

13858	51 🗸 1385851								/home/us012285/	'dmtecmod
	TERMINAL NAME: TERMINA	-		1			1AKER	MECH POST FEED	-	<u></u>
INING MACHINE GUARD E (REF) (REF)	AMP TERM PN MFR TERM PN 1572619 5022			-2			10DEL K	MECH PRE FEED	-	
		PAD CRIMP HEIGHT WIRE SIZE		-E			10DEL G	MECH PRE FEED		70 00
		A .053 ±.002 [1.36 ±0.05mm] 18		RE		REF		22594-8 240628-1	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	69 m
		B .048 ±.002 [1.22 ±0.05mm] 20			F REF			240626-1	SHAFT, PIVOT	68
		C .044 ±.002 [1.13 ±0.05mm] 22			F REF		– B	240633-1	BUSHING	67
79		D .042 ±.002 [1.07 ±0.05mm] 24			F REF		– A	455680-1	LEVER, INTERMEDIATE	66
		CRIMP SIZE TYPE RANGE			F REF		– B – A	240629-1 240632-2	BLOCK, PIVOT Screw, adj feed rod	65 D
M GUARD G TERMINATOR GUARD		WIRE .070 [1.78mm] F 18			F REF		– B	240659-3	PIN, CAM ROLLER	63
		INSUL .120 [3.02mm] F Ø.060090			F REF		– B	240658-1	ROLLER, CAM	62
(100)	wire strip length TERM APPL .141172 NONE				F REF		- B	454398-2	ROD, FEED	61
		4-354779-4 PIN, WIRE DISC (.3210)D 129	<u> </u>		F REF		– A – C	454178-1 454220-1	GUIDE, FEED ROD Cap, ram	60 59
	2 2 2 - C	3-354779-9 PIN, WIRE DISC (.3185)C 128			F REF		Ŭ	454485-1	HOUSING	58
	2 2 2 - C	2-354779-9 PIN, WIRE DISC (.3135)B 127								57
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	1-354779-9PIN, WIRE DISC (.3085) A126986950-1WASHER, FLAT PRECISION125			F REF	1 REF	– B – B	458537-2 240624-1	PAWL, FEED PIN, FEED FINGER	56 55
	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	217238–1 GENERAL INSTRUCTION PACKAGE 124			F REF		– D	691499-1	SPRING, FEED FINGER	54
	1 1 1	4088040 SF APPL INST 408-8040 123			F REF		– B	690541-1	HOLDER, FEED FINGER	53
		122		RE	F REF	REF	– A	455679-1	LEVER, TERMINAL FEED ARM	52
	REF REF REF - A	4-21028-0PIN,SLT SPR(Ø.093×.75)ST GDE PL1211-21030-1PIN,DOWEL(Ø.187×.50)LEVER120			1	1	- A - A	811242-2 690753-1	BUMPER, HOLDDOWN Spacer, tonker	51
	REF REF REF - A	1-21030-6 PIN, DOWEL (Ø. 187×1.25) HOUSING 119		1			– B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	REF REF REF - A	21045-3 RING,RET "C" (Ø.187)FD FING PIN 118		_	1		– B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
()	1 1 1 - A	21024-5 WASHER, LOCK (#10) ADJ BLOCK 117		1		1	- B	690501-4	CAM, POST-FEED 1 5/8 ST	47
	REF REF REF - A	21024-5 WASHER,LOCK (#10) ADJ PLATE 116 21024-5 WASHER,LOCK (#10) FEED GDE ROD 115		1	1	1	– B – A	459456-1 690191-1	APPLICATOR, BASIC (SUBASSY) Plug, Nylon	46
	2 2 2 - A	21024-2 WASHER,LOCK (#4) FRONT STP GUIDE 114		1	1	1	- C	455673-1	RAM	44
	REF REF REF – A	5-21028-1 PIN, SLT 5PR (Ø.125×.50) ADJ ROD 113		1	1	1	– A	690125-1	WASHER, LAMINATED	43 C
		$\frac{112}{112}$		1	1	1	– A	690124-1	WASHER, RAM	42
	4 4 4 – A REF REF REF – A	21024-4 WASHER, LOCK (#8) STRIPPER 111 21899-4 WASHER, FLAT (\$\$/16) SCREW ADJ 110		1	1	1	- A - A	7-21002-9 23241-6	BOLT, CRIMPER(5/16×1.00) BALL, STEEL	41
		109		1	1	1	– A	690170-1	SPRING, COMPRESSION	39
	1 1 1 - A	21018-5 NUT, HEX (NO. 6) HOLDDOWN 108		1	1	1	- C	690142-1	DISC, INSULATION	38
	REF REF REF - A	21068-5 NUT, HEX (6-32) FEED ADJ 107		1	1	1	- D - A	354777-1 22480-5	DISC, WIRE Washer, spring	37 36
(69)		105		1	1	1	– B	690212-1	POST, RAM	35
(116)	1 1 – – A	992031-1 PIN, CLEVIS 104		1	1	1	– B	690786-3	SUPPORT, TERMINAL	34
(82)	1 1 1 - A	21009-2 SCR, SKT SET (1/4-20×.25 LW) RAM 103		RE	F REF	REF	- D	455675-1	PLATE, BASE	33
	REF REF REF - A	21017-2SCR, DRIVE (#2×.19) ID PLATE1026-23715-5SCR, PAN HD (6-32×1.50) FEED ADJ101					– A	690432-3	SCREW, ADJUSTMENT	32 (] 31
	1 1 1 1 – B	461264–1 PLATE, IDENTIFICATION 100		RE	F REF	REF	– B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	2 2 2 - A	3-21002-0 SCR, BHC(10-32x.88)DRAG 99		1	1	1	- C	2-455671-2	PLATE, STRIP GUIDE	29
	1 1 1 $-$ A	22733-8 SCR, BHC (8-32×.38 LW) ANVIL 98		1	1	1	- C	455888-5	SPACER, FRONT SHEAR DEP	28
(70)	REF REF REF - A	2-21002-9SCR, BHC (10-32x.75) CAP972-22733-8SCR, BHC (1/4-20x.62) HOUSING96		1	1	1	– A – B	1-22284-0 690546-1	SPRING, DRAG Lever, drag release	26
	REF REF REF - A	2-21002-7 SCR, BHC (10-32×.50) 5G ADJ BLOCK 95		1	1	1	– B	240792-3	drag, terminal	25
	6 6 6 - A	2-21002-2 SCR, BHC (8-32×.50) TERM H DWN 94		1	1	1	- D	5-690504-9	GUIDE, STRIP (REAR)	24
		93				1	– A – B	690438-1 690472-2	GUIDE, STRIP (FRONT) Stripper	23
9)	1 1 1 - A	1-21002-7 SCR,BHC(6-32×.38)CAM 91		RE	FREF	REF	– A	4-22284-9	SPRING, FEED RETURN	21 B
		90		1	1	_	– A	679218-1	STRIPPER WIRE STOP ASSY	20
	1 1 - A	7-21000-9 SCR, SHC (4-40×.19) STRIPPER 89		1	1		– B	458949-1	STRIPPER	19
	2 2 2 - A	2-21000-8 SCR,SHC (8-32×.62)HOLD DOWN 87								17
	1 1 1 – A	2-22603-0 SCR, HEX HD (8-32×.31) FEED FINGER 86		1	1	1	– B	318563-1	GUARD, CHIP, FRONT	16
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	1-21000-3 SCR, SHC (4-40x.25) FR ST GUIDE 85								15
	REF REF REF - A	2-21000-7 SCR, SHC (8-32×.50) STRIPPER 84 3-21000-7 SCR, SHC (10-32×.75) FEED ROD GD 83								14
	REF REF REF - A	3-21000-6 SCR, SHC (10-32×.62) FD ADJ BLK 82		1	1	1	- A	4-22280-9	SPRING, SHEAR	12
	1 1 1 - A	3-21000-4 SCR, SHC (10-32x.38) SG ADJ BL 81		1	1	1	- B	690461-1	STOP, SHEAR	11
	REF REF REF - A	3-21000-4 SCR, SHC (10-32×.38) PIVOT BLK 80 455749-1 GUARD, WINDOW 79	\bigwedge		1	1	- C	690459-1 462006-1	HOLDER, SHEAR (FRONT) Shear, float (front)	10
	REF B	679532–1 INSERT, GUARD 78	$\frac{4}{1}$	$\left \begin{array}{c} \\ \\ \\ \end{array} \right $	1	1	- C	5-904132-9	ANVIL	8
		77		1	1	1	- C	240641-1	SPACER, DEPRESSOR (REAR)	7
PARTS.		76		1	1	1	– C	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	1 1 1 – A	690603-1 SPRING, ASSIST 74		1	1	1	- B	238011-7	SPACER, BLOCK CRIMPER	4
PLACE WHEN OPERATING	1 1 1 - A	23030-1 SCR, SHC (6-32x. 25 SL) INS DISC 73	$\underline{1}$	1	1	1	- C	7-456134-3	CRIMPER, INSULATION	3
ENCH MACHINE.	REF REF REF - A REF REF REF - A	458109-1 WASHER, SPECIAL 72 690517-1 SPACER 71	\bigwedge		1	1	- C	455888-8 4-456404-7	SPACER, CRIMPER CRIMPER, WIRE	2
SING NO. 20 MACHINE OIL.			<u>/ </u>		3 -2	-1	U/M DWG Size		DESCRIPTION	ITEM
REF SPECIFIED (EXCEPT	-3 -2 -1 0/M SIZE	DEJERTITION NO					JIZL		SY NO (WHEN BLANK, USE DWG REVIS	NO ION) A
ARE USED ON ITEM 46.	QTY REQD PER ASSY	PARTS LIST			QTY REQU			HT TR	PARTS LIST	
	8	REF 34 REF		DO	ENSIONS NOT SCA	LE PRIN	IT.	_		
				OTH	ERANCES ERWISE ' LC DEC :	SPECIFI	FD: DR	12N0V04 APP 12N0V04 ILSON T.ELBIN		
				ЗР	LC DEC : LC DEC : LC DEC :	± -	CHK -	- REL	Harrisburg, PA 17105	-3608
				ANG	LC DEC : LES ± - F TEXTUI			SIDE FEED HD	M APPLICATOR MACHINE RE	
	тт		TE DEC	04 _{REM}	F TEXTU OVE BURI RP EDGE	RS. BRE	V SCALE		1385851 SHEET R 1 0F 1	
			AFF DAT	C	AGE CODE			AND ASSEMBL		D TO
5	2	4 3			0779				I DRAWING –	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: <u>1385851-3</u>