

4805 (1/15)

5 4			 3 		2 P LTR H6 ECR-10	REVISIONS DESCRIPTION	1 Date DWN apvd 22JAN2018 SD PS
							D
			99.06 [3.90 96.52 [3.80			40 2	3-147728-9
TYP [.218]MAX [.218]MAX		120mm	93.98 [3.70 91.44 [3.60	93.98	3 [3.700]	38     2       37     2	3-147728-7 C 3-147728-6 C
			88.90 [3.50 86.34 [3.40 83.82 [3.30	0] 88.90	) [3.500]	36     2       35     2       34     2	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $
			81.28 [3.20 78.74 [3.10	)0] 83.82 )0] 81.28	2 [3.300]	33     2       32     2	3-147728-2 3-147728-1
			76.20 [3.00	00] 76.20	) [3.000]	31     2       30     2	3-147728-0 2-147728-9
			71.12 [2.80	0] 71.12		29     2       28     2	2 - 147728 - 8 2 - 147728 - 7
			66.04 [2.60 63.5 [2.50 60.96 [2.40	0] 66.04	1 [2.600]	$\begin{array}{c c} 27 \\ \hline 26 \\ \hline 25 \\ \hline \end{array}$	2+1477/28-6 2-1477/28-5 2-1477/28-4
		88mm	58.42     [2.30]       55.88     [2.20]	00] 60.96	6 [2.400]	23     /2       24     /2       23     /2	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
			53.34 [2.10	)0] 55.88	3 [2.200]	$\begin{array}{c c} 20 \\ \hline 22 \\ 21 \\ \hline 2 \end{array}$	2-147728-1
		72mm	48.26 [1.90	)0] 50.8	[2.000]	20 <u>2</u> 19 <u>2</u>	<u>1-147728-9</u> 1-147728-8 в
			43.18 [1.70 40.64 [1.60	00] 43.18		18     2       17     2	$1 - 147 \sqrt{28} - 7$ $1 - 147 \sqrt{28} - 6$
			38.1 [1.50 35.56 [1.40		[1.500]	16 15 2	1 + 147728 - 5 1 - 147728 - 4
SUPERSEDED BY 6-147728-3			<u>33.02 [1.30</u> 30.48 [1.20 27.94 [1.10	00] 33.02	2 [1.300]	14     2       13     2       10     10	1 - 147728 - 3 1 - 147728 - 2
			25.4 [1.00 22.86 [.90	0] 27.94	1.100]	$\begin{array}{c c} 12 \\ \hline 11 \\ \hline 2 \\ \hline 10 \\ \hline 2 \\ \hline \end{array}$	1 - 147728 - 1 1 - 147728 - 0 147728 - 9
			20.32 [.80 17.78 [.70	0] 22.8	6 [.900]	9 2	147728-8
		44mm	15.24 [.60 12.7 [.500	0] 17.7	8 [.700]	$\begin{array}{c c} - & & \\ \hline 7 & & \\ \hline 6 & & \\ \end{array}$	147728-6
			10.16 [.40 7.62 [.300			5 2	147728-4
<u>9</u> <u>11</u>	OBSOLETE	24mm	5.08 [.200 2.54[.100]	7.62     5.08		3 2 2 2	<u> </u>
		EIA TAPE WIDTH	B			NO OF FINISH POSN	H PART NUMBER A
			THIS DRAWING		DWN 19JAN01 R BROWN CHK 19JAN01 J OLSON	<b>£</b> 7E	TE Connectivity Ltd.
				OTHERWISE         SPECIFIED:           0         PLC         ±           1         PLC         ±           2         PLC         ±	APVD 19JAN01 JOLSON PRODUCT SPEC 108-25026 APPLICATION SPEC	REC. ASSY. Surface M	, MOD IV, SR, .100 CL, IOUNT, VRT. DUAL ENTRY CLOSED ENTRY
				4 PLC ± – ANGLES ± –	APPLICATION SPEC <u>114-25018</u> WEIGHT	size cage code drawing no	р RESTRICTED ТО
					CUSTOMER DRAWING		SCALE 6:1 SHEET 1 OF REV H6

- HOUSING: FLAME RETARDANT, GLASS FILLED, POLYESTER, COLOR: BLACK. CONTACT: PHOSPHOR BRONZE VACUUM COVER: STAINLESS STEEL
- CONTACT: DUPLEX PLATED 0.25µm[.000010] GOLD IN CONTACT AREA, 3.81-7.62µm[.000150-.000300] BRIGHT TIN-LEAD ON, LEADS, ALL OVER 1.27µm[.000050] MINIMUM NICKEL

THESE DIMENSIONS PERTAIN TO CAVITIY CENTERLINES ONLY NOT TO CONTACT LOACATIONS

- 4 POINT OF MEASUREMENT DIMENSION FOR PLATING THICKNESS (INSIDE CONTACT BEAM).
- 5 POINT-OF-CONTACT DIMENSION.

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- 6 MARK PART NUMBER AND DATE CODE IN APPROXIMATE LOCATION SHOWN, EITHER SIDE.
- $\overline{2}$  tolerance is non-cumulative.
- 8 5.2[.205] MIN TARGET AREA FOR VACUUM PICK UP. COVER TO BE REMOVED AFTER SOLDERING.
- FOR 2 POSITION DATE CODE IS MARKED OPPOSITE SIDE OF TE LOGO.
- 10 TE TRADEMARK AND CSA LOGO ARE MOLDED

11 NO PART NUMBER MARKING REQUIRED ON THIS PART.

CONTACT: DUPLEX PLATED 0.25µm[.000010] GOLD IN CONTACT AREA, 3.81-7.62µm[.000150-.000300] MATTE TIN ON LEADS, ALL OVER 1.27µm[.000050] MINIMUM NICKEL.

- A3 ROHS 2002/95/EC COMPLIANT.
- 14 OBSOLETE

4805 (1/15)

]		99.06 [3.900]	101.6 [4.000]	40	12	13 8-147728-9	
		96.52 [3.800]	99.06 [3.900]	39		13 8-147728-8	
		93.98 [3.700]	96.52 [3.800]	38	12	13 8-147728-7	_
		91.44 [3.600]	93.98 [3.700]	37	12	13 8-147728-6	
		88.90 [3.500]	91.44 [3.600]	36	12	13 8-147728-5	
	120mm	86.34 [3.400]	88.90 [3.500]	35	12	13 8-147728-4	
		83.82 [3.300]	86.34 [3.400]	34	12	<u> </u>	_
		81.28 [3.200] 78.74 [3.100]	83.82 [3.300] 81.28 [3.200]	33	12	3 8 - 147728 - 2 1 3 8 - 147728 - 1	
		76.20 [3.000]	78.74 [3.100]	31	12	138 - 147728 - 0	_
		73.66 [2.900]	76.20 [3.000]	30		7-147728-9	_
		71.12 [2.800]	73.66 [2.900]	29		/13 7-147728-8	
		68.58 [2.700]	71.12 [2.800]	28		/13 7-147728-7	
-		66.04 [2.600]	68.58 [2.700]	27	12	13 7-147728-6	
		63.5 [2.500]	66.04 [2.600]	26	12	13 7-147728-5	
	88mm	60.96 [2.400]	63.5 [2.500]	25	12	7-147728-4	
		58.42 [2.300]	60.96 [2.400]	24	12	7-147728-3	
-		55.88 [2.200]	58.42 [2.300]	23	12	13 7-147728-2	
		53.34 [2.100]	55.88 [2.200]	22	12	7-147728-1	
		50.8 [2.000]	53.34 [2.100]	21	12	7-147728-0	
		48.26 [1.900]	50.8 [2.000]	20	12	6-147728-9	
		45.72 [1.800]	48.26 [1.900]	19	12	6-147728-8	
	70	43.18 [1.700] 40.64 [1.600]	45.72 [1.800]	18	12	6 - 147728 - 7	
	72mm	38.1 [1.500]	43.18 [1.700] 40.64 [1.600]	17	12	6 - 147728 - 6 136 - 147728 - 5	_
		35.56 [1.400]	38.1 [1.500]	15	/12	13 6 - 147728 - 4	
		33.02 [1.300]	35.56 [1.400]	14	12	13 6 + 147728 + 3	
		30.48 [1.200]	33.02 [1.300]	13	12	/13 6 - 147728 - 2	_
-		27.94 [1.100]	30.48 [1.200]	12		$1 = \frac{1}{1} = $	
		25.4 [1.000]	27.94 [1.100]	11	12	<u>/13</u> 6-147728-0	
		22.86 [.900]	25.4 [1.000]	10	12	13 5-147728-9	_
		20.32 [.800]	22.86 [.900]	9	12	13 5-147728-8	_
		17.78 [.700]	20.32 [.800]	8	12	$\sqrt{13}$ 5-147728-7	
	44mm	15.24 [.600]	17.78 [.700]	7	12	5 - 147728 - 6	
^		12.7 [.500]	15.24 [.600]	6	12	13 5-147728-5	
11		10.16 [.400]	12.7 [.500]	5	12	$\frac{1}{13}5 - 147728 - 4$	_
$\begin{pmatrix} 1 \\ 1 \end{pmatrix}$		7.62 [.300]	10.16 [.400]	4	12	5 - 147728 - 3	
	24mm	5.08 [.200]	7.62 [.300]	3	12	5 - 147728 - 2	
1 OBSOLETE	2411111	2.34[.100]	5.00 [.200]		/12	/13 5-147728-1	
	EIA TAPE WIDTH	B	A	NO OF POSN	FINISH	PART NUMBER	
L		THIS DRAWING IS A CONTR	ROLLED DOCUMENT. R BROWN	9JAN01	<b>S</b> TE	TE Connectivity Ltd.	1
		DIMENSIONS:	TOLERANCES UNLESS JOLSON OTHERWISE SPECIFIED: APVD 1	9JAN01 9JAN01 NAME			
		mm [INCHES]	LC ± - PRODUCT SPEC			OD IV, SR, .100 CL, NT, VRT, DUAL ENTRY	
			$\begin{array}{cccc} LC & \pm & - & 100-20020\\ LC & \pm & .005 & APPLICATION SPEC \\ \end{array}$		CLOS	SED ENTRY	
		4 PI ANG	<u>LES ± - 114-25018</u>		CODE DRAWING NO	RESTRICTED TO	10
		MATERIAL	ISH A A WEIGHT		79 <b>111</b> 77	28 I	
			VEIGHT - CUSTOMER DRAWI		79 <b>C-</b> 1477	28 – <sup>Le</sup> 1:1 <sup>Sheet</sup> 2 <sup>of</sup> 2 <sup>Rev</sup> H6	

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2					1			
				REVISIONS				
	Р	LTR		DESCRIPTION		DATE	DWN	APVD
		_	SEE SHEET 1			_	_	_

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TE Connectivity: 6-147728-3