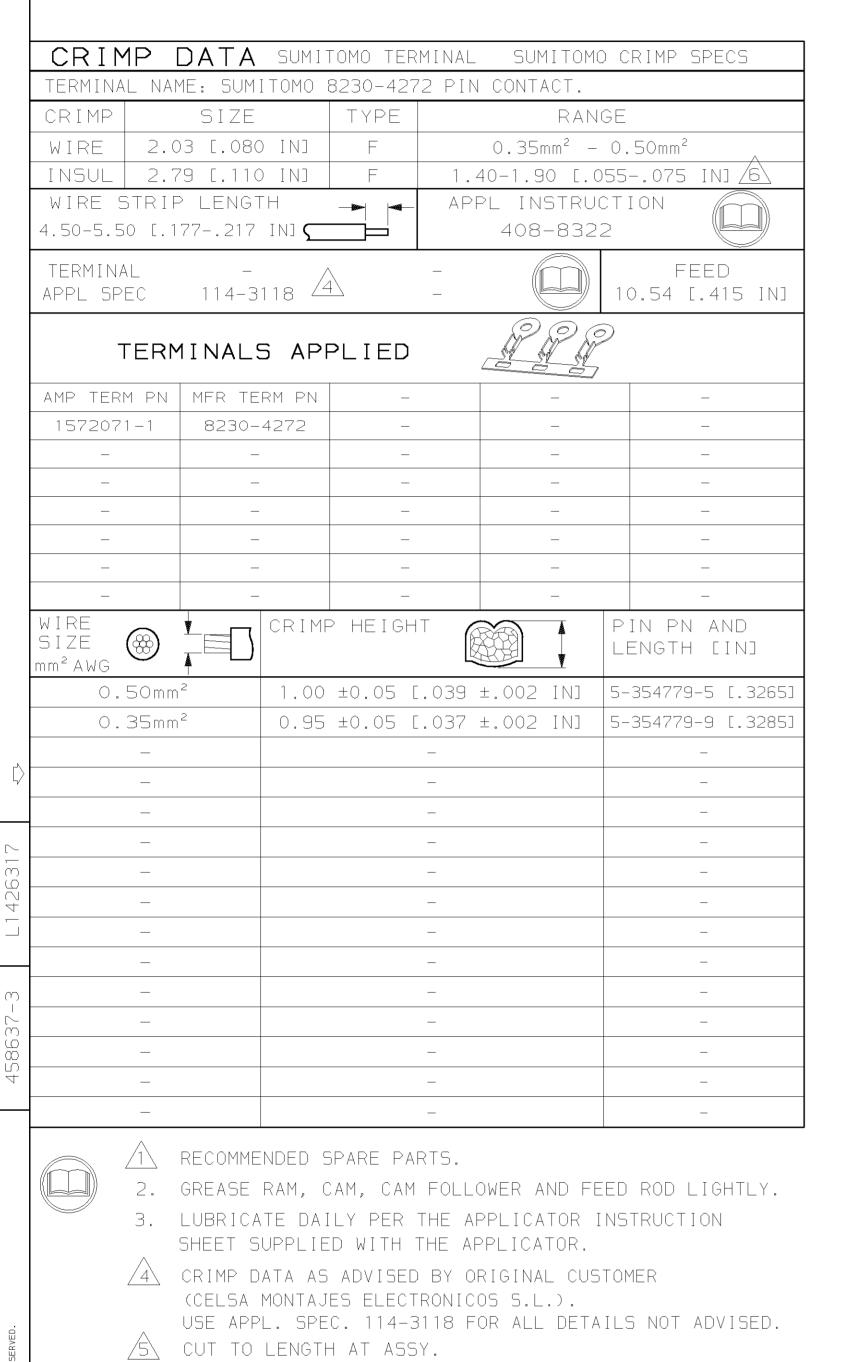
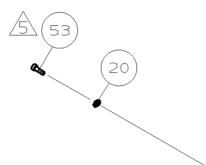
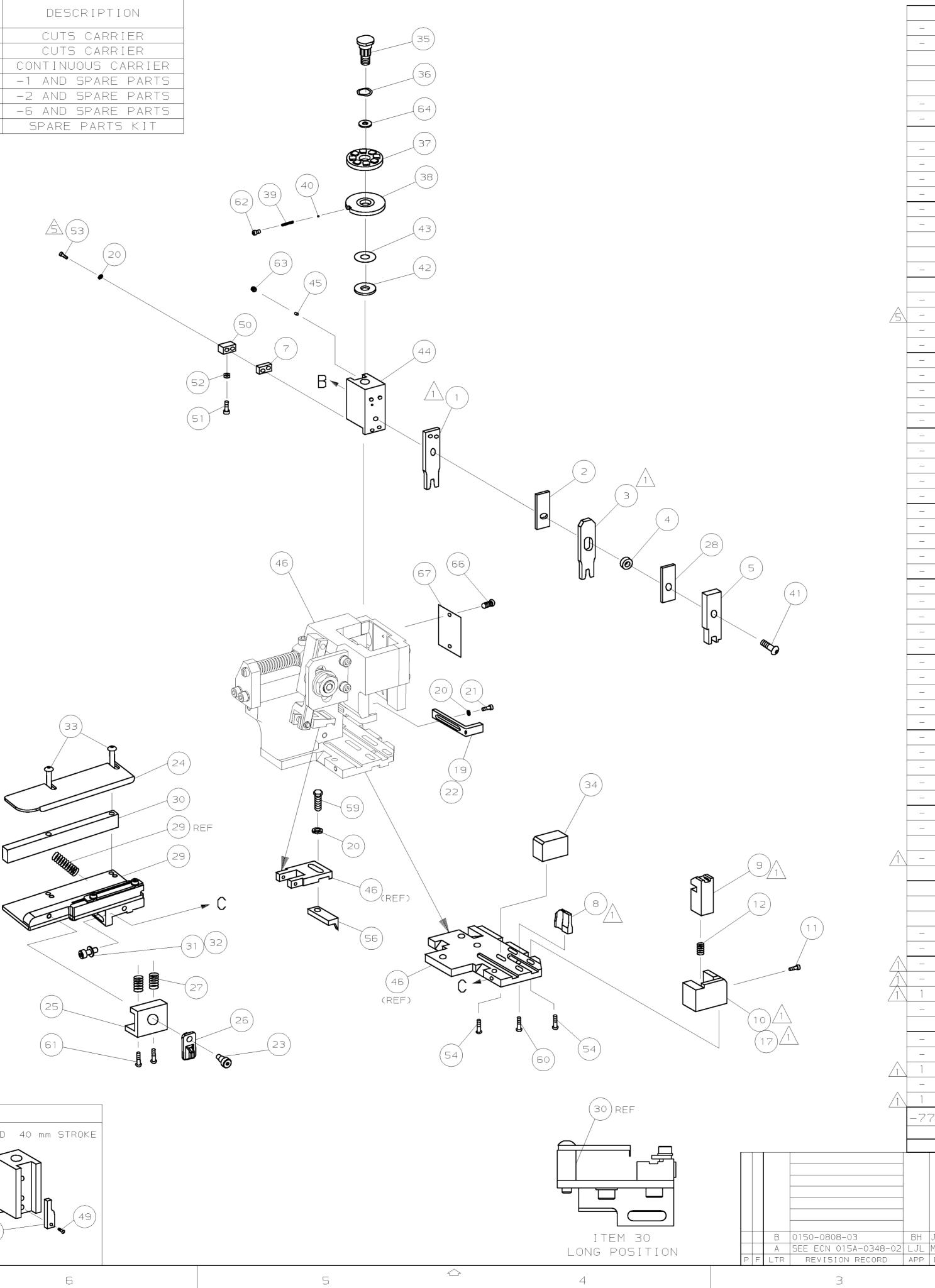
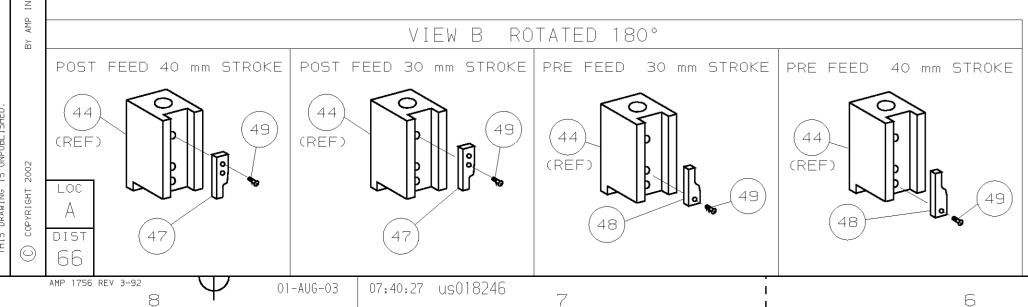
| DRAWING MADE IN THIRE | | | | | |
|-----------------------|-----|-----------------|------------|----------------|--------------------|
| PART NUMBER | REV | F I RST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
| 1426317 - 1 | В | _ | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1426317-2 | В | _ | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1426317-6 | В | | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426317-1 | В | | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426317-2 | В | | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1426317-6 | В | | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426317-7 | A | _ | _ | _ | SPARE PARTS KIT |









6 INSULATION CRIMP HEIGHTS REQD:

WIRE SIZE 0.35mm² = 2.00 ±0.1 WIRE SIZE $0.50 \text{ mm}^2 = 2.05 \pm 0.1$



| /home/us018246/edmmod | | | | | | | od | | | |
|--|--------|--------------------------|--------|------|---------|-------|---------------------------|---|-------------|--|
| | | | | | | | | | 73 | \sim |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1426317 1338705-1 | PRINT, APPLICATOR LOG SHEET DOCUMENTATION PACKAGE | 72 71 | 0 0 0 0 0 0 0 0 0 0 0 0 0 0 |
| | | | | | | | | | 70 | 426 |
| | | | | | | | | | 69 68 | <u></u> |
| | 1 | 1 | 1 | 1 | 1 | 1 | 461264-1 | PLATE, IDENTIFICATION | 67 | Ð |
| | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCR,DRIVE(#2x.19)ID PLATE | 66 65 | D |
| | 1 | 1 | 1 | 1 | 1 | 1 | 986950-1 3-18031-0 | WASHER, FLAT PRECISION SCR,SKT SET(M6X6)RAM | 64 63 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 18023-9 | SCR, SHC (M4X6) INS DISC | 62 | |
| | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-5 18024-7 | SCR, BHC (M5X25) DRAG SCR, BHC (M4X10) ANVIL | 61 60 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR, HEX (M4X8) FEED FINGER | 59 | |
| | | | | | | | | | 58 57 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 56 55 | |
| | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR,BHC(M4×12)SHEAR HOLDER | 54 | |
| | 2 | 2 | 2 | 2 | 2 | 2 | 1-18023-4 18030-1 | SCR,SHC(M4×20)TERM HLD DWN NUT,HEX(M3)HOLD DOWN | 53 52 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLDDOWN | 51 | • |
| | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2 18024-3 | SPACER, TONKER SCR,BHC(M3X10)CAM | 50 49 | |
| | - | 1 | - 1 | - 1 | 1 | - | 1338675-1 1338676-1 | CAM, PRE FEED 30 & 40 mm ST CAM, POST FEED 30 & 40 mm ST | 48 47 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR BASIC SUBASSY | 46 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1 1338660-1 | PLUG, NYLON Ram | 45 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1 | WASHER, LAMINATED | 43 | С |
| | 1 | 1 | 1 | 1 | 1 | 1 | 690124-1 992285-2 | WASHER, RAM SCR,SHC LOW HD(M8X25)RAM | 42 41 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 23241-1 2-22278-7 | BALL, STEEL Spring, compression | 40 39 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1-1320922-2 | DISC, INSULATION | 38 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 354777-1 22480-5 | WIRE DISC, PLASTIC WASHER, SPRING | 37 36 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 690212-1 | POST, RAM | 35 | |
| | 1 2 | 1 | 1 | 1 | 1 | 1 | 1320934-1 1-18024-0 | SUPPORT, TERMINAL SCR,BHC(M4X20)STRIP GUIDE | 34 33 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2 1-18023-2 | WASHER, FLAT(M4) SCR,5KT CAP(M4X12)MOUNT BLOCK | 32 31 | $\langle \rangle$ |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-4 | SPACER, STRIP GUIDE | 30 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-1 455888-3 | STRIP GUIDE PLATE ASSY SPACER, FRONT SHEAR DEP | 29 28 | |
| | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG | 27 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1 240792-1 | LEVER, DRAG RELEASE DRAG, TERMINAL | 26 25 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1 980371-4 | PLATE, STRIP GUIDE SCR,SHC SHLD | 24 23 | |
| | 1 | - | 1 | 1 | | 1 | 690472-2 | STRIPPER | 22 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1 18025-2 | SCR, SHC (M4X10) STRIPPER WASHER, LOCK (M4) STRIPPER | 21 20 | В |
| | _ | 1 | _ | _ | 1 | _ | 690472-1 | STRIPPER | 19 | |
| | 1 | _ | _ | 1 | _ | | 1338684-1 | HOLDER, SHEAR, FRONT (NO-CUT) | 18 17 | |
| | | | | | | | | | 16 15 | |
| | | | | | | | | | 14 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 5-22280-0 | SPRING, SHEAR | 13 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 356885-4 | STOP, SHEAR | 11 | |
| | - 1 | 1 | 1 | - | 1 | 1 | 1320921-1 462006-2 | HOLDER, SHEAR, FRONT (CUT) SHEAR, FLOAT (FRONT) | 10 | |
| | 2 | 2 | 2 | 1 | 1 | 1 | 4-1333204-5 2-240641-3 | ANVIL Spacer, depressor (rear) | 8 7 | |
| | | | | | | | | | 6 | |
| | 1 | 1 | 1 | 1 | 1 | 1 | 2-455889-0 238011-4 | DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER | 5 | |
| | 2 | 2 | 2 | 1 | 1 | 1 | 6-456134-5 | CRIMPER, INSULATION | 3 | |
| | 2 | 2 | 2 | 1 | 1 | 1 | 455888-6 1-456405-3 | SPACER, CRIMPER CRIMPER, WIRE | 2 | |
| 7 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO | DESCRIPTION | I TEM NO | A |
| | | | REQD | | | | | SY NO (WHEN BLANK, USE DWG REVIS) Parts list | UN) | |
| | D | IMENS: 0 NOT | SCALE | PRIN | | MATL | _ HT TR | _ FIN _ | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- AMP Incorporated | | | | | | | | | | |
| 2 PLC DEC ±- 3 PLC DEC ±- NAME O L D D D D D D D D D D D D D D D D D D | | | | | | | | | | |
| _ | JL03 s | NGLES URF TE Fmove | EXTURE | | T ak | SCALE | SIDE FEED HD- | I APPLICATUR HD-I A | PPL ev | |
| MAY02 REMOVE BURRS, BREAK SCALE D WG 1426317 SHEET REV DATE SHARP EDGES RO.38 MAX - D NO 1426317 SHEET REV CAGE CODE CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO - | | | | | | | | | | |
| | | 007 | 79 | |) I UI | | AND AJJLIDL | | | J |

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