

13854		5412									/home	/amp18246
INING MACHINE GUARD	TERMINAL NAME: TERMINAL				MINAL CUSTOMER CRIMP SPECS		<ul><li>–1 LEADMAKER</li><li>–2 BENCH MODEL K</li></ul>			MECH POST FEED		$\sim$
INING (MACHINE GUARD E (REF) (REF)		100-2802	PAD CD	IMP HEIGHT	WIRE SIZE				ODEL G	MECH PRE FEED		4
				D2 [0.97 ±0.05mm]	25 SOLID	RE	F REF	REF	- B	22594-8	NUT, HEX (1/2-20)	70 00
			B	NOT	USED		F REF		- B	240628-1 240626-1	PLATE, ADJUSTMENT Shaft, pivot	69
			- C	NOT	USED		EF REF		- B	240633-1	BUSHING	67
79				NOT	USED		F REF		- A	455680-1	LEVER, INTERMEDIATE	66
				SIZE TYPE	RANGE		EF REF		- B - A	240629-1 240632-2	BLOCK, PIVOT Screw, Adj feed rod	65 D 64
M GUARD G TERMINATOR GUARD			WIRE .059	[1.50mm] F	25		F REF		- B	240659-3	PIN, CAM ROLLER	63
(100) $(102)$	WIRE STRIP LENGTH	TERM APPI		APPL INSTRUCTION	SET UP GAGE LAYOU		EF REF		– B	240658-1 454398-2	ROLLER, CAM Rod, feed	62 61
	.095111	NON	E .256	408-8040	458637-1 L265	7 RE	F REF	REF	- A	454178-1	GUIDE, FEED ROD	60
					129		F REF		- C	454220-1 454485-1	CAP, RAM Housing	59 58
					127							57
	2 2 2	- C	4-354779-4 986950-1	PIN, WIRE DISC ( Washer, flat pre		RF	F REF	1 F REF	– B	690542-2 240624-1	PAWL, FEED PIN, FEED FINGER	56 55
		- A	217238-1	GENERAL INSTRUCTIO		RE	F REF	REF	- B	691499-1	SPRING, FEED FINGER	54
	1 1 1		4088040	SF APPL INST 408	-8040 123		F REF		- Β	<u>690541-1</u> 455679-1	HOLDER, FEED FINGER Lever, terminal feed arm	53 52
	1 1 1	- A	4-21028-0	PIN,SLT SPR(Ø.093×.75	)ST GDE PL 121		1		- A		BUMPER, HOLDDOWN	51
	REF REF REF	- A	1-21030-1	PIN, DOWEL (Ø. 187×.5 PIN, DOWEL (Ø. 187×1.25		-	1	1	– A	690753-1	SPACER, TONKER	50 49
	REF REF REF	- A	1-21030-6 21045-3	RING, RET "C" (Ø. 187) F		-	- 1		- B	690602-6 690602-5	CAM, PRE-FEED 1 5/8 ST CAM, PRE-FEED 1 1/8 ST	49
		- A	21024-5	WASHER, LOCK (#10) A		-		1	- B	690501-4	CAM, POST-FEED 1 5/8 ST	47
	REF REF REF	- A - A	21024-5 21024-5	WASHER,LOCK (#10) AD Washer,Lock (#10) Feed			1	1	– B – A	459456-1 690191-1	APPLICATOR, BASIC (SUBASSY) Plug, Nylon	46
	2 2 2	- A	21024-2	WASHER, LOCK (#4) FRONT			1	1	- C	455673-1	RAM	44
	REF REF REF	- A	5-21028-1	PIN,SLT SPR(Ø.125×.5	0) ADJ ROD 113 112		1	1	- A - A	690125-1 690124-1	WASHER, LAMINATED Washer, ram	43 C 42
	4 4 4	- A	21024-4	WASHER,LOCK(#8)5			1	1	- A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	
	REF REF REF	- A	21899-4	WASHER, FLAT (Ø5/16)	SCREW ADJ 110 109							40
	1 1 1	- A	21018-5	NUT, HEX (NO.6) HOL			1	1	– A	690223-2	SPACER, INSULATION DISC	38
	REF REF REF	- A	21068-5	NUT, HEX (6–32) FEE	D ADJ 107 106		1	1	- D	<u>354777-1</u> 22480-5	WIRE DISC, PLASTIC WASHER, SPRING	37 36
(69)					105	-	1	1	- B	690212-1	POST, RAM	35
		- Α - Δ	992031-1 21009-2	PIN, CLEVIS SCR,SKT SET(1/4-20×.	25 I W) RAM 103	RE	F REF	1 F REE	- B	690786-6 455675-1	SUPPORT, TERMINAL Plate, base	34 33
0	2 2 2	- A	21017-2	SCR, DRIVE (#2×.19)			1	1	– A	690432-3	SCREW, ADJUSTMENT	32 ()
	REF REF REF	– A	6-23715-5 461264-1	SCR,PAN HD(6-32×1.50 PLATE, IDENTIFIC			F REF	REF	– B	455689-1	BLOCK, STRIP GUIDE ADJ	31 30
	2 2 2	– A	3-21002-0	SCR, BHC (10-32×.8			1	1	- C	4-455671-3	PLATE, STRIP GUIDE	29
	1 1 1 REF REF REF	- A	22733-8 2-21002-9	SCR, BHC (8-32×.38 SCR, BHC (10-32×.7		-		1	— C	<u>1-455888-0</u> 1-22284-0	SPACER, FRONT SHEAR DEP SPRING, DRAG	28
(70)	REF REF REF	- A	2-22733-8	SCR, BHC (1/4-20×.62			- 2	1	- B		LEVER, DRAG RELEASE	26
	REF REF REF	- A	2-21002-7	SCR, BHC (10-32x.50) 50		-	1	1	- B	240792-1	DRAG, TERMINAL	25
	6 6 6	- A	2-21002-2	SCR, BHC (8-32×.50) TEF	93		1	1	– D	3-90765-5 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23
			1 21002 7		92	-		1	- B	690472-2	STRIPPER	22
		- A	1-21002-7	SCR,BHC(6-32x.38	91 (SAM) 91	Kt	EF REF	REF	- A - A	4-22284-9 679218-1	SPRING, FEED RETURN STRIPPER WIRE STOP ASSY	21 8
	1 1 -	- A	7-21000-9	SCR, SHC (4-40×.19)			1		– B	458949-1	STRIPPER	19
	2 2 2	- A	9-21000-9	SCR, SHC (8-32×.44) DEP	-HOLD 87							18
	1 1 1	- A	2-22603-0	SCR, HEX HD (8-32x.31) F			1	1	– B	318563-1	GUARD, CHIP, FRONT	16
		- A	1-21000-3 2-21000-7	SCR, SHC (4-40x.25) FR SCR, SHC (8-32x.50) S								15
	REF REF REF	- A	3-21000-7	SCR, SHC (10-32×.75) FE				1		5 22222		13
	REF REF REF	- A - A	3-21000-6 3-21000-4	SCR, SHC (10-32x.62) FD SCR, SHC (10-32x.38) S			1	1	- A - B	<u>5-22280-0</u> 690461-1	SPRING, SHEAR STOP, SHEAR	12
	REF REF REF	- A	3-21000-4	SCR, SHC (10-32×.38)			1	1	- C	690459-7	HOLDER, SHEAR (FRONT)	10
	- REF -	- B - B	455749-1 679532-1	GUARD, WINDOW INSERT, GUARD	79		1	1	- C	468818-1 5-805887-6	SHEAR, FLOAT (FRONT) ANVIL	9 8
					77							7
PARTS.					76		1	1	- C	468830-1	DEPRESSOR, SHEAR (FRONT)	<u>ь</u> 5
					74							4
PLACE WHEN OPERATING Ench machine.	REF REF REF	- A	458109-1	WASHER, SPECIAL	73		1	1	- C	455888-9	SPACER, CRIMPER	3
SING NO. 20 MACHINE OIL.	REF REF REF	- A	690517-1	SPACER	71		1	1	- C		CRIMPER, WIRE	1
REF SPECIFIED (EXCEPT	-3 -2 -1 (	J/M DWG SIZE	PART NO	DESCRIPTION	I TEM NO	_	3 -2	- 1	U/M DWG SIZE	PART NO REVISION OF EACH AS	DESCRIPTION SSY NO (WHEN BLANK, USE DWG REVIS	ITEM NO ION) A
ARE USED ON ITEM 46.	QTY REQD PER ASS	Y		PARTS LIST				D PER AS	6SY		PARTS LIST	
						DO	NOT SCA	5 IN INC Ale prin	т.	_ HT TR	_ FIN	
						OTH 2 F	HERWISE PLC DEC		ED: DR B.HIGM,		AMP Incorporated	25.00
						З F 4 F	LC DEC	± - ± -	CHK - - NAME -	REL -	Harrisburg, PA 17105	
				A REV	/ISED E	SUF	RES ± -	JRE:	V	IDE FEED HD	M APPLICATUR MINI A	
					REVISION RECORD A		10VE BUR ARP EDGE					А
5			4		3		00779		DIUMER	AND ASSEMBL	Y DRAWING	

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