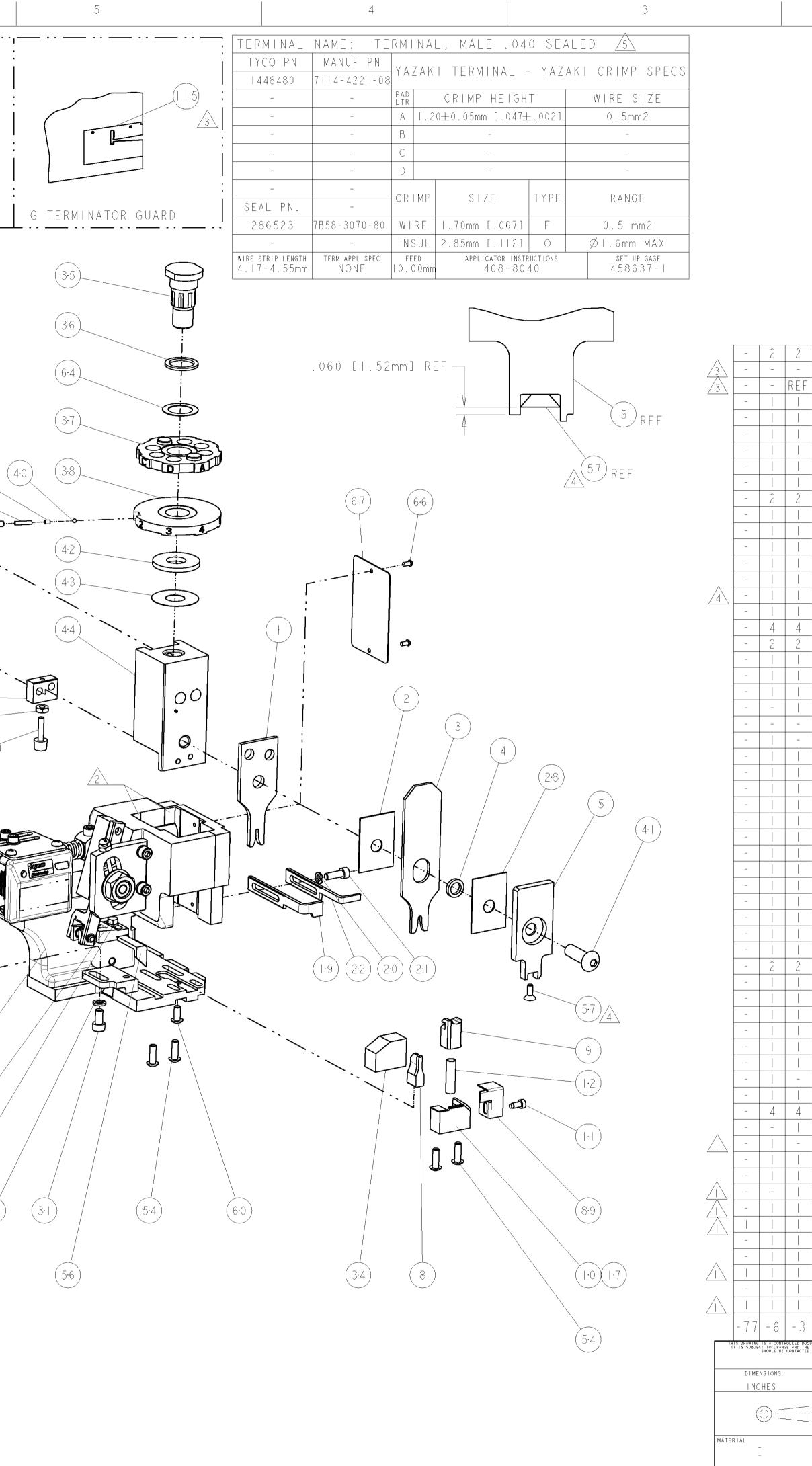
	8		7		6	
	PART NUMBER REV FIRST USED 1852419-1 B 122500-1 1852419-2 B 565435-5 1852419-3 B 354500-1 1852419-6 B 122500-1 7-1852419-7 B - RECOMMENDED SI	LEADMAKER PO BENCH MODEL K PF BENCH MODEL G PF LEADMAKER PO -	ST FEED CU Refeed Cu Refeed Cu St feed Cont	SCRIPTION TS CARRIER TS CARRIER TS CARRIER INUOUS CARRIER PARE PARTS	AMP-O-LECTRIC TER	II6 J
)	APPLICATOR IN APPLY TORQ-SEAL FILL HOLE AFTE TO CORRECT HEI PN I-23419-5 L	IN PLACE WHEN OPE A BENCH MACHINE	ADJUSTED			
	(126) POS	POS B		5.3	6.2	3.9 (1 12 ()))))))))))))))))))
3	24 REF ITE AT FEED T	M 30 LOCATED FRONT HOLES G C RACK POSITION	REF	3.3 2.4 3.0 2.9		
	(8 RE TE	RMINAL SUPPORT LOCATION	n]		4.6 5.9	2.0 3.2
\ • ∕EN	POST-FEED I 5/8 STROKE		9 I	PRE-FEED I 5/8	49 <u>(</u> 49) <u>(</u> 2) <u>(</u> 91)	

Pro/ENGINEER DRAWING



	2	<u>ົ</u> ງ	_	3-351770 2	DIN WIRE DICA SIER	126
	2 REF	2 -	-	3-354779-3 455749-1	PIN, WIRE DISC, .3155 GUARD WINDOW	126
F	-	-			INSERT, GUARD	115
			-	690603-1 1-21002-7	SPRING ASSIST AMP-O-MATOR APPLICATOR SCR, BTN SKT HD CAP 6-32 X .375	91
		,	-	3 8563-	GUARD, FRONT CHIP	89
			-	4088040 217238-1	SF APPL INST 408-8040 GENERAL INSTRUCTION PKG	72
			-	461264-1	PLATE, IDENTIFICATION	67
	2	2	-	21017-2	SCREW, DRIVE	66
			-	986950-1 21009-2	WASHER, FLAT PRECISION SCR, SET, SELF LOCKING 1/4-20 X .250	64
			-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
			-	22733-8 2-22603-0	SCR, BHSC, SELF-LOCKING, 8-32 X .375 SCR, HEX HD CAP 8-32 X .312	60 59
			-	-2 003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
	4	4	-	458537-2 2-21002-2	PAWL, FEED SCR, BTN SKT HD CAP 8-32 X .500	56
	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
			-	21018-5 811242-2	NUT, HEX, REG 6-32 BUMPER, HOLD DOWN	52
			_	690753-1	SPACER, TONKER	50
	-	-		690602-6	CAM, PRE FEED, I 5/8	49
		-		690602-5 690501-4	CAM, PRE FEED, I I/8 CAM, POST FEED, I 5/8	48
			-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
			-	690 9 -	PLUG, NYLON	45
			-	455673-1 690125-1	RAM, SIDE FEED Shim Sub-Assy	44
			-	690 24-	WASHER, RAM (.115)	42
			-	7-21002-9 23241-6	SCR, BTN SKT HD CAP 5/16-24 X 1.00 BALL, STEEL	4
			_	690170-1	SPRING, COMPRESSION	39
			-	690142-3	DISC, INSULATION	38
			-	<u>354777-1</u> 22480-5	WIRE DISC, ASSEMBLY SPRING, COMPRESSION	37 36
			_	690212-1	POST, RAM	35
	2	 2	-	690786-3 2-21002-4	TERMINAL SUPPORT SCR, BTN SKT HD CAP 8-32 X .750	34
	 		_	21024-5	WASHER, SPRG LOCK, REG NO IO	33
			-	3 - 2 0 0 0 - 4	SCR, SKT HD CAP 10-32 X .375	31
			-	320908- 63309 -	SPACER, STRIP GUIDE ASSEMBLY, STRIP GUIDE	30
			_	455888-6	SPACER, CRIMPER	28
			-	320928-1	PLATE, STRIP GUIDE	24
	-		-	690472-2 2-21000-7	STRIPPER SCR, SKT HD CAP 8-32 X .500	22
	4	4	-	2 0 2 4 - 4	WASHER, SPRG LOCK, REG NO 8	20
		-	-	691353-1 679625-2	STRIPPER SHEAR HOLDER, FRONT (NO CUT)	9
			_	3-22280-3	SPRING, COMPRESSION	12
			_	-69046 -9	STOP, SHEAR	
			-	-690459-0 3 8707-	SHEAR HOLDER, FRONT FLOATING SHEAR, FRONT	9
			-	- 63338 -0	ANVIL, COMBINATION	8
			-	3 870 -6 2380 -8	DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER	5
			-	9-1583690-0	CRIMPER, INSUL O	3
			-	455888-7	SPACER, CRIMPER	2
			-	5-1673600-7	CRIMPER, WIRE	ITEM
	- 2			PART NO		NO
TED	_			CHK 3 J/	AN2007 LUCO Tyco Electronics AN2007 Electronics Harrisburg, PA 17105-3608	
			ES UNLE SPECIF	ied: Apvd 31J/ T. BENCHOFF	SIDE FEED HDM APPLICATOR	
	0 PLC 1 PLC 2 PLC	±	0.1 0.01	PRODUCT SPEC -		
	3 PLC 4 PLC ANGLES	± ±	0.0001 0.0001 ±	APPLICATION SPEC		CTED TO
	FINISH			WEIGHT	A 00779 C 8524 9	-
				CUSTOMER DRAWIN	3:5	B
					CUSTOMER VIEWABLE ASSEMBLY	

D

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