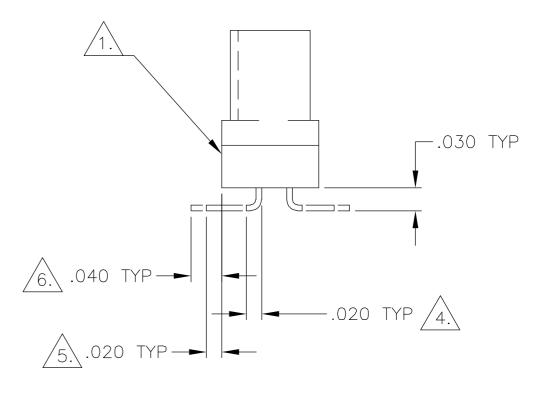
	4			3		
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C	COPYRIGHT - BY TYCO ELECTRONICS CORPORATION.	POSITION 1			.0125 .0125 .120 .120 POSI .025 PITCH	TION 'SIZE'
B		.205 				00UNM (0.25n IVE JACKSCREW .117 .117 .2X (.075)
A	 ▲ 1. SHELL OPTIONS (TO BE SPECIFIED METAL: 6061-T6 ALUMINUM, ELEC 303 STAINLESS STEEL, PA INSULATOR MATERIAL FOR PLASTIC: LIQUID CRYSTAL POLYME ▲ 2. STANDARD 1.00UNM CAPTIVE JACKS PART NUMBER WHEN REQUIRED. JA LUBED PER DOD-L-85645. RETAIN HAVE A .9mm HEX SOCKET HEAD. ▲ 3. SMT LEADS ARE BeCu, TIN LEAD F 	CTROLESS NICKEI ASSIVATED PER S ALL METAL SHE R (LCP) PER MI SCREWS ARE SHO ACKSCREW MATER ING RING IS 17 1.20UNM JACKS PLATED 60/40 C	L PLATED PER M GAE-AMS-QQ-P- LLS IS LIQUID C IL-M-24519 OR OWN FOR REFER RIAL IS 303 STAI -4 STAINLESS S GCREWS ALSO AV	-35 RYSTAL POLYM PER ASTM D5 ENCE ONLY AN NLESS STEEL, TEEL, PASSIVAT AILABLE. SAE-AMS-P-	IER (LCP) PER MIL– 5138 ND MUST BE SPECIF PASSIVATED PER SA TED PER SAE–AMS– -81728.	M—24519 OR F IED IN THE NAN AE—AMS—QQ—P— QQ—P—35. JACH
	4. NANONICS TERMINATION CODE: B4 7. THIS DRAWING PREVIOUSLY IDENTIF			CODE: B42	<u>/6.</u> \ NANONICS TER	MINATION CODE
	AMP 1471-9 REV 31MAR2000					

				1			
LOC	DIST			REVISIONS			
DF	DO	P	LTR	DESCRIPTION	DATE	DWN	APVD
			F	UPDATE PER 0H2Y-0164-04	12 MAY 04	CAS	MKS

SIZE	A DIM	(B DIM)	C DIM ±.0050	(L DIM)	
09	.050	(.229)	.3085	(.100)	
15	.0875	(.304)	.3835	(.175)	
25	.150	(.429)	.5085	(.300)	
37	.225	(.579)	.6585	(.450)	
51	.3125	(.754)	.8335	(.625)	
65	.400	(.929)	1.0085	(.800)	

wmm PITCH) 2.

2



JACKSCREWS REMOVED FOR CLARITY

MIL-G-45204

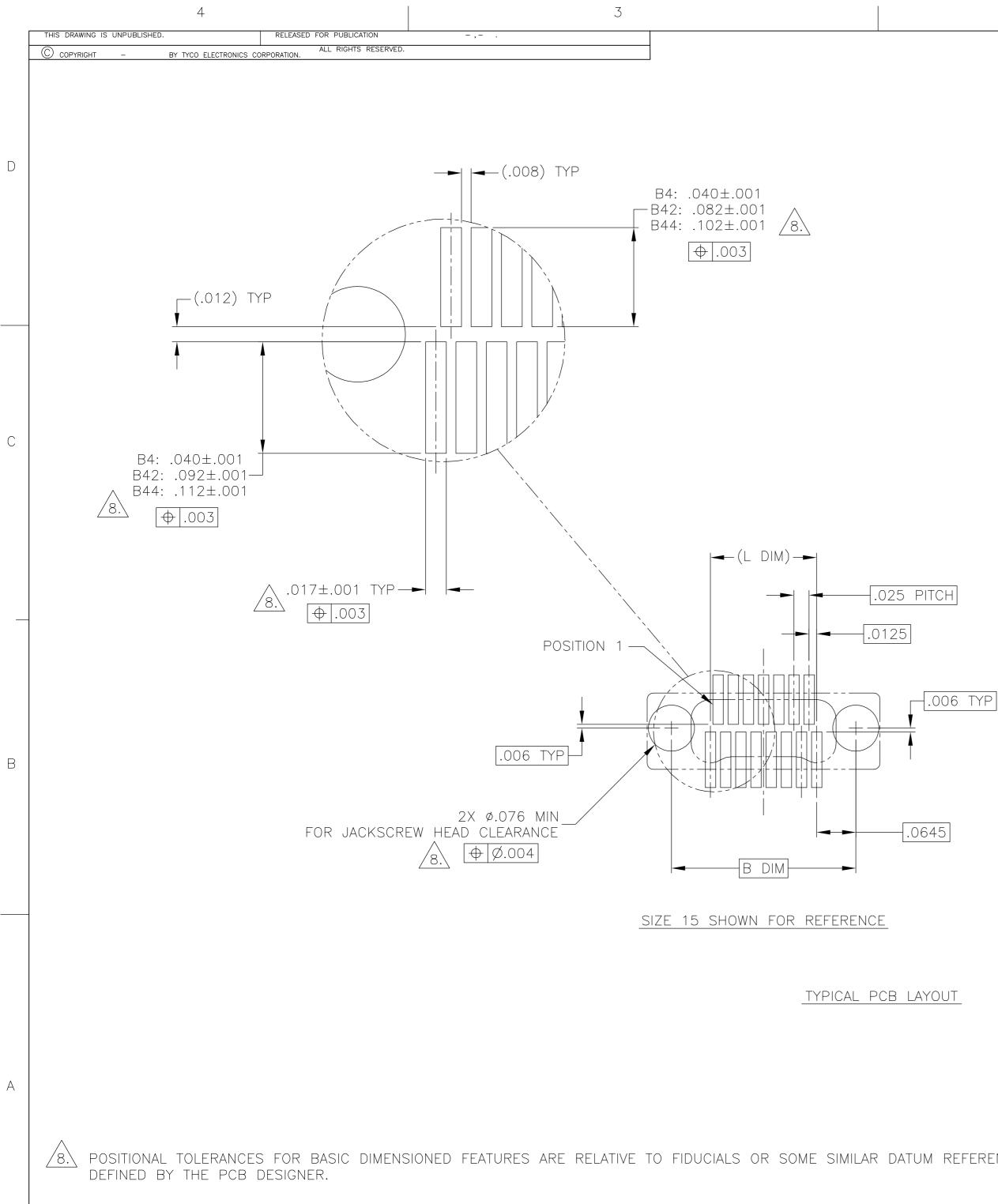
PER ASTM D5138

NONICS —35, AND DRY		ONTROLLED DOCUMENT.	DWN 2 MAR 01 M. STORRY	tyco Electronics Corporation
KSCREWS		I	СНК –	Electronics Harrisburg, PA 17105
NSCREWS	DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD –	NAME
	INCHES		PRODUCT SPEC	PLUG ASSEMBLY, VERTICAL SURFACE
	h	$\begin{array}{cccc} 0 & PLC & \pm & - \\ 1 & PLC & \pm & - \\ \end{array}$	_	MOUNT, TWO ROW DUALOBE,
		2 PLC ± .010 3 PLC ± .005	APPLICATION SPEC	PLASTIC OR METAL
E: B44		4 PLC ± - ANGLES ± 1	_	SIZE CAGE CODE DRAWING NO RESTRICTED TO
	MATERIAL SEE NOTES	FINISH SEE NOTES	WEIGHT	A2 00779 C- 1589485 -
	SEE NOTES	SEL NOTES	CUSTOMER DRAWING	SCALE 8:1 SHEET 1 OF REV F

UD 1589485

А

D



2 1	
LOC DIST REVISIONS DF DO P LTR DESCRIPTION DATE DWN APVD	
DF DU P LTR DESCRIPTION DATE DWN APVD F UPDATE PER 0H2Y-0164-04 12 MAY 04 CAS MKS	
	D
(.010) Typical foot placement <u>ON SOLDER PAD</u>	С
	۵ (1589485)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 2 MAR 01 M. STORRY CHK –	Tyco Electronics Corporation
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC \pm - 1 PLC \pm - 2 PLC \pm - 3 PLC \pm -	APVD - PRODUCT SPEC	
MATERIAL —	4 PLC ± – ANGLES ± – FINISH –		SIZE CAGE CODE DRAWING NO A2 00779 C-1589485 - SCALE 8:1 SHEET 2 OF 2 REV F
		DIMENSIONS: INCHES OTHERWISE SPECIFIED: O PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	THIS DRAWING IS A CONTROLLED DOCUMENT. M. STORRY DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD INCHES 0 PLC $\pm -$ PRODUCT SPEC 1 PLC $\pm -$ - 2 PLC $\pm -$ - 3 PLC $\pm -$ APPLICATION SPEC 4 PLC $\pm -$ - ANGLES $\pm -$ -

А

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