

$\begin{bmatrix} 1957040 \end{bmatrix}$

185204		1852					1						/home/us016926,	/DMTECmc 1	od 📃
NING MACHINE GUARD					ALE FINGER TYPE LOCKING CONNECTOR			-1 LEADMAKER & BENCH MODEL G				MECH POST FEED			$\left \bigcirc \right $
(REF) (REF)	AMP TERM PN MFR TERM PN 1572708 7116-2642 PAD			PAD CD	YAZAKI TERMINAL CUST CRIMP SPECS			-2 BENCH MODEL K				MECH POST FEED			
					05 [.077 ±.002]N]			REF	-	_	A	22594-8	NUT, HEX	70	
				B	NOT	USED		REF REF	REF REF	-	BB	240628-1 240626-1	PLATE, ADJ Shaft, pivot	69 68	
				- C	NOT	USED		REF	REF	_	B	240633-1	BUSHING	67	\rightarrow
$\Lambda(79)$				D	NOT	USED		REF	REF	_	A	455680-1	LEVER, INTERMEDIATE	66	
GUARD G TERMINATOR GUARD				CRIMP	SIZE TYPE	RANGE		REF REF	REF REF	_	B A	240629-1 1804311-1	BLOCK, PIVOT SCR, ADJ	65 64	D
GUARD G TERMINATOR GUARD					[.126 IN] F	3mm² OR 12 Ab	NG	REF	REF	_	B	240659-3	PIN, CAM ROLLER	63	
	WIRE STRIP L	ENGTH T	ERM APPL		[.174 IN] F APPL INSTRUCTION	3.81 MAX	OUT	REF REF	REF REF	-	BB	240658-1 454398-1	CAM, ROLLER	62 61	
	5.16-5		NONE			458638-1 L40			KLI	_		404050-1	ROD, FEED	60	
(103)						129		REF		_	С	454220-1	CAP, RAM	59	
51 (56)						128		REF	REF	-		453736-1	HOUSING	58 57	
	2	2 –	С	9-354778-0	PIN, WIRE DISC			REF		_	AB	1804299-1	SPACER, MAGNET	56	
	1	1 –	A	986950-1 217238-1	WASHER, FLAT PR			REF REF	REF REF	_	BB	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54	
	1	1 –	— — —	4088039	EF APPL INST 40			REF	REF	_	B	240635-1	FINGER, FEED	53	
	REF	REF –	A	1-21046-6	RING, RETAINING, EXT (5/			REF	REF	_	В	240634-1	LEVER, TERMINAL	52	
	REF	RFF –	A	1-21030-6	PIN,DOWEL(Ø.187	×1.25) HSG 120		REF	REF REF	_	A	<u>1804310-1</u> 1804303-1	MAGNET, RING Bracket, counter mounting	51 50	
	REF	REF –	A	1-21030-1	PIN,DOWEL(Ø.187×	(.50) LEVER 119		REF	REF	_	A	1804300-1	APPLICATOR COUNTER ASSEMBLY		
	REF	REF –	A	21045-3	RING,RET"C"(Ø.1	87) FD PIN 118		1	-	_	BB	<u>690501-3</u> 690501-4	CAM, POST FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48	
	REF	REF –	A	21899-4	WASHER, FLAT (Ø5/1	6) SCR ADJ 116				_		030301-4	CAM, POST-ILLD I 378 SI	47	
						115		1	1	_	A	690191-1	PLUG, NYLON	45	
	REF	REF –	A	18028-2	WASHER, FLAT (M4)	COUNTER 114 113			1	_	A	455674-1 690125-1	RAM Washer, laminated	44	С
(49)	REF	REF –	A	21024-5	WASHER, LOCK (NO. 10)			1	1	_	A	690124-1	WASHER, RAM	42	
	7	7 –	A	21024-4	WASHER, LOCK (NO.	8) SHEAR BL 110		1	1	_	A	7-21002-9 23241-6	BOLT, CRIMPER(5/16-24×1.00) BALL, STEEL	41	
52	REF	REF -	A	22593-1	NUT, HEX (1/4-20)			1	1	_	A	690170-1	SPRING, COMPRESSION	39	
68	2	2 -	A	21018-4	NUT, HEX (4-40) DF			1	1	_	С	690142-1	DISC, INSULATION	38	
(67)	REF	REF -	A	21018-5	NUT, HEX (6-32) FE	D ADJ PL 107 106		1	1	-		<u>354777-1</u> 22480-5	DISC, WIRE WASHER, SPRING	37 36	
(97)	2	2 –	A	21022-2	NUT, HEX SL (8-32			1	1	_	B	690212-1	POST, RAM	35	
A (107)	REF REF	REF –	A	9-21000-9	SCR, SHC (8-32X.4									34	
		$\frac{\text{KEF}}{2}$ -	A	3-21081-3 2-21006-6	SCR, SHC (1/4-20X1. SCR, SKT SET (4-40			1	1	_	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	33 32	$\langle \rangle$
	1	1 –	A	21009-2	SCR, SKT SET (1/4-2									31	,
	2	2 -	A	21017-2 1-21002-7	SCR, DRIVE (#2x.19 SCR, BHC (6-32x.3									30 29	
	1	1 –	B	461264-1	PLATE, IDENTIF			1	1	_	В	3-690451-2	SPACER, STRIPPER	28	
	REF	REF –	A	6-23715-5	SCR, PAN HD (6-32×1.			1	1	-	A	240639-1	STRIPPER	27 26	
	REF 2	2 -	A	994991-5 2-21002-2	SCR, OVAL HD (M4X14 SCR, BHC (8-32×.5				REF 2	_	A	455676-1 22354-8	PLATE, BASE Drag, stud	25	
Co Real CO	REF	REF –	A	2-21002-9	SCR, BHC (10-32x.			1	1	_	В	455678-3	PLATE, STRIP GUIDE	24	
	1	1 -	A	22733-8 3-21002-3	SCR, BHC (8-32x.3 SCR, BHC (1/4-20x.5			1	1	_	A	240825-3 4-22281-1	PLATE, STRIP HOLD DOWN Spring, drag	23	
	REF	REF –	A	2-22733-8	SCR, BHC (1/4-20×.6									21	В
						90		1	1	-	A	454177-1	DRAG, STOCK	20 19	
(82)						88		2	2	_	С	454204-4	GUIDE, STRIP (FRONT)	18	
	5	5 –	A	2-21000-7	SCR, SHC (8-32x.50)			REF	REF	_	A	1804305-2	GUIDE, FEED ROD	17	
	2	2 -	A	2-21000-9	SCR, SHC (8-32x.75) R	STP GUIDE 85		REF	REF	-	A	6-22284-4	SPRING, FEED RETURN	16 15	
	REF	REF –	A	3-21000-7	SCR, SHC (10-32x.75)	FEED ROD GDE 84								14	
	REF	REF –	A	3-21000-6	SCR, SHC (10-32x.62)	FEED ADJ PL 82			1	_	A	<u>1-690481-3</u> 23846-1	SPACER, HOLD DOWN Spring, Hold Down	13	
	REF	REF -	A	3-21000-4	SCR, SHC (10-32x.38)	PIVOT BLOCK 81		1 1	1	_	B	240644-5	PLATE, REAR SHEAR	11	
	A REF	2 -	Δ	2-21002-9 455745-1	SCR,BHC(10-32x.75 GUARD, WINDOW	5) SHEAR PL 80 79		\bigwedge_{1} 1	1		B	5-690482-9	PLATE, FRONT SHEAR	10	
/G		REF –	A	679532-1	INSERT, GUARD	79			1		D	1-1633098-5	ANVIL	9	
						77			1	_	B	690474-3	BLADE, SLUG	7	
PARTS.						76 75			1	-	C	3-455892-0 1-240641-0	HOLD DOWN, TERMINAL Spacer, slug blade	6	
	1	1 -	A	690603-1	SPRING, ASSIST	74		∧ <u>1</u>	1	_	B	238009-1	SPACER, BLOCK CRIMPER	4	
LACE WHEN OPERATING	1 REF	I – REF –	A	23030-1 458109-1	WASHER, FLAT (S			$\begin{pmatrix} 1 \\ 1 \\ 1 \end{pmatrix}$	1	_	B	<u> 1633471-5</u> 1-455888-0	CRIMPER, INSULATION Spacer, crimper	3	
NCH MACHINE.	REF	REF –	A	690517-1	SPACER	71		1 1	1	_	С		CRIMPER, WIRE	1	
ING NO. 20 MACHINE OIL.	-2	-1 U/I	1 DWG SIZE	PART NO	DESCRIPTI	ON ITEM NO		-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	I TEM NO	Δ
REF SPECIFIED (EXCEPT Re used on item 32.	QTY REQD F	PER ASSY			PARTS LIST			QTY REQD	PER AS		-		SSY NO (WHEN BLANK, USE DWG REVIS Parts list	ION)	A
G TERMINATOR ONLY.			·					DIMENSIONS DO NOT SCAL			MATL	_ HT TR	_ FIN _		
V TENTINATON UNET.								TOLERANCES OTHERWISE S	UNLESS	D: [DR				
								2 PLC DEC ± 3 PLC DEC ±	: - : -	(C.ERISM CHK – –	IAN T.ELBIN REL -	Tyco Electronics Harrisburg, PA 17105	5-3608	
						CD 00 014225		4 PLC DEC ± ANGLES ± -		1		ND FFFN HNM	APPLICATOR MACHINE RI MINI A	ef , PPL	
					A RI	CR-06-014335 ELEASED EC0-05-003070	CE MAYO5	SURF TEXTUR	S. BREA	K	SCALE			EV	
	\diamond			Λ	P F LTR	REVISION RECORD	APP DATE	CAGE CODE	л к.015 	MAX	1FR	AND ASSEMBL			
5				+		3		00779			· I \				

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