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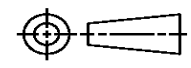
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426030-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426030-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426030-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426030-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426030-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426030-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426030-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

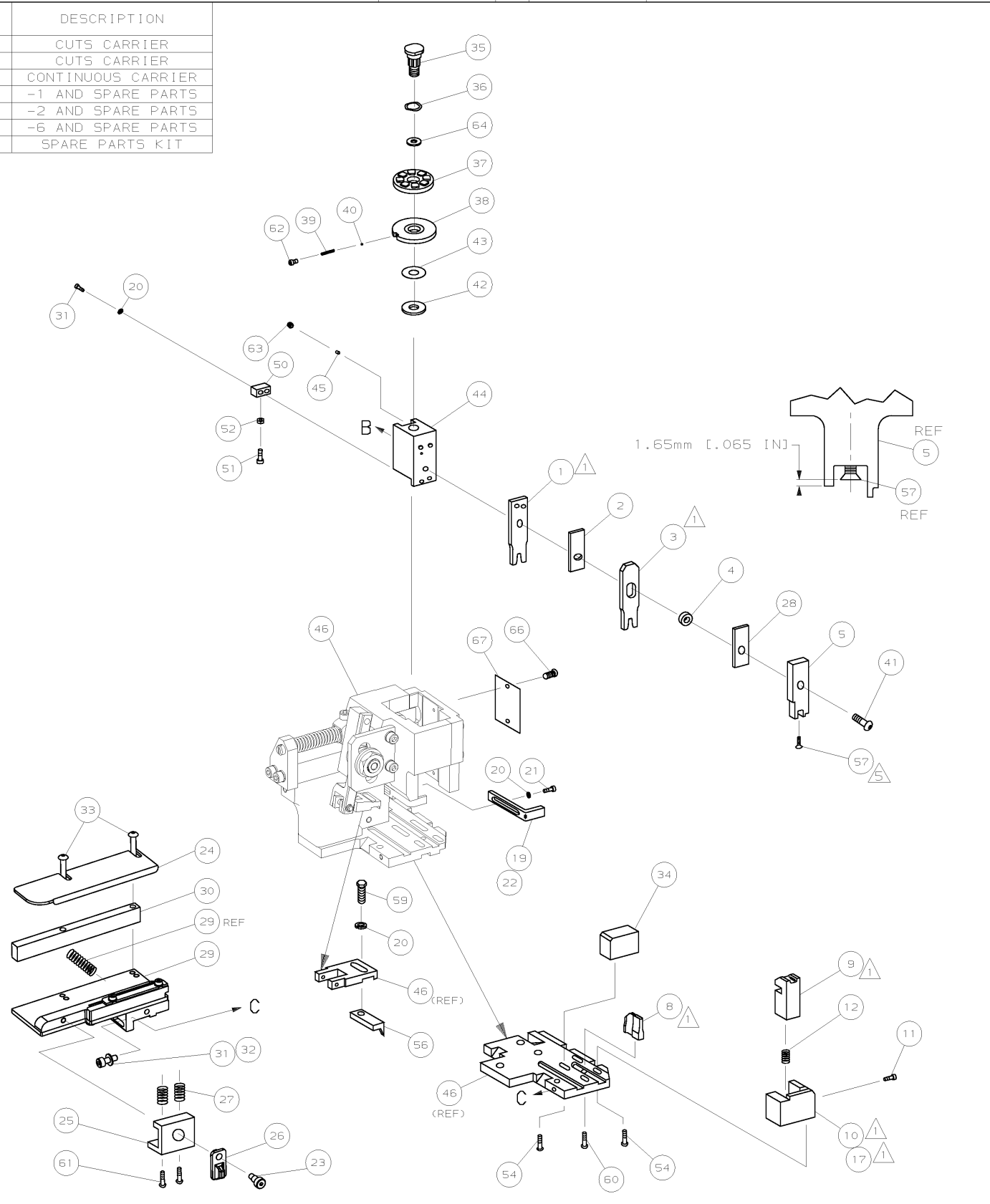
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [0.080 IN]	F	0.50 - 1.00mm ²
INSUL	4.06 [1.160 IN]	0	1.40-2.70 [0.055-.106 IN]
WIRE STRIP LENGTH	APPL INSTRUCTION		
4.40-5.00 [1.173-.197 IN]	408-8322		

TERMINAL	-	FEED
APPL SPEC	114-18050	14.00 [0.551 IN]

TERMINALS APPLIED

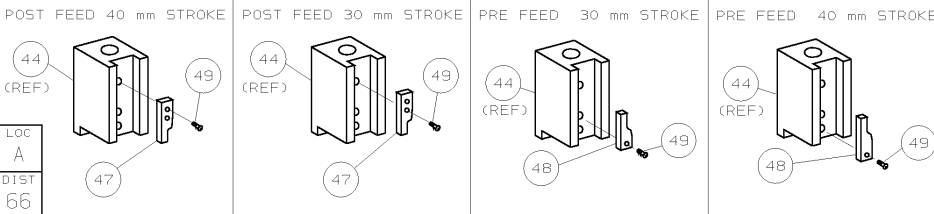
TERMINAL	SEAL	SEAL	-	-
927770	828904	828905	-	-
929280	828904	828905	-	-
929939	828904	828905	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
mm ² AWG		
1.00mm ²	1.36 ±0.05 [0.054 ±.002 IN]	1-354779-9 [0.3085]
0.85mm ²	1.31 ±0.05 [0.052 ±.002 IN]	2-354779-4 [0.3110]
0.75mm ²	1.27 ±0.05 [0.050 ±.002 IN]	2-354779-6 [0.3120]
0.50mm ²	1.18 ±0.05 [0.046 ±.002 IN]	3-354779-7 [0.3175]



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°



SEAL USAGE CHART

SEAL PART NUMBER	INSULATION DIAMETER
828904	∅ 1.2-2.1
828905	∅ 2.2-3.0

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1426030	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	1	1	1	1	1	1			71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6 LW) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) IN5 DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1	1			55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	1	1	1	1	1	1			53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-3	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC 5HLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1			17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333204-9	ANVIL	8
-	1	1	1	1	1	1			7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	3-238011-3	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	8-683454-9	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456405-5	CRIMPER, WIRE	1

REVISION RECORD

REV	DATE	DESCRIPTION
G1	0150-1145-03	BH OCT03 DIMENSIONS: mm (INCHES)
G	EC 0150-0690-03	CMR JULY03 DO NOT SCALE PRINT.
F1	0150-1048-02	BH AUG02 TOLERANCES UNLESS OTHERWISE SPECIFIED:
F	0150-1036-01	CE OCT01 1 PLC DEC ±0.5 [0.02 IN]
E	SEE ECN 015A-0665-01	MC AUG01 2 PLC DEC ±-
D	SEE ECN 015A-0334-01	LL APR01 3 PLC DEC ±-
C	SEE ECN 015A-0126-01	LL FEB01 ANGLES ±-
B	SEE ECN 015A-0613-00	MC JAN01 SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX
A	SEE ECN 015A-0490-00	MC OCT00

QTY REQD PER ASSY

PARTS LIST

DR M.CLIFFORD 15JUN00 APP 15JUN00 F.BACKHURST

CHK 17-10-00 REL 17-10-00 M.CLIFFORD

NAME SIDE FEED HD-I APPLICATOR

SCALE 1:1

DWG NO 1426030

SHEET 1 OF 1

REV G1

CUSTOMER AND ASSEMBLY DRAWING

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LAYOUT L1426030 SET UP GAGE 458637-3

2000

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