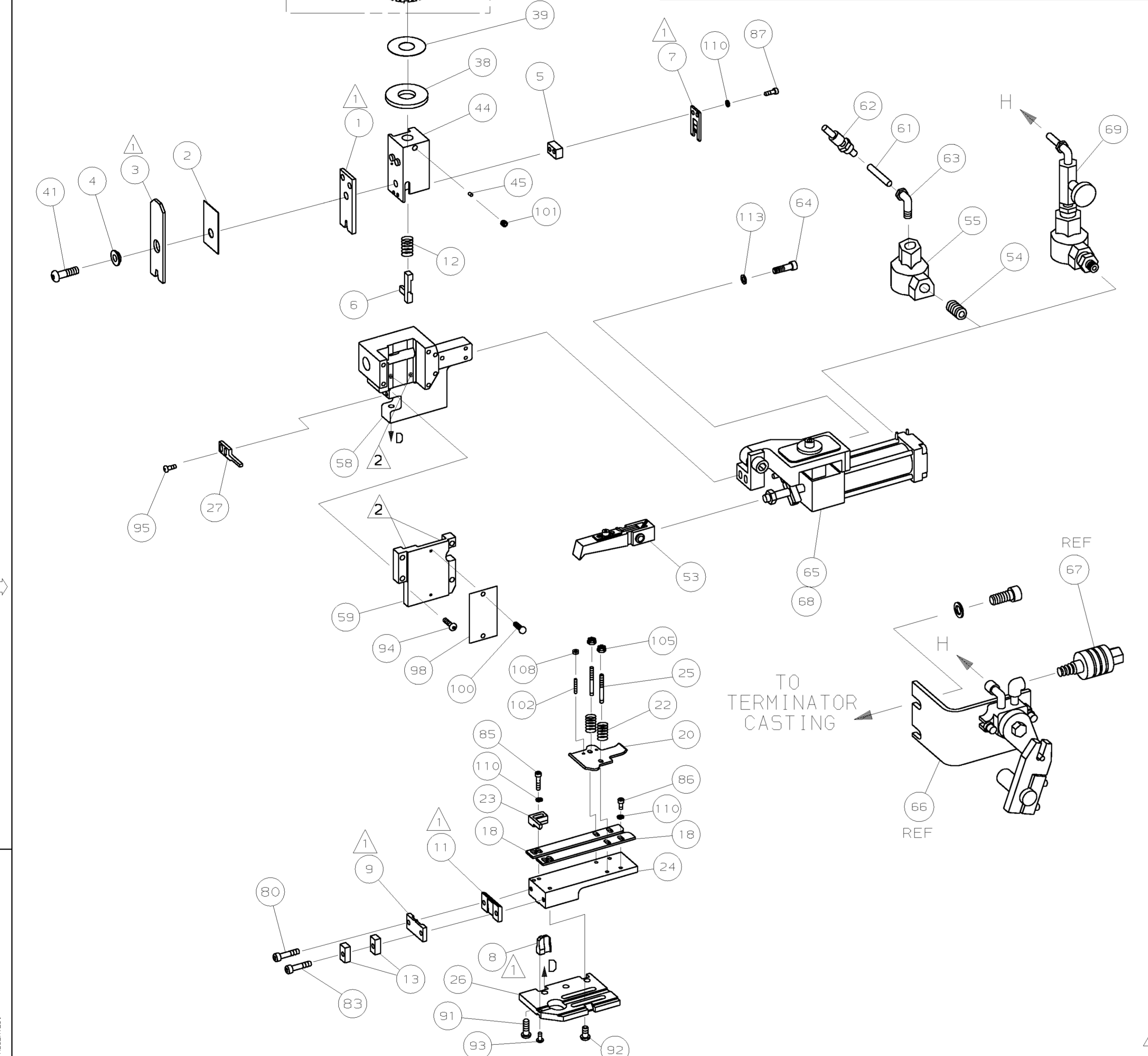
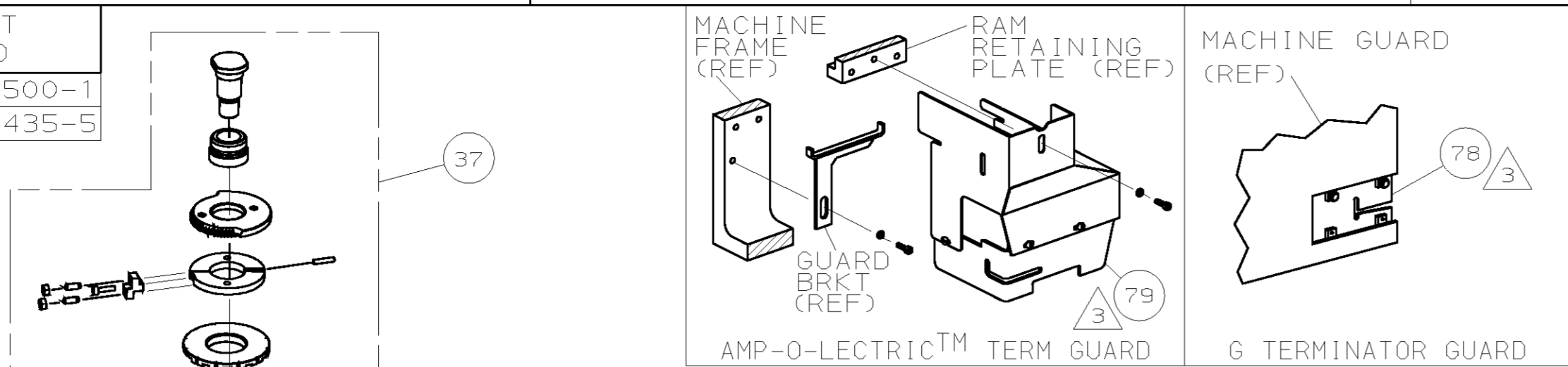


PART NUMBER	REV	FIRST USED
1855006-1	A	122500-1
1855006-2	A	565435-5



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

* WARNING: ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: TERMINAL		AMP TERMINAL	AMP CRIMP SPECS
1544141			
	REF SETTING	* CRIMP HEIGHT	WIRE SIZE
	A7	3.2 ±0.05mm [.126 ±.002]	6mm ²
	C3	2.97 ±0.05mm [.117 ±.002]	5mm ²
	D9	2.75 ±0.05mm [.108 ±.002]	4mm ²
	E7	2.6 ±0.05mm [.102 ±.002]	3mm ²
	CRIMP	SIZE	TYPE
	WIRE	3.99mm [.157]	F
	INSUL	5.49mm [.216]	F
			RANGE
			2.75mm ² -6.04mm ²
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED
5.99-6.43	NONE		28.83
			APPL INSTRUCTION
			408-8039
			SET UP GAGE
			458638-1
			LAYOUT
			L4012

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						129
						128
						127
						126
						125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
7	7	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-5	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
						90
						89
						88
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) SLUG BLADE	87
3	3	-	A	7-21000-4	SCR, SHC (8-32x.31) STRIP GUIDE	86
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) R STRIP GUIDE	85
						84
1	1	-	A	3-21002-1	SCR, BHC (10-32x1.00) SHEAR PL	83
						82
						81
1	1	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
REF	-	-	A	455745-1	GUARD, WINDOW	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
						74
						73
						72
						71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

QTY REOD PER ASSY		PARTS LIST	

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1					LEADMAKER & BENCH MODEL G	
-2					BENCH MODEL K	
					AIR FEED	
					AIR FEED	
						70
						69
						68
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						2
						1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

QTY REOD PER ASSY		PARTS LIST	

CUSTOMER AND ASSEMBLY DRAWING

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