	DRAWING MADE IN THIRD ANGL	_E PROJECTION							
	PART PEN	, FIRST	TERMINATOR	FEED TYPE	DESCRIPTION				
	NUMBER 1528438-1 D	USED							
	1528438-2 D	-	- LEADMAKER - Bench	MECH POST FEED MECH PRE FEED	CUTS CARRIER CUTS CARRIER				
	1528438-6 D	-		MECH POST FEED	CONTINUOUS CARRIER				
	7-1528438-1 D	-		MECH POST FEED	-1 AND SPARE PARTS				
	7-1528438-2 D 7-1528438-6 D		- BENCH - LEADMAKER	MECH PRE FEED MECH POST FEED	-2 AND SPARE PARTS -6 AND SPARE PARTS				
	7-1528438-7 A			-	SPARE PARTS KIT				
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	CRIMP DATA								
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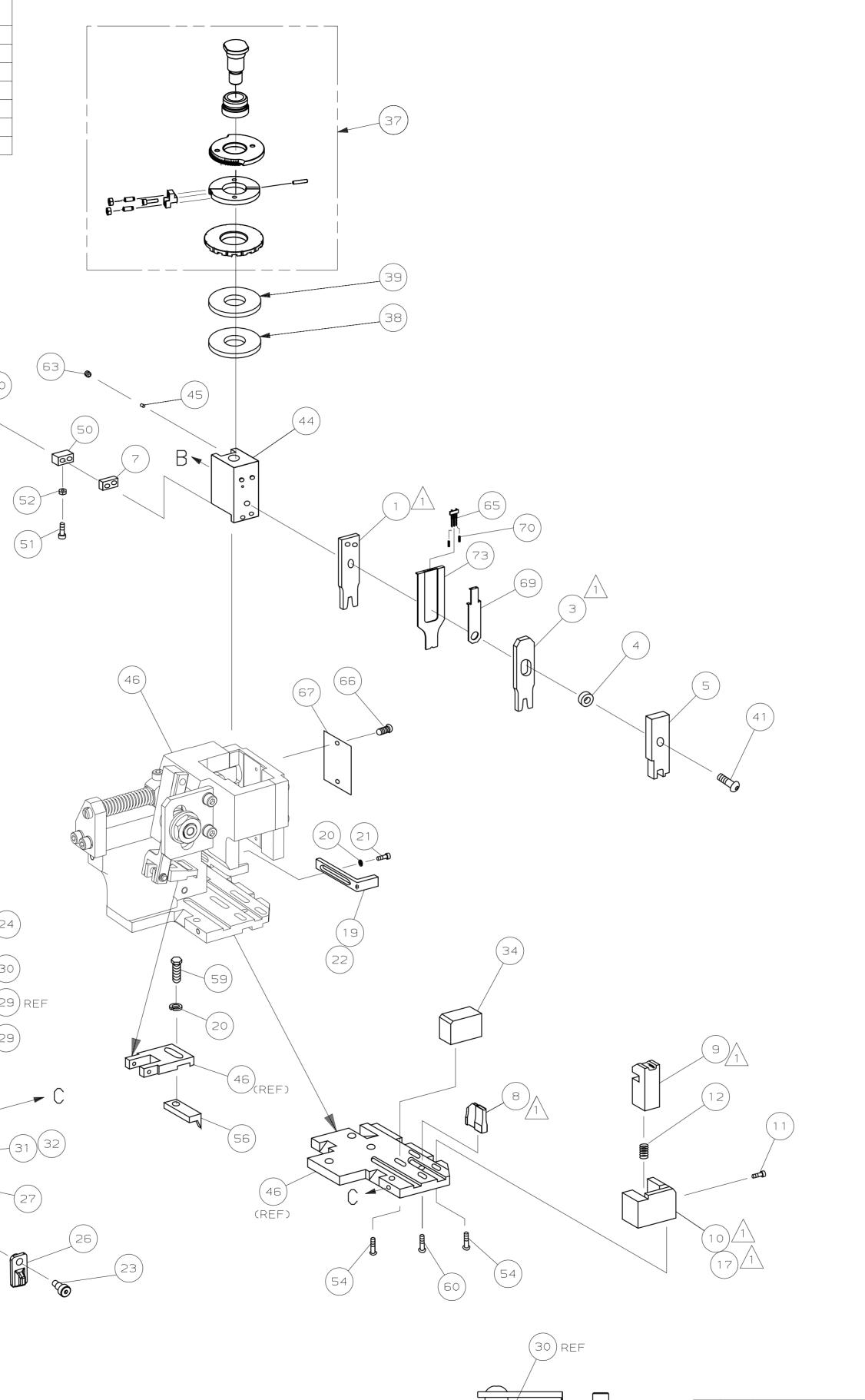
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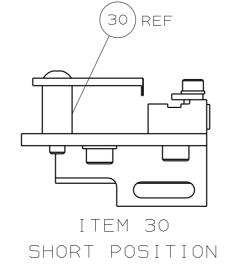
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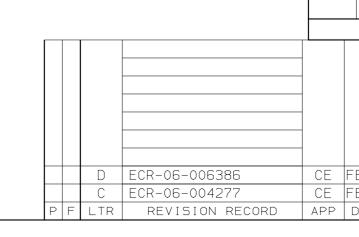


RNING:

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NSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE ING. USE OF SETTINGS BELOW MIN REQ'D CRIMP IT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.





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CE FEBOG REMOVE BURRS, BREAK SCALE D DWG 1528/38 SHEET REV									/home/us014442/d	lm.tecmo	od
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- 1 1 1 1 3 3 = 903° - 6 LOR, LC1, C1, C23, C23, C34 53 - 2 2 2 2 2 2 2 2 2 2 2 35 - 1 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 - 2 2 2 2 2 2 3 9 1 - 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 - 1 1 1 1 1 1 1 1 1 - 1 1 1	_	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED		D
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- 4 4 4 4 4 1 1024-5 SDR_MCTANL2DSHEAR ADLERE F2 2 2 2 2 2 2 3 1 1 1 1 1 1033-3 NUFEXMED-D_D_DOWN F2 - 1 1 1 1 1 1 1033-3 NUFEXMED-D_DOWN F2 - 1 1 1 1 1 1033-75-2 SPACES, TOWN FR 7000 KM F3 - - - - 1 1 133957-5-1 SAL, PULLESTOD EXECT COLLAGES, F4 F4 - 1 1 1 1339567-5-1 SAL, PULLESTOD EXECT COLLAGES, F4 F4 - 1 1 1 1339567-5 SRL SAL, PULLESTOD EXECT COLLAGES, F4 F4 - 1 1 1 1 133957-5 SRL SAL, PULLESTOD EXECT COLLAGES, F4 F4 - 1 1 1 1 133957-5	_	1	1	1	1	1	1	1338685-1	PAWL, FEED		
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- 1 1 1 1 1 00072-2 EPACES, TONKER 30 - 1 1 1 1 1 10024-3 SOR, 30 CAN 100 CAN 49 - 1 1 1 1338378-1 CAN, 1015 FED, 35 2, 4.0, 11 ET 49 - 1 1 1 1338378-1 CAN, 1015 FED, 35 2, 4.0, 11 ET 49 - 1 1 1 1 1338378-1 CAN, 1015 FED, 35 2, 4.0, 11 ET 49 - 1 1 1 1 1 1338360-3 RAM 42 - 1 1 1 1 1338360-3 RAM 43 - 1 1 1 1338360-3 RAM 43 44 - 1 1 1	_	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52	
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- 1 1 1 1 249367-8 SPACER, FIVE ADJUST 28 - 1 1 1 1 1 879'03-3 FINE ADJUST FAD SUBASY 27 - 1 1 1 1 1 879'03-3 FINE ADJUST FAD SUBASY 27 - 1 1 1 1 1 1 1 320934-6 SUPPORT, TERMINA. 34 - 2 2 2 2 2 1 1320934-6 SUPPORT, TERMINA. 34 - 1 1 1 1 1 1020908-4 SPACER, STRIP SUDE 30 - 1 1 1 1 1536035-1 LEVER, DRAG RILEASE 26 26 - 1 1 1 1 1320928-1 PLATE, STRIP SUDE 22 - 1 1 1 1 1320928-1 PLATE, STRIP SUDE 22 - 1 1 1 1 14320928-1 SRC, SHC STLD 23 - 1 1 1 1 1 1320928-1<	_	1	1	1	1	1	1	690125-1	SHIM, LAMINATED		
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- 2 2 2 2 1-16024-0 SCR, BHC (M4X203STR:P GUIDE 33 - 1 1 1 1 1027-2 WASHER, FLATCM2 32 - 1 1 1 1 1 1027-2 SCR, SEC 0A2 MMALEXPOUNT BLOCK 33 - 1 1 1 1 1 11 120008-4 SPACER, STR:P GUIDE 30 - 1 1 1 1 1320908-4 SPACER, STR:P GUIDE 30 - 1 1 1 1 1320908-4 SPACER, STR:P GUIDE 28 - 2 2 2 2 2 14.5008-5 26 - 1 1 1 1 1320928-1 PATE, STRIP GUIDE 24 - 1 1 1 130371-4 SCR, SHC (M4X COSTRIPER 20 25 - 1 1 1 1303072-1 SCR, SHC (M4X COSTRIPER 20 16 - 1 1 1 1303672-1 SCR, SHC (M4X COSTRIPER 20 16 16											
1 1 1 1 18027-2 MASHER, FLAT(M4) 32 \$ 1 1 1 1 1-10023-2 SR,SRT CAR (MA12) MOUNT BLOCK 30 1 1 1 1 1 11220308-4 SPACER, STRIP GUIDE 30 1 1 1 1 112320308-4 SPACER, STRIP GUIDE 30 1 1 1 1 1633073-1 STRIP GUIDE PLATE ASSV 28 2 2 2 2 2 1-2264-0 SPRING, DRAG 27 1 1 1 120028-1 PLATE, STRIP 3UDE 24 1 1 1 120028-1 PLATE, STRIP 3UDE 22 1 1 1 1690371-4 SSR,SHC GMAX103STRIPPER 20 1 1 1 1 1690371-4 SSR,SHC MAX103STRIPPER 20 1 1 1 1 1690371-4 SSR,SHC MAX103STRIPPER 20 1 1 1 1 1<100287-2	_	1			· ·		1			34	
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- 2 1	_	1	1	1	1	1	1				
- 1 1 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 1 1 1 240792-1 DRAG, TERMINAL 25 - 1 1 1 1 1 1240792-1 DRAG, TERMINAL 25 - 1 1 1 1 1 1240792-1 DRAG, TERMINAL 25 - 1 1 1 1 1 120207-2 STRIPPER 23 - 1 1 1 1 1 1 1080371-4 SCR,SHC SHLD 23 - 1 1 1 1 1 108023-1 SCR,SHC (MAXIO) STRIPPER 20 - 1 - 1 - 1 1 18025-2 MASER, LOCK (MAXIO) STRIPPER 18 - 1 - - 1336684-1 HOLDER, SHEAR, FRONT (NO-CUT) 16 - 1 1 1 13366854-1 HOLDER, SHEAR, FRONT (CUT) 11 - 1 1 1 1 <t< td=""><td>_</td><td></td><td></td><td></td><td></td><td></td><td></td><td>1033073-1</td><td>STRIP GUIDE PLATE ASSY</td><td></td><td></td></t<>	_							1033073-1	STRIP GUIDE PLATE ASSY		
- 1 1 1 1 240792-1 DRAG, TERMINAL 25 - 1 1 1 1 1320328-1 PLATE, STRIP GUIDE 24 - 1 1 1 1 1320328-1 PLATE, STRIP GUIDE 24 - 1 1 1 1 1 980371-4 SCR, SHO SHLD 23 - 1 1 1 1 1 1809472-2 STRIPPER 22 - 1 - 1 - 630472-2 WASHER,LOCK (M4X D) STRIPPER 20 - - - 1 - 1338584-1 HOLDER, SHEAR, FRONT (NC-OUT) 17 - - 1 - - 13385884-1 HOLDER, SHEAR 12 - 1 1 1 1 13356885-4 STOP, SHEAR 17 - 1 1 1 1332021-1 HOLDER, SHEAR, FRONT (CUT) 10 - 1 1 1 14332021-2 AVUL 8 - 1 1	_	2	2	2	2	2	2				
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- 4 4 4 4 18025-2 WASHER, LOCK (M4) STRIPPER 20 - 1 - 1 - 1 - 19 - 1 - 1 - 18 19 - 1 - 1 - 18 - 1 - 1 - 18 - 1 - 1 - 18 - 1 - 1 17 18 - 1 - 11 11 17 - 1 1 1 1338684-1 HOLDER, SHEAR, FRONT (NC-CUT) 17 - 1 1 1 1 552280-0 SPRING, SHEAR 12 - 1 1 1 1 122020-1 HOLDER, SHEAR, FRONT (CUT) 10 - 1 1 1 122021-1 HOLDER, SHEAR, FRONT (CUT) 10 - 1 1 1 1220221-1 HOLDER, SHEAR, FRONT (CUT) 10 - 1 1 </td <td>_</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td>В</td>	_	1	1	1	1	1	1				В
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- 1 - - 1338684-1 HOLDER, SHEAR, FRONT (ND-CUT) 17 - 1 - - 1338684-1 HOLDER, SHEAR, FRONT (ND-CUT) 17 - 1 1 1 1 15 14 - 1 1 1 1 133 - 1 1 1 1 1356885-4 STOP, SHEAR 12 - 1 1 1 1 1320921-1 HOLDER, SHEAR, FRONT (CUT) 10 - 1 1 1 1 14402006-0 SHEAR, FRONT (CUT) 10 - 1 1 1 1 1-452006-0 SHEAR, FRONT (CUT) 10 - 1 1 1 1 142024641-2 SPACER, DEPRESSOR (FEAR) 7 - 1 1 1 1 12366753-1 CRIMPER, INSULATION 3 - 1 1 1 1 1266402-7 CRIMPER, WIRE 1 - - - - - - - -	_	-	1	-	-	1	_	690472-1	STRIPPER		
Image: Second		1		_	1	_	_	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		
- - - - 14 - 1 1 1 1 13 - 1 1 1 1 1 12 - 1 1 1 1 1300921-1 HOLDR, SHEAR 11 - - 1 1 1 1 1300921-1 HOLDR, SHEAR, FRONT (CUT) 10 - 1 1 1 1 120921-1 HOLDR, SHEAR, FLOAT (FRONT) 9 9 1 2 2 2 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 9 1 1 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 9 9 1 2 2 2 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 5 - 1 1 1 1240641-2 SPACER, DEPRESSOR (REAR) 7 6 - 1 1 1 1238011-7 SPACER, BLOCK CRIMPER 4 1 2 1 2 2 2 1 1 1-455402-7 CRIMPER, MIRE 1 1 - <td></td>											
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- 1 1 1 1 356885-4 STOP, SHEAR 11 - - 1 1 1 1 1320921-1 Holder, SHEAR, FRONT (CUT) 10 - 1 1 1 1 1320921-1 Holder, SHEAR, FRONT (CUT) 10 - 1 1 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 9 1 2 2 2 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 9 - 1 1 1 1 1-462006-0 SHEAR, FLOAT (FRONT) 9 - 1 1 1 1 1-466001-2 SPACER, BLOCK CRIMPER 4 - 1 1 1 1 1366753-1 CRIMPER, INSULATION 3 - - - - - - 2 1 2 2 1 1 1-456402-7 CRIMPER, WIRE 1 - - - - - - - - - - - - <					-						
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-77 -76 -72 -71 -6 -2 -1 PART NO DESCRIPTION ITEM NO QTY REQD PER ASSY PARTS LIST PARTS LIST QTY REQD PER ASSY PARTS LIST PARTS LIST DIMENSIONS: mm [INCHES] MATL	1				1	1	1			2	
QTY REOD PER ASSY REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) A QTY REOD PER ASSY PARTS LIST DIMENSIONS: mm [INCHES] MATL HT TR FIN DO NOT SCALE PRINT. - - - TOLERANCES UNLESS OTHERWISE SPECIFIED: - - - 1 PLC DEC ±0.5 [.02 IN] PRESTRICTED - - - 2 PLC DEC ±- 3 PLC DEC ±- - REL 23-01-06 MATL - ANGLES ± - - NAME REL 23-01-06 MACHINE REF - CE FEBOG SURF TEXTURE: - - NAME FINE ADJ SIDE FD HD-I APPL MACHINE REF NAME FINE ADJ SIDE FD HD-I APPL HD-I APPL SCALE D WG 1528438 SHEET REV CE FEBOG REMOVE BURRS, BREAK - D WG 1528438 1 of 1 D CAGE CODE - - - D AVED AVED AVED DAVED RESTRICTED TO	 _ 7 -				 		1		, , , , , , , , , , , , , , , , , , , ,		
DIMENSIONS: mm LINCHESI DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±0.5 [.02 IN] 2 PLC DEC ±- 3 PLC DEC ±- 3 PLC DEC ±- ANGLES ± - CE FEBOG REMOVE BURRS, BREAK APP DATE BURRS, BREAK APP DATE CLICTOMED AND ACCEMPT V. DDAVILNO RESTRICTED TO CAGE CODE CLICTOMED AND ACCEMPT V. DDAVILNO RESTRICTED TO	- (A	
DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±0.5 [.02 IN] 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- CE FEBOG NAME FINE ADJ SIDE FD HD-I APPL MACHINE REF HD-I APPL SCALE DWG NO 1528438 SHEET REV AME FINE ADJ SIDE FD HD-I APPL HD-I APPL SCALE DWG NO 1528438 SHEET REV 1 OF 1 D CAGE CODE CODE CODE CODE AND ACCOMPLY ADDALYING RESTRICTED TO											
OTHERWISE SPECIFIED: 1 PLC DEC ±0.5 [.02 IN] DR 23JANOG APP 23JANOG M.CLIFFORD AMP Incorporated Harrisburg, PA 17105-3608 2 PLC DEC ±- 3 PLC DEC ±- REL 23-01-06 M.CLIFFORD MACHINE REF ANGLES ± - SURF TEXTURE: V NAME FINE ADJ SIDE FD HD-I APPL HD-I APPL CE FEBOG REMOVE BURRS, BREAK SCALE D DWG 1528438 SHEET REV APP DATE CAGE CODE CUCTOMED AND ACCEMDUX DD ALVINC RESTRICTED TO		DO NOT SCALE PRINT.									
2 PLC DEC ±- 3 PLC DEC ±- ANGLES ± - SURF TEXTURE: VE FEBOG REMOVE BURRS, BREAK APP DATE CAGE CODE CAGE CODE CAGE CODE CHK - REMOVE BURRS, BREAK AND CAGE CODE Horn isburg, PA 17105-3608 NAME FINE ADJ SIDE FD HD-I APPL MACHINE REF HD-I APPL Scale D NG 1528438 Horn isburg, PA 17105-3608 MACHINE REF HD-I APPL BATE HD-I APPL HD-I APPL BATE Scale D NG 1528438 SHET REV 1 OF 1 D NO RESTRICTED TO RESTRICTED TO			OTHERWISE SPECIFIED: DR 23JANO6 APP 23JANO6 1 PLC DEC ±0.5 [.02 IN] M.CLIFFORD M.CLIFFORD AMP Incorporated								
ANGLES # - - FINE AUJ SIDE FU HU-I APPL HD-I APPL CE FEBOG SURF TEXTURE: - D DWG 1528438 SHEET REV CE FEBOG SHARP EDGES RO.38 MAX - D DWG 1528438 SHEET REV CAGE CODE - - D DWG 1528438 1 of 1 D CAGE CODE -		2 PLC DEC ±- 3 PLC DEC ±- MAME						DRD			
APP DATE SHARP EDGES RO.38 MAX - U NO DZ0430 1 of 1 D CAGE CODE - - U NO DZ0430 1 of 1 D		FEB06	SURF TE	EXTURE		\mathcal{T}		FINE AUJ SIDE FU HU-I APPL HD-I APPL			
	CE App		SHARP E	EDGES	6, BRE R0.38	AK Max	SCALE -		<u>1528438</u> <u>1 of 1</u>	D	
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