

Pro/ENGINEER DRAWING

-	ERMINAL NAME: FAST-ON									
	TYCO PN.	MANF PN								
	1572763	8240-4140	- SUMITOMO TERMINAL - AMP CRIMP SPECS							
	949 97	7116-2270	PAD LTR CRIMP HEIGHT					WIRE SIZE		
	_	-	A .057±.002[1.45±0.05mm]				I4 AWG			
	-	-	В	. 05	3±.002[1.35±0.05mm]			I6 AWG		
	-	-	С	. 05	0±.002[1.27±0.05mm]			I8 AWG		
	_	-	D	.04	8±.002[.22±0.05mm]			20 AWG		
	-	-	CRIMP		SIZE		TYPF		RANGE	
	_	_	Ch						NANGE	
	_	_	WIRE		. 0 [2	. 0 [2.79mm]		4 - 2 0 A W G		
	-	-	INSUL		.150 [3.81mm]		F	Ø.125 MAX		
	wire strip length . 184 199	TERM APPL None	SPEC				ISTRUCTION - 8 0 4 0		set up gage 458638-1	

3

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE

DIMENSIONS:

INCHES

 \triangle recommended spare parts

▲ GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4

2 2 - 3-33473-c 11k, 4 RE DISC, 3 30 223 2 2 - 3-33473-c 11k, 4 RE DISC, 3 445 227 2 2 - 2-35473-c 11k, 4 RE DISC, 3 445 227 2 2 - 2-35473-c 11k, 4 RE DISC, 3 445 228 1 - 21528-1 668639 11k, 4 RE DISC, 3 445 228 1 - 21528-1 668639 124 229 - - - - 221 220 220 - - - - 220 220 220 - - - - 220 220 220 - - - - 117 200 118 - - - - 117 117 117 - - - - 117 117 117 - - - - 117 117 117 - - - - 116 117 117		$\Box \gamma$	0		2 25/770 0		1.1.20
2 2 - 2-354773-3 PIN, W RE DISC, 3145 [127] 2 2 - 2-354733-3 PIN, W RE DISC, 3165 [126] 1 1 - 966950- WAREE, FLAT PRECISION [125] 1 1 - 217235- GENERAL WENDELIGN PK6 [124] 1 1 - 7036030 FT APPL WST 468-8039 [123] - - - - [120] - - - 120] - - - 120] - - - 120] - - - 120] - - - 120] - - - 121] - - - 121] - - - 121] - - - 113] - - - 114] - - - 114] - - - 114] - - - 114] - - - 114] - - - 114] - - - 114] -		2	2	· _	3-354779-9	PIN, WIRE DISC, .3185	129
2 2 - 2-354773-3 PIN. # RE DISC. 3105 26 1 1 - 217288- SENERAL INST 406-8039 23 - - - 4035039 CF APPL INST 406-8039 23 - - - - 20 - - - - 20 - - - - 20 - - - - 20 - - - - 20 - - - - 20 - - - - 10 - - - - 10 - - - - 11 - - - - 118 - - - - 118 - - - - 118 - - - - 122 - - - - 13 - - - - 04 - - - - 06 - - - - 07 - - - - - <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
1 1 - 98890-1 YMSHER, FLAT, PEEC 5 OH 1 25 1 - 217233-1 GENERAL INSTRUCTOS PKG 1 24 - - - - - 1 22 - - - - - 1 22 - - - - 1 22 - - - - 1 22 - - - - 1 20 - - - - 1 19 - - - - 1 19 - - - - 1 19 - - - - 1 18 - - - - 1 19 - - - - 1 19 - - - - 1 19 - - - - 1 19 - - - - 1 19 - - - - 1 19 - - - - 1 19							
1 1 - 217238-1 GENERAL INSTRUCTION PRG 124 1 1 - 4088039 17 AFPL INST 208-8039 122 - - - - - 122 - - - - 122 - - - - 122 - - - - 121 - - - - 121 - - - - 121 - - - - - 121 - - - - - 119 - - - - - 111 6 - - - - 111 6 - - - - 112 - - - - - 112 - - - - - 111 6 - - - - 1129 2 - - - -				• –			
1 1 - 4068639 EF APPL INST 406-8039 123 - - - - 122 - - - 121 - - - 120 - - - 120 - - - 120 - - - 112 - - - 111 - - - - - - - 1118 - - - - 1115 - - - - 1113 - - - - 1112 - - - - 1112 - - - - 1112 - - - - 1112 - - - - 1112 - - - - 112 - - - - 1112 - - - - 112				· _			
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- - - - - - - - 118 - - - - - - - 117 - - - - - - 117 - - - - - 118 - - - - 114 - - - - - 114 - - - - - 114 - - - - - 114 - - - - - 114 - - - - - 114 - - - - - 114 6 5 - 21024-4 WASHER, SPR6 Leck, RE6 No.8 1114 6 5 - 21024-4 WIT, Lex, RE6 4-40 138 - - - - 1133 - 1133 2 2 - 21027-2 NLT, Lock, HEX, TOROLE, 8-32 X, 375 131 </td <td></td> <td>-</td> <td>-</td> <td></td> <td>-</td> <td>-</td> <td></td>		-	-		-	-	
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- - - - - 116 - - - - - 113 - - - - 113 - - - - 113 - - - - 1113 - - - - 1113 - - - - 1113 - - - - 1113 - - - - 1111 6 6 - 21024-4 WASHER, SPRE LCCK, REG YO 8 1111 - - - - - 1107 - - - - 1107 1107 - - - - 1107 108 - - - - 1066 2 2 - - - - 1064 107 - - - - 1064 107 2 2 - 21017-2 SCREW, DRINE		_	-		-	-	118
- - - - - 116 - - - - - 113 - - - - 113 - - - - 113 - - - - 111 6 6 - 21024-4 WASHER, SP33 LOCK, REG NC 8 1111 6 6 - 21024-4 WASHER, SP33 LOCK, REG NC 8 1111 6 6 - 21024-4 WASHER, SP33 LOCK, REG NC 8 1117 7 - - - - 112 7 - - - 103 2 2 - 21022-2 MJT, LOCK, HEX, TORGUE, 8-32 105 - - - - - 103 102 2 - 2-21006-6 SCR, SET, CUP POLIT A-40 X .625 102 1 - 121002-1 SCR, BTN, SET HD CAN 6-32 X .375 99 1 - 121002-1 SCR, BTN SAT HD CAN 6-32 X .375 99 1 -		_	-		-	-	7
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- - - - - 104 - - - - 103 2 2 - 22106-6 SCR, SET, CUP POINT 4-49 X .625 100 1 1 - 21606-2 SCR, SET, SELF LOCKING 1/4-20 X .250 101 2 2 - 21617-2 SCREW, DRIVE 100 1 1 - 1-21062-7 SCR, BTN SKT HD CAP 6-32 X .375 99 1 1 - 1-21062-7 SCR, BTN SKT HD CAP 6-32 X .375 93 1 1 - 461264-1 PLATE, IDENTIFICATION 96 2 2 - 2-21062-2 SCR, BTN SKT HD CAP 8-32 X .500 95 - - - - 96 2 2 - 2-21062-8 SCR, BTN SKT HD CAP 8-32 X .500 92 - - - - 90 - - - - - - 90 - - 88 - - - - - 88 - - 88 <		-	-	· • •	-	-	
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2 2 - 21017-2 SCREW, DRIVE 1000 1 1 - 1-21002-7 SCR, BTN SKT HD CAP 6-32 X .375 99 1 1 - 461264-1 PLATE, IDENT FICATION 98 - - - - 97 - - - 97 - - - 96 2 - 2-21002-2 SCR, BTN SKT HD CAP 8-32 X .500 95 - - - - 94 1 1 - 22733-8 SCR, BTN SKT HD CAP 8-32 X .500 92 - - - - 94 1 1 - 22733-8 SCR, BTN SKT HD CAP 1/4-20 X .500 92 - - - - - 90 - - 88 2 2 - 2-21000-7 SCR, SKT HD CAP 8-32 X .500 87 4 4 - 2-21000-6 SCR, SKT HD CAP 8-32 X .375 86 - - - - 88 - - 84		2	2	· –		SCR, SET, CUP POINT 4-40 X .625	
I I				· _	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	
1 1 - 461264-1 PLATE, IDENTIFICATION 98 - - - - 97 - - - - 96 2 2 - 2-21002-2 SCR, 3TN SKT HD CAP 8-32 X .500 95 - - - - 94 1 1 - 22733-8 SCR, 3TN SKT HD CAP 8-32 X .500 92 - - - - 94 1 1 - 22733-8 SCR, 3TN SKT HD CAP 1/4-20 X .500 92 - - - - - 91 - - - - 90 - - - - - - - 90 - - - - - 88 2 2 - 2-21000-7 SCR, SKT HD CAP 8-32 X .500 87 4 4 - 2-21000-6 SCR, SKT HD CAP 8-32 X .375 86 - - - - - 88 2 2		2	2	· –	21017-2	SCREW, DRIVE	- 100
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I I - 22733-8 SCR, BHSC, SELF-LOCKING, 8-32 X .375 93 4 4 - 3-21002-3 SCR, BTN SKT HD CAP I/4-20 X .500 92 - - - - - 91 - - - - 990 - - - - 990 - - - - 89 - - - - 89 - - - - 89 - - - - 89 - - - - 89 - - - - 89 - - - - 89 - - - - 88 2 2 - 2-21000-6 SCR, SKT HD CAP 8-32 X .375 86 - - - - - 84 - - - - 88 2 2 - 2-21002-9 SCR, BTN SKT HD CAP 10-32 X .750 80			_		_	-	
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