

138526					- I . I				/home/amj	p52641
INING MACHINE GUARD	AMP PN MF	ORMED CRIMP PIN CONT R PNITT CANNO	ACT DN TERMINAL AMP CRIMP SPECS		-1 LEADMAKER-2 BENCH MODEL K			MECH POST FEED		
	286949 19290	00-0404 DAD	IMP HEIGHT WIRE SI				ODEL G	MECH PRE FEED		
			D2 [1.45 ±0.05mm] 16 D2 [1.27 ±0.05mm] 18		REF RE REF RE	F REF	- B - B		PLATE, ADJUSTMENT E	70 00 59 (
		B .050 ±.00	D2 [1.27 ±0.05mm] 18 NOT USED		REF RE		- B	240626-1 240633-1		58 57
379		D	NOT USED		REF RE	F REF	- A	455680-1	LEVER, INTERMEDIATE E	
			SIZE TYPE RANGE		REF RE		– B – A	240629-1 240632-2	BLOCK, PIVOT E SCREW, ADJ FEED ROD E	55 D
M GUARD G TERMINATOR GUARD			[2.29mm]F16-18[2.79mm]F.0781		REF RE		- B		PIN, CAM ROLLER E Roller, Cam e	53 ¦ 52 i
7 100 102	WIRE STRIP LENGTH TER .146164	rm appl spec feed NONE .350	APPL INSTRUCTION SET UP GAGE 408-8040 458637-1		REF RE REF RE		– B – A		, , , , , , , , , , , , , , , , , , ,	51 ¦ 50 i
				29	REF RE	F REF	- C	454220-1	CAP, RAM 5	59
	2 2 2 -	C 3-354779-4	PIN, WIRE DISC (.3160)B 1	28 27	REF RE	FREF	- D	454485-1		58 57
	2 2 2 -	C 1-354779-8 A 986950-1	PIN, WIRE DISC (.3080)A 1 WASHER, FLAT PRECISION 1	26 25	1 1 REF RE	1 F REF	– B		· · · · · · · · · · · · · · · · · · ·	56 55
۲ _		A 217238-1	GENERAL INSTRUCTION PACKAGE 1	24	REF RE	F REF	– B	691499-1	SPRING, FEED FINGER 5	54 — ¦
		- 4088040	SF APPL INST 408-8040 1 1 1	23	REF RE		– B – A	690541-1 455679-1	LEVER, TERMINAL FEED ARM 5	53 52
-	REF REF -	A 1-21030-1	PIN, DOWEL (Ø. 187×.50) LEVER 1	21 20	1 1	1	– A – A	811242-2 690753-1	BUMPER, HOLDDOWN 5 Spacer, Tonker 5	51 50
-	REF REF REF -	A 1-21030-6 A 21045-3	PIN, DOWEL (Ø. 187×1.25) HOUSING 1 RING, RET "C" (Ø. 187) FD FING PIN 1	19	1 —	_	– B	690602-6 690602-5	CAM, PRE-FEED 1 5/8 ST 4	49 48
	1 1 1 -	A 21024-5	WASHER, LOCK(#10)ADJ BLOCK 1	17		1	– B	690501-4	CAM, POST-FEED 1 5/8 ST 4	47
	REF REF REF -	A21024-5A21024-5	WASHER,LOCK (#10) ADJ PLATE 1 WASHER,LOCK (#10) FEED GDE ROD 1	16 15	1 1	1	- B - A	459456-1 690191-1		46 45
	2 2 2 - REF REF REF -	A 21024-2 A 5-21028-1	WASHER,LOCK(#4)FRONT STP GUIDE 1 PIN,SLT SPR(Ø.125×.50)ADJ ROD 1	14	1 1	1	- C	455673-1 690125-1	RAM 2 WASHER, LAMINATED 2	44 43 C
			1	12		1	- A	690124-1	WASHER, RAM	1 <u>3</u> 12
	4 4 4 – REF REF REF –	A 21024-4 A 21899-4	WASHER,LOCK(#8)STRIPPER 1 WASHER,FLAT(Ø5/16)SCREW ADJ 1		1 1	1	- A - A		V	41 40
	<u> </u>	A 2-21002-6 A 21018-5	SCR, BHC (10-32×.38) LUBE ASSY 1 NUT, HEX (NO.6) HOLDDOWN 1	09 08	1 1	1	- A - C	690170-1 690142-1		39 38
	REF REF -	A 21068-5		07	1 1	1	- D	354777-1	WIRE DISC, PLASTIC 3	37 ^I
(69)				05	1 1	1	– A – B	690212-1	POST, RAM 3	36 35
(82) REF	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	A 992031-1 A 21009-2	PIN, CLEVIS 1 SCR,SKT SET(1/4-20×.25 LW)RAM 1	04 03	1 1 REF RE	1 F REF	- B - D	<u>690786-1</u> 455675-1		34 33
	2 2 2 - REF REF REF -	A 21017-2 A 6-23715-5	SCR, DRIVE (#2×.19) ID PLATE 1 SCR, PAN HD (6-32×1.50) FEED ADJ 1						· · · · · · · · · · · · · · · · · · ·	32 () ¦
1 .25 1		B 461264-1	PLATE, IDENTIFICATION 1	00	REF RE	F REF	- B	455689-1	· · · · · · · · · · · · · · · · · · ·	30
	<u>2</u> 22 1111 <u>-</u>	A3-21002-0A22733-8	SCR, BHC (10-32×.88) DRAG S SCR, BHC (8-32×.38 LW) ANVIL S)9)8		1	- C	318042-1 1-455888-0		29 28
	REF REF REF -	A 2-21002-9 A 2-22733-8	SCR, BHC (10-32x.75) CAP 5 SCR, BHC (1/4-20x.62) HOUSING 5)7)6	2 2	2	– A – B	1-22284-0 690546-1	SPRING, DRAG 2 LEVER, DRAG RELEASE 2	27 26
	REF REF REF -	A 2-21002-7	SCR,BHC(10-32×.50)SG ADJ BLOCK)5		1	- B	240792-1	DRAG, TERMINAL 2	25 ¦
FENCE SET-UP DIM	4 4 4 - 2 2 2 -	A2-21002-2A2-21002-3)4)3	1 1	1	– D – A	6-690504-0 690438-1	· · · · · · · · · · · · · · · · · · ·	24 23
	1 1 1 -	A 1-21002-7		92 91	REF RE	1 F REF	- B - A	<u>690472-2</u> 4-22284-9	STRIPPER 2 SPRING, FEED RETURN 2	2 <u>2</u> 21 B i
		A 7-21000-9	SCR, SHC (4-40×.19) STRIPPER	30	1 1	_	– A – B	679218-1 458949-1		20 19
(12)			6	38						18
	2 2 2 - 1 1 1 -	A 3-21000-0 A 2-22603-0		37 36	1 1	1	– B	318563-1	GUARD, CHIP, FRONT 1	16
	2222- 1111-	A 1-21000-3 A 2-21000-7		35					1	<u>5</u> 14
	REF REF REF -	A 3-21000-7 A 3-21000-6		33 32	1 1	1	A	5-22280-0	1 Spring, Shear 1	13
	1 1 1 -	A 3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL {	31	1 1	1	– A – B	690461-1	STOP, SHEAR 1	<u> </u>
	REF REF REF -	A 3-21000-4 B 455749-1		30 '9		1	- C - C	690459-1 454276-1	HOLDER, SHEAR (FRONT) 1 SHEAR, FLOAT (FRONT)	10 — ¦ 9 i
	REF	B 679532-1 C 1-465184-0	INSERT, GUARD 7 LUBRICATOR ASSY 7	^{'8} /1		1	- C	4-662187-2 5-240641-6	ANVIL SPACER, DEPRESSOR (REAR)	8
PARTS.				· · · ·		1				6
	1 1 1 -	A 690603-1		'5 '4	1 1	1	– C – B	1-455889-4 238011-7	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER	<u>5</u> 4
PLACE WHEN OPERATING ENCH MACHINE.	1 1 1 - REF REF REF -	A 23030-1 A 458109-1	SCR,SHC(6-32×.25 SL)INS DISC 7 WASHER, SPECIAL 7	<u>'3</u> <u>1</u> '2	1 1	1	- C	<u>2-456134-2</u> 455888-1	CRIMPER, INSULATION SPACER, CRIMPER	3
SING NO. 20 MACHINE OIL.	REF REF REF -	A 690517-1	SPACER 7	<u>й 1</u>			- C	3-456406-0	CRIMPER, WIRE	1 Tem
REF SPECIFIED (EXCEPT		DWG PART NO	DESCRIPTION	10	-3 -2	1	SIZE	PART NO — REVISION OF EACH AS		NO
ARE USED ON ITEM 46.	QTY REQD PER ASSY		PARTS LIST		DIMENSION		HES. MATL	_ HT TR	PARTS LIST _ FIN _	
								- 09apro1 app 09apro1 ielderfer T.elbin		
					2 PLC DEC ±.02 C.REICHELDERFER 1 3 PLC DEC ±- CHK - REL - 4 PLC DEC ±- - -				AMP Incorporated Harrisburg, PA 17105-3600	
					ANGLES ± - SURF TEXT	- URE: \	/	IDE FEED HDI		PL I
			P F LTR REVISION RECOR	D APP DAT	D1 REMOVE BU SHARP EDG CAGE CODE				1385261 SHEET REV 1 of 1 A	4 I
5	L.	4	3		00779		STOMER	AND ASSEMBL	Y DRAWING	

Mouser Electronics

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