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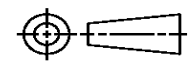
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

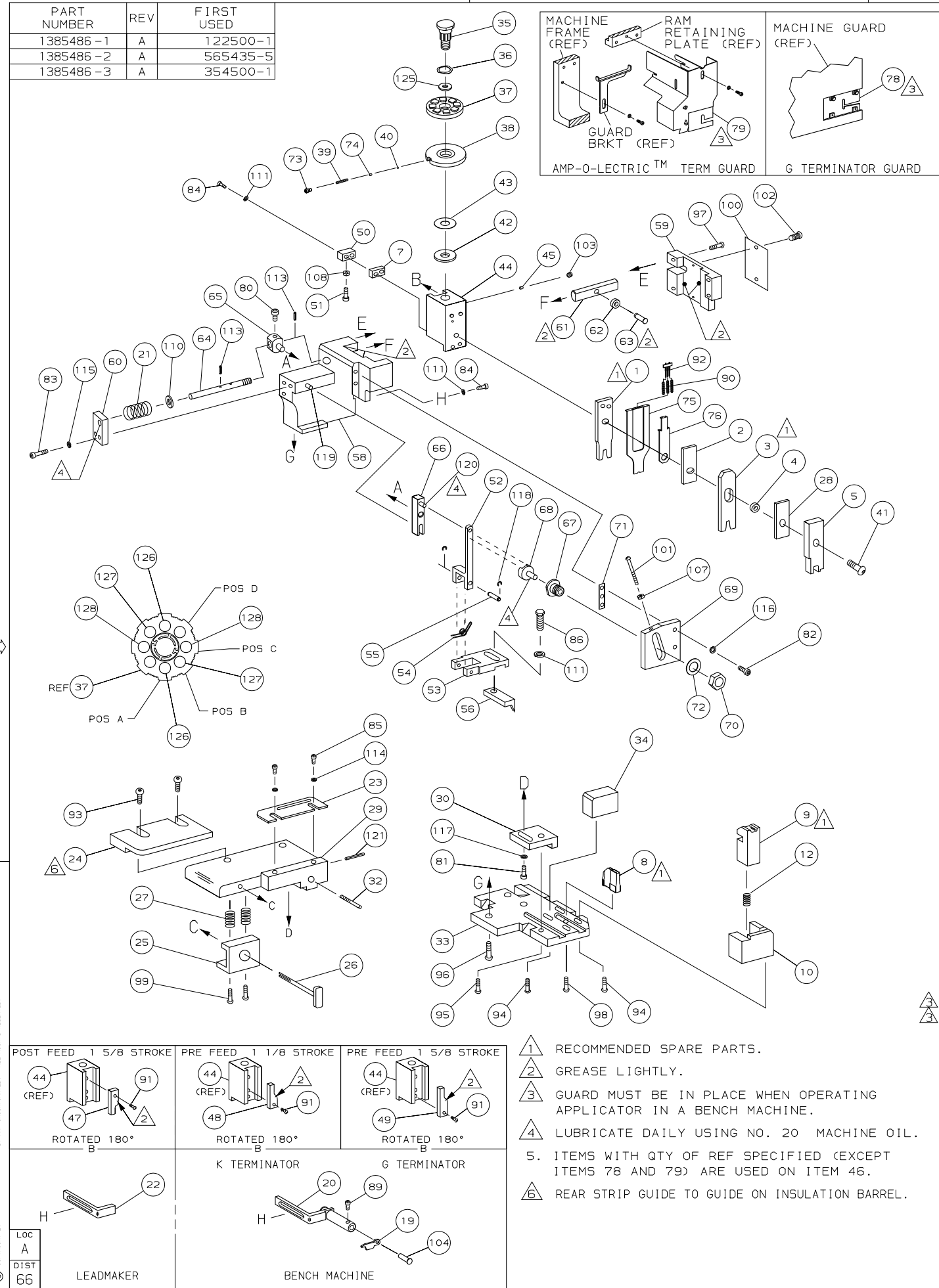
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
 <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± 		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

PART NUMBER	REV	FIRST USED
1385486-1	A	122500-1
1385486-2	A	565435-5
1385486-3	A	354500-1



TERMINAL NAME: UNI F630 W/ CLIP			
AMP TERM PN	MFR TERM PN	MTA TERMINAL	MTA CRIMP SPECS
1572157	1707930		
		PAD LTR	CRIMP HEIGHT
		A	.079 ±.002 [2.01 ±0.05mm]
		B	.075 ±.002 [1.91 ±0.05mm]
		C	.071 ±.002 [1.80 ±0.05mm]
		D	NOT USED
		CRIMP	SIZE
			3mm²
		WIRE	TYPE
		.120 [3.05mm]	F
		INSUL	RANGE
		.165 [4.19mm]	2-3mm²

QTY	RECD	PER ASSY	QTY	RECD	PER ASSY	DESCRIPTION	ITEM NO
2	2	2	-	C	9-354778-3	PIN, WIRE DISC (.2960)C	129
2	2	2	-	C	8-354778-7	PIN, WIRE DISC (.2930)B	127
2	2	2	-	C	8-354778-1	PIN, WIRE DISC (.2900)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	-			122
1	1	1	-	A	4-21028-0	PIN, SLT SPR(φ.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (φ.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (φ.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING, RET "C" (φ.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR(φ.125x.50)ADJ ROD	113
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (#5/16) SCREW ADJ	110
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107
1	1	1	-	-			106
1	1	1	-	A	992031-1	PIN, CLEVIS	105
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	104
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x) R STP GDE	93
1	1	1	-	A3	1424350-1	HOLDER, PIN, WIRED	92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
3	3	3	-	A	23147-7	SPRING, DEPRESSOR	90
1	1	1	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE	85
3	3	3	-	A	2-21000-8	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	A3	1490524-2	SPACER, DEPRESSOR	76
1	1	1	-	A2	1490525-1	DEPRESSOR, WIRE	75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71

REF	REF	REF	REF	REF	REF	MECH POST FEED	MECH PRE FEED
-1						LEADMAKER	MECH POST FEED
-2						BENCH MODEL K	MECH PRE FEED
-3						BENCH MODEL G	MECH PRE FEED
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
1	1	1	-	B	458537-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	1-819307-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-6	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	1-455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-7	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	1-90765-7	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
1	1	-	-	-			18
1	1	-	-	-			17
1	1	-	-	-			16
1	1	-	-	-			15
1	1	-	-	-			14
1	1	-	-	-			13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	-			11
1	1	1	-	C	690459-9	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	454276-4	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	7-805887-4	ANVIL	8
1	1	1	-	C	1-240641-6	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	-			6
1	1	1	-	C	1-455889-9	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	468282-8	CRIMPER, INSULATION	3
1	1	1	-	C	455888-9	SPACER, CRIMPER	2
1	1	1	-	C	2-456409-0	CRIMPER, WIRE	1

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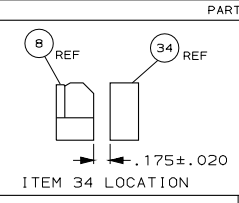
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LOC A
DIST 66
LEADMAKER

K TERMINATOR
G TERMINATOR
BENCH MACHINE

- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- ⑤ ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ⑥ REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.

③



QTY REQD PER ASSY	PARTS LIST	
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.		
2 PLC DEC ±	3 PLC DEC ±	4 PLC DEC ±
ANGLES ± SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		
SCALE	DWG NO 1385486	SHEET 1 OF 1 REV A
CUSTOMER AND ASSEMBLY DRAWING		

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