

	I					1
REVISIONS			DATE	DWN	APVD	
						D
		4		1	1	
OR P	AR1	Γ				С
						В
£ 7		Con	nectivit			А
CAGE CODE DRAWING NO		SHEET		RESTRIC	ТЕ Д ТО V	
			~			

	DRAWING MADE IN THIRD ANGLE PROJECTION	13858	889 → 1385889
-	PART NUMBER REV FIRST USED 1385889-1 A 122500-1 1385889-2 A 565435-5 1385889-3 A 354500-1	MACHINE RAM FRAME (REF) (R	TERMINAL NAME: JUNIOR POWER TIMER CONTACT AMP TERMINAL AMP CRIMP SPECS 929937 REF CRIMP HEIGHT WIRE SIZE B-8 1.77 ±0.05mm [.070 ±.002] 2.5mm² D-0 1.64 ±0.05mm [.065 ±.002] 2mm² D-7 1.51 ±0.05mm [.059 ±.002] 1.5mm²
		GUARD BRKT (REF) AMP-0-LECTRIC TM TERM GUARD G TERMINATOR GUARD	- NOT USED SEAL PN CRIMP SIZE TYPE RANGE 828905 WIRE 2.80mm [.110] F 1.5-2.5mm² WIRE STRIP LENSTH TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT 4.9-5.5mm 114-18050 14mm[.551] 408-8040 458637-1 L1578
NIRULLEU UUCUMENI.		4 4 5 6 6 6 6 6 6 6 6 6 6 6 6 6	Image: Second system Image: Second system 129 Image: Second system 128 Image: Second system 127 Image: Second system 126 Image: Second system 125 Image: Second system 127 Image: Second system 125 Image: Second system 121 Image: Second system 123 Image: Second system 122
07 V CI SNIMVYO CILI			REF REF - A 1-21030-1 PIN, DOWEL (Ø.187×.50) LEVER 120 REF REF REF - A 1-21030-6 PIN, DOWEL (Ø.187×1.25) HOUSING 119 REF REF REF - A 1-21030-6 PIN, DOWEL (Ø.187×1.25) HOUSING 119 REF REF REF - A 21045-3 RING, RET "C" (Ø.187) FD FING PIN 118 1 1 1 - A 21024-5 WASHER, LOCK (#10) ADJ BLOCK 117 REF REF REF - A 21024-5 WASHER, LOCK (#10) ADJ PLATE 116 REF REF REF - A 21024-5 WASHER, LOCK (#10) ADJ PLATE 116
			REF REF REF - A 5-21028-1 PIN, SLT SPR(Ø.125x.50) ADJ ROD 113 Image: A triangle A t
¢	55 54		Image: Constraint of the second system of
	93 (24) (30) (53) (53) (54) (54) (54) (55) (54) (5		Image: Normal System Image: No
			1 1 1 1 - A 1+21000-3 SCR, FITC CO-32 X, 300 DEP 32 1 1 1 - A 1+21002-7 SCR, BHC (6-32 X, 38) CAM 91 1 1 - - A 7+21000-9 SCR, SHC (4-40 X, 19) STRIPPER 89 1 1 - - A 7+21000-9 SCR, SHC (4-40 X, 19) STRIPPER 89 1 1 - - A 2+22603-0 SCR, HEX HD (8-32 X, 31) FEED FINGER 86 1 1 1 - A 2+22603-0 SCR, HEX HD (8-32 X, 31) FEED FINGER 85
LICATION FEB 02,2005 . 5 RESERVED.	GUIDE OFF INSULATION BARREL 95 94		3 3 3 - A 2-21000-7 SCR,SHC(8-32×.50)STRIPPER 84 REF REF REF - A 3-21000-7 SCR,SHC(10-32×.75)FEED ROD GD 83 REF REF REF - A 3-21000-6 SCR,SHC(10-32×.62)FD ADJ BLK 82 1 1 1 - A 3-21000-4 SCR,SHC(10-32×.38)SG ADJ BL 81 REF REF REF - A 3-21000-4 SCR,SHC(10-32×.38)SG ADJ BL 81 REF REF - A 3-21000-4 SCR,SHC(10-32×.38)PIVOT BLK 80 - REF - B 455749-1 GUARD, WINDOW 79 REF - - B 679532-1 INSERT, GUARD 78 1
BY AMP INCORPORATED. ALL RIGHT	POST FEED 1 5/8 STROKE (44) (REF) (47) (47) (REF) (47)	 RECOMMENDED SPARE PARTS. GREASE LIGHTLY. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE. LUBRICATE DAILY USING NO. 20 MACHINE OIL. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT 	REF REF REF A 458109-1 WASHER, SPECIAL 72 REF REF REF A 458109-1 SPACER 71 -3 -2 -1 U/M DWG SIZE PART NO DESCRIPTION ITEM NO
THIS DRAWING 15-UNPUEL JSHED.	H LICC A DIST E6 LEADMAKER K TERMINATOR G TERMINATOR H H H H H H H H H H H H H	 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE T 	AFTER WIRE SIZE SETTING. USE OF SETTING AT BELOW MIN REQUIRED CRIMP HEIGHT SETTING
	bb ELADITACIÓN DENOTITACIÓN MMP 1756 REV 3-92 8 19-APR-05 10:57:57 us024474 7	6 5	P F LTR REVISION RECORD APP DATE 4 3

	-1 LEADMAKER -2 BENCH MODEL						_	
	-3 BENCH MODEL				-			
	REF	REF	REF	-	В	22594-8	NUT, HEX (1/2-20)	70
	REF	REF	REF		B	240628-1	PLATE, ADJUSTMENT	69
	REF	REF	REF	_	B	240626-1	SHAFT, PIVOT	68
	REF	REF	REF	_	B	240633-1	BUSHING	67
	<u> </u>		REF	_	A			66
	REF REF	REF	REF	_	B	455680-1 240629-1	LEVER, INTERMEDIATE BLOCK, PIVOT	65
		REF	REF	_	A	240629-1	SCREW, ADJ FEED ROD	64
							PIN. CAM ROLLER	
	REF		REF	-	B	240659-3	,	63
	<u> </u>	REF	REF	-	B	240658-1	ROLLER, CAM	62
	<u> </u>	REF	REF	-	B	454398-2	ROD, FEED	61
		REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
	REF	REF	REF	-	C	454220-1	CAP, RAM	59
	REF	REF	REF	-	D	454485-1	HOUSING	58
	1	1	1		В	450527.2		57 56
		1 DEE		-	B	458537-2	PAWL, FEED	55
	REF	REF	REF	-		240624-1	PIN, FEED FINGER	
	REF		REF	-	B	691499-1	SPRING, FEED FINGER	54
	REF		REF	-	B	690541-1	HOLDER, FEED FINGER	53
	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	-	A	690753-1	SPACER, TONKER	50
	1	-	-	-	В	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	-	1	-	-	В	690602-5	CAM, PRE-FEED 1 1/8 ST	48
	-	-	1	-	В	690501-4	CAM, POST-FEED 1 5/8 ST	47
	1	1	1	-	В	459456-2	APPLICATOR, BASIC (SUBASSY)	46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	455673-1	RAM	44
								43
								42
	1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	41
								40
	1	1	1	-	A	690125-1	SHIM SUBASSY	39
	1	1	1	-	В	469367-2	SPACER, FINE ADJUST	38
	1	1	1	-	В	879103-2	FINE ADJUST HEAD SUBASSY	37
								36
								35
	1	1	1	-	В	690786-6	SUPPORT, TERMINAL	34
	REF	REF	REF	-	D	455675-1	PLATE, BASE	33
								32
	1	1	1	-	В	1320908-2	SPACER, STRIP GUIDE	31
	REF	REF	REF	-	В	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	-	С	1633091-1	STRIP GUIDE ASSEMBLY	29
	1	1	1	-	С	455888-7	SPACER, FRONT SHEAR DEP	28
								27
								26
					_			25
	1	1	1	-	D	1320928-1	GUIDE, STRIP (REAR)	24
								23
	-	-	1	-	В	690472-2	STRIPPER	22
	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
	1	1	-	-	В	458949-1	STRIPPER	19
								18
					_			17
	1	1	1	-	В	318563-1	GUARD, CHIP, FRONT	16
								15
								14
								13
	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
	1	1	1	-	В	690461-2	STOP, SHEAR	11
	1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
7	1	1	1	-	C	318707-1	SHEAR, FLOAT (FRONT)	9
7	1	1	1	-	C	9-854014-5	ANVIL	8
								7
								6
	1	1	1	-	С	318701-1	DEPRESSOR, SHEAR (FRONT)	5
	1	1	1	-	В	238011-8	SPACER, BLOCK CRIMPER	4
7	1	1	1	-	C	7-683454-7	CRIMPER, INSULATION	3
	1	1	1	-	C	1-455888-4	SPACER, CRIMPER	2
7	1	1	1	-	С	2-456408-0	CRIMPER, WIRE	1
	-3	-2	- 1	U/M	DWG SIZE	PART NO	DESCRIPTION	I TEM NO
					-	REVISION OF EACH A	SSY NO (WHEN BLANK, USE DWG REVIS	
		REQD					PARTS LIST	
		SIONS			MATL	_ HT TR	_ FIN _	
		T SCAL				-		
		TOLERANCES UNLESS DTHERWISE SPECIFIED: 2 PLC DEC ±-			DR R. KNE	18JAN05 APP 18JAN05 EPPER T.ELBIN		
	3 PLC	DEC ±	-		CHK 0	2FEB05 REL 02FEB05	Harrisburg, PA 17105	i-3608
	3 PLC DEC ±- 4 PLC DEC ±-				G	.BAILEY R.KNEPP	MACHINE R	F
	4 PLC	ANGLES ± -			INAME -			
	ANGLE	5 ± -	E,	7	NAME C	SIDE FEED HD	im applicator mini a	
05	ANGLE SURF	5 ± -		V AK	SCALE		1395990 SHEET R	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: <u>1385889-2</u>