PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426334-1	B	–	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426334-2	B	–	BENCH	MECH PRE FEED	CUTS CARRIER
1426334-6	B	–	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426334-1	B	–	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426334-2	B	–	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426334-6	B	–	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426334-7	A	–	–	–	SPARE PARTS KIT

CRIMP DATA YAZAKI TERMINAL AMP CRIMP SPECS /4\

TERMINAL NAME: TERMINAL 070, TYPE FEMALE

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.50-0.75mm²
INSUL	2.54 [.100 IN]	F	2.50 MAX [.098 IN MAX]

WIRE STRIP LENGTH		APPL INSTRUCTION
3.90-4.70 [.154-.185 IN]		408-8322

TERMINAL APPL SPEC	114-3118	–		FEED 11.00 [.433 IN]

TERMINALS APPLIED

AMP TERM PN	MFR TERM PN			
286937-1	7116-1473	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–

WIRE SIZE mm² AWG		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
0.75mm²		1.22 ±0.05 [.048 ±.002 IN]		8-354778-4 [.2915]
0.50mm²		1.09 ±0.05 [.043 ±.002 IN]		9-354778-5 [.2970]
–		–		–
–		–		–
–		–		–
–		–		–
–		–		–
–		–		–

/1\ RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

/4\ ALL CRIMP DATA CALCULATED BY TYCO.

PARTS LIST

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
–	1	1	1	1	1	1	1426334	PRINT, APPLICATOR LOG SHEET	73
–	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
									71
									70
									69
									68
–	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
–	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
–	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
–	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
–	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
–	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
–	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
–	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
–	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
–	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
									53
–	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
–	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
–	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
–	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
–	–	1	–	1	–	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
–	1	–	1	–	1	–	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
–	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
–	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
–	1	1	1	1	1	1	1338660-1	RAM	44
–	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
–	1	1	1	1	1	1	690124-4	WASHER, RAM	42
–	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
–	1	1	1	1	1	1	23241-1	BALL, STEEL	40
–	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
–	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
–	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
–	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
–	1	1	1	1	1	1	690212-1	POST, RAM	35
–	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
–	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
–	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
–	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
–	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
–	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
–	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
–	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
–	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
–	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
–	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
–	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
–	1	–	1	–	1	–	690472-2	STRIPPER	22
–	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
–	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
–	–	1	–	1	–	1	690472-1	STRIPPER	19
									18
–	1	1	–	1	–	–	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
–	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
–	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
–	1	–	1	–	1	–	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
–	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	3-1333202-4	ANVIL	8
–	1	1	1	1	1	1	1-240641-7	SPACER, DEPRESSOR (REAR)	7
									6
–	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
–	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	4-456134-0	CRIMPER, INSULATION	3
–	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456403-0	CRIMPER, WIRE	1

QTY REQD PER ASSY ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

ITEM 30 SHORT POSITION

	B	0150-0813-03	BH	JUL03
	A	SEE ECN 015A-0465-02	LJL	JUL02
P	F	LTR	REVISION RECORD	APP	DATE

LAYOUT L1426334
SET UP GAGE 458637-3
LOC A DIST 66

AMP 1756 REV 3-92   04-AUG-03   08:58:35 us018246

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