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XAWING MADE IN THIRD ANGLE PROJECTION	15282	213 😓 1528213		/home/eb00365
PART NUMBER REV FIRST USED TERMINATOR FEED TYPE 1528213 - 1 A - LEADMAKER MECH POST FEED	DESCRIPTION		- 1 1 1 1 1 1	1528213 PRINT, APPLICATOR LOG SHEET
1528213 - 2 A - BENCH MECH PRE FEED	CUTS CARRIER CUTS CARRIER CONTINUOUS CARRIER -1 AND SPARE PARTS -2 AND SPARE PARTS -6 AND SPARE PARTS		- 1 1 1 1 1 1 	1338705-3 DOCUMENTATION PACKAGE
7-1528213-1 A - LEADMAKER MECH POST FEED 7-1528213-2 A - BENCH MECH PRE FEED	-1 AND SPARE PARTS -2 AND SPARE PARTS		- 1 1 1 1 1	461264-5 PLATE, IDENTIFICATION
7-1528213-6 A - LEADMAKER MECH POST FEED 7-1528213-7 A - - - -	-6 AND SPARE PARTS SPARE PARTS KIT	(37)	- 2 2 2 2 2 2	21017-2 SCR, DRIVE (#2x. 19) ID PLATE
	SPARE PARTS KIT		- 1 1 1 1 1 1 - 1 1 1 1 1	3-18031-0 SCR,SKT SET(M6X6)RAM
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS TERMINAL NAME: 2.5mm SYSTEM, CONTACT SOCKET / PIN 4				1–18024–5 SCR, BHC (M5X25) DRAG 18024–7 SCR, BHC (M4X10) ANVIL
CRIMP SIZE TYPE RANGE WIRE 2.79 [.110 IN] F >1.00-2.50mm²	31		- 1 1 1 1 1 1 - 1 1 1 1 1 1	18024-7 SCR, BHC (M4X10) ANVIL 5-18022-2 SCR, HEX (M4X8) FEED FINGER
INSUL 4.32 [.170 IN] 0 3.40 [.134 IN]	4 20 53		- 1 1 1 1 1 - 1 1 1 1 1 1	985575-3 SCR,FHC(M3X10)DEP 1338685-1 PAWL, FEED
5.20-5.80 [.205228 IN] + 408-8322 & 408-8490		38	- 2 2 2 2 2 2	18024-8 SCR,BHC (M4×12) SHEAR HOLDER
TERMINAL - - FEED APPL SPEC 114-18031-1 - Image: Constraint of the second secon			- 1 1 1 1 1 1 - 1 1 1 1 1 1	18030-1 NUT,HEX(M3)HOLD DOWN 811242-5 BUMPER, HOLDDOWN
TERMINALS APPLIED			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	690753-2 SPACER, TONKER 18024-3 SCR, BHC (M3X10) CAM
TERMINAL SEAL - - - 928985 828921-1 - - - -		1 2.5 REF [.098 IN]	1 - 1 - - 1 - 1 1 - 1	1338675-1 CAM, PRE FEED 30 & 40 mm ST 1338676-1 CAM, POST FEED 30 & 40 mm ST
928987 965856	(51)		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1320999-3 APPLICATOR BASIC SUBASSY 690191-1 PLUG, NYLON 1338660-1 RAM
		REF		
			- 1 1 1 1 1 1 	2-18024-6 SCR, BHC (M8X25) RAM
WIRE SIZE mm ² Awg \circledast t			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	690125-1 SHIM SUBASSY 469367-4 SPACER, FINE ADJUST
m² AWG * Control * 2.50mm² 1.81 ±0.05 [.071 ±.002 IN] C 2	(46)		- 1 1 1 1 1 1 	879103-2 FINE ADJUST HEAD SUBASSY
2.00mm² 1.71 ±0.05 [.067 ±.002 IN] C 7 1.50mm² 1.57 ±0.05 [.062 ±.002 IN] D 7			- 2 2 2 2 2 2	1-18024-0 SCR,BHC(M4X20)STRIP GUIDE
		Star Star	- 1 1 1 1 1 - 3 3 3 3 3	18027-2 WASHER, FLAT (M4) 1-18023-2 SCR, SKT CAP (M4X12) MOUNT BLOCK
			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1320908-6 SPACER, STRIP GUIDE 1633073-1 STRIP GUIDE PLATE ASSY 1-455888-5 SPACER, FRONT SHEAR DEP
			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1-22284-0SPRING, DRAG356835-1LEVER, DRAG RELEASE
			- 1 1 1 1 1 1 - 1 1 1 1 1 1 1	240792-1 DRAG, TERMINAL 1320928-1 PLATE, STRIP GUIDE
		(19) (22)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	980371-4 SCR, SHC SHLD 690472-2 STRIPPER 1-18023-1 SCR, SHC (M4X10) STRIPPER
<u> </u>	(29) REF	$\overline{\bigcirc}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	18025-2 VASHER, LOCK (M4) STRIPPER 690472-1 STRIPPER
	29 (20)			1338684-2 HOLDER, SHEAR, FRONT (NO-CUT)
 RECOMMENDED SPARE PARTS. 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 	46 (RE			
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.	Ver Ver		- 1 1 1 1 1 1	5-22280-0 SPRING, SHEAR
THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE			- 1 1 1 1 1 1 1 1 - 1 1	356885-5 STOP, SHEAR 1-1320921-0 HOLDER, SHEAR, FRONT (CUT)
INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	318707-1 SHEAR, FLOAT (FRONT) 3-1333207-4 ANVIL
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.			- 1 1 1 1 1	1338680-5 DEPRESSOR, SHEAR (FRONT)
			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	238011-2 SPACER, BLOCK CRIMPER 904741-3 CRIMPER, INSULATION
VIEL D. DOTATED 1004			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	455888-9 SPACER, CRIMPER 3-456408-9 CRIMPER, WIRE
VIEW B ROTATED 180°		<u> </u>	-77 -76 -72 -71 -6 -2 -1	PART NO DESCRIPTION REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVIS PARTS LIST
$\begin{array}{c c} 44\\ \hline \\ REF \end{array} \qquad \begin{array}{c c} 49\\ \hline \\ REF \end{array} \qquad \begin{array}{c c} 44\\ \hline \\ REF \end{array} \qquad \begin{array}{c c} 49\\ \hline \\ 49 \end{array} \qquad \begin{array}{c c} 49\\ \hline \\ 49 \end{array} \qquad \begin{array}{c c} 44\\ \hline \\ 44 \end{array} \qquad \begin{array}{c c} 44\\ \hline \\ \\ 44 \end{array} \qquad \begin{array}{c c} 44\\ \hline \\ \\ \\ 44 \end{array} \qquad \begin{array}{c c} 44\\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS		DIMENSIONS, mm [INCHES] MATL DO NOT SCALE PRINT.	HT TRFIN
	BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE		2 PLC DEC ±- CHK -	16JUL03 APP 16JUL03 FORD F.BACKHURST REL 3IMAR04 L.L.OFTHOUSE
	DAMAGE TO CRIMP TOOLING.	SFF FCN 015A-C	SURF TEXTURE: V	FINE ADJ SIDE FD HD-I APPL HD-I A
66 V 01-APR-04 10,53,41 eb003653 7	6 5		CORD APP DATE SHARP EDGES RO. 38 MAX -	AND ASSEMBLY DRAWING

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