	C COPYRIGHT 20 BY TYCO ELECTRO	NICS CORPORATION. ALL RIGHTS RESERVED.		
	PART NUMBER REV TEF	RMINATOR FEED TYPE	DESCRIPTION	│
		ADMAKER MECH POST FEE		
		BENCH MECH PRE FEEL ADMAKER MECH POST FEE		- 1 - 465184 LUBRICAT
		ADMAKER MECH POST FEE BENCH MECH PRE FEEI		
		ADMAKER MECH POST FEE		6
	7-1528642-7 A		SPARE PARTS KIT	
D				
	CRIMP DATA FO) CRIMP SPEC <u>/5</u> F TERMINAL	
	CRIMP SIZE		NGE	6.3
	WIRE 3.30 [.130 IN] INSUL 4.06 [.160 IN]		5.00mm ² .126157 IN]	(4.5
	WIRE STRIP LENGTH		STRUCTIONS & 408-8490	
	4.20-5.00 [.165197 IN]	408-8322 		
	TERMINAL - APPL SPEC -		FEED 20.00 [.787 IN]	
	TERMINALS APPLIE		P	
			5	
		TERM PN - C3S3I20 FEMALE	-	C
	-		-	
				(5.3)
C		IP HEIGHT RE ∫5 ® 1 RE ★	F SETTING	5.0
_		±0.05 [.095 ±.002 IN]	B 4	(5.2)
		± 0.05 [.087 $\pm .002$ IN]	C 9	(5)
	3.00 mm ² 1.96	5 ±0.05 [.077 ±.002 IN] -	<u> </u>	
	-	-	_	
		-		(3.3)
	-	-	_	
		-	_	(2.4)
	-		_	
	-	-	_	
				(2.9)
В	∠I∖ RECOMMENDED SPAF 2. grease ram, cam,	, cam follower and feed	ROD LIGHTLY.	0-0-
		S REQUIRE LUBRICATION. RUCTION SHEET FOR MORE		
	4. LUBRICATE DAILY	PER THE APPLICATOR INS VITH THE APPLICATOR.		
	\wedge	CALCULATED BY TYCO ELEC	CTRONICS UK LTD.	
				3.1 3.2 2.7 2.5
				(6.1)
				* WARNING
				ON INSTALLATION, SET WIRE
				DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS
				BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE
				DAMAGE TO CRIMP TOOLING.
	POST-FEED 40mm STRC	VIEW B	ROTATED 180° Roke pre-feed 30mm str	OKE PRE-FEED 40mm STROKE
А	- VUT TEED 4VIIIIII STRU	KE POST-FEED 30mm STF		UNE INCITLU 40000 SIKUKE
	(47)		47) (48)	1 (48)

(49)

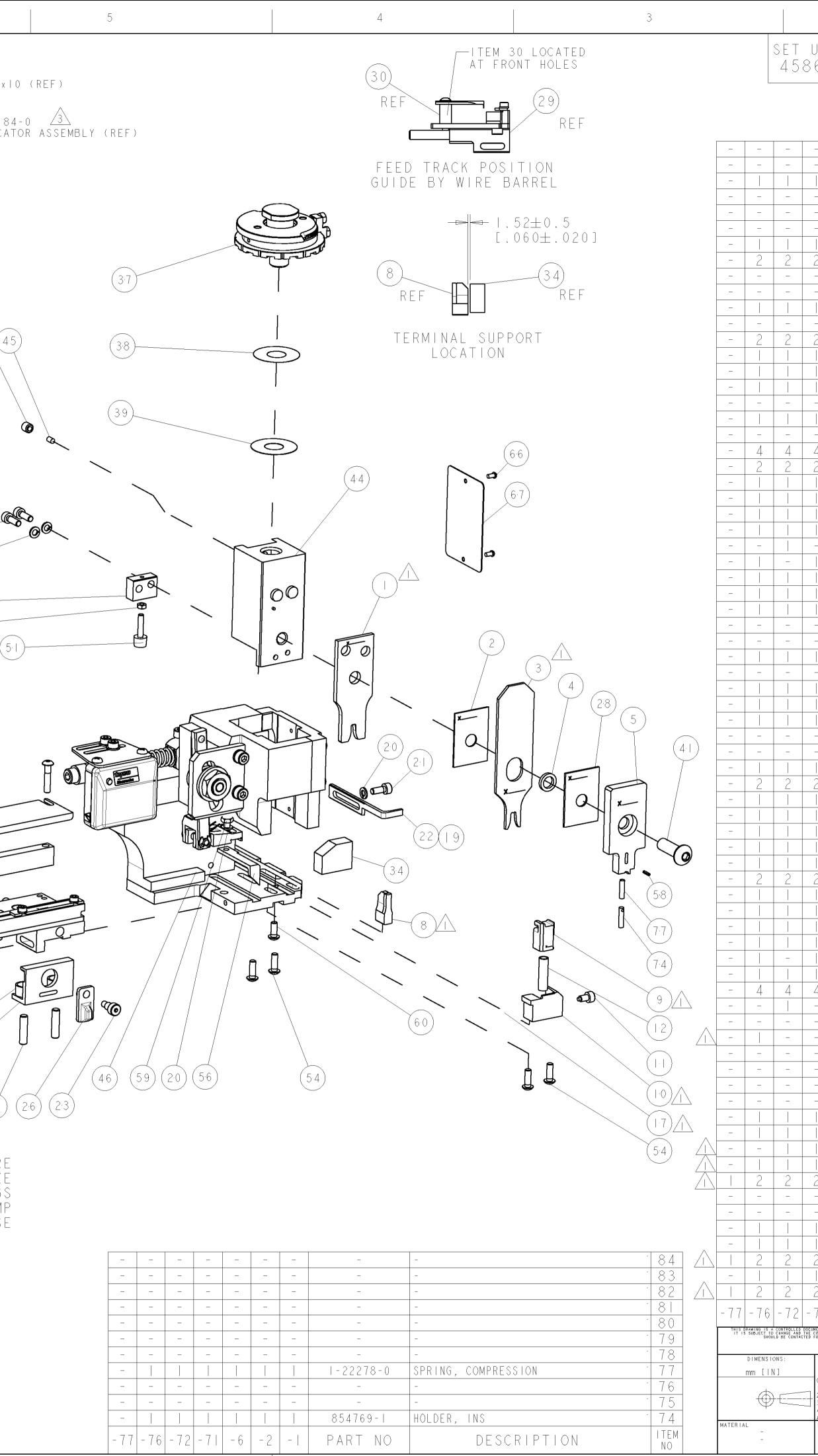
(49)

AMP 4805 REV 31MAR2000 Pro/ENGINEER DRAWING

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				2							
	GA		A	66 P	LTR		REVISIONS DESCRIPTION	DATE	DWN	APVD	
363 	37-	3			A	see e	CO-06-009693	25APR2006	DP	MC	
			I								
-	_	-	_		-		-		•	73	
				133	38705	5-3	DOCUMENTATION PACKAGE			7	
-	-	-	-		-		-			70 69	
_	-	-	_		-		-			68	
2	2	2	2		264 0 7-		PLATE, IDENTIFICATION SCREW, DRIVE			67 66	D
_	_	-	_		-		-			65	D
-	-	-	-	3-	- 803	- 0	- SCR, SET, CUP POINT M6 X 6.	0		64 63	
-	-	-	-		-		-			62	
2	2	2	2		18032 3024-		SCR, SET, FLT POINT M5 X 20 SCR, BTN SKT HD CAP (M4 X I			6	
				5 -	18022	2 - 2	SCR, HEX HD CAP M4 X 8.0		•	59	
_		_	_	2	- 1028	• 2	PIN, SLOTTED SPRING .062 X -	.250		58 57	
				133	38685	-	PAWL, FEED		· ·	56	
- 4	- 4	- 4	-		- 3024-	. 8	- SCR, BTN SKT HD CAP (M4 X	2.0)		<u>55</u> 54	
2	2	2	2	-	18023	3 - 2	SCR, SKT HD CAP M4 X I2.0		· ·	53	
	 				3030- 1242		NUT, HEX, REG M3 BUMPER, HOLD DOWN		· · ·	<u>52</u> 51	
· 			-	69	0753	- 2	SPACER, TONKER	0	· ·	50	
			_		3024- 38675		SCR, BTN SKT HD CAP (M3 X I CAM, UNIVERSAL PRE FEED	0.0)	· · ·	49 48	
		_		133	38676	5 -	CAM, UNIVERSAL POST-FEED			47	
					20999 0191		APPLICATOR SUBASSEMBLY, HDI Plug,nylon			46	
					33257		RAM		•	44	С
-	_	-	-		-		-			43	
				2 -	18024	1 - 6	SCR, BTN SKT HD CAP (M8 X 2	5.0)	•	4	
-		-	-	69	- 0125	-	- Shim SUB-Assy			40	
				46	9367	- 2	SHIM			38	
_	_	_	_	87	9103	- 2	DISC, ADJUSTABLE GEITNER -			<u>37</u> 36	
-	_	-	-		-					35	
2	2	2	2			34-5 1-0	SUPPORT, TERMINAL SCR, BTN SKT HD CAP (M4 X 2	0.0)		34 33	
				3	3027-	· 2	WASHER, FLAT, REG M4			32	
					18023 20908		SCR, SKT HD CAP M4 X I2.0 SPACER, STRIP GUIDE			31	
					33073		STRIP GUIDE ASSEMBLY			29	
2	2	2	2		55883 22284		SPACER, CRIMPER SPRING, COMPRESSION			<u>28</u> 27	
					6835		LEVER, DRAG RELEASE		•	26	
					0792 20928		DRAG, TERMINAL PLATE, STRIP GUIDE			25 24	
					0371		SCR, SKT HD SHLDR 5.0 DIA X	6.0		23	
		-			0472 18023		STRIPPER SCR, SKT HD CAP M4 X IO.O			22	В
4	4	4	4		3025-		WASHER, SPRG LOCK, REG M4			20	
-	_	_	_	69	0472	 	STRIPPER -			9 8	
-		-	_	133	38684 -	1-2	HOLDER, SHEAR, NO-CUT		-	7	
_		_	_				-			15	
_	_	-	_		-		-			4 3	
				3 - 2	- 22280) - 3	SPRING, COMPRESSION			12	
					6885	- 5	STOP, SHEAR				
					4276		SHEAR HOLDER, FRONT, CUT FLOATING SHEAR, FRONT			9	
2				163	33136 -	5 - 4	ANVIL, COMBINATION .130			8	
_	_	_	_		-		-			6	
					4772 3801		DEPRESSOR, SHEAR BLOCK, CRIMPER SPACER			5	
2				9 - 2	42490	9-3	CRIMPER, INSULATION F			3	
2					5888 5641		SPACER, CRIMPER CRIMPER, WIRE PREMIUM			2	
-71	- 6	- 2	-			<u>0-5</u> NO	DESCRIPTION			ITEM	А
	Ŭ	TRONICS CORF ERING ORGANI ISION.	I	DWN L.LOFTH	(04APR06		S		NO	. ,
		CES UNLE SPECIF		снк -		- 04APR06	Electronics Harrisburg, PA				
0 PL	с -	±-		APVD <u>M.CLIFF</u> PRODUCT SPE	ORD	∨чагк∪б	FINE ADJUST SIDE F HDI APPLICATOR	EED			
PL 2 PL 3 PL 4 PL		 ±- ±- ±-	-	- APPLICATION	SPEC		SIZE CAGE CODE DRAWING NO		PECTO.	CTED TO	
4 PL ANGL FINI	ES			See To weight	able -		$\begin{array}{c c} A & A & B \\ A & B & B \\ B & B & B \\ C & B & C \\ C & C & C \\ C & C & C \\ C & C & C$		ncarKI 	- IV	
		-		CUSTOMER	DRAWI	NG	SCALE 3:5 SHEE	T OF	RE	× A	

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