

4

3

2

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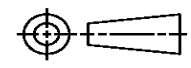
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003328	11MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266196-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528053
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

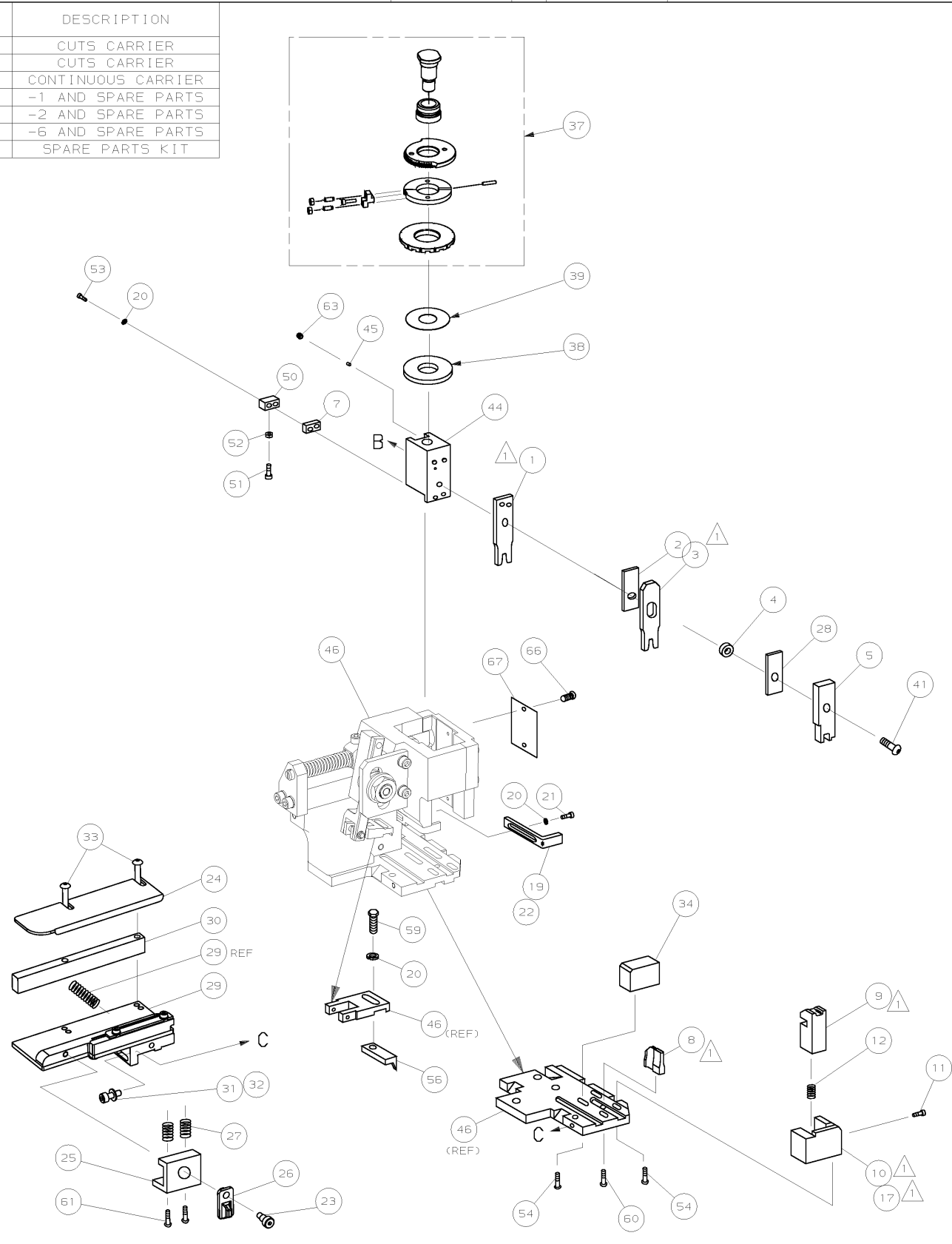
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528053

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	FINE ADJ SIDE FD HD-I APPL		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1528053
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV C1

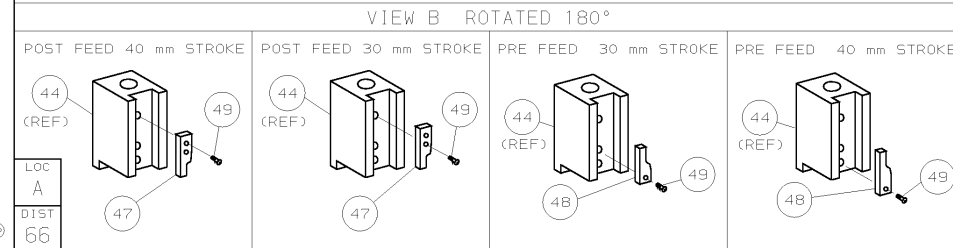


PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528053-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528053-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528053-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528053-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528053-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528053-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528053-7	A	-	-	-	SPARE PARTS KIT

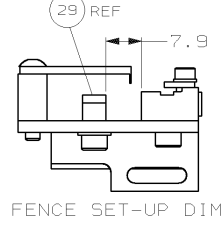
CRIMP DATA			AMP TERMINAL	AMP CRIMP SPECS
TERMINAL NAME: FASTIN-ON .110 TAB				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.78 [.070 IN]	F	0.20-0.50mm ²	
INSUL	2.29 [.090 IN]	0V	1.15-1.60 [.045-.063 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.50-4.10 [.138-.161 IN]		408-8322 & 408-8490		
TERMINAL		FEED		
APPL SPEC 114-18014		13.50 [.531 IN]		
TERMINALS APPLIED				
964131	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING		
mm ² AWG	*	*		
0.50mm ²	1.21 ±0.03 [.048 ±.001 IN]	C8		
0.35mm ²	1.14 ±0.03 [.045 ±.001 IN]	D2		
0.25mm ²	1.10 ±0.03 [.043 ±.001 IN]	D5		
0.20mm ²	1.08 ±0.03 [.043 ±.001 IN]	D5		



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1528053	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1			57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1			43
-	1	1	1	1	1	1			42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1			40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1			36
-	1	1	1	1	1	1			35
-	1	1	1	1	1	1	1320934-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-4	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	2-1333203-1	ANVIL	8
-	1	1	1	1	1	1	2-240641-9	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	3-854830-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
1	2	2	2	1	1	1	3-456404-2	CRIMPER, WIRE	1

QTY REQD PER ASSY		PARTS LIST	
MATL	HT TR	FIN	
DR M. CLIFFORD	APP F. BACKHURST		
CHK -	REL 21-11-01		
	M. CLIFFORD		
NAME FINE ADJ SIDE FD HD-I APPL		MACHINE REF HD-I APPL	
SCALE	DWG NO	1528053	SHEET 1 OF 1
CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO

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LAYOUT L1528053 SET UP GAGE 458637-3

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