

4

3

2

1


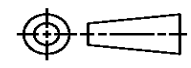
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	C1	ECR-13-019318		10JAN2014	RS	LZ	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151267-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528315
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528315

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity	
DIMENSIONS:		CHK LJ.ZHANG		
		APVD U.GUO	NAME FINE ADJ SIDE FD HD-I APPL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	RESTRICTED TO	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC	SIZE A3	CAGE CODE
MATERIAL	FINISH	WEIGHT	DRAWING NO C- 1528315	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE	SHEET 1 OF 2 REV C1

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LOC	DIST	REVISONS	
A	66	DESCRIPTION	DATE
C	ECR-11-018513	9-2011	RS SX

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528315-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528315-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528315-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528315-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528315-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528315-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528315-7	A	-	-	-	SPARE PARTS KIT

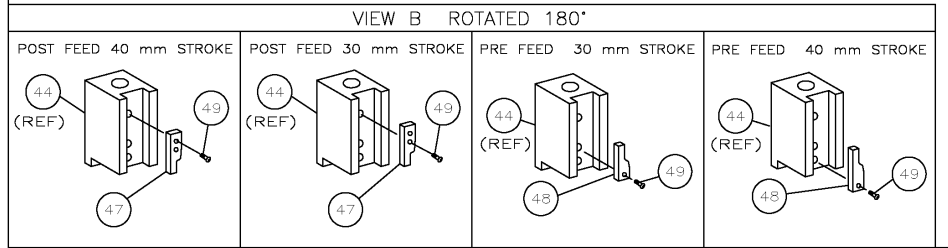
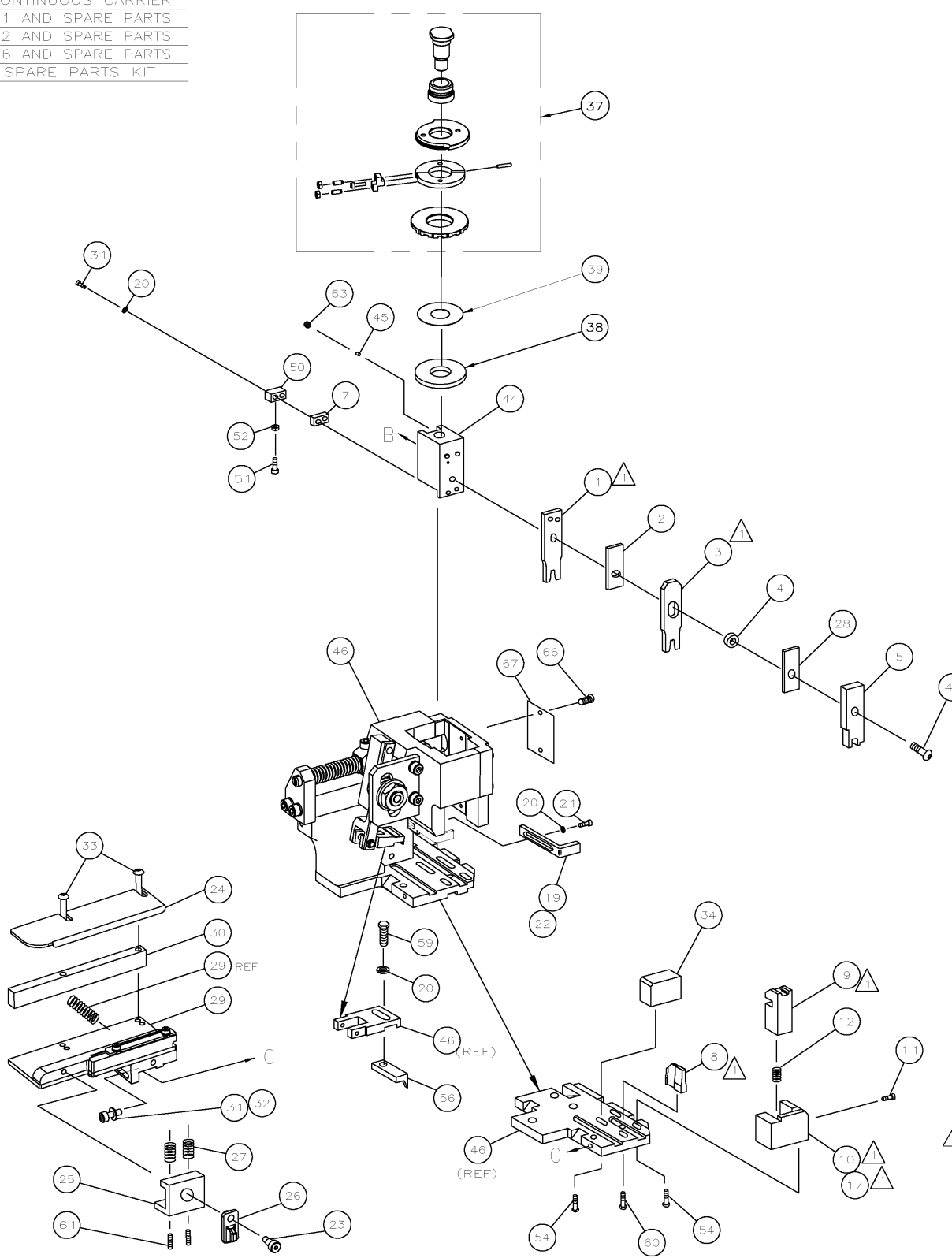
TERMINAL NAME: TAB 2.8 X 0.8				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.03 [.080 IN]	F	0.50 - 1.00mm ²	
INSUL	2.54 [.100 IN]	0	1.40-2.00 [.055-.079 IN]	
WIRE STRIP LENGTH				
3.90-4.50 [.154-.177 IN]		APPL INSTRUCTION		
408-8322 & 408-8490				
TERMINAL APPL SPEC		FEED		
114-18051		14.50 [.571 IN]		

962841	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
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-	-	-	-	-
-	-	-	-	-

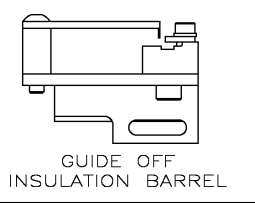
WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING *
1.00mm ²	1.20 ±0.05 [.047 ±0.002 IN]	B 9
0.75mm ²	1.18 ±0.05 [.046 ±0.002 IN]	C 7
0.50mm ²	1.15 ±0.05 [.045 ±0.002 IN]	D 4

SET UP GAGE	LAYOUT
458637-3	L1426105

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
-	1	1	1	1	1	73
-	1	1	1	1	1	72
-	1	1	1	1	1	71
-	-	-	-	-	-	70
-	-	-	-	-	-	69
-	-	-	-	-	-	68
-	1	1	1	1	1	67
-	2	2	2	2	2	66
-	-	-	-	-	-	65
-	-	-	-	-	-	64
-	1	1	1	1	1	63
-	-	-	-	-	-	62
-	2	2	2	2	2	61
-	1	1	1	1	1	60
-	1	1	1	1	1	59
-	-	-	-	-	-	58
-	-	-	-	-	-	57
-	1	1	1	1	1	56
-	-	-	-	-	-	55
-	4	4	4	4	4	54
-	-	-	-	-	-	53
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-	-	-	-	-	-	44
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-	1	1	1	1	1	7
-	-	-	-	-	-	6
-	1	1	1	1	1	5
-	1	1	1	1	1	4
1	2	2	2	1	1	3
-	1	1	1	1	1	2
1	2	2	2	1	1	1
-77	-76	-72	-71	-6	-2	-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

APPROVED BY	DATE	REVISED BY	DATE

TE CONNECTIVITY
Harrisburg, PA 17105-3608

PRODUCT NAME: FINE ADJ SIDE FEED HD-1 APPL

SIZE	DATE CODE	DRAWING NO	RESTRICTED TO
A1	00779	1528315	-

CUSTOMER DRAWING: SCALE: SHEET 1 OF 1 REV C

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1528315-6](#)