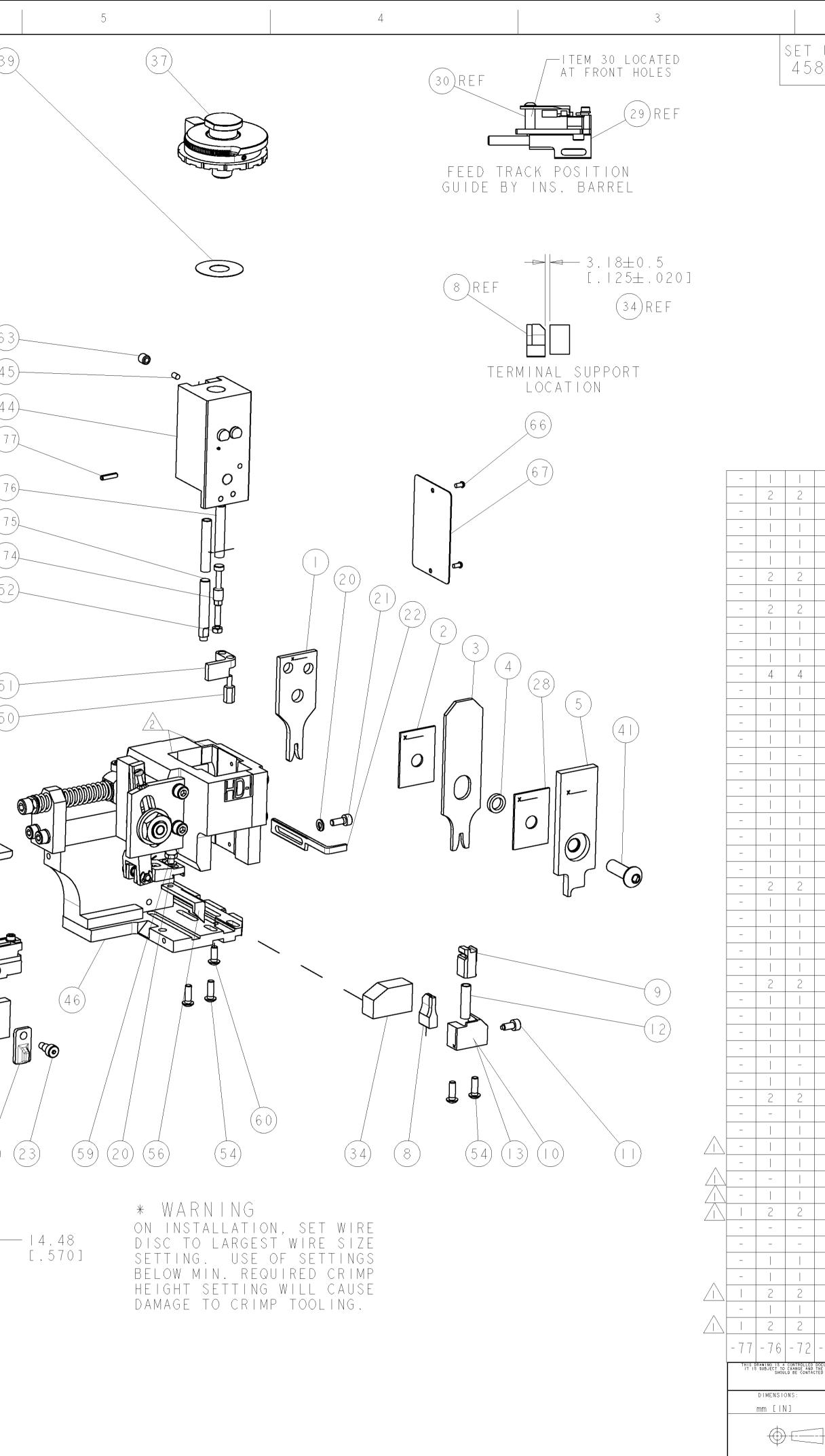
ſ	THIS DRAWING IS UNPUBLISH	8 Hed.	RELEAS	ED FOR PUBLICATION		7 20			6	
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-	530099-	A	LEADMAKER	MECH POS		CUTS CA		-		
-	530099-2   530099-6	A	BENCH LEADMAKER	MECH PRE MECH POS		CUTS CA CONTINUOUS		-		
-	7-1530099-1 7-1530099-2	A	LEADMAKER BENCH	MECH POS MECH PRE		-I AND SPA -2 AND SPA	RE PARTS	-		
-	7-1530099-6		LEADMAKER	MECH POS		-6 AND SPA		-		
-	7-1530099-7	A	-	-		SPARE PA	rts kit			
	CRIMP DATA	G&H	H LEAR TER	MINAL	TE CRI	MP SPECS				
	TERMINAL NA	ME: T	ERMINAL							
		SIZE [.080	IN] F	0.80-0	RANG . 50mm <sup>2</sup> or	E - 18-20 AWG				(63)
		[.  0			ØⅠ.90mm	MAX				(45)
	WIRE STRIP LE 2.00-3.00 [.078			APP 408-	L INSTR 8322 &	UCTIONS 408-8490				44
	TERMINAL APPL SPEC	Т	- E	_		FEED 8.75 [.738		I-18024-1 SCR, BHC,	M5xl0 (REF)	
					) ? ?	)		<b>/-</b>   - 4	65184-0 3 Ricator Assembl	$\sim$
	TERMINALS	APPL	IED	, A				LUB	RICATOR ASSEMBL	Y (REF) (176)
	TE PN		1ANUF PN 816-hk200	-		-	- 0	/		(175
	_		-	_		-		>		$\left(174\right)$
	-		-	-		-	-			52
C	WIRE SIZE <b>()</b>		RIMP HEIGH		REF	SETTING				
	0.80mm <sup>2</sup> or 18	BAWG	.83 ±0.05 [.	072 ±.002	N ]	B 3				
	0.50mm <sup>2</sup> or 20	DAWG	1.70 ±0.05 [.	067 ±.002   -	N ]	C 2				51
				_		_				50
	-			-		_	3	3		
				-		-		4)		
	-			-		-			9	Ĥ
	-			-		_	3	$\overline{Q}$	Ī	
	-			-						
	⚠ RECOMM	ENDED	SPARE PA	RTS.					0	6
3	^					FEED ROD L				
						ION. REFEI ORE INFORM				E O
	4. LUBRIC	CATE D	AILY PER	THE APPL	ICATOR	INSTRUCTI	ON			
	SHEET	SUPPL	IED WITH	THE APPL	ICATOR					
							/			
							(31)	32) (27) (	25 61	26 (
									d	
		<u> </u>	1		3 R					<u>↓</u>
A	POST-FEE 40mm STRO		POST-F 30mm S <sup>-</sup>			-FEED STROKE	PRE-F 40mm S			<b>þ</b>
		(47)		(47)		1 (48)		(48)		
	ba na	(49)		49	þa	(49)	ba		HOLDDOW	N SET-UP
						43		(49)		
	V					Ť		50 <sup>4</sup>		

AMP 4805 REV 31MAR2000



MATERIAL --

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もじ	s 7 -	ge 3 -	А	66 p ltr A RELE	DESCRIPTION	DATE 23MAR2009	DWN MEH	apvd TE
						23MAR2009	MEH	IL
1				993   -8	PIN SINTED SPRING 3 0 Y 12		•	
2	2	2	2	3-22280-7	PIN, SLOTTED SPRING 3.0 X 12 SPRING, COMPRESSION	V	-	176
				752353-	GUIDE PIN, HOLDDOWN			175
$\left  \right $				1901680-1	GUIDE PIN, HOLDDOWN			74
				461264-5	DOCUMENTATION PACKAGE PLATE, IDENTIFICATION			67
2	2	2	2	21017-2	SCREW, DRIVE		•	66
				3-18031-0	SCR, SET, CUP POINT M6 X 6.(			63
2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20. SCR, BTN SKT HD CAP (M4 X 10			6   6 0
				5-18022-2	SCR, HEX HD CAP M4 X 8.0		Ŧ	59
				338685-1	PAWL, FEED			56
4	4	4	4	8024-8   -   8030-0	SCR, BTN SKT HD CAP (M4 X 12 NUT, HEX, REG M3.5	1.0)		54 52
				1901681-1	HOLDDOWN, TERMINAL		Ŧ	51
				2-1752354-6	STANDOFF, HOLD-DOWN			50
		_		8024-3   338676-1	SCR, BTN SKT HD CAP (M3 X IC CAM, UNIVERSAL POST-FEED	).0)		49 47
				1320999-3	APPLICATOR SUBASSEMBLY, HDI		-	46
				690 9 -	PLUG, NYLON			45
				1633724-1 2-18024-6	RAM, (SIDE FEED) SCR, BTN SKT HD CAP (M8 X 25	5.0)		44
				690125-1	SHIM SUB-ASSY		•	39
				879103-3				37
1 2	2	2	2	1752356-6	SUPPORT, TERMINAL SCR, BTN SKT HD CAP (M4 X 20	),0)		34 33
				18027-2	WASHER, FLAT, REG M4		-	32
				1-18023-2	SCR, SKT HD CAP M4 X 12.0			3   3 0
				320908-8   633073-1	SPACER, STRIP GUIDE STRIP GUIDE ASSEMBLY			29
				-455888-0	SPACER, CRIMPER		Ŧ	28
2	2	2	2	l - 22284 - 0 356835 - I	SPRING, COMPRESSION LEVER, DRAG RELEASE			27 26
				240792-1	DRAG, TERMINAL			25
				320928-	PLATE, STRIP GUIDE		Ŧ	24
				980371-4	SCR, SKT HD SHLDR 5.0 DIA X STRIPPER	6.0		23
				- 8023-	SCR, SKT HD CAP M4 X IO.O		-	21
2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4			20
-	-		- I	690472-I I 338684-I	STRIPPER SHEAR HOLDER, FRONT			9
				3-22280-3	SPRING, COMPRESSION		-	12
				356885-4	STOP, SHEAR			
	-			454276-1	SHEAR HOLDER, FRONT, CUT FLOATING SHEAR, FRONT			9
2				6-1633131-5				8
-	_	-	_	-	-		•	7
-	-	-	-	- 455889-4	- Depressor, shear			6 5
				238011-4	BLOCK, CRIMPER SPACER			4
2				6-456 34-5	CRIMPER, INSULATION F PREMIL	JM		3
1 2				l-455888-1 2-456405-9	SPACER, CRIMPER CRIMPER, WIRE PREMIUM		-	2
-	- 6	- 2	-	PART NO	DESCRIPTION			ITEM
71	Ŭ			DWN 10MAR200	9			NO
	INGENGINF	1510N.		B.HIGMAN CHK IOMAR200 T.ELBIN	Iyco Electronics		}	
-	R TYCO ELECT ING ENGINER LATEST REVI	0.5.2	0.0		٨			
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