

	1528335 😞	1528335		
DRAWING MADE IN THIRD ANGLE PROJECTION		[1320333] F		/home/eb003653/edmmod
NUMBER REV USED TERMINATOR FEED TYPE		-	- 1 1 1 1 1 1 1528335	PRINT, APPLICATOR LOG SHEET 72
1528335-2 A BENCH MECH PRE FEE	D CUTS CARRIER	-	<u>- 1 1 1 1 1 1 1 1338705-3</u>	DOCUMENTATION PACKAGE 71 00 70 0
1528335-6 A - LEADMAKER MECH POST FEE 7-1528335-1 A - LEADMAKER MECH POST FEE	ED CUNTINUUUS CARRIER	-		
7-1528335-2 A - BENCH MECH PRE FEE	D -2 AND SPARE PARTS	37	- 1 1 1 1 1 461264-5	PLATE, IDENTIFICATION 67
7-1528335-6 A - LEADMAKER MECH POST FEE 7-1528335-7 A - - - -	ED -6 AND SPARE PARTS I SPARE PARTS KIT		- 2 2 2 2 2 2 2 21017-2	SCR, DRIVE (#2×.19) ID PLATE 66
				65 D
CRIMP DATA FRAMATOME TERMINAL FRAMATOME CRIMP SPECS			- 1 1 1 1 1 1 3-18031-0	SCR, SKT SET (M6X6) RAM 63 62
TERMINAL NAME: MALE TERMINAL SICMA 1.5 X 0.8 PSA CONTROL SPEC.		-	- 2 2 2 2 2 2 1-18024-5	SCR, BHC (M5X25) DRAG 61
CRIMP SIZE TYPE RANGE		-	- 1 1 1 1 1 18024-7 - 1 1 1 1 1 5-18022-2	SCR, BHC (M4X10) ANVIL 60 SCR, HEX (M4X8) FEED FINGER 59
WIRE 2.03 [.080 IN] F 0.35mm ² - 0.75mm ² INSUL 2.54 [.100 IN] 0V 1.25-1.80 [.049071 IN]		(96)		58
WIRE STRIP LENGTH APPL INSTRUCTION		-	- 1 1 1 1 1 1 1 1338685-1	PAWL, FEED 56
4.62-5.38 [.182212 IN] 408-8322 & 408-8490		- 38	- 4 4 4 4 4 4 18024-8	SCR,BHC (M4×12) SHEAR HOLDER 54
TERMINAL FEED APPL SPEC NONE 4 - FEED 10.00 [.394]N]		-	- 2 2 2 2 2 2 9-18023-6	SCR, SHC (M4×14) TERM HLD DWN 53
APPL SPEC NONE 4 - 10.00 [.394]N]			- 1 1 1 1 1 18030-1 - 1 1 1 1 1 811242-5	NUT, HEX (M3) HOLD DOWN52BUMPER, HOLDDOWN51
TERMINALS APPLIED			- 1 1 1 1 1 690753-2 - 1 1 1 1 1 18024-3	SPACER, TONKER 50 SCR.BHC (M3X10) CAM 49
AMP TERM PN MFR TERM PN			1 - 1 - 1338675-1	CAM, PRE FEED 30 & 40 mm ST 48
월 286964-1 211CL251120		-	- 1 - 1 1338676-1 - 1 1 1 1 1320999-3	CAM, POST FEED 30 & 40 mm ST 47 APPLICATOR BASIC SUBASSY 46
286964-2 211CL2S1230		-	- 1 1 1 1 1 1 1 690191-1 - 1 1 1 1 1 1 1 1338660-1	PLUG, NYLON 45 RAM 44
				43 C
			- 1 1 1 1 1 1 2-18024-6	42 SCR,BHC (M8X25) RAM 41
			- 1 1 1 1 1 1 690125-1	40 SHIM SUBASSY 39
WIRE SIZE WIRE CRIMP HEIGHT REF SETTING			- 1 1 1 1 1 1 469367-9	SPACER, FINE ADJUST 38
mm ⁻ AWG	(46) (67) (68		- 1 1 1 1 1 1 879103-3	FINE ADJUST HEAD SUBASSY 37 36
0.75mm ² 1.28 ±0.04 [.050 ±.0015 IN] B 4 0.50mm ² 1.22 ±0.04 [.048 ±.0015 IN] B 7				35 SUPPORT, TERMINAL 34
0.35mm ² 1.18 ±0.04 [.046 ±.0015 IN] C 1			- 1 1 1 1 1 1-1320934-3 - 2 2 2 2 2 1-18024-0	SUPPORT, TERMINAL34SCR, BHC (M4X20) STRIP GUIDE33
Ф			- 1 1 1 1 1 1 1 1 18027-2 - 1 1 1 1 1 1 1 1 1-18023-2	WASHER, FLAT(M4) 32
		· · · · · · · · · · · · · · · · · · ·	- 1 1 1 1 1 1 1 1320908-1	SPACER, STRIP GUIDE 30
		(21)	- 1 1 1 1 1 1633073-1 - 1 1 1 1 1 1-455888-0	STRIP GUIDE PLATE ASSY 29 SPACER, FRONT SHEAR DEP 28
			- 2 2 2 2 2 1 1 22284-0 - 1 1 1 1 1 356835-1	SPRING, DRAG27LEVER, DRAG RELEASE26
			- 1 1 1 1 1 1 1 240792-1	DRAG, TERMINAL 25
			- 1 1 1 1 1 1320928-1 - 1 1 1 1 1 980371-4	PLATE, STRIP GUIDE24SCR,SHC SHLD23
		34	- 1 - 1 1 - 1 690472-2 - 1 1 1 1 1 1 1 1 1 1-18023-1	STRIPPER22SCR, SHC (M4X10) STRIPPER21B
			- 4 4 4 4 4 4 18025-2	WASHER,LOCK(M4)STRIPPER 20
	(29) REF	\bigotimes	1 - 1 - 690472-1	STRIPPER 19
A RECOMMENDED SPARE PARTS.			- 1 1 1338684-1	HOLDER, SHEAR, FRONT (NO-CUT) 17
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.	46 (REF)			15
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION	C C C C C C C C C C C C C C C C C C C			14
SHEET SUPPLIED WITH THE APPLICATOR.			- 1 1 1 1 1 1 5-22280-0 - 1 1 1 1 1 1 1 356885-4	SPRING, SHEAR 12 STOP. SHEAR 11
24 FOR URIMP SPECIFICATIONS SEE DRG. 211F10316 PAGE 3/3.			1 1 - 1 1 1320921-1	HOLDER, SHEAR, FRONT (CUT) 10
ENED.			- 1 1 1 1 1 462006-2 1 2 2 2 1 1 1 3-1333204-3	SHEAR, FLOAT (FRONT) 9 ANVIL 8
ents and entry	(REF)		- <u>1 1 1 1 1 3-240641-3</u>	SPACER, DEPRESSOR (REAR) 7
			- 1 1 1 1 1 1 2-455889-0	DEPRESSOR, SHEAR (FRONT) 5
ANTED.			- 1 1 1 1 1 238011-4 1 2 2 2 1 1 1 1-854830-8	SPACER, BLOCK CRIMPER 4 CRIMPER, INSULATION 3
			- 1 1 1 1 1 1 1 455888-5 1 2 2 2 1 1 1 2-456405-4	SPACER, CRIMPER 2
VIEW B ROTATED 180°	——————————————————————————————————————	<u>/1</u> -	-77 -76 -72 -71 -6 -2 -1 PART NO	CRIMPER, WIRE 1 DESCRIPTION ITEM NO
POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE	FEED 40 mm STROKE			ASSY NO (WHEN BLANK, USE DWG REVISION) A
	ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE		DIMENSIONS: mm [INCHES] MATL _ HT T DO NOT SCALE PRINT	R _ FIN _
			TOLERANCES UNLESS OTHERWISE SPECIFIED: DR 21 JAN04 APP 21 JAN	A DA DA P Tyco Electronics
	HEIGHT SETTING WILL CAUSE		2 PLC DEC ±- CHK - REL 22APR0 3 PLC DEC ± L.LOFT	HOUSE Harrisburg, PA 17105-3608
	(48) DAMAGE TO CRIMP TOOLING.	LONG POSITION	ANGLES ± - SURF TEXTURE:	E FD HD-I APPL MACHINE REF HD-I APPL
Image: Line big Image: Li	^	GUIDE OFF WIRE BARREL PF LTR REVISION RECORD A	APP DATE SHARP EDGES RO.38 MAX - UNI	1528335 SHEET REV 1 of 1 A
AMP 1756 REV 3-92 8 22-APR-04 12:01:02 eb003653 7	6 5 ⁴	4 3	00779 CUSTOMER AND ASSEMB	LY DRAWING

CUSTOMER DRAWING

DRAWING NUMBER - 1528335 SHEET 2 OF 2 REV. A2

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1528335-1</u>