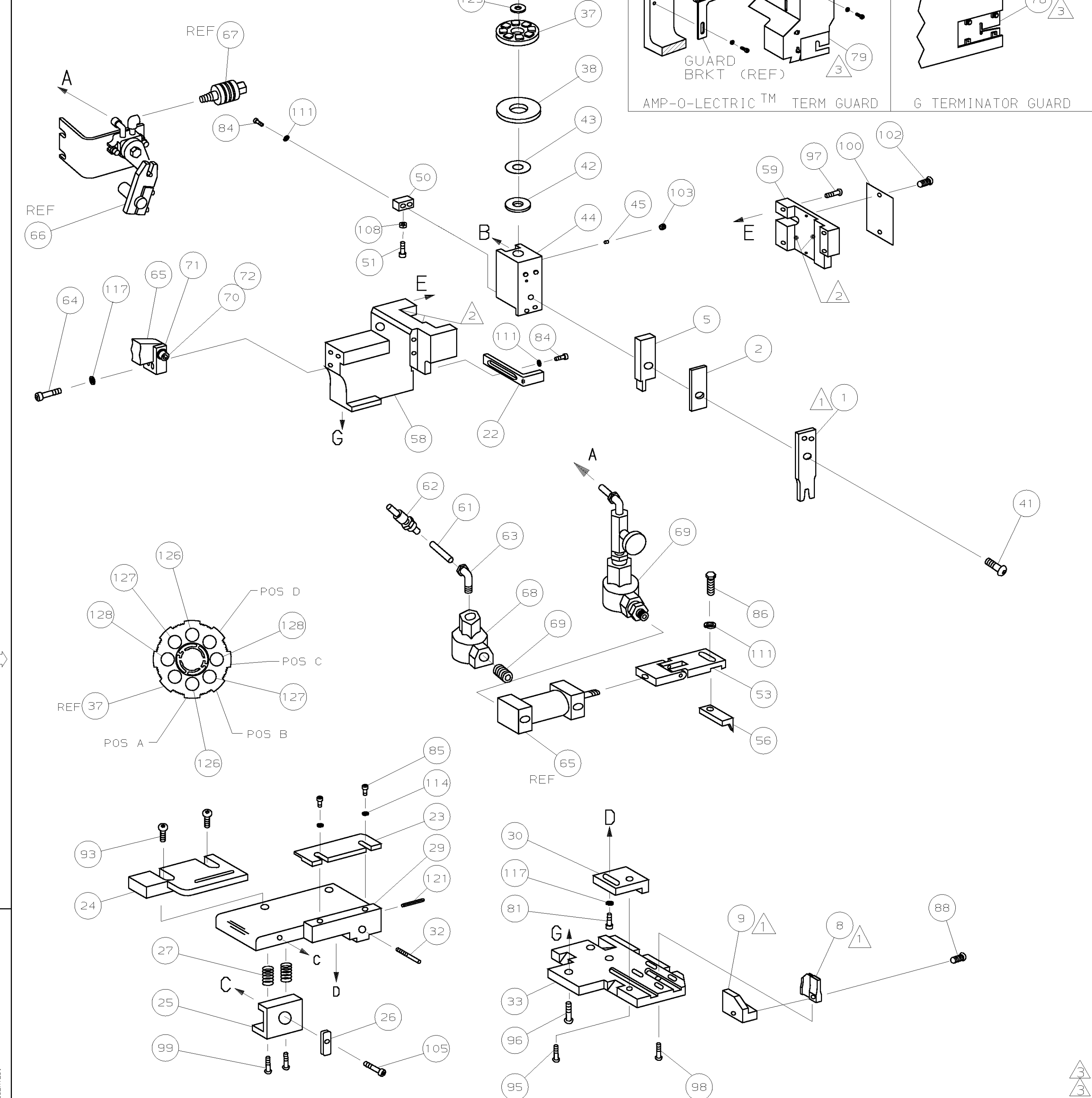


PART NUMBER	REV	FIRST USED
1385602-1	A	122500-1
1385602-2	A	565435-5
1385602-3	A	354500-1



TERMINAL NAME: SPRING CONTACT			
155386		AMP TERMINAL	AMP CRIMP SPECS
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.057 ±.002 [1.45 ±0.05mm]	18	
B	.053 ±.002 [1.35 ±0.05mm]	20	
C	.050 ±.002 [1.27 ±0.05mm]	22	
D	NOT USED	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.080 [2.03mm]	F	22-18
INSUL	-	-	-

QTY	REQD	PER	ASSY	WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	ITEM NO
2	2	2	-	C	3-354779-8	PIN, WIRE DISC (.3180)C	129			129
2	2	2	-	C	3-354779-2	PIN, WIRE DISC (.3150)B	127			127
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3105)A	126			126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124			124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123			123
1	1	1	-	A	3-21028-5	PIN, SLT SPR(φ.093x.75)ST 60E PL	121			121
							120			120
							119			119
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117			117
							116			116
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114			114
							113			113
							112			112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111			111
							110			110
							109			109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108			108
							107			107
							106			106
1	1	1	-	A	22353-8	SCR, SHLD (φ.187x.25) DRAG LEVER	105			105
							104			104
1	1	1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103			103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102			102
							101			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100			100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99			99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98			98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97			97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) H5G	96			96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95			95
							94			94
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.62) R STP 60E	93			93
							92			92
							91			91
							90			90
							89			89
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) SHEAR	88			88
							87			87
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86			86
2	2	2	-	A	1-21000-4	SCR, SHC (4-40x.25) FR ST GUIDE	85			85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84			84
							83			83
							82			82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81			81
							80			80
-	1	-	-	B	462992-7	GUARD ASSY	79			79
REF	-	-	-	B	679532-1	INSERT, GUARD	78			78
							77			77
							76			76
							75			75
							74			74
							73			73
1	1	1	-	A	3-21001-5	SCR, SHC (3/8-16x1.00) AIR FEED	72			72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71			71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO			

QTY	REQD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1						LEADMAKER	AIRFEED	
-2						BENCH MODEL K	AIRFEED	
-3						BENCH MODEL G	AIRFEED	
1	1	1	-	A		21024-8	WASHER, LOCK 3/8	70
-	1	-	-	C		692655-5	AIR FEED VALVE ASSY	69
								68
-	REF	-	-	A		24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C		692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B		461065-1	AIR FEED ASSY (1 INCH)	65
2	2	2	-	A		3-21000-8	SCR, SHC (10-32x.75) AIR ASSY	64
1	-	1	-	A		980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A		23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A		27319-4	TUBING, POLY-FLO φ.25	61
								60
1	1	1	-	C		454220-1	CAP, RAM	59
1	1	1	-	D		454485-1	HOUSING	58
								57
1	1	1	-	B		3-694433-9	PAWL, FEED	56
1	1	1	-	B		22304-1	NIPPLE, HEX	55
1	1	1	-	B		22374-7	VALVE, QUICK EXHAUST	54
1	1	1	-	B		461062-1	FEED FINGER ASSY	53
								52
1	1	1	-	A		811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A		690753-1	SPACER, TONKER	50
								49
								48
								47
								46
1	1	1	-	A		690191-1	PLUG, NYLON	45
1	1	1	-	C		455673-4	RAM	44
1	1	1	-	A		690125-1	WASHER, LAMINATED	43
1	1	1	-	A		690124-1	WASHER, RAM	42
1	1	1	-	A		7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
								40
								39
1	1	1	-	A		690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D		354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A		22480-5	WASHER, SPRING	36
1	1	1	-	B		690212-1	POST, RAM	35
								34
1	1	1	-	D		455675-1	PLATE, BASE	33
1	1	1	-	A		690432-3	SCREW, ADJUSTMENT	32
								31
1	1	1	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C		3-458144-6	PLATE, STRIP GUIDE	29
								28
2	2	2	-	A		22281-9	SPRING, DRAG	27
1	1	1	-	B		240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B		4-690754-2	DRAG, TERMINAL	25
1	1	1	-	A1		1-1320860-0	GUIDE, STRIP (REAR)	24
1	1	1	-	B		1-189124-7	GUIDE, STRIP (FRONT)	23
1	1	1	-	B		690472-9	STRIPPER	22
								21
								20
								19
								18
								17
								16
								15
								14
								13
								12
								11
								10
1	1	1	-	B		2-853714-4	PLATE, REAR SHEAR	9
1	1	1	-	C		1424316-3	ANVIL	8
								7
								6
1	1	1	-	C		1-853720-8	BLADE, SLUG	5
								4
								3
1	1	1	-	C		455888-7	SPACER, CRIMPER	2
1	1	1	-	C		4-456405-0	CRIMPER, WIRE	1

1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4 SEE DRAWING FOR COMPONENTS

QTY	REQD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	

QTY	REQD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	

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