

4

3

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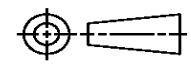
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-004848	28MAR2015	GK	HMR

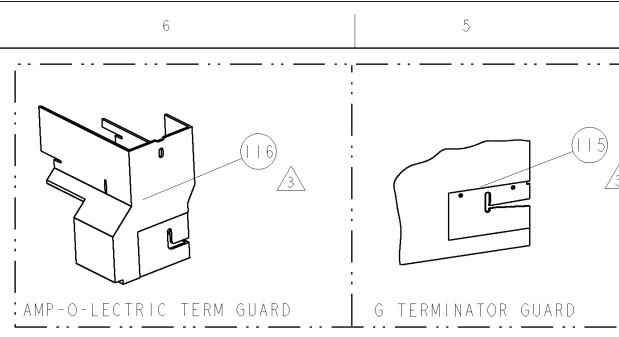
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266552-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852738 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1852738

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA			NAME		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA			
		0 PLC	±	PRODUCT SPEC		APPLICATION SPEC		
MATERIAL		FINISH			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1852738	
			CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV A1	

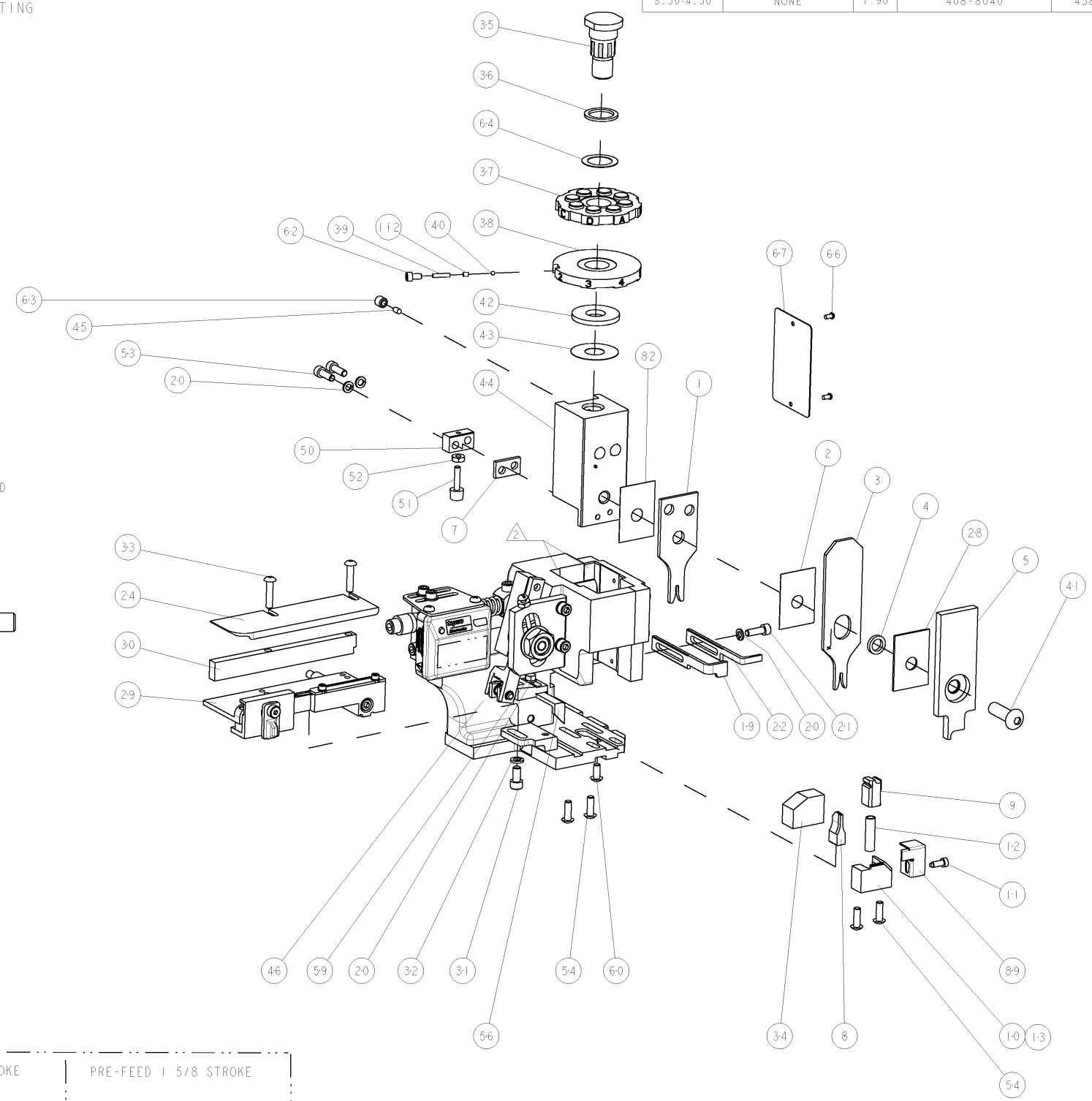
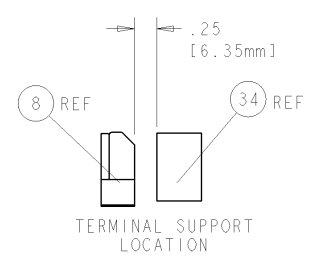
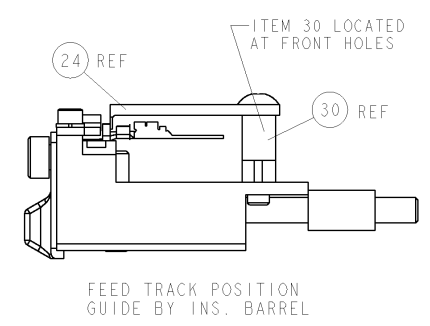
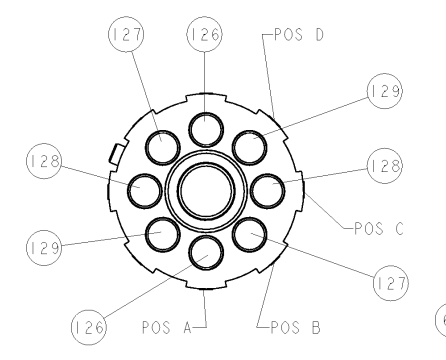
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852738-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852738-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852738-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852738-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852738-7	A	-	-	-	SPARE PARTS



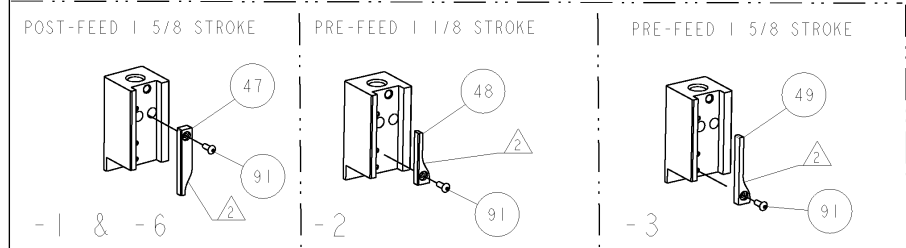
TE P/N		JAE		JAE TERMINAL - JAE CRIMP SPECS	
1949759	MX10-SG-PC2-1E-5000				
		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	1.13mm+ .03/- .03 [.044+ .001/- .001]	0.85mm2	
		B	1.10mm+ .03/- .03 [.043+ .001/- .001]	0.75mm2	
		C	1.05mm+ .03/- .03 [.041+ .001/- .001]	0.5mm2	
		D	.98mm+ .03/- .03 [.038+ .001/- .001]	0.3mm2	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	1.70mm [.067]	F	0.30-0.85mm
		INSUL	1.93mm [.076]	F	Ø2.070 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
3.50-4.50	NONE	7.90	408-8040		458637-1

LOC	DIST	REV	DESCRIPTION	DATE	BY	APPV
A	66		RELEASED	15SEP2008	BH	BH

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	2	2	-	3-354779-1	PIN, WIRE DISC, .3145	129
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	128
-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	127
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	-	-	-	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	8-1633535-3	ANVIL, COMBINATION	8
-	1	1	1	1	-	4-240641-0	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1-683453-2	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-2	SPACER, CRIMPER	2
1	1	1	1	1	-	5-568176-1	CRIMPER, WIRE	1



DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED		CUSTOMER DRAWING	
INCHES	0 PLC ±.1	1 PLC ±.01	2 PLC ±.001	3 PLC ±.0001	4 PLC ±.0001	ANGLES	±.001
MATERIAL		FINISH		WEIGHT		SCALE	3:5
CUSTOMER DRAWING				SCALE		SHEET 1 OF 1	

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