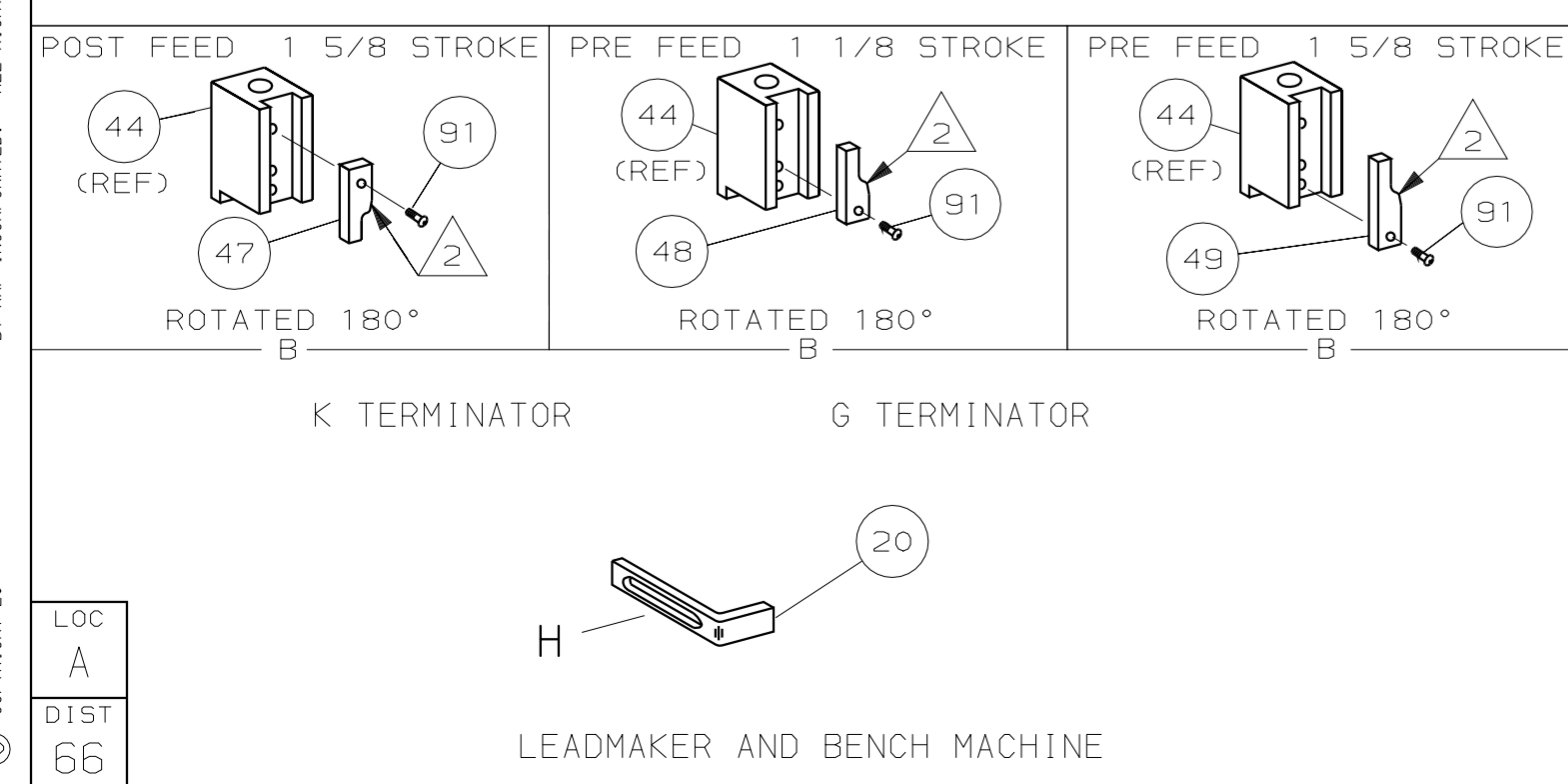
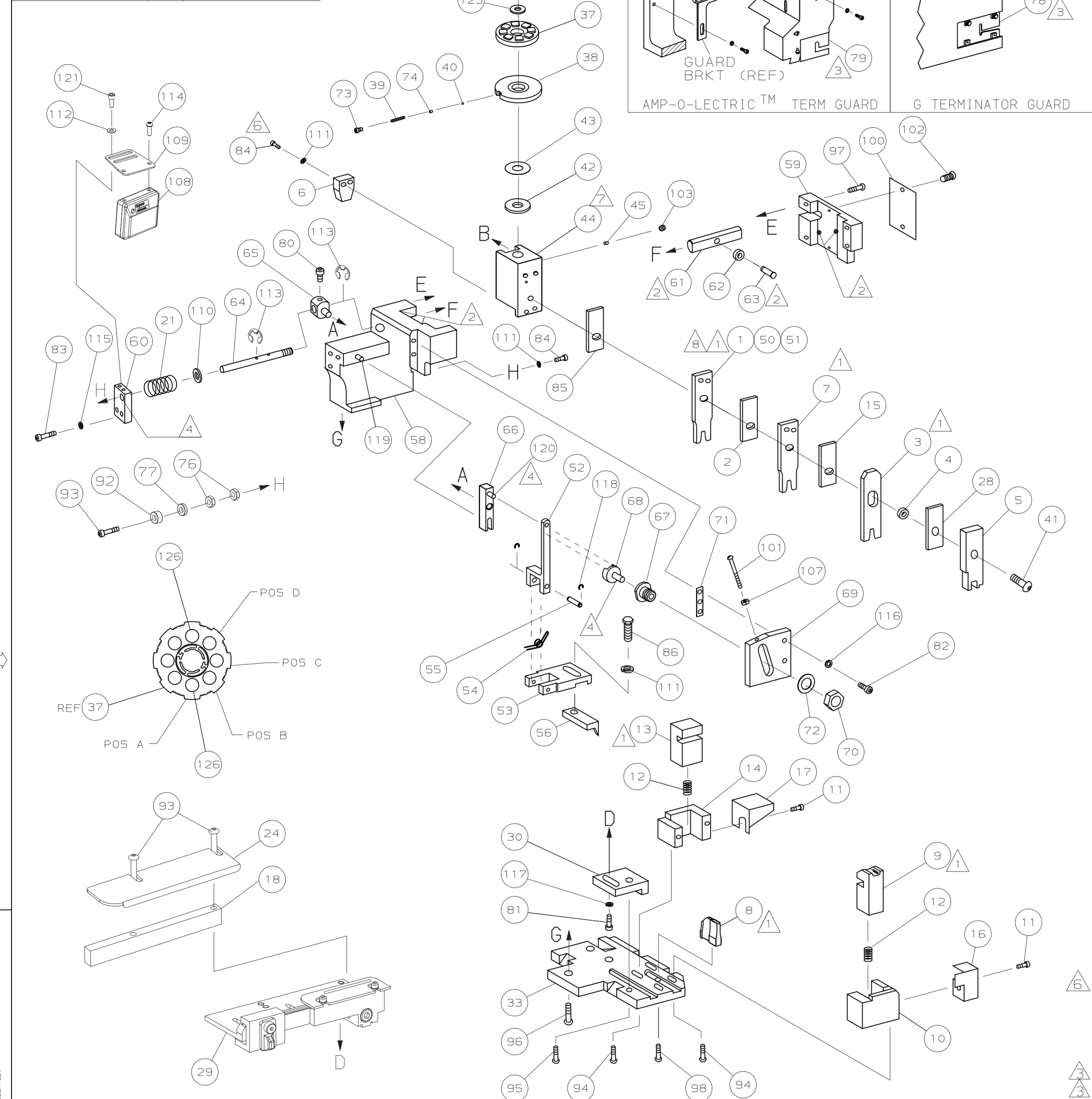


PART NUMBER	REV	FIRST USED
1852048-1	B	122500-1
1852048-2	B	565435-5
1852048-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 GRIND AT ASSEMBLY
- 7 REMOVE .062 PIN AT ASSEMBLY
- 8 CRIMP HEIGHT TO BE MEASURED OVER CENTER BARREL (STABILIZER). CRIMPERS MUST BE CHANGED TO MATCH WIRE SIZE.

TERMINAL NAME: BOARD IN-CRIMP			
AMP TERM PN	WIRE CRIMPER	MOLEX TERMINAL	AMP CRIMP SPECS
1572705			
		PAD LTR	CRIMP HEIGHT
	1633305-8	A	.029 ±.002 [0.74 ±0.05mm]
	1633305-9	A	.025 ±.002 [0.64 ±0.05mm]
MFR TERM PN	6-1490019-3	A	.023 ±.002 [0.58 ±0.05mm]
		CRIMP	SIZE
		WIRE	.042 [1.07mm]
		INSUL	.070 [1.78mm]
		TYPE	F
		RANGE	22-26
			.060 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.095-.110	NONE	.200	408-8040
			SET UP GAGE LAYOUT
			458637-1 1852048

QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
							129
							128
							127
2	2	2	-	C	6-354779-4	PIN, WIRE DISC (.3310)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
REF	REF	REF	-	A	9-21000-9	SCR, SKT HD CAP 8-32 X .438	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ GDE ROD	115
REF	REF	REF	-	A	99499-1	SCREW, OVL HD. M4X12	114
REF	REF	REF	-	A	1-21046-6	RING, RETAIN EXT. E-RING	113
REF	REF	REF	-	A	18028-2	WASHER FLAT REG. M4	112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
REF	REF	REF	-	A	1804303-1	BRACKET, COUNTER MOUNTING	109
REF	REF	REF	-	A	1804300-1	ASSEMBLY, COUNTER	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107
							106
							105
							104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
							99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A	2-21002-4	SCR, BHC (8-32x.750) R STP GDE	93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
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							88
							87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
1	1	1	-	C	1-455888-2	SPACER, CRIMPER	85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD 6D	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
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