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LOC DIST


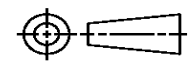
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

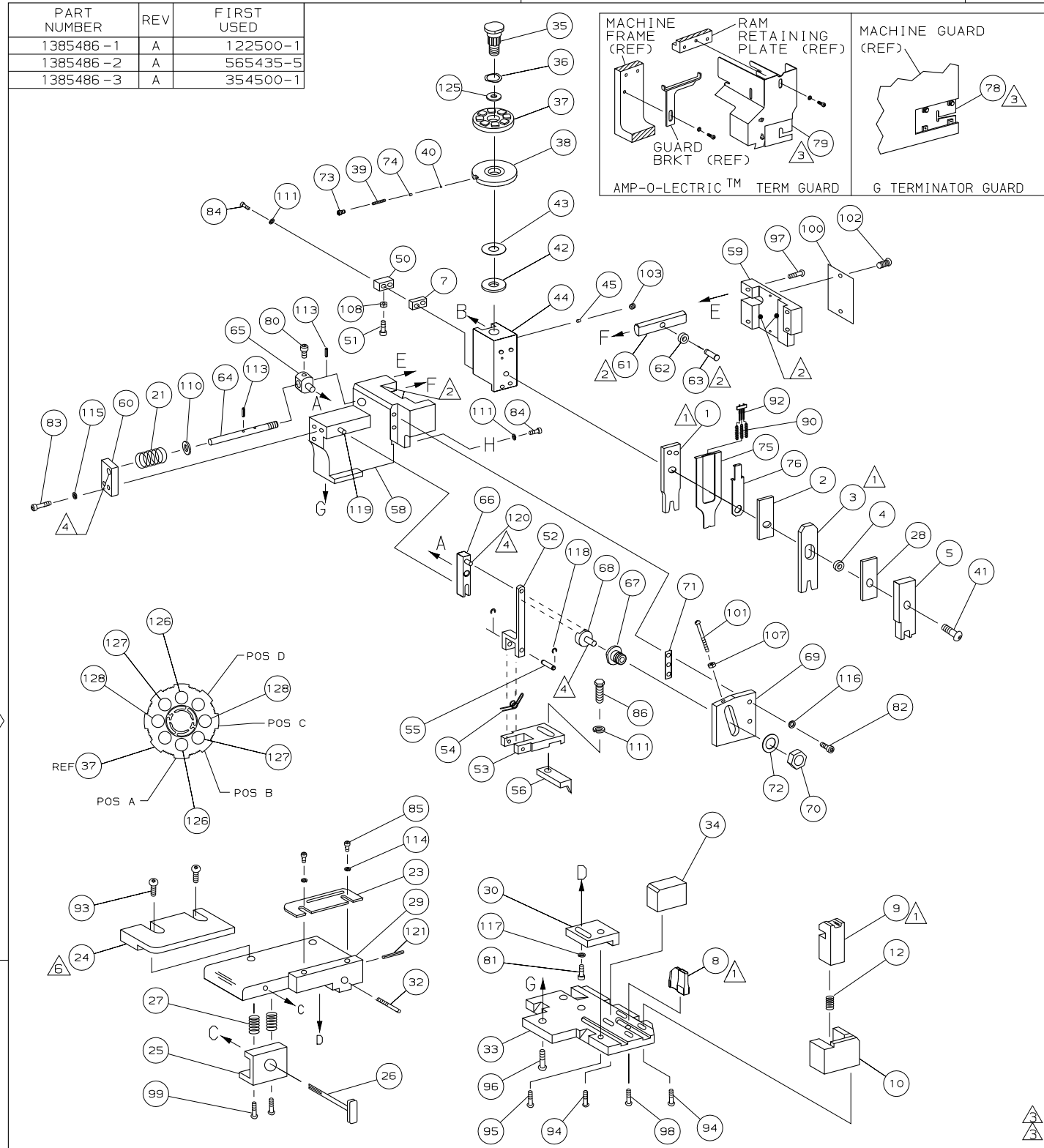
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

DRAWING MADE IN THIRD ANGLE PROJECTION

1385486 1385486

/home/us052641

PART NUMBER	REV	FIRST USED
1385486-1	A	122500-1
1385486-2	A	565435-5
1385486-3	A	354500-1



POST FEED 1 5/8 STROKE

ROTATED 180°

LOC A
DIST 66

PRE FEED 1 1/8 STROKE

ROTATED 180°

K TERMINATOR

PRE FEED 1 5/8 STROKE

ROTATED 180°

G TERMINATOR

LEADMAKER (Callout 22)

BENCH MACHINE (Callouts 19, 20, 89, 104)

TERMINAL NAME: UNI F630 W/ CLIP

AMP TERM PN	MFR TERM PN	PAD LTR	CRIMP HEIGHT	WIRE SIZE
1572157	1707930	A	.079 ±.002 [2.01 ±0.05mm]	3mm ²
		B	.075 ±.002 [1.91 ±0.05mm]	2.5mm ²
		C	.071 ±.002 [1.80 ±0.05mm]	2mm ²
		D	NOT	USED
			CRIMP SIZE	TYPE RANGE
			WIRE .120 [3.05mm]	F 2-3mm ²
			INSUL .165 [4.19mm]	F -

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	-	-	.709	408-8040	458637-1	L2721-2

QTY	REF	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
2	2	2	-	C	9-354778-3		PIN, WIRE DISC (.2960)C	129
2	2	2	-	C	8-354778-7		PIN, WIRE DISC (.2930)B	127
2	2	2	-	C	8-354778-1		PIN, WIRE DISC (.2900)A	126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040		SF APPL INST 408-8040	123
								122
1	1	1	-	A	4-21028-0		PIN, SLT SPR (#.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1		PIN, DOWEL (#.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6		PIN, DOWEL (#.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3		RING, RET "C" (#.187)FD FING PIN	118
1	1	1	-	A	21024-5		WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2		WASHER, LOCK (#4)FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (#.125x.50)ADJ ROD	113
								112
4	4	4	-	A	21024-4		WASHER, LOCK (#8)STRIPPER	111
REF	REF	REF	-	A	21899-4		WASHER, FLAT (#5/16)SCREW ADJ	110
								109
1	1	1	-	A	21018-5		NUT, HEX (NO. 6)HOLDDOWN	108
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32)FEED ADJ	107
								106
								105
1	1	-	-	A	992031-1		PIN, CLEVIS	104
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50)56 ADJ BLOCK	95
4	4	4	-	A	2-21002-2		SCR, BHC (8-32x.50)TERM H DWN	94
2	2	2	-	A	2-21002-3		SCR, BHC (8-32x)R STP GDE	93
1	1	1	-	A3	1424350-1		HOLDER, PIN, WIRED	92
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38)CAM	91
3	3	3	-	A	23147-7		SPRING, DEPRESSOR	90
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19)STRIPPER	89
								88
								87
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25)FR ST GUIDE	85
3	3	3	-	A	2-21000-8		SCR, SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4		SCR, SHC (10-32x.38)56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1		GUARD, WINDOW	79
REF	-	-	-	B	679532-1		INSERT, GUARD	78
								77
1	1	1	-	A3	1490524-2		SPACER, DEPRESSOR	76
1	1	1	-	A2	1490525-1		DEPRESSOR, WIRE	75
1	1	1	-	A	690603-1		SPRING, ASSIST	74
1	1	1	-	A	23030-1		SCR, SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1		SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	

REF	REF	REF	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
-1								LEADMAKER	MECH POST FEED
-2								BENCH MODEL K	MECH PRE FEED
-3								BENCH MODEL G	MECH PRE FEED
REF	REF	REF	-	B	22594-8			NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1			PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1			SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1			BUSHING	67
REF	REF	REF	-	A	455680-1			LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1			BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2			SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3			PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1			ROLLER, CAM	62
REF	REF	REF	-	B	454398-2			ROD, FEED	61
REF	REF	REF	-	A	454178-1			GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1			CAP, RAM	59
REF	REF	REF	-	D	454485-1			HOUSING	58
									57
1	1	1	-	B	458537-2			PAWL, FEED	56
REF	REF	REF	-	B	240624-1			PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1			SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1			HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-2			LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2			BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1			SPACER, TONKER	50
1	-	-	-	B	690602-6			CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5			CAM, PRE-FEED 1 1/8 ST	48
-	-	-	-	B	690501-4			CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-2			APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1			PLUG, NYLON	45
1	1	1	-	C	1-819307-1			RAM	44
1	1	1	-	A	690125-1			WASHER, LAMINATED	43
1	1	1	-	A	690124-1			WASHER, RAM	42
1	1	1	-	A	7-21002-9			BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6			BALL, STEEL	40
1	1	1	-	A	690170-1			SPRING, COMPRESSION	39
1	1	1	-	C	690142-1			DISC, INSULATION	38
1	1	1	-	D	354777-1			WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5			WASHER, SPRING	36
1	1	1	-	B	690212-1			POST, RAM	35
1	1	1	-	B	690786-6			SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1			PLATE, BASE	33
1	1	1	-	A	690432-3			SCREW, ADJUSTMENT	32
									31
REF	REF	REF	-	B	455689-1			BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	1-455671-1			PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-7			SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0			SPRING, DRAG	27
1	1	1	-	B	690546-1			LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1			DRAG, TERMINAL	25
1	1	1	-	D	1-90765-7			GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1			GUIDE, STRIP (FRONT)	23
-	-	-	-	B	690472-2			STRIPPER	22
REF	REF	REF	-	A	4-22284-9			SPRING, FEED RETURN	21
1	1	-	-	A	679218-1			STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1			STRIPPER	19
									18
									17
									16
									15
									14
									13
1	1	1	-	A	5-22280-0			SPRING, SHEAR	12
									11
1	1	1	-	C	690459-9			HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	454276-4			SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	7-805887-4			ANVIL	8
1	1	1	-	C	1-240641-6			SPACER, DEPRESSOR (REAR)	7
									6
1	1	1	-	C	1-455889-9			DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-4			SPACER, BLOCK CRIMPER	4
1	1	1	-	C	468282-8			CRIMPER, INSULATION	3
1	1	1	-	C	455888-9			SPACER, CRIMPER	2
1	1	1	-	C	2-456409-0			CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO		

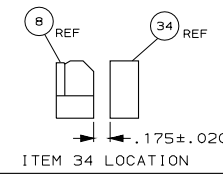
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

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