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THIS DRAWING IS A CONTROLLED DOCUMENT.		CRIMP DATA AMP TERMINAL AMP CRIMP SPECS TERMINAL NAME: 1.8 MIC RECEPTACLE CRIMP SIZE TYPE RANGE WIRE 1.78 [.070 IN] F 0.50mm² - 1.00mm² INSUL 3.30 [.130 IN] O 1.40-2.40 [.055095 IN] WIRE STRIP LENGTH APPL INSTRUCTION 3.90-4.70 [.154185 IN] APPL SPEC TERMINAL - APPL SPEC 114-3118 TERMINAL SEAL TERMINAL SEAL TERMINAL SEAL - - TERMINAL SEAL - - - -									
		- - - WIRE SIZE mm²AWG 1.00mm 0.75mm 0.50mm - - -	2	1.32	- - - - - - - - - - ±0.05 [.052 ±0.05 [.050 ±0.05 [.046 - - - - -	±.002 INJ 2 ±.002 INJ 3	- - - - - - - - - - - - - - - - - - -	50]			
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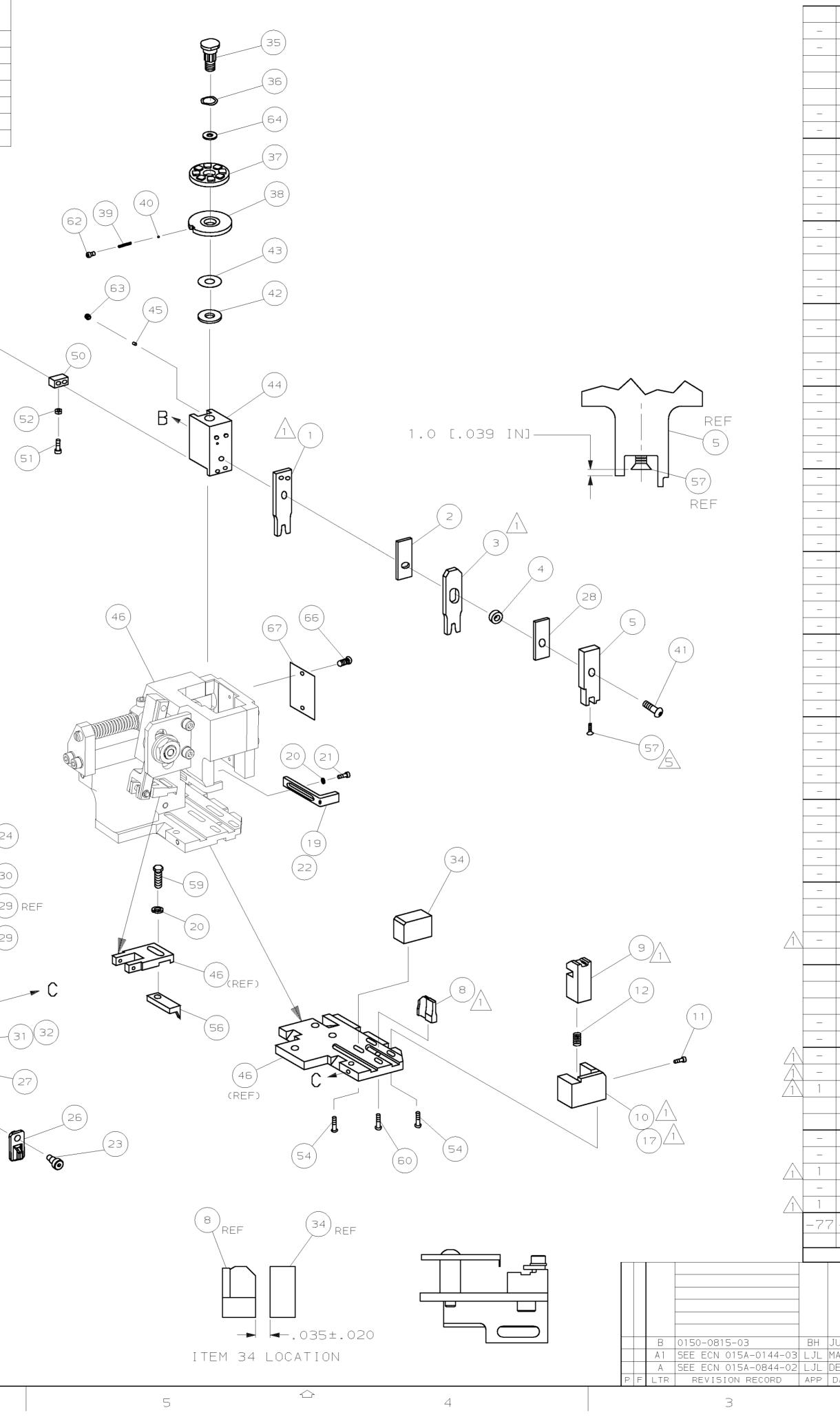
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_	1	1	1	1	1	1	461264-1 21017-2	PLATE, IDENTIFICATION SCR,DRIVE(#2×.19)ID PLATE	67 66	
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	1	1	1	1	1	1	986950-1 3-18031-0	WASHER, FLAT PRECISION SCR,SKT SET(M6X6)RAM	64 63	-
_	1	1 2	1	1	1	1	18023-9 1-18024-5	SCR, SHC (M4X6) INS DISC SCR, BHC (M5X25) DRAG	62 61	
_	2	2	2	2	2	2	18024-7	SCR, BHC (M4X10) ANVIL	60	
_	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59 58	
_	1	1	1	1	1	1	985575-3 1338685-1	SCR, FHC (M3X10) DEP PAWL, FEED	57 56	
		I					1330003-1	FAWL, ILLU	55	
_	4	4	4	4	4	4	18024-8	SCR,BHC(M4×12)SHEAR HOLDER	54 53	
_	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52	
	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	-
-		1	1	1	1	1	690753-2 18024-3	SPACER, TONKER SCR, BHC (M3X10) CAM	50 49	
_	-	1		-	1	_	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
_	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	-
_	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	-
		1	1	1	 1	 1	690191-1 1338660-1	PLUG, NYLON Ram	45 44	
_	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43	С
_	1	1	1	1	1	1	690124-1	WASHER, RAM	42	
_	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41	-
_	1	1	1	1	1	1	23241-1 2-22278-7	BALL, STEEL Spring, compression	40 39	
	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38	-
_	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37	
_	1	1	1	1	1	1	22480-5	WASHER, SPRING	36	
_	1	1	1	1	1	1	690212-1	POST, RAM	35 34	-
	2	2	2	2	2	2	1320934-1	SUPPORT, TERMINAL SCR,BHC(M4X20)STRIP GUIDE	34	
_	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	$\langle \rangle$
_	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31	
_	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30	
_	1	1	1	1	1	1	1633073-1 1-455888-7	STRIP GUIDE PLATE ASSY	29 28	
	2	2	2	2	2	2	1-455888-7	SPACER, FRONT SHEAR DEP Spring, drag	28	
_	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
_	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
_	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	-
_	1		1	1		1	980371-4 690472-2	SCR,SHC SHLD Stripper	23 22	-
_	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	22	В
_	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20	
_	_	1	_	_	1	_	690472-1	STRIPPER	19	-
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									16	
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_	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12	
_	1	1	1	1	1	1	356885-5	STOP, SHEAR	11	-
	- 1	1	1	- 1			1-1320921-0 318707-1	HOLDER, SHEAR, FRONT (CUT) SHEAR, FLOAT (FRONT)	10 9	-
1	2	2	2	1	1	1	3-1333203-7	ANVIL	8	
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_	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5	1
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